

- Life

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"They Satisfy." Liggettenety era Potucas Co.

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olliers

With the Victrola and Victor Records you hear the greatest artists just as they wish to be heard

Your interpretation of a piece of music may be in itself a highly artistic achievement, but not if superimposed on the interpretation of a master. It then would be neither one thing nor the other.

The Victrola is equipped with doors so that the volume of tone may be regulated to suit varying conditions. They are not intended to be used in imposing amateur "interpretations" upon those of the world's greatest artists, for that would be to lose the very thing you seek—the finest known interpretations of music.

A Victor Record of Caruso is Caruso himself—provided always that some less qualified person shall not tamper with what the artist himself has done.

Victrolas \$25 to \$1500. Victor dealers everywhere. New Victor Records on sale at all dealers on the 1st of each month.



VICTROLA

is a trademarked word which identifies products manufactured by the

Victor Talking Machine Co.

Camden, New Jersey



The endoment and the tredengeted word "Various" abovely all one products. Look ander the last Look on the label! VICTOR TALKING MACHINE CO., Conden, N. 1.

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Now, Cypress, the Wood Eternal, is the Champion Pergola Lumber—you can see why. The same goes for arbors, trellises, sleeping balconies (dahlia stakes might be mentioned) and pasture fences. Also for Colonial doorways. Likewise barns. Not to mention Library Interiors (with sugi finish) and humble kitchen sinks that don't warp. CYPRESS is "some wood."

It is possible that we might have a booklet you could use to advantagewe have 43 of them in the Cypress Pocket Library. Some have plansheets-big and practical and artistic -and exclusive-and they cost us something-you nothing. Volume One contains the list. Also what the Government of the U.S.A. says about Cypress, "the Wood Eternal." Our address is below. What is yours? Is it all right to ask?

All-round Helps Department

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cience Monthly JUNE, 1920 Volume 96-No. 6

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Copyright, 1820, by the Modern Publishing Company Post Las Science Morting is issued monthly. Yearly subscription in the United States, \$3.00 Canada, \$3.50. Foreign, \$4.00. Single copy, 25 cents. Post Las Science Monthly may be had at all news-stands in the United States and Canada; also from the International News Company, Lundon, and at Bren-

(Continued on page 4)

Return Empty Crates for Badding Carry a Light About Without Holding It.

A Self-Destroying Box

A Seat for the Barber ...

taun's Paris

filing Without Spilling Why Does from Rust

25 West Thirty-ninth St.

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Modern Publishing Company

2

New York City

A Startling Memory Feat That You Can Do

How I learned the secret in one evening. It has helped me every day

HEN my old friend Faulkner invited me to a dinner party at his house. I little thought it would be the direct means of getting mea one-hundred-and-fifty per cent increase in mlary. Yet it was, and here is the way it all came about.

Toward the close of the evening things began to drag a bit, as they often do at parties. Finally some one suggested the old idea of having everyone do a "stunt." Some sang, others forced weird sounds out of the plane, recited, told stories, and so on.

Then it came to Macdonald's turn. He was a quiet sort of chap, with an air about him that reminded one of the old saying that "still waters run deep." He said he had a simple "stunt" which he hoped we would like. He selected me to assist him. First he naked to be blindfolded securely to prove there was no trickery in it. Those present were to call out twenty-five numbers of three figures each, such as 161, 249, and so on. He asked me to write down the numbers as they were called.

This was done. Macdonald then astounded everyone by repeating the entire list of twenty-five numbers backwards and forwards. Then he asked people to request numbers by positions, such as the sighth number called, the fourth number, and so on. Instantly he repeated back the exact number in the position called. He did this with the entire list—over and over again,

Then Macdonald asked that a deck of cards be shuffled and called out to him in their order. This was done. Still blindlolded, he instantly named the cards in their order backwards and forwards. And then to further amase us, he gave us the number of

any card counting from the top, or the card for any number.

You may well imagine our amazement at Macdonald's remarkable lear. You naturally expect to see a thing of this sort on the stage, even then you look upon it as a trick. But to see it done by an everyday business man, in plain view of everyone, blindfolded and under conditions which make trickery impossible, is astonishing, to say the least.

On the way home that night I asked there was really nothing to it—simply a memory feat, the key to which anyone could endly learn in one evening. Then be told me that the reason most people have had memories in because they leave memory development to chance. Anyone could do what he had done, and develop a good memory, he said, by following a few simple rules. And then be told me exactly how to do it. At the time I little thought that evening would prove to be one of the most eventual in my life, but such it proved to be.

What Mardonald told me I took to beart. In one evening I made remarkable strices toward improving my memory and it was but a question of days before I fearned to do exactly what he had done. At first I amused myself with my new-found ability by amazing people at parties. My "memory feat," as my friends called it, surely made a hit. Everyone was talking about it, and I was showered with invitations for all sorts of affairs. If anyone were to ask me how quickly to develop social popularity. I would tell him to learn my memory "feat"—but that is apart from what I want to tell you.

The most gravifying thing about the improvement

to my memory was
the requestable way
it helped me in
business. Much to
my memory training
had literally put a
rainer edge on my
brate. My brain
had become dearer,
quicker, keener. I
felt that I was don't
hely that I was

The cent thing I moticed was a marked improvement in my conspectation of the construction was believed to the construction was over And then, when I was too bate, I would always which of the construction of the construction was over And then, when I was too bate, I would always which of apt and striking things I might have and." But now I can think like a flash. When I am talking I provet

talking I never have in health for the right entersion or the right thing to say, it seems that all I have to do is to start to talk instantly I find myself saying the very thing I want to say to make the greatest im-

the very thing I want to say to contribe greated impression on people.

It wasn't home before any new-local shifty to reincoder things and to say the right thing at the right
time attracted the attention of our president. He got
to the label of calling the in whenever he wanted facts
attention the fundamen. As he expressed belowed to the
"You can always tell me instantly what I want to
know, while the other letters a new the by designing
gut of the other god saying I it look it up.

FOUND that my about to remember belowd me was detailly in dealing with other people, pacticularly in committee mostlags. When a discussion opens up the man who can bank up his share mostles on the man who can bank up his share mostles on the wat a string of definite facts and harres countly dominate the others. Time and time again I have were people to my way of thinking simply because I could not another result facts and figures. White I'm proud of my triamping in this remeat. I often feel surry for the ilbest-case book of the other men who cannot hold up their end in the argument lessage they cannot recall the triangularity. It seems no though I rever forgot anything. Ivery fact I new pot in my mind is an clear and as every to recall instantly as though it were written before me in plain black and where.

bin k and wrate.

We all hear a lot about the importance of sound indigment. People who ought to know say that a man cartot begin to exercise sound; indigment until he is forty to fully years of age. But I have displayed all that I have displayed all that I have formed at that an adjudy facts to their generalization to can be then. Moreover, a the basis of sound in general. I am say their two last many times I have be a complemented to having the polariset of a many forty-live. I take no personal credit for this is all their two polaries to be a said forty-live. I take no personal credit for this is all the to the way I trained my increase.

The profited by my trained metanty. No knows do I suffer the bandingtion of meeting can I know and not being able to recall their excess. The moment i ser a man his cases fashes to me mond, together with a string of farth about him. I always liked to read but countly insent meet of h. New I find it easy to recall what I have read. Another supprising thing is that I have med a master a subject in considerably less time than history. Price lists, market quotathers, data of all hands, I can recall in detail almost at will. I rainly make a metake.

My vecabokary, too, has increased wonderfully. Whenever I see a striking word or expression. I memories It and use it is one distribution or conversation.

My vecabolisty, the has been accessed wenderfully. Whenever I see a striking word or expression. I memorize it and use it in my dictation or convention. This has put a remarkable snarkle and pulling power into my conversation and business letters. And the remarkable part of it all is that I can now do my day's more quicker, and with more less effort, simply because my mind works like a first and I do not have to know storging to look things up.

All this is entremely said ing to me, of course.

Sut the best part of it all is that since my memory power first advanted the attention of our president, any salary has steadily been increased. Today it is many times greater than it was the day Mactionald get us interested in improving my memory.

MAT Mandonald told me that eventful eventures was this. "Get the Roth Memory Course." I did. That is how I learned to do all the remarkable things I have told you about. The publishers of the Roth Memory Course—the Independent Corporation—are so consident that it will also show you haw to develop a temarkable memory that they will gladly send the Course to you on approval.

that they will gladly send the Course to you on approval.

You need not pay a single penny notifyog have examined the Course and found that it fully lives up to all the claims made for it. Send no money. Morely real the coupon or write a letter, and the complete Course will be sent to you instantly, all charges precaid. If after examination you decode that you do not want to keep the Course, then return it and you will now nection. On the other based, if you find, as thousands of others have found, that the Rosh Memory Course will do wonders for you, then narrely send seven delians in fuel payment.

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Free Proof that I Can Raise Your Pay

No matter how much you are earning now, I can show you how to increase it. I have even taken failures and shown them how to make \$100-\$200, and in one case as high as \$2,000 weekly. I am willing to prove this entirely at my risk and expense.

Lots of people call me "The Man Who Makes Men Rich." I don't deny it. I've done it for thousands of people—lifted them up from poverty to riches.

I'm no genius-far from it. I'm just a plain, everyday, unassuming sort of man. I know what poverty is. I've looked black despair in the eye-had failure stalk me around and hoodoo everything I did. I've known the bitterest kind of want,

But today all is different. I have money and all of the things that money will buy. I am rich also in the things that money won't buy-health, happiness and friendship. Few people have more of the blessings of the world than I.

I was a simple thing that jumped me up from poverty to riches. As I've said, I'm no genius. But I had the good fortune to

know a genius. One day this man told me a "secret." It had to do with getting ahead and growing rich. He had used it himself with remarkable results. He said that every wealthy man knew this "secret"-that is why he was

I used the "secret." It surely had a good test. At that time I was flat broke. Worse than that, for I was several thousand dollars in the hole. I had about given up hope when I put the "secret" to work.

At first I couldn't believe my sucklen change in fortune. Money actually flowed in on me. I was thrilled with a new sense of power. Things I couldn't do before became as easy for me to do as opening a door. My business boomed and continued to leap ahead at a rate that startled me, Prosperity became my partner. Since that day I've never known what it is to want for money, friendship, happiness, health or any of the good things of life.

That "secret" surely made me rick in every sense of the A Few Examples

Personnell Tepperference Among the tip last users of "Power of Will" are med how as Judice for B. Lindsey, Suppresse Cours Jugaze Parker, Wa Ting Front, Ba-U. S. Chinese Architecture of Newscall Bellin Core. McRedwie of Newscall Bellin Lewis, berney Vice-gres. At Silmo Lewis, berney Vice-gres. At Silmo Lewis, berney Vice-gres. At McRedwin, Seer. of Addressinge, and many others of equal promises.

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1000 a month - J. F. Gihans,
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here jumped from \$100 a mount to
\$1,000 to for the best salesmanslup in the state. — Private Leulie
A Stall, A. E. F. France.

MY sudden rise to riches naturally sur-prised others. One by one people came to me and asked me bow I did it. I told them. And it worked for them as well as it did for

Some of the things this "secret" has done for people are assounding. I would hardly believe them if I hadn't seen them with my own eyes. Adding ten, twenty, thirty or forty dollars a week to a man's income is a mere nothing. That's merely playing at it. In one case I took a cank failure and in a few weeks had him carning as high as \$2,000.00 a week. Listen to this:

A young man in the East had an article for which there was a nation-wide demand, For twelve years be "pottered around" with it, barely eking out a living. Today this young man is worth \$200,000. He is building a \$25,000 home—and paying cash for it. He has three automobiles. His children go to private schools. He goes hunting, fishing,

traveling whenever the mond strikes him. His income is over a thousand dollars a week

In a little town in New York lives a man who two years ago was pitied by all who knew him, From the time he was 14 he had worked and slaved-and at sixty he was looked upon as a failure. Without work-in debt to his charitable friends, with an invalid son to support, the outlook was pitchy black

Then he learned the "secret." In two weeks he was in bipeness for himself. In three months his plant was working night and day to fill orders. During 1916 the profits were \$20,000. During During 1917 the profits run close to \$40,000. And this genial 64yeur-young man is enjoying pleasures and comforts he little dreamed would ever be his.

of signifian instances. Bul there's no need to do this as I'm willing to tell you the "secret" itself. Then you can put it to work and see what it will do for

I don't cinim I can make you rich over night. Maybe I can-maybe I can t. Sometimes I have failures—everyone has. But I do claim that I can help 90 out of every 100 people if they will let me.

The point of it all, my friend. is that you are using only about cor-tenth of that wenderful brain of yours. That's why you haven't won eater success. Throw the unused nine-tenths your brain into action and you'll be amazed Existing Specimen at the almost instantaneous results.

The Will is the motive power of the brain. Without a highly trained, inflexible will, a man has about as much chance of attaining success in Me as a railway engine has of crossing the continent without steam. The biggest kless have no value without will-power to "put them over." Yet the will, althu heretofore entirely neglected, can be trained into wonderful power like the brain or memory and by the very same method-intelligent exercise and use.

If you held your arm in a sling for two years it would become powerless to lift a feather from lack of use. The same is true of the Will—it becomes ascless from lack of practice. Because we don't get our Wills—because we continually bow to circumstances—we become unable to assert ourselves. What our wills need is practice. Develop your will power and money will flow

in on you. Rich opportunities will open up for you. Driving energy you never dreamed you had will manifest itself. You will thrill with a new power—a power that nothing can resist. You'll have an influence over people that you never thought possible. Success—in whatever loss you want it—will come as easy as failure came briory. And those are only a lew of the thangs the "secret" will do for you. The "secret" is tally explained in the wonderful book "Power of Will.

How You Can Prove This at My Expense

I KNOW you'll think that I've claimed a lot. Perhaps you think there must be a sairh somewhere. Itul here have offer. I've can easily make thousands you can't loss

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POR BOYS

SEE page 148. Have you a flaw and a Rammer! HERE Boyel Bead Nifty Toy Company's ad on page 146.

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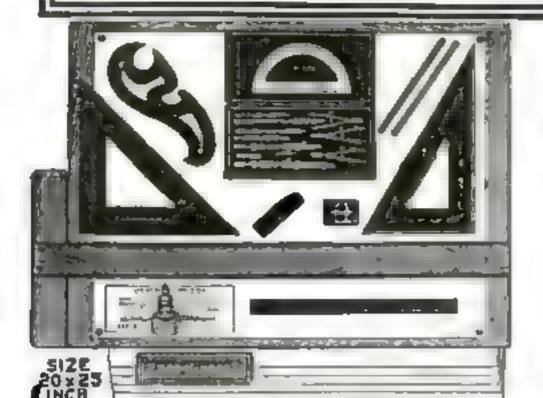
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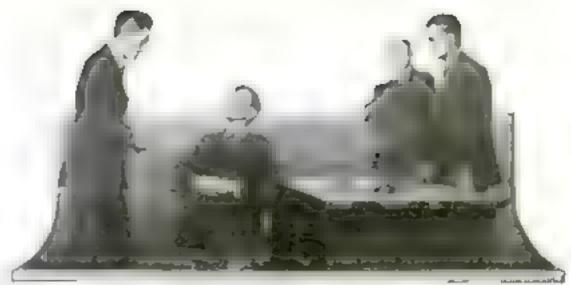
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My True and Actual Experience

When I was eighteen years of age, at leaked to me as though I had absolutely to chance to so her. Litter altogether in common public echool was the chief is read point. The I no evenes. When my father died, he left me twenty dollars and fifty cents, and I was eathing hardly enough to keep myself alive. I had no triends for I was regutive and of no accenture to any over I had no plan of her to help me soor any problem. In fact I did not know enough to know that life is and was a real problem, even though I had an acute problem of alls, on my hands. I was blus and despondent and thoughts of eternal minery arose in ray aund countantly I was a living and walking worry machine.

I was tired, nervous, restless. I could not sleep. I could not digest without distress I had no power of application. Nothing appeared to me, Sothing appeared worth doing from the fear that I could not do any thing because of my poor equipment of and body. I felt that I was shut out of the world of success and I lived as a world ot tariors.

I was such a pauper in spirit that I Os degende has a sign and doctors for exber b. d. a. laber beider im . I m. 4.3. if I were to have any. I consciously or anconsciously believed that if I ever were to have benith and success, the result would have to come through some element of ease or assistance or through some mysterious or magical source. The result of this attitude on my part was greater weakness, nickness, fast are and musery as is always the Care under sinner condition.

Gradually my condition became werse I reached a degree of misery that seemed at- , Nordica, Melha, and thousands and thou-

tivera e I reached a co is ure and advenie condition.

Out of this musery and failure and properties of spirit—out of this discress acose within me a desperate reaction - "a final effort to live" -and through this reaction, arone within me, the discovery of the laws and principles of

life, evolution, personality, mind, hearth, success and supremacy. Also out of that raw a sec within me the factority of the the thanks and place plans at another and as knew and only leady

When I discovered that I had unconacrously been employing the principles of failure and sickness, I immediately began to use the principles of success and supremacy My life underweet an almost ammediate change. I swercaste illness through health, weakness through power, interior evolution by superior evidutions, furlate by success, and conser of magnition into appropria

I discovered a principle which I cle served that all successful personalities emperson to her a management for all discussions. also discovered a principle of evolution and believed that if I used it, that my concations would change, for, I had but one disease-fadure, and therefore there was but one cure success and I began to use this principle and out of its use arms my architem, inspecies secucation by heart y fucture and my supremary rich atc

You also may use this principle of success deliberately, purposefully, coneciausly and profitably

Just as there is a principle of de known. there is also a prenciple of failure, ill-health, weakness and negativeness. If you use the principle of faiture consciously or unconsciously, you are sure always to be a failure. Why seek success and supremacy through bundly seeking to find your path through the made of the ties! Why not open your "mercal even through the use of this mostle accompanies in a and thus dealer at my and perposetully and consciously and succensfully advance in the direction of supremacy and away from failure and adversity?

I discovered this subtle principle—the key I sources through morely and neces-It as need never be a secuble to have the benefit of this subtle principle. You may use this success principle just an ourresolut and variable of a life of the corne tions of all races, and of all religious have used it rither consequent or appropriately and as I are using to consciously and purposefully. It requires no education, no preparation, no preliminary knowledge. Any The special barbers on and children are at light they part in the workston six with a premacy. Regardless of what land dogs eaching point thoughth year, he "firster" and depended on luck for success I is the key that opens the evenue to what you

> It was used by Mossa, Cassav, Napoleon, Themore Rosevett Mrs. Mary baset Eddy, John D. Rockefeller, W.R. Heant, Herbert Spencer, Emerica, Darwin, J. P. Morgan, Harriman, Woodrow Wilson, Bryan, Charles Schwab, Cyrus C us. 14: 1 George, Clemenosau, Charles E H ghes. Abraham Lancoln, George Washington, Mar. shall Field, Sarah Bernhardt, Galli Curci, j



sands of others, the names of successful men and women of all times and of all countries, and of all religious and of all color make a record of the action of this subtle principle of success. None A these and viduous could have succeeded without itno one can succeed without it no one can fail with it.

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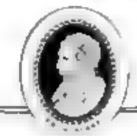
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Popular Science Monthly

Waldemar Kaempffert, Editor

June, 1920; Volume 96, No. 6 25 Cents a Copy; \$3 a Year



Published in New York City at 225 West Thirty-ninth Street

If the Eye Were a Telescope

We would enter a world of terrifying splendor at sunset

By Latimer J. Wilson

The human eye should suddenly acquire the power of a telescope, so that people could see everything magnified hundreds of times, what a strange sunset would end the day! As the dusk turned into the darkness of night, a pale light would flood the cerulescent sky, and the most remarkable of eights would be witnessed. Crowds would gather wherever an open view of the horison could be obtained. Beyond the line of the ocean's rim would come a gigantic disk, so strange and mysterious that at

first no one would recognize a sa the

Superdout Brid eres ang, yet mujestic in the lights and shadows of weird scenery, is the moon! If people could see the earth's satefate with the naked eye na even a monera e-Hised telescope shows it. the strunge beauty of Astarte would arouse mankind to te highest pitch of 12/ 10/21 1/21 bil top would swarm with people who had come to witness the

Magnefled a hundred or more dameters, the month would fill the sky with it mountain-pinnacles and crater-walls hanging threateningly downward toward the earth. Men would distrust the power of gravity to hold such a mass of heavy material above their heads. The features of the familiar "moon man" would be transformed into arid plains pitted with black holes. Curious serpentine valleys, filled with shadows or brillantly flashing the fire of sunshine; phantom peaks of mountains protruding from pits of bottomless night; crater-floors marked with fantastic shadows—the

eye as a telescope would disclose all these when we looked at the glbbous or the half or the crescent moon!

One normally thinks of the rising moon as a disk that is much smaller than a man of average height. But if a man should be seen projected against the disk of the moon when he stands a mile from the observer, he would appear only about one tenth of the diameter of the lunar disk, and he would be scarcely visible to the naked eye—unless it possessed the power of a telescope. If he stood closer he would

be proportionately larger, and if he were (arther away he would be vistly emailer, in propertion to the buge bemisphere of the earth's satellite. To see the wonders of the heavens and to include the famakar features of the landscape, the observer would have to occupy a position that commanded a perfectly clear view. Otherwise near-by objecta would intrude their magnified size upon the scene.

Having witnessed the moon rise and pass serency across the



A strange light appears above the sea. There are silhouettes grotesquely waver-

A strange light appears above the sea. There are allhoughtes grotesquely wavering in the flowing currents of magnified air, through which the telescopic vision must penetrate. The light grows brighter and the gigantic disk of the moon appears



Rings of dust and meteorites surround the globe of Seturn. To see them without a telescope would be one of the greatest eights permitted the eye of man

heavens, the crowds would now behold a spectacle more fantastic than imagination has ever conceived. Every one could now see the splendor of Saturn, the ring-bound planet which before had been visible merely as a point of light chining steadily among the twinkling sters. This most beautiful of worlds comes into the sky in all the majesty of glittering moons and rings, scintillant in the light of the faraway sun. Says Omer

From Earth's Center through the Seventh Gate I rose,

and on the Throne of Seturn autu.

Yet the author of the Rubaiyat never saw the ring of Saturn as the telescope reveals it

It Vanishes as You Draw Near

At a distance of nearly 800,000,000 miles from the earth, the planet is a conspicuous object softly shining in the darkness of the night. But if one could approach close enough, Saturn would almost vanish, because its surface—so greatly magnified and spread

over so great an area of the eky would be far less bright to one's eyes than when seen with its light concentrated upon a smaller area.

Saturn's ring is composed of small isolated bodies, each apparately too insignificant to be individually seen from the earth. Meteoric dust-clouds, they circle swiftly around the equatorial girth of the planet. The bodies are evidently more scattered in that portion of the ring closest to the ball of Saturn and also in the outer rim of the ring, while a broad black gap occurs within the ring itself in which there are no visible reflecting bodies.

If one could approach very close to the great race-course of the ring, the little masses circling around it would be seen as mere dots of light, and the effect of the beautiful ring would utterly be spoiled. There are evidently vast clouds of tenuous dust, scarcely as dense as the haze of spring, which sweep back and forth across the rings as the forces of gravity and light-pressure operate. The moons of Saturn cause "tides" in the ring particles and dust-clouds, producing what might be called gravitational waves, grinding together the denser masses, and passing in undulating motion throughout the plane of the ring

Stars that Swarm by Thousands

In certain parts of the heavens can be seen on a dark, clear night a mere hazy patch of luminosity, too faint to attract attention. If the sys were a telescope a marvelous transformation would occur when the observer glanced at one of these spots. Instead of the insignificant wisp of light, scarcely visible, would be seen a magnificent globular cluster of stars!

Hidden in the vast distance of space, these curious balls of sums are to be found. Literally thousands of stars are congregated in these mysterious swarms, and many of the individual members are variable in their light. They become alternately bright or faint in the course of only a few hours, flashing like lazy firefices.



The magnificent cluster of store in Hercules, which appears merely as a speck of light but which to the eye of telescopic power would resear big a bursting rocket. Suns of many colors are in this swarm

in a summer night. If the eye possessed the power to disclose these amazingly beautiful objects, and people could see them associated with the landscape hear the horizon, men would crowd every hill to witness the scene. A count of the exceedingly faint members of the sun-swarm might raise the total number in some of these clusters to 50,000 stars, the brightest streaming from the center in curious spiral arms. It is estimated that the light of one of these clusters is at least 87,000 years, traveling 186,000 miles a second, on its way earthward.

Like Rockets Bursting in Air

Magnified a hundred or more times, the globular cluster becomes a truly impressive spectacle. Associated with the familiar landmarks on the distant horizon, and magnified many times, the great star-ball, which actually occupies an area in the sky scarcely one sixteenth the apparent space occupied by the full moon, would drop below the horizon like the myriad

sparks from a huge bursting rocket, astounding the spectators by its magnificence. "Can that mere speck of wispy light be that which I now behold?" would ask the spectator, comparing this telescopic object with its normal noked-eye view.

Turning toward another point of the horizon, a ball of light, a bright disk three or five times larger than the normal apparent size of the familiar fair hunar orb, could be seen. Shining like a star of dazzling beauty would be a curious white spot attached to the edge of the disk. It is the distinguishing feature of the most talked of planet, the earth's older neighbor in space, Mars. The white spot marks the polar snow of the planet.

With the passage of time men would become so accustomed to what the telescopic power of their vision disclosed that they would no doubt cease to marvel at what they saw The magnified grandeur of the universe would become commonplace, but there would remain a wide and undiminished interests in the ever-changing phe-

nomena of Mars. The snow-caps, melting in the sunshine of the Martian summer of forming in whiteness during the winter, would ever attract attention. The delicate tints flashing like an opal in the sunlight, the sweep of seasons showing across the vast gap of miles, would always make Mars a subject for newspaper publicity

Enjoying the Martian Scenery

If, without a telescope, observers could look at Mars and see its yellow deserts, its areas of blue-green forests and fields, its drifting clouds, and its regions of frost, if they could watch the strange shapes of the planet's markings as rotation brings them across the disk, the spectators would find such fascination in the views that people would speculate upon how to discover a means of finding out what manner of life prevalled thers. The growth and decay of the remarkable streaks called "canals," thought to be projects of engineering skill producing an abun-



From three to five times larger than the normal dask of the full moon, Mars, with its gleaming snow caps, would be autounding if we could see it like this with the naked eye

dance of vegetation by irrigating the desert regions of Mars, would be a fertile subject for newspaper contro-

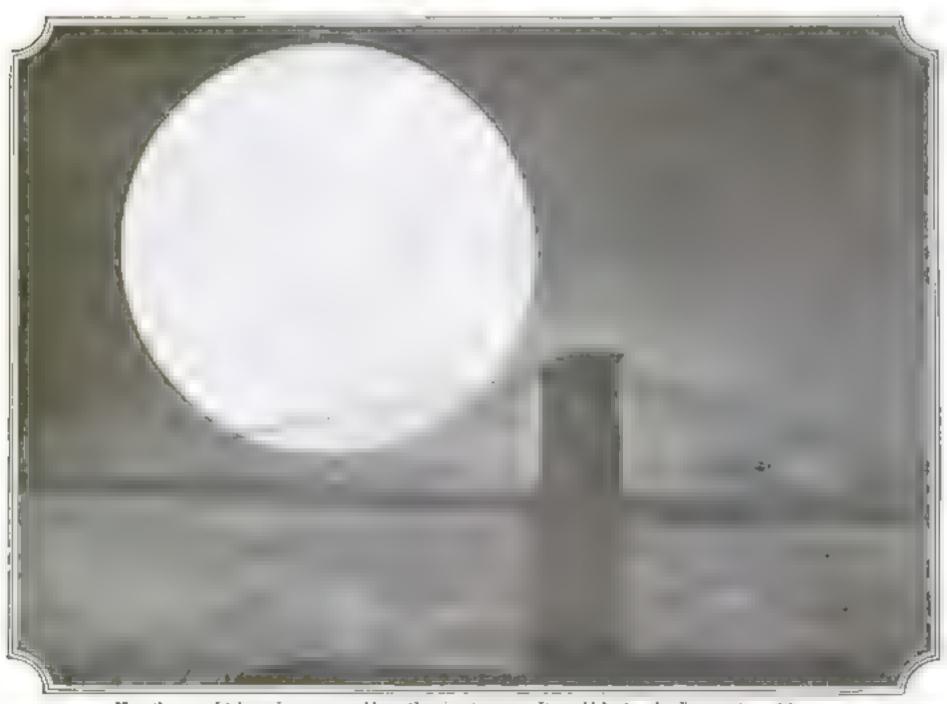
Bridges of Flame at Sunset

How strange would be the sunset! The enlarged sun, extended over a greater portion of the sky, would be less bright, area for area, thun when concentrated in a smaller disk. But one would still have to use a shadeglass to look directly at it. Sun-spots, which are sometimes visible to the unaided eye, now could be seen as great fantastic shapes of darkness strung across the sun's bright disk.

Legend gives the buffalo's eye the power of magnification. But if the buman eye took on the power of even a small telescope, to include landmarks, such as the Brooklyn Bridge, in the field of view, the observer would have to stand many miles away. Otherwise the bridge itself would

eclipse the setting sun.

Man would view the sun, the moon, the star-clusters, and the planets magnified one hundred, four hundred, or one thousand times their naked-sys size. A new heaven and a new earth would be created for human night.



How the eye of telescopic power would see the gigantic sun. It would be too duraling to view without a shade-glass. The observer's distance from the bridge would make it small enough to be included in the scene

Submerge the Pump and Save the Sinking Ship

SUDDEN violent abock causes the ship to tremble. Soonthepumps of the great liner are set to work, trying to pump out the water from the ship's hold faster than it pours in tbrough the rent in the veaael's side. Which will win?

If turbinedriven bilgepumps have been installed throughout the vessel, there is a good chance that the rush of water pouring in will soon be outdone by the work of the pumps. Then repairmen will patch up the whip at least



Water can't drown out this pump, which working while submerged, gives a new chance to ships with nides rent by coilings at sea

aufficiently to

The pump consists of a turbine driving system, power for which is furnished by gasoline, steam, or electricity, the turbine being operated above the submerged compartments while the pump itself in submerged. The Water passes through openings near the base of the pump, and swiftly revolving vanes create a vacant space, into which the water rushes, to be expelled by the centrifugal force and sent through an outlet in the ship's bottom

"Reaching the Ceiling" on the Ground

Discovering In

WHEN an airplane has reached the highest altitude that is possible for it, it is said, in aviators' parlance, to have "bit the ceiling." To prevent

airplane engines from balking at the conditions usually encountered high in the air, the Bureau of Standards has developed a remarkable testing apparatus. In the laboratory are artificially created "altitude" conditions, so the carburetor of the airplane engine can be properly given rigorous trials.

The decline, in the course of recent years, in the quality of gasoline has thrown a constantly increasing strain upon the carburetor of the gas engine. An automobile taken from sea-level to work upon a high mountain is likely to develop curious aiments unless forethought has pro-

vided a carburetor that will function as well eight or ten thousand feet above sea-level as it will in the lowlands.

When airplanes fly into the region of thin air, the engine acts somewhat as does the human heart when it is suddenly carried into a reduced density of atmosphere: it thumps violently against the lessened resistance. There-

ocuible the laboratory how a carbunce, to revent a from the laboratory from the labora

fore, in the case of the engine as well as in that of the heart, strict attention must be given in advance to make sure that it is strong enough to adapt itself to the change.

The Bureau of Standards has created all of the conditions that the carburetor is likely to meet in passing from dense air at sea-level into the thin atmosphere above the six-mile altitude. To avoid the compileation of separating the carburetor troubles from those of the rest of the angine, the

> tests are arranged for the complete isolation of the carburetor. It really is the equivalent of taking this part of the engine upon a funciful trip where all the conditions of the upper levels are encountered

> The carburetor is mounted in a small chamber where it is possible to alter the atmospheric pressure at will. Air can be drawn out with vacuum pumps until only a quarter of the normal pressure prevails, and it can be increased to a far greater pressure. In this altitude chamber the duties of all kinds of work, under every conceivable condition, can be

imposed upon the carburetor and its performance observed,

An engine must stand the severe conditions due to the rapid change from lower to higher altitudes. The engine is the airplane's heart, throbbing violently when conditions are abnormal. Laboratory tests will enable the mechanical "heart" to stand the strain.

Good Roads at a Mile a Week

AN enterprising contractor decided that, instead of building cement roads at the rate of one mile a month, he would build them at the rate of one mile a week. To do this he maintained a "material-yard" in which the road-making material was arranged systematically. Then he built a track along which strings of care carrying large "batch-boxes" could be drawn from the yard to the cement-mixer

A locomotive crane handled the material, and the box train was pulled to and from the paving scene, a progressive transportstion of the material taking place, huge boxes, each having a capacity of 55 cubic feet, first were loaded with the acceseary amount of stone. Then they passed on to the coment hopper, where the re-

quired amount of rement was admitted through a metal cylinder holding 5 cubse feet, and so arranged that it could be filled and emptied until enough cement had been added. After this the cars were shunted to the sandhopper and the proper proportron of sand added to the stone and rement. The train of fifteen care was then sent out to the CONCRETE MILLEY

Wheels four feet high with a 20-meh tread enabled the gigantic concretemuxer to be moved from

> place to place as the work advanced. The mour stood 16 feet high, and a 35. hursepower rogine furnished the power to min 28 cubic feet of concrete to each batch of the agreegate, weighing more then two tons



O from Moures and my tree Though it is summer in Virana, the people go sledding down the hally streets; their sleds have wheels attached underneath

Coasting on the Summer-Winter Sled

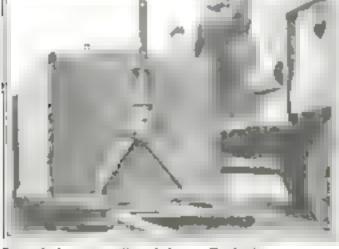
> DRESSED in a straw hat, a long veil, a miody blouse, a long skirt, and a pair of flatheried ab est a Vienness maiden takes out her sied. Why the summer out till. The answer in

nimple: it to summer

Her sled on you will see if you study the picture on the left-in equipped with three rubber-tired wheels that enable her to slide down hills with it is summertime as well as in the winter. Of course, when there's snow on the ground she takes the wheels off She steers the sled by means of

reins that turn the axle on which the front wheel is mounted. The rubber tires make riding easy-except

when one of them gets punctured.



One of the great "batch botes," which our be comity lifted from the cur-bed to empty its load of aggregate into the mixer to be made into concrete

One of the locomot ve cranes ds sping a 'bote' yest roter the wapper. It is the use of their great boxes, weighing more than two tops each that made the speed of notice a week in road busing atcality

Killing Weeds by Steam

If the anti-tobacconsts don't put one over on us some fine day in the near future, then the new tobaccuseed-bed staril zing process will come into its own. lieretofore the seed-beds have been freed from weeds and undescribe growths by fire. Large quantities of break were burned on them. But in the new method sterilization is accomplashed by steam a

A largy pan about four inches deep, having a steam-boiler connected with it, is hertwary The pan is turned upside down and sunk into the hed. Then the steam is turned on. A boiler that will furnish a

supply of 25 horsepr wer should be used in connection with a can that measures six his twelve feet. A smaller bedier necessitates a smaller pan. The pan may be made of wood, but the frints should be smeared with white lend to prevent the possible escape of steam.

The sternization of one thousand square feet of plant bed will cost approximately six doltars, since ball a ton of suft coal will do the job

Safety First for Experimenters in Kite-Flying

POWERFUL forces are bidden in the lavisible realm of the atmosphere, which occasionally make themselves known in a highly dangerous manner. When Henjacon Franklin made his wonderful diacovery, using a metal key and a kite-string to bring the electricity from the sky, the wonder is that he was not electrocated in the daring attempt

A wet kits-string is a good conductor, making the static discharge between cloud and ground easy. Experimenters flying kites with metal "strings" stand a far greater chance of bringing down the lightning, even when no cloud is in right. Last August a man was killed when standing over a inte-string of wire while a kite was being reeled in. He held a piece of wire in his hand at the time. A series of bright sparks suddenly ran up the strang, and the whole length of the kite wire, more than a mile, was instantly fused. A sear was burned on the victim's chest, and there was a severe burn on the inside of his wrist.

While these accidents are rare, the fact that they do occur should warn kite-fiers of the possible danger. But during the period of about twenty five years in which the Weather Bureau has engaged in kiteflying this is the first accident of its kind

that has occurred.

A dark cloud does not have to be in night to warn the men who make use of metal kite-strings. Static meetre by six ways present, and if the kite is a file entry high to act as a conductor, then look out for the flash.



Tebrecoseed bedrate now stershied by steam a steam boder and a shadow pan, invested, will do the job



Natives of Malekula Island examining a motion picture machine. They attributed the projected pictures of themselves to magic

As Cannibals See Themselves

WO years ago Mr. and Mrs. Martin Johnson risked their lives on Malekula Intand taking motion pietures of the myages. They were captured by the victous chief Nagapata, and had to run for their lives, just managing to effect un escape. But later these intrepid explorers made another trip to the island, and this time they were

received like royalty. What brought about the change of heart of the cannibal king?

hir Johnson took with him a generator to furnish the light for a motion-picture projection machine. He hung up a screen between the palm trees, and in the starlit hight of the southern seas he exhibited, under the protection of an armed guard, motion pictures of the natives themselves.

So amazed were they at seeing their past actions thus preserved that they immediately set the whole thing down as a work of "devil magic" too astonishing to be combated. Therefore they figuratively handed over the keyn of the island to the white explorers, and the chief personally led them about from tribe to tribe, openly boasting that he had brought them there.

Gliding Down a Thousand Feet

I'T was a curious airpiane that started downward on a thousand-foot drop. There was no one in it to steer it to safety, yet it landed gracefully

"But what about the danger to people on the ground when an airplana comes unguided to land? Haven't pedestrians any rights at all?"

There is no danger when the sirplane is only a model not large enough to carry a pilot.

In a contest of flying models held recently in the city of Los Angeles a strange type of flier was taken up to an sititude of about one thousand feet and released. A crowd watched it from below, and the model was seen to apin around for a moment, caught in the "wash" of the propelers of the big machine. Then it became stable and gracefully began stallong gide of more than a mile. With the greatest interest the crowd watched it through glasses until it drew close enough to be observed with the naked eye. A while later a great shout greeted the strange little airplane's perfect landing

This biplane model differs in one important particular from ordinary simplanes, the invention of this type being accredited to Mr Edwin G Gettins. In the ordinary biplane the wings are open at the ends and ailcrons are relied upon to furnish stability. In the new model the frame at the end of the planes is arranged somewhat in the form of a trust.

The planes are closed at the ends by the crossing of the top and bottom plane, the top plane bending downward and the bottom plane bending upward

Tipped one way or snother by the sudden onslaught of a current, the flow of the sir is controlled by the lines of the crossed section and the plane is stabused

The model of a new type of sirplane is here seen roung rapidly against the wind. It will be noticed that the tips of the planes are bent in a peculiar way that gives stability to the model.



How the Worm Gets in the Hazelnut

WHERE did the worm in the baselnut come from? That question has puzzled many a boy. He knows that the nuts he gathered were carefully called and that mone were stored that gave any evidence of being unsound. And yet, a few months later, when he begins to crack the nuts, he finds that a surprisingly large number are wormy.

Where did the little fat white worm come from?

The worm is the larve of a strangelooking insect known as the hazelaut weevil, an insect that belongs to the same family as the much-dreaded boll-weevil, which is periodically so destructive to the farmer's grain.

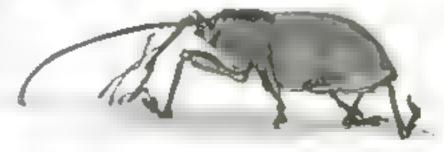
As will be seen in the filustration, the insect is provided with a long, stender proboscis, or anout, at the extremity of which is seen a peculiar booklike appendage. The proboscis is a modification of the mouth parts, and but for this anout the worm would never find its way into the nut.

In the late summer, while the nut is still green and tender, the mother weavil goes in search of a place to lay her erg. The erg must be kept safe from harm during its incubating period, and when the larva batches, it is highly important, from the weavil's point of view, that there be food close at hand so that the baby weavil will not die a prematurely early death.

Instruct has taught the mother weevil that no better place could be found for her egg than the inside of a baselout, for there

hes safety for her egg and food for her offspring. So the mother weevil begins to peck away with her queerlooking mout, and in due time she has made a tiny tunnel to the center of the aut. Then she lays an egg, poking it well down into the tunnel with her smoot. In a short time nature closes the opening and the erg lies safely within, finally batching into a little white grub. The grub finds food aptenty and grows fat and rotund

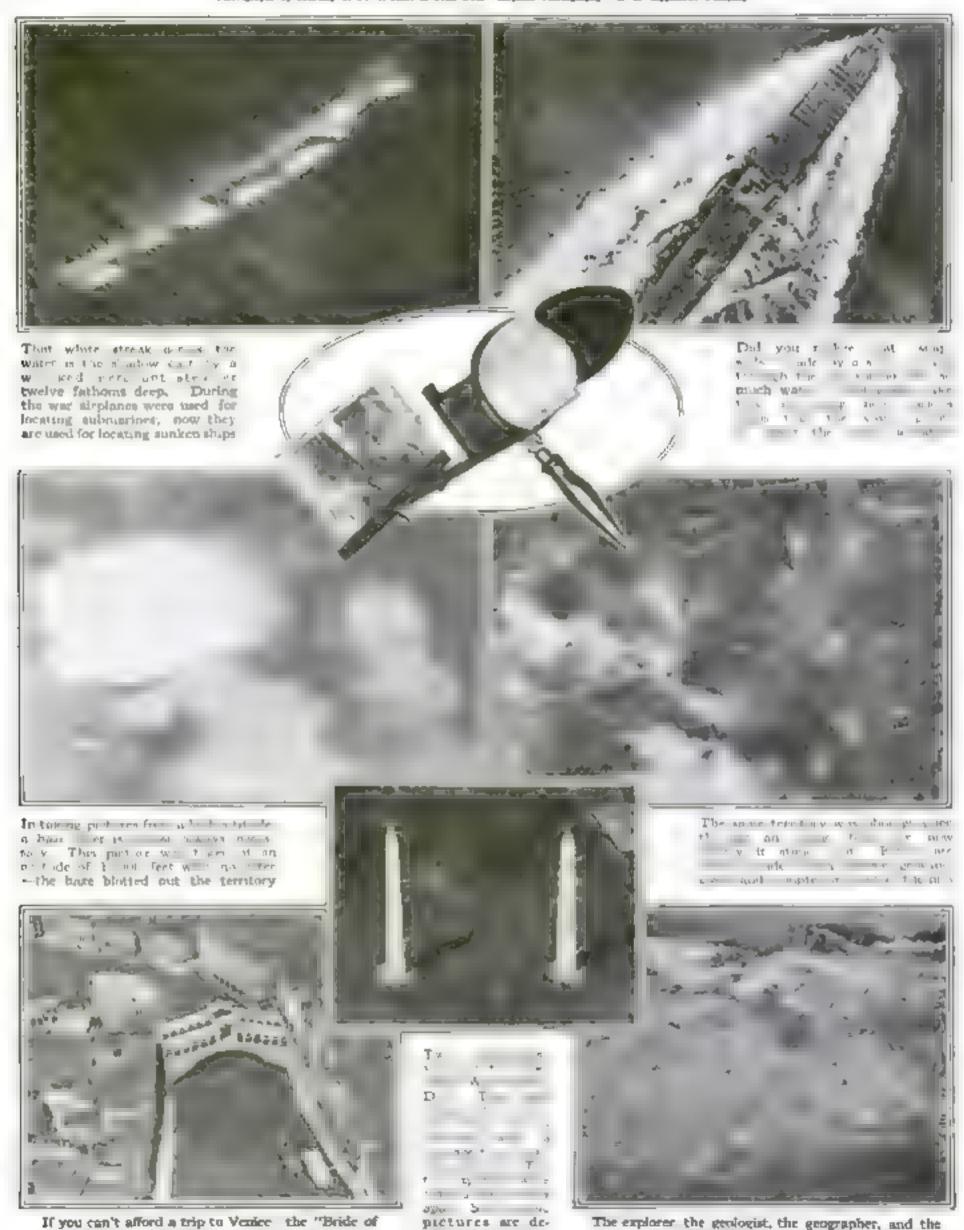
When the food is all gons and he is full grows, the baby weevil graws his way out of the baselout that has sheltered him and is ready for the second step in his development, that all-important step which will transform him into a weevil exactly like his mother



Mother wervil pecks at a green haselnut and deposits her egg in the center when it comes to afe it ruins the nut

Peace-Time Jobs for Aerial Photography

Photographs by courting of Dr. Hethert E. Ivon bein Julyline Photography of B. Lippinson Company



signed for the in a

stereoscope see the

the Adriatic — at least you can attend a lecture on it. — Travelogue lecturers are now exhibiting aerial.

photographs like this one of the Rusto bridge

map-maker will find sirplane views of the greatest help.

The whole town of Bengari, North Africa, is clearly

shown in this picture, taken by an Italian aviator



Figure 1 he filled his more time with free at more or is it with valuable quid.

What would occur if he should happen to have a blow-out just as he crossed the Camedian border on his way into our dry country?



Out of the flaming electric are there came a human voice; there was part of a broken sentence, then the flame snapped out and the voice with it

A Voice Spoke from the Storm

But the startled hearer found a scientific explanation of his uncanny experience

A VOICE out of the night and the

The voice fell one are that knew there could be no one to utter the call. It was a voice apart from all human relationship. The hearer confesses that his flesh seemed to creep and thril

And yet, it was the day of the material present and not the eary time of ghost and gobl n. The place was East Lansing, Michigan, and not the domain of witches.

It is Professor Herman Vedder, of the engineering department of Michi-

gan Agricultural College, who relates
the experience. Those who remember
their Jules Verne will remember the
thrill with which they read of the
message that came over the telegraph
line to which it was supposed no one
could have access except its makers.
Professor Vedder's experience was like
that, only the chance of human agency
seemed even more remote.

The circumstance was related by the professor to a group that had remained following a meeting of the Lansing Engineers' Club at the college, and was discussing some phases of a lecture that had just been delivered on advanced theories of electrical science. The group had been chatting informally, and the conversation led up to the axperience told by Professor Vedder. Someone had just said that the physical seemed to taper off into the superphysical

The circumstance in question occurred back in the days when wireless telegraphy was under the close observation of students and investigators, before antennae were strung from the house-tops of experimentally inclined boys. Professor Vedder was a student of the new wonder

On the night in question Professor Vedder was sitting over his instruments, in a creaking thunderstorm. How wireless would act, with the heavens surcharged to the limit with electricity, was the matter under observation. Presently, however, prudence dictated withdrawal

"I drew back hurriedly from my apparatus," each the Professor, "A flash of lightning ripped into my station, and across one of my instruments there blazed a flaming electric are. Out of the flame came a human voice—I heard part of a broken sentence. It lasted for an instant. Then the blaze suapped out and the voice ceased.

'It was some time afterward that the explanation was worked out. You perhaps know that an are light responds to the resonant effect of the human voice. What is known as the 'singing are' is well known to physicists. That is, a telephone circuit is introduced nto a current supplying an are light, and out of the arc word vibrations can be made to come.

"Now, on the occasion of which I speak, a sudden flash of lightning had formed an arc across part of my apparatus. This circumstance befell just at the time the telephone wire leading from the home of one of the other professors had been blown by the storm across my wireless aerial. The voice was that of the professor's wife, who was attempting to telephone the grocer. Later she told me what she had said, and the words I had heard fitted in with her sentence. But the first unexplained effect was most uncanny."

Nature Presents Her Gas Bill

And it's a big one because we must pay for tremendous waste

By Calvin Frazer

Pay out millions of dollars for the natural gas they don't get.

When a town in the gas belt is forced to turn from natural to artificial gas because the local supply of the former is exhausted, the citizens of that town are put to heavy expense in reconstructing the heating and lighting arrangements of their homes, stores, and factories. This happens, on an average, in fifteen American towns each year. Incidentally, an added strain is placed upon the nation's coal supply, and we all pay a little more a ton for coal. When a number of steel plants and glass works are forced to turn from natural gas to coat, we all pay a little more for steel and glass. In such ways nature is presenting her belated bill for a commodity that we once thought was no free no nir and water. We are paying for the gas we don't get, and, to make matters more examperating, we are paying for billions and billions of cubic feet of this precious fuel that we never dark get, because it was deliberately thrown away after being brought out of the earth.

A long time has passed since we learned by bitter experience that the supply of natural gas is really limited; yet the colossal waste still goes on. According to estimates recently prepared by the Fuel Administration, the amount of patural gas wasted in the United States in the year 1917 was equivalent to \$1,200,000,000 worth of artificial city gas.

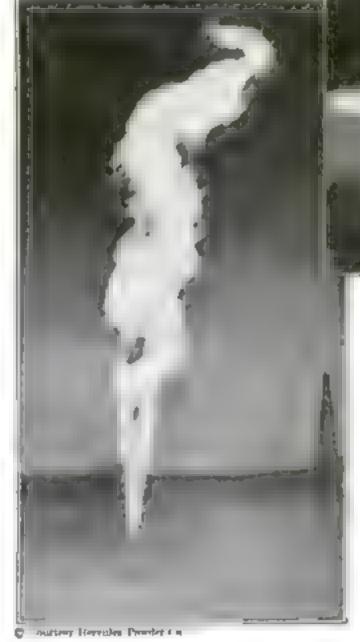
How Gas Is Wasted

Here are a few of the many ways in which natural gas is wasted

Gas in always found at oil-wells, and only a small percentage of this gas is ever turned to account. It is a commen practice of oil operators to blow off the gas in order to procure the oil. Many fine gas-fields have been depleted by this process. It is stated that the oil-wells of West Virginia alone are thus wasting annually at least seventy billion cubic feet of natural gas, equivalent to about one third of all the natural gas used for domestic consumption in the United States. At both oil and gas-wells gas is wasted through improper casing of the bore-hole, improper plugging of abandoned wells, and in various other ways.

So the gas that is captured and paper to the consumer is very rate.

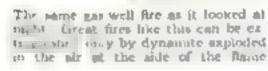
The best advantage. Under



The gas well was on fire! A flame by day and night, vimble many miles away. It leaped 200 feet in the sir, permitting 190,000,000 qubic feet of gas each day to be consumed

stress of competition the gas-fields are over-produced, and the under ground pressure of the gas is soon disastrously lowered, often resulting in the invasion of the wells by water. The old practice of selling natural gas at a flat rate of so much to the consumer, or at so much to a fire or other fixture—to meter being installed—survives in many places, thus putting a premium on waste. "Boom" towns still lure the manufacturer by offering gas for nothing, or at a ridiculously low rate. Wasteful open-flame torches, or flow-broad, are still found in the gas belt.

There are two salient features of the situation that seem not to have been generally realized until recently. One is that natural gas ought not



at without the wild

to be used for industrial | it is It is an ideal fuel for the homehold, and, where the domestic consumer might enjoy un ample supply at a very low cost for se cost one if the gas were al-. And to bousehold use, the diof factories soon result in the decline and failure of even the richest gas-fields, so that both householder and regunfacturer are driven to using a far more expensive and less convenient fuel. The other important lesson to be drawn from the history of this industry in one directly opposed to the existing attitude of the government toward unity of action among the operators. Competition leads to

stupendous waste. Pooling of operations should be not only permitted, but succuraged or made obligatory.

A Source of Gasoline

Natural gas is a blessing that brightens as it takes its flight. To-day, when all the world is clamoring for gasoline, we know that our rapidly-waning store of natural gas is one of the readiest sources of this substance. Nearly all natural gas contains gasoline vapor. The gas that issues from ollwells, known as "wet" or "casingbead" gas, contains upward of three fourths of a gailon of gasoline to each 1,000 cubic feet of gas. The natural gas obtained from gas-wells is rela-

tively "dry" or lean in gasoline vapor; yet it carries enough of this ingredient to cause serious troub a zlong the pipe-lines, in which the condensed gasoline decomposes the rubber couplings.

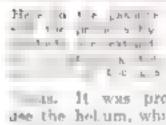
Unappreciated Gasoline

A few years ago the gasoline in natural gas was looked upon as a nuisance. Today it supplies about one tenth of all the gaso ine used in this country. Natural-gas gasoline is highly volatile, and is used for ing with petroleum die ntes too heavy to be soli мюде ав gasol ne. original resthouses the fac-High president that the affin gan - by compress a will condensation - were a eable only to the govern Within the last three or four years, however, a new process whereby in the may also be treated by to an atroduced with great r esa. In this process the gasoline vapor is first shorted from the gas ha present of oil, and then it's for a con-

t latest spasode in the story of ha heal gos to light just after the tenut War, when it was removed that not be she had been developed for extracting helium from natural gas of low heating value found chiefly in Kunsas and

Some busning one wells can be a strouted by placing a bond over the flower





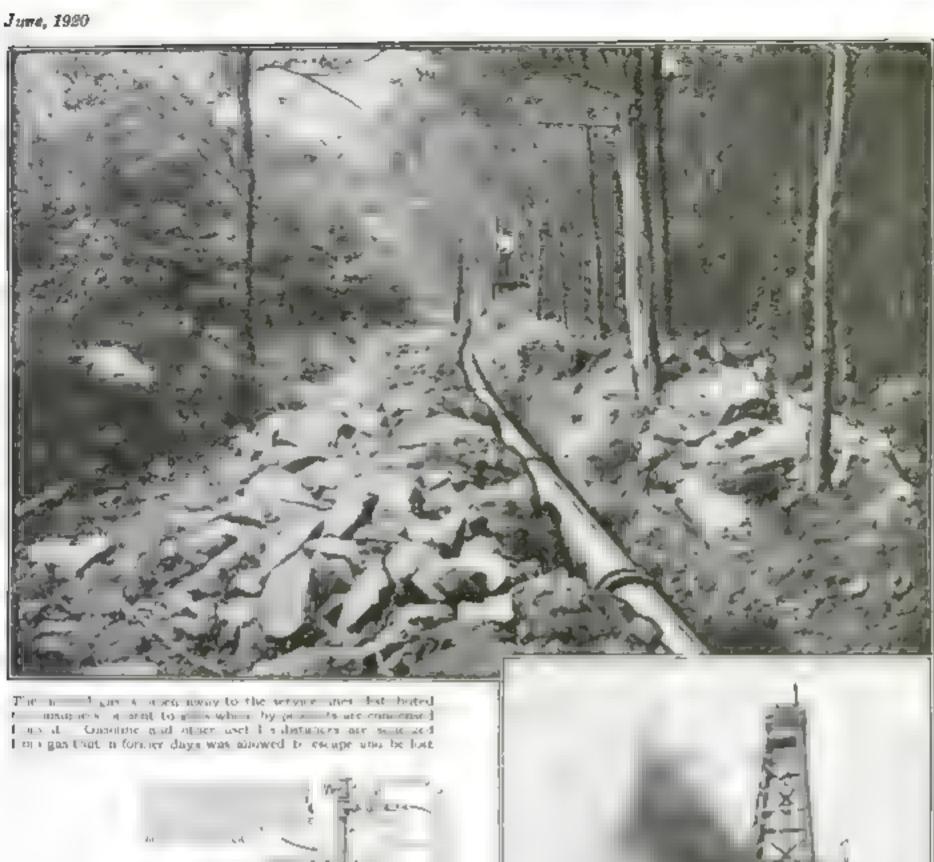
are the helium, which is non-softamenable and non-explosive, as a substitute for hydrogen in filing balloon and airsh ps. The abrupt ending of heat, then delayed the execution of this plan, but possible commercial uses of helium are under consecution, including its substitute for retrogen in filing meanitescent lamps.

Volue of Helium

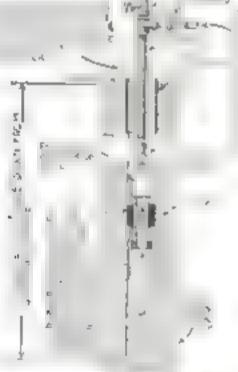
Every day brings attention to the thereasing value of the entural gas that men formerly permitted to go to waste. If s | the value that was then turned out into the air coald be corralled and brought back to the service of industry, the coffers of the world would be considerably richer thereby If all of our army balloons d .ng the war had been inflated with hedam, a product of untural gas, there would have been greater sufety. A dirig ble filled with hydrogen, at one of the inumerse Zenpears placed with the inflammable as. III a menace unless special recaut to are taken to round it properly and prent a static discharge from setting it afire. Many a balloon has blown up when coming in contact with a minor object that could conduct the e electricity, but with belium there is no danger from this source.



Getting the hood in position. Cables are swung for a trolley, and the great metal hood is pulled directly over the flame; then it is reitased



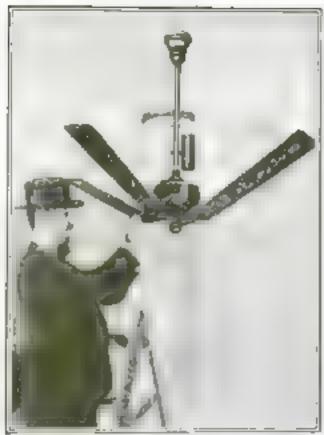
Showing the rel above amount of natural gas that is used for domestic and for industrial purposes



3 4 4 4 4 4 at h. u sp di . . . the end hand he say t an exper n mo the

Shower's an if we appear the way for a c at blow off o sand and to a a g . The formula of the sand against the run pipe often couses sporter and these sometimes set five to the gas





By using an adjustable hinge, the ceiling fan may be induced to do double work

A Folding Fan Increases Air Currents

"PUT a hinge on the ceiling fan, partly fold back the blades, and the air will be distributed over a greater area of the room. But this is not all: you can fold the blades entirely up and put a beg over them?"

This is what the man who has a folding

cetting fan has to say about it.

The hings may be attached to any fan after the blades have been sawed off Then enybody can make the adjustments by merely loosening three thumbacrews.

Partly folded upward, the blades, when they are revolved, will cut the air in such a manner as to throw the currents outward and downward over a wider area of space than usual

In winter-time, when the fan is no longer needed, the blades may be folded upward, and a bag, kept in the small tube in the fan atem, may be taken out and adjusted around the blades, thus protecting them during the idle months.

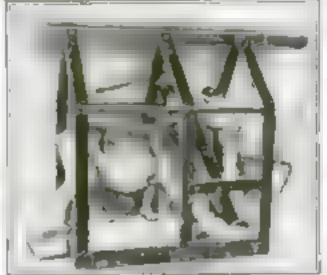
Mr. A. W. Tucker, chief engineer of the Hotel Tulus, in the city of Tules, Okla., is the inventor of this very ingenious device.

Get Your Own Goat

WHERE would I keep her? That's what you say when some antifood-trust enthusiast suggests that you get a milk goat. Mr. J. Brown, of
Evanston, Ill., suggests that you keep her in your back yard. He has invented a goat stall that is easily and cheapty built and takes up little space.

It is made of wooden beams, covered with canvas that rolls up convenier dy. The floor is made of concrete and is easily cleaned. A bucket for the goal's food hangs from the top beam. The whole stall is hardly any larger than the goal berself. Thus, in cold and stormy weather it can be moved to the cellar.

A good gost will cost about thirty-five dollars and will eat food that a cow would spurn, yet she will produce better and more nutritious milk than a cow. A goat produces twelve times her weight in milk in one milking period, a cow only four times her weight



Gosts are thesp and the milk good. Why not keep one in your back yard?

Sailors on the Half-Shell

WHENEVER United States bettleships, not out for maneuvers the sailors rejoice. They like the excitement and the sport of mimic warfars. Below you see some of them playing "oyster" on the deck of one of the battleships. They are all on had shells.

These half-shells are parts of mines. During the maneuvers mines are laid, guns fired at targets, and submarines attacked. One of the targets is in the picture.



These sailors on the half-shell are ready to take part in a mirms warfare, the shells they are sitting to are parts of mines



This little liams was born knock kneed; but his supports correcting the defect

Trials of a Knock-Kneed Young Llama

KNOCK-KNEED themas are just as unattractive as knock-kneed men, and is both cases the detect should be remedied when they are young

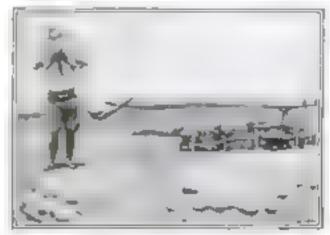
One baby liams that lives in the Cincinnati Zoo was born with these ingrowing knees, and his keeper strapped them up in a pair of Iron braces. At first the baby objected; he refused to walk or even stand up when they were on. But his grouch gained him naught, and in a little while he was frisking about with the rest of his family. Every day his keeper draw the straps a little tighter, and in five months his legs were perfectly straight.

When he grows old enough to care about his good looks he will undoubtedly be thankful for this deed of his lossper.

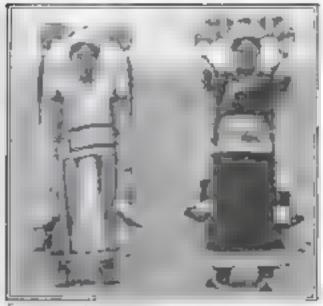
In the Age of Machinery!

AROUND and around to the same old circle gons Mr. W. W. Pigue, of Prendio, Tex. He is harnessed to a har that turns a capetan. And thus he works an irrigating-pump connected with a reservoir on his ranch

This primitive method of operating a pump is very laborious and seems unnecessary in this great age of machinery. But perhaps there is no large source of power near Mr. Pigue's ranch—which, by the way, is located very near the Mexican border.



By tramping around and around he operates an irrigating-pump on his Texas ranch



Hata and sleeves indicate wealth in Mongolia; small fortunes are spent on them

By Their Hats Ye Shall Know Them

CATOMEN'S hata have often sided in man's financial downfall, but the man from Mongolia suffers most. He saves money all his life with but one object in view-to buy his wife a bat that will be more elaborate than that of the wife of his neighbor. Even a poor man will spend at least two hundred dollars on a hat and a pair of sleeves to go with it. Hats and sleeves are indications of wealth in Mon-

What strange hats and sleeves they are! The sleeves are twice as long as they need to be and have ugly pulls at the shoulders. And the hats-a miliner would call them toques with horns standing out on each aldo. Braided hatr switches are tacked on.

Lunch, Twenty Cents

ONGRESS is still working on the prob-CONGRESS is made were the living, but a Washington men is solving it.

In a sanitary paper box he puts up a "Laborty lunch" consisting of two sandwiches, a piece of cake, and an apple or an orange, and sells them at twenty cents a lunch. He packs the lunches in wooden chests and so is them on the street.

At first the chests were placed on the edge of the sidewalk, and the lunch sold from it. But local restaurant men called attention to a city regulation that prohibits the use of the streets for business purposes, and the twenty-cont lunch was seriously threatened. Then the restaurant man discovered that there is another city regulation that allows the sale of articles from moving carter so he put whe a so the chests and continued hus ness.



Putting a lunch chest on wheels also put it within the law

The "Movies" Ancestor

THE desire to produce pictures in motion was partly satisfied in arrient Java long before the dream of Edison was realized. But these forefathers of the "movies" were crude affairs compared with the simplest of modern motion-pictures. A festure of the ancient movies was the telling of the story in spoken words,

From a sheet of deer-skin clever artists cut figures to diustrate the story. The curious figures are beld so their shadows are cast upon the acreen, and moved about animatedly.



Shadow pictures presented to the United States Museum by the King of Siam

Although he has embraced a new faith, the Maori still keeps his totem-pole In the Land of the Maoris

C Proce Hilly rapped by the

Christians, but there are many old chiefs who are still fond of their ancient totompoles. Their religion is that of natureworship combined with the veneration of ancestors. A pocular and interesting detail of their religion is the behef that the soul dwells in each human being's

The Muoris were enthusiastic cannibula in by-gone days, their favorite dish being reasted hearts. Enting the hearts of their enemies was supposed to give them strength, especially in the pursuit of wartime ectivities.

As for the Maoris' marriage laws, they seem to have had none. But they believe very strongly that man should have absolute power over woman. Even today they have very broad views on the subject of matrimony, and each man generally takes unto himself as many wives as he can afford to maintain.



A Double-Decker Airplane

OUBLE-DECKER abplance have re-

ance of a new Italian triplane.

imagination.

built Sying-machines.

cently made their bow with the uppear-

With four propellers to keep the giant

flier in the air, the forty people who are

seated comfortably in the double-decked

fuselage are safely transported from place

of wings and the number of engines and

the number of decks that the future

generations will witness in travel by means

of airplanes? It staggers the most vivid

weight, and area must, of course, be con-

fined within certain limits. When one

looks at the found remains of some of the

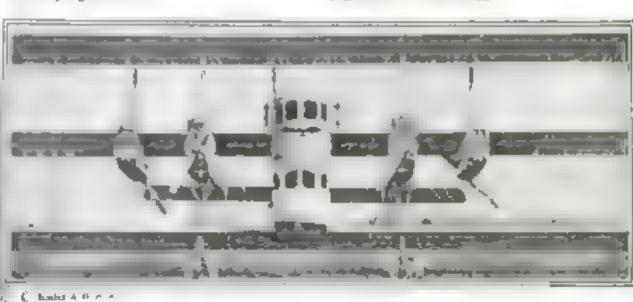
ancient gigantic birds and lizards that had

the power of flight, it is not unreasonable to

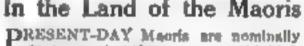
speculate on the possible forms of man-

The belance between motive power,

Think of an airplane having two decks! Who can forecast the limit of the number



The new Italian triplane carries forty people and is driven by four engines. Its unique feature is a double-decked Purchage



If Your Child Swallows a Safety-Pin

No longer is an operation necessary for the removal of foreign bodies in lungs, esophagus, and stomach

HAT serious situation arising when foreign objects such an beans, corn, nut kernela, nails, tacks, staples, etc., are inhaled into the lungs formerly required extensive and highly dangerous operations or et.ll more dangerous blind efforts at removal. Less than one per cent of much objects are coughed out again, and if the object is allowed to remain, various degrees of lung inflammation reault.

Nut kernels, particularly those of the peanut, have been found to cause the most rapid, serious, and sometimes fatal results, when drawn into the lungs hy young children. The presence of a peanut in the lungs of a child under one year of age has caused death inside of twenty-four houra.

The order the child, the less severe the reaction. Peanuts or peanut candy should never be given to children before they have teeth to chew them thoroughly.

Metallic objects seem to be less irritating to the lower air passages, but if they are not removed extensive lung changes occur, sometimes simulating tuberculosis with such exactitude that patients with foreign objects in the lung have been treated in san-

atoriums for this disease. In fact, it was formerly taught that patients with foreign bodies in the lungs ultimately died from pulmonary tuberculosis. Recent studies have proved this incorrect, for the tubercle bacillus has never been found in these cases, and recovery is

romplete when the foreign body is removed.

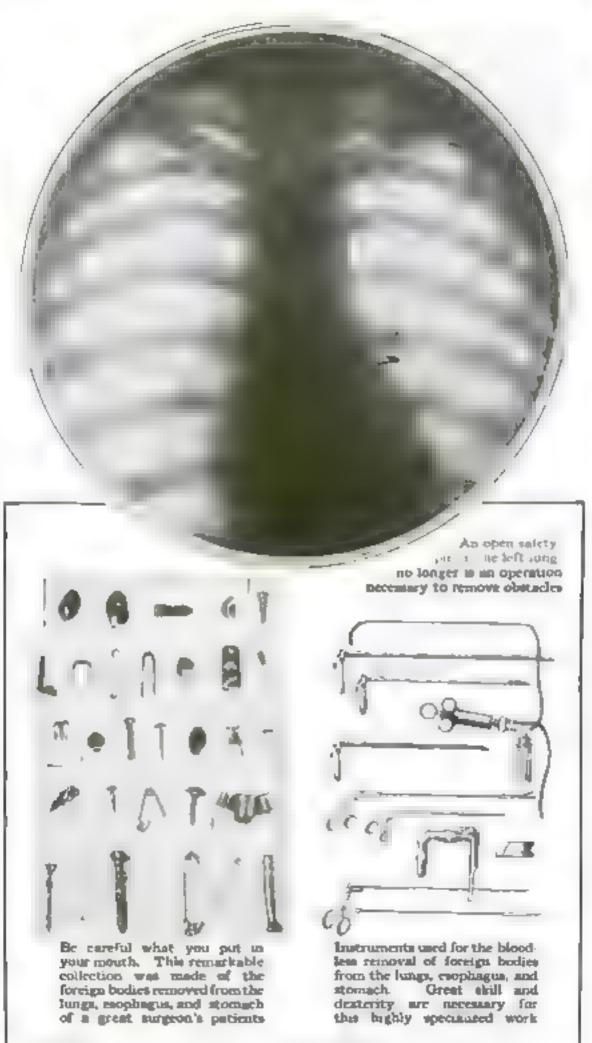
All patients suffering from chest conditions should be studied with the aid of the X-ray, particularly when no tubercle bacilli have been found in the sputum; for in a certain percentage of

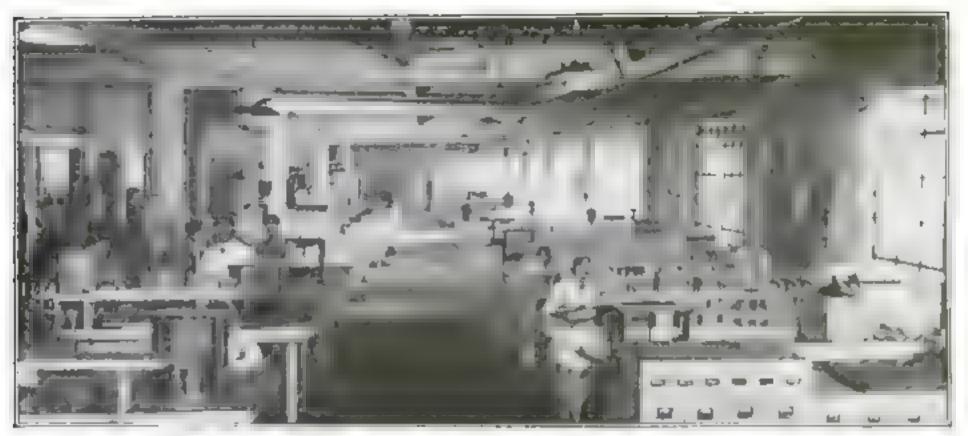
these cases a foreign body will be found to be the cause of the trouble. The accident may have happened in early childhood and been forgotten. A coller button is reported to have been removed from the lung after twenty-BÍX YEBITE' SOJOUITO, E shawl - pin after twenty-eight years, and an open safetypin niter eighteen years in the lung.

One of the greatest advances in modern surgery is the development of a method by means of which these foreign bodies can be removed from the lungs, the gullet, or the stomach without any cutting whatever. The technic has been elaborated, instruments modified and devised, and the method made practicable by the lifework of an Ameri can laryngologist who has removed more foreign bodles than any other person in the world

In his method a elender hollow brane tube is insorted through the open mouth into the windpipe and down into the lung. The far end of the tube contains an electric light bulb about the size and shape of an oat, which illuminates the interior of the lung, enabling the surgeon to see the obstacle and remove it with long. slender forceps passed through the hollow tube.

This tube is called a bronchoscope. Similar tubes, used to remove objects from the gullet or esophagus, are called esophagoscopes, while still longer electrically lighted tubes, termed gastroscopes, may be passed through the esophagus into the stomach.





At the Ford Chemical Laboratory experts study problems of eschuretors, gasoline oils, and metals

Working Miracles in Your Own Business

I HELIEVE we need in business and in daily life a better chemical view of things. I don't mean that everybody should be a profes-

sional chemist, but rather that everybody should maintain enough of a sense of the subject to have, let us say, a chemical conscience; an occasional appreciation of what might be done, as compared with what is done.

Suppose you and the editor of this rangazine and I were three friends going to see a fourth friend who lived in the country, five miles from the sta-

tion, and that we hared a man with a horse and wagon to carry us out to his house.

Suppose we three were very fond of horses -that we knew how to take care of them and hated to see them abused. Then suppose that the driver the \$D1700 checked up out of all reason, and that he kept yanking the bit and teaming the poor creature and abusing it antil it dign't know what to do

If he let his abuse go too far, I have a distinct idea, knowing

the editor, and being alive to my own impatience, and guessing the reader to be another of the same sort, that before we had traveled very far we should make that man behave, and cause him, with the overpowering firmness

Theodore N. Vail says: "Research, investigation, experiment are now necessary to hold any position in any industry"

By Ellwood Hendrick



Etawood

E once knew a rhair manufacturer who could not understand why his chairs fell apart. He bought the best materials Finally be consulted a chemist, and the chemist reported: "hou think you are buying glue. You are actually buying a sort of starch paste which absorbs water from the air. This is why your chairs fail apart."

Theodore N Vail, distinguished organizer of the telephone system, says Research, investigation, experiment comprehensive and thorough, are now necessary to hold in position any industry

and utility enterprise."

Men have spent huge sums in fitting out expeditions to discover buried treasure. If they would only dag up the treasure that lies humed in their own business."

Mr Ellwood Headrick who has done much to drive home the importance of research in industry, tells us here what science can do for any manufacturing enterprise to which it is seriously ap hed.—Entropy

power, and coal and fron, and minerals galore; we can grow almost anything that answers the call of the sun; and we want to see our own

American people prosperous as well as good.

We know that, unless the whole world comes to an end, some day we shall be dead and gone, while another generation will live here; and that after it passes away there will be still others in residence; and so on and on and on, as long as there are people. We do not know those unborn persons,

although some of them may be close relatives of ours, and even our own descendants. But just because we don't know them is no reason why we should steal from them,

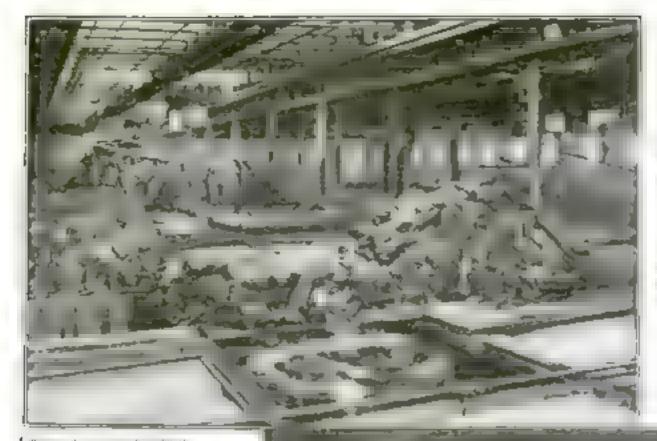
When a burglar sets out to ply his trade he does not, as a rule, know the man whose house he robs. He would, however, have hard work to find a jury that would acquit him on that ground. The law says he mustn't steal from anybody and if we had a chemical conscience we should feel that we mustn't do so

either, whether the anybodies in question have been born yet, or will not be born for a hundred years.

Whenever we waste coal or oil or natural gas or any of our mineral wealth, we are doing that very thing.

of three husky persons opposed to one, to quit his abuse of the poor beast.

Now, here we live in a country replete with natural wealth. We have good land—splended land—and water



Here note leather is the form bides placed in the form ning wate shown in the marground. Erfore being tained the bides are placed in a weak hopet to the form they are not read to the form they are not read to the form they are in the form to the form they are in the forms.

So II we had enough chemical sense -not stowed away in some corner of our minds and forgotten, but nove in our const or mess we should frequently feel it looking at every-day things, very much as would the three of us in the wagon of that unscrupalous man who abuses his horse

The Chemical Par

pressure laction of a lifety of the control of the

magnificent in its power, and this we admire, just as we naturally admire bigness and strength in almost anything. But it is propelled by expanding steam, and

every puff from its cylinders wastes a lot of power and blows out great quantities of producer gas and purticles of coal, all of which would be valuable as fuel. The old engine is an outrageous wastrel, and just because we do not know how to make better muchines is no reason why it should not be improved. If we only appreciated the real fact that every bit of coal wasted increases the cost of fiving, the improved and more economical engines would soon be forthcoming. Necessity is the mother of invention, and when enough people tell somebody who is wasting coal that be should stop wasting it, he is likely to find some way to do so.



C Repaired View Co.

The tarming industry demands the utmost of chemistry. The barks that yield tarmin are ground into a course powder and subjected to processes of disintegration. The outer layers of the bark contain the bulk of the tarmin

It is the business of science to do the impossible. When we get to the point where we are bound to admit that a thing that should be done can't be done with the means at hand, then is the time to call in the aid of the man of science. Let us review, first, a few industries that have been saved or helped by this means, and then point out a few more where the man of science is need it.

The smelting industries of the Westero States were in sore distress. Furner and dust were spread about the country where they were located, until the farmers appeared with injunctions, which are weapons more effective than pitchforks. To the men of sluggish

mind there was nothing to do but to engage lawyers to contest the injunctions; but that did not change conditions. Finally somebody who knew his business discovered the patent applications of Dr. Frederick G. Cota junior professor of physical ry at the University of Cabthe claimed, means of electric currents of very light voltage, to precipitate particles n suspension in the air. He was induced to engage in research to meet ber problems, and soon the smelter and fumes were precipitated, the ... uge crased, and the worst troubles

The Paper Need

its grinding wood into a fine powder under water mechanical pulp was made,

and the cheapest, poorest kind of paper was manufactured from it. It had neither strongth nor lasting qualities, because the cellulose is so mixed with impurities that it oxidizes and turns into dust. Good paper was made from cotton and lines rags. but there weren't rage enough to go around. In the need, a Philadelphia chemist named Tiighman discovered that sulphurous acid dissolves the encrusting aubatances from the celluloss in wood fiber, thus producing sulphite pulp, from which fine papers are now made.

lron blast-furnaces were known to turn out more iron in winter than in summer, but the fact was attributed to the inability of men to work as well in hot weather as in cold. Good old fronmasters and sons of ironmasters knew this as the first

principle of their trade. But in time they began to think of chemistry in smelting iron, and then men know that there must be another cause. and that this must reside within the furnace rather than in the men outside it. So James Gayley, an American chemist and engineer, bore in mind the simple fact that the maximum humidity of warm air is greater than that of cold air. In other words, warm air can carry more water suspended in it than cold air can. Let's imagine a cubic mile of air at 95° F., and charged with 100 per cent humidity—that is, carrying as vapor all the water that it can. Then let's enol it down to the freezing-point, to 32° F., allowing the air to carry all the water in suspension that it is possible to carry at the freezing temperature. How much water do you think would be forced out of that cubic mile of air by the suddes shift in temperature from 9.5° to 32° Only a trifling matter of 144,000 tens, or about 35,000,000 gallons!

Inpentions Come with Need

Gayley knew this, and be realized how much heat was wasted in driving off the water that was blown into the blast-furnaces in the summer-time. So he proceeded to refrigerate the air before it was used—to cool it with an ice-machine to get the water out of it. This expedient did exactly what Mr Gayley expected it would do, and saved from one to two dollars a ton on the cost of iron made from that time forth.

These inventions come slong about the time when people begin to worry and fret about the cost of things. It is very seldom that they come like a great gift out of a clear sky. They come when they are wanted and needed, and everybody says so; when not only one man but a great many men are anxiously looking for them.

Thomas A. Edisonsays that 98 per cent of his socalled genius is perspiration and not more than 2 per cent is inspiration.

Now for a few things that should be done, but are not being done: a few places where the man of science is needed

Speaking of the waste of burning coal in furnaces and under boilers, why do we not burn powdered coal blown in with compressed air, as they do in cement-mile? By this means practically complete combustion is obtained. The trouble

is, the heat is too great, and it warps the boiler-plates. It need, to be diffused. In other words, we get, at a greatly reduced rate, too much of a good thing.

The Great Necessity

All that is needed is the diffusion of heat, so as to spread it over a greater surface and to take care of the ash better. Of course, it can't be invented by somebody who thinks he sees a light when he thinks of a firebrick; but somebody with an understanding of physics and a flair for refractories will invent it some day, and then we shall not be bothered with stokers afloat and ashore, and we shall



The limit hid a now made into sheets of leather must be oiled to prevent crucking. The "blubber" oil or other substance in oiling the leather is manupulated in a great drum

sore cool, which is so necessary as to constitute a virtue.

It was, as I recall it, about 1911 or 1912 that Dr. Arthur D. Little and his staff made an investigation of the long-leaf pine industry of this country. These figures have been printed many times, but they will bear repeating. One third of the wood cut is saved and the rest is wasted. The stumps remain in the soil indefinitely, and cause it to be of little value.

Out of these stumps and the rubbish that is burned there is (or, rather, there was at the time) a daily waste of 40,000 tons of paper, 3,000 tons of rosin, 300,000 gallons of turpentine, 600,000 gallons of ethyl or grain alcohol, together with the fuel In the manufacture of the fine grades of lines paper, from bolling the rags through the bleaching to the final beating, the a party works its magic line in the color complicated in the process take place, few of which are thoroughly understood

for these industries, beaided the lumber we get as it is. The recovery of some of the products in just beginning

We need a new breach tog agent in place of chlories of offer to away up, and it is not growing more plentiful Production of cotton goods is not increasing, and all of us, see and phory alike, have a wear shirts and underwour.

Studying Cotton

In some exhaustive laundry tests directed by W. F. Farragher it was found that men's collars

that were washed and also bleached broke after from seven to nine turns through the laundry, while a control series, which had been washed, but not bleached, stood twenty-five similar turns before they gave out. Cotton thread that broke with a weight of 1,750 grams was washed and bleached twenty times by the regular laundry methods; then it broke with a weight of 100 grams. Thus we keep buying cotton cloth at present prices, and destroying it, not by wear, nor yet by washing it clean, but by bleaching it.

There's no use in scolding or grumbling or finding fault with people for not doing what we do not know how to do ourselves. These problems are solved by research tather than by lucky strikes in invention. When it became necessary to detect submarines in order to win the war, to find out where they were so that they might be destroyed with depth bombs, the mails were full of proposals and inventions sent from all over the country to the Naval Advisory Board. Not one in ten thousand of these happy thoughts was worthy of attention. The solution was reached by ten selected men, all of them physicists of the first rank, working in collaboration with selected colleagues from Allied countries.

There isn't any such thing as democracy in science in the sense that one man is entitled to the same consideration as another. The more a man knows, the keener his understanding and the livelier and more active his imagination is in regard to the workings of atoms and molecules and lone and the forces of nature, the more superior is he to the rest of us, in the scientific sense.

It is very much as if we were on a ship at sea, when the problem to be solved is to steer the right course to reach our destination. Experience

teaches us that it is better to leave that problem to the captain, who is familiar with navigation, than for a thomand passengers who are not familiar with navigation to offer their advice, their opinions, and their notions of what is the best thing to do.

Some Tanning Discoveries

Tanneza have needed chemical help for a long time. We used to think that the longer the time spent in tanning the better the leather was bound to be: but it is not so. What is needed is good head-work rather than mere waiting. When the pelts of animals are allowed to remain moint they rot, whereas if they are dried they become hard and heavy. The art of tanning consists in converting that animal motter in the bides which will rot into permanent material at the same time soft and flexible, according to the use to which the leather is to be put. The work must be done thoroughly, but it is just as easy to soak a bide too long as not enough.

Chrome tanning of leather was undertaken abroad by cumbersome and ineffective methods. A much better process had been worked out and patented in America, but it was overlooked and forgotten by the tanners until they engaged a real chemist to look into the subject generally. He developed the American process for them, and soon 95 per cent of all the upper leather produced in the country

was chrome-tanned in the new way.

Leather is scarce and high. But it was neither a fisherman nor a tanner who added shark-skins, which are rapidly coming into the present supply. It was Dr. Allen Rogers, of Brooklyn, who teaches industrial chemistry at the Pratt Institute and conducts a course on the technology of tanning.

A great number of machines could be made much lighter than they are by the use of proper alloys of steel to meet the requirements of each member of the apparatus.

Formers' Problems

How does it come that farmers buy "complete" and mixed fertilizers, composed of small amounts of needed chemical bodies mixed with large amounts of filler, and pay heavy freight charges on what might cost them but a fraction of their present expense?

The only trouble is that we don't know enough yet—don't know what our soils require and what our crops demand; and so we put on, in effect, a patent medicine, which is likely to contain what is needed as well as what is



When this fine long-leaf pine-tree is cut down, two thirds of it is destroyed as waste. According to an investigation made about ten years ago, if the entire tree were used, as it should be, the long-leaf pine industry would yield every day in America 40,000 tons of paper 3,000 tons of rosin, 300,000 gallots of turpentine, and 600,000 gallots of ethyl is grain alcohol, together with the fuel for these industries, in addition to the lumber that we now obtain

not. But think of the expense! I repeat, however, there is no use in scalding unless we are ready and competent to go to the farmer and tell him just what to do and how to do it.

We could go right on down the list through nearly every industry and point out where science can help. The main thing is to know this and to feel it. Then we can ask for help, and very often we can get it. It is not chemistry alone that is needed, however. There's hotany, for instance, that we used to think a pleasant study for young ladies and children, on the ground that it would not corrupt their tender minds. But some remarkable hybrid trees have been developed that produce wood as firm and as good as the original wild trees, but which grow to maturity with surprising rapidity. It is time to begin to think of those trees in problems of reforestation, and to encourage the botanists and foresters and arborists to go on with the good work

There's another thing to be borne in mind in bringing about these improvements. They have to be paid for, and they cost a lot of money: first, for the

research in laboratories, then for industrial development, because factory work is different from laboratory work, and finally for introduction. A patent lasts seventeen years, but it usually takes from eight to ten years for a successful invention to develop, if it involves any change in the habits of persons.

We Fight Anything New

It is really surprising how we fight against anything that is new. We do this because we don't want to be misled, and there are unfortunately always some persons who are seeking to mislead us; and this makes us wary. But why do we have to be wary? Because we do not know enough to tell whether a proposal really has merit or not. If we knew more we should not need to be so cautious

Then, too, very often we think we know when we do not. It requires rich men who can afford the risk to foster loventions, but our income tax laws discourage them from doing so, because if the invention fails they lose their money, whereas if it succeeds well enough to make the chance worth taking, the proceeds are taxed away. I am not complaining against the income tax with its surtax on large earnings: I am merely stating the fact that it hinders the development of Inventions, of which some are sorely needed for the general welfare.

This School Expands to Fit the Pupils

'HE "unit plan" of school housing is coming to stay, in the opinion of officials of the United States Bureau of Education. It substitutes for the usual large factory-like building a series of cottage schoolrooms clustered about a central campus. Born in the West, it has been employed most extensively in Colorado and Caldornia. Open-air schools have practically doubled in number each year since they were first introduced In Providence, R. I., in 1908, There are now more than six hundred auch schools in the United States.

In the unit plan a single room or several, as re-

quired, may be built on to meet the growing needs of the particular locality, the increased school space keeping pace with the increase in school enrollment.

Since such class is housed by Itself In one small one-story structure, there Is less chance of fire. If by any chance



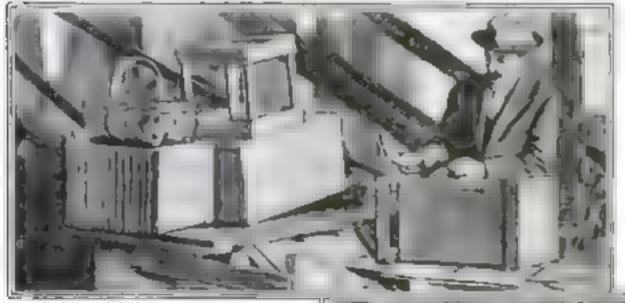
"Unit plan" schools such as this can grow as the number of pupils increases, and they are said to be safer and more healthful than the ordinary kind

fire should break out, there is less likelibood of loss of life and damage to the entire property.

One of the best plans for this unit grouping suggested by New York and Denver architects provides for a central building somewhat larger than the class units, to serve as an assembly hall, and containing the principal's office and a room for the teachers. On each aids of this administration building are grouped the individual class-rooms.

One of the advantages claimed is that unit-plan buildings are more easily heated than a single large one,

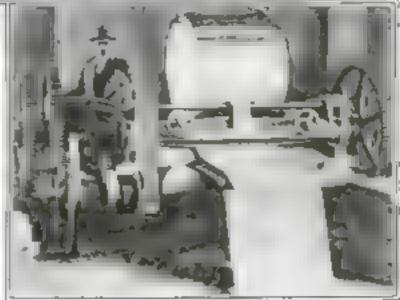
Making Crates of the Once Useless Cottonwood



Cottonwood strips are made into egg-craves, butter boxes, and backets the wood is white and odorless

A COTTONWOOD board or strip will carl up like a cart-wheel soon after it is cut. If you try to straighten it out by nailing it down, you will find that the wood is strong enough to twist back to its warped shape and take all the male with it. Is it any wonder, then, that cottonwood lumber has not been used in the past?

But Mr Roy Nesson, of Manhattan, kan., has experimented with Kansas cottonwood, and now he finds that, if it is properly cut and dried, it will follow the straight and narrow path, and may be used for making baskets,



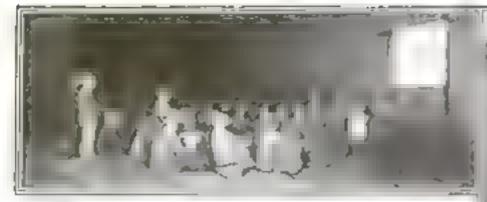
In this cutting-machine the cottonwood log is revolved and a knife slices off strips

hoxes, and egg-crates. The cuttingmachine he uses is shown in the lower picture. First, logs are sawed into blocks of the length of the box to be made. One of the blocks is hoisted over the cutting-machine and then lowered into a set of clamps. These clamps are made to revolve, and the block turns with them. As it goes round, a long, sharp knife peels off alices of the required width and thickbess. The knife can be adjusted to cut alices from one eightleth to three eighths of an inch in thickness.

A soxteen-inch log can be peeled to the core in three minutes. Then the

> core is sawed into boards and used for making boxends. The wood is dried and made up into butterboxes, egg-crates, chicken-coops, and baskets.

> Kansas cottonwood is hard, tough, light, white, odorless, and is better suited for box-making than either Southern or Western cottonwood. According to Mr. Nelson, there is no danger of exhausting the supply of wood, for it grows faster than be uses it. On the river flats several twelve-inch trees have grown since the flood of 1908.



Down in one of the galactes of a salt-mine, the work ers watched a moving picture of "safety first" lessons

Safety First Moving Pictures in a Mine

ALARGE liability company wanted to prevent accidents in a sult-mine for which it was liable. One day representatives arrived at the mine with a movingpicture machine and a reel of "safety first" object lessons.

Instead of calling the miners up, the representatives went down into the mine with their picture-machine and set it up in one of the great rock-salt galleries. A sheet was stretched across a wooden frame, and current from the power-house furnished the necessary light. The workera were called from all corners of the mine and, seated on the salty floor, were given their movie lesson.



THE nursery tree digger has been devised by Edgar A. Jackson of Cuperting, Cat. It consists of an automobile engine supported on a frame mounted on runners, which may be anchured in al nement with a row of trees, shrubs, or bushes, and used to operate a cutter for rapidly removing the trees or shrubs.

With this machine 50,000 trees may rasily he dug in a day, using about ten gallons of fuel. The gas-engine is geared to drums attached to cables, which is turn are attached to the cutter device The gear reduction gives a tremendous pail. and holds the cutting knife with a very large lifter, making the hend pulling of the trees easy. The machine moves from one row to another by its own power

Some of the important features of the machine are that the trees can be dug as deep as desired, in dry or wet ground, the trees are not injured, and a space of twenty feet is ample for operating the machine.

This monster crab was found off the coast of Japan, at measures twelve feet across the outstretched legs



An Ugly Giant Crab of Japan

OFF the coast of Japan the spider-crab in of such gigantic size that it is considered one of the wonders of natural history It is the hugest of all the crustaceuns, and looks more as if it belonged to the days of the diposaurs than to

The crab shown berewith is la the American Museum of Natura. History in New York. It measures twelve feet arrow its outstretched

Japanese divers are in mortal fear of this monstrous rrab, believing that some day it will "get"

> them while on the holtom. But there is really very little ground for this fear for, despite its formidable size, this giant is a slow. stupid creature, stalking awkwardly through the gloom on the sea-bottum at depths usually very much greater then those to which divers descend

> The British Musetim contains a very large apider-crab with a span of eighteen feet.



The Koreun farmer, dressed in white walks behind this crude plow drawn by an or

large above worked by four or five men, one guiding the handle, the others serking the blade by ropus attached to ft, with a hamboo rake, a sharp-pointed hee, and a few other crude implements, the farmer of Koron sets his eye upon the weather and cultivates his land.

In Koron the sun shines and the rain falls as it does upon the rest of the earth. Light, sandy loam, disintegrated lave, and

> rich a uvium reach to a dipth of from three .eet to ten

G Kepatogo Lyn Ko

The farmer in his white dress walks behand the crude plow as it is dragged a ong over the loose sed by a patient ox. Even with these primitive means, the Korean farmer is able to hring (orth two crops n year

Rice, millet, beans, cotton, hemp, allseeds, Whost, Oats, barley, and sweet and Irish potatoes are the chief products brought from the soil by the labor of the men and ozen.



They're humang in a German mine that was fingting pround in the Atlentic



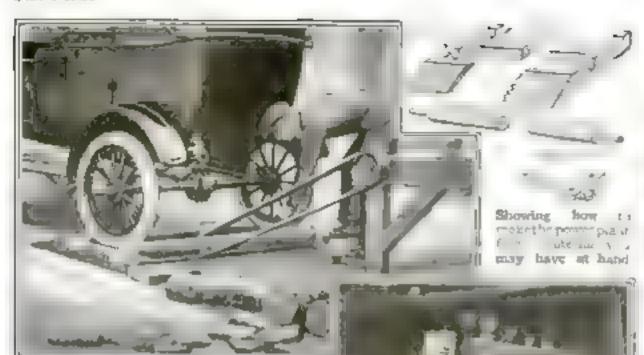
A machine for digging up trees. It may be set up in alinement with a row of trees and remove any that may be desired

Working with Death

STANDING on a few hundred pounds of TNT isn't the safest job in the world. It was a necessary one, however, when the United States navy was clearing the mines from the North Sea, Our men were after the American mines laid to keep in the German submarines, but once in a while they found some German mines which had floated loose from their base. These mines will be taken apart by

The United States navy took up more than fifty-five thousand mines in less than six months probably the most difficult work done in connection with the way by

any naval force.



Proper traces of some affect that for a self-trace of the part that the self-trace yourself.

Automobile-Power

HAVING an a regal is far ab power for which is in which is easy to make proper some I in an age for a large some pumpers, being a regard to the tensor with the property of the tensor with the property of the tensor with the property of the tensor will be a regard to true two the regard to the tensor will be a returned to the returned to the tensor will be a returned to the tensor will be a rea

The lagrance were above a not promise monoid in see is construction what in details of construction may be made to suit the builders own science of to fit the parts he may have on hand or may have to buy, such as the two reliers with end-shafts or guilgeons and some sort of bearings for them.

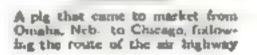
Quieting the Airplane

"CUT-OUTS prohibited" The motorist sees this sign everywhere. The sirplane, on the other hand has sailed serency by, making all the noise it wanted to. It has not worn a silencer chiefly because a silencer would reduce the power of the engine, But today's engine can afford this loss.

As a result, the French army has adopted for its airplanes the new silencer shown below. It is attached to the exhaust-pipe, and muffles not only the sound but also the flames due to the explosion of gasoline when the pipe is overheated. The silencer follows the principle of the well known Maxim silencer.



O Keystone View On.
The effencer on the airplane's exhaust not only reduces noise but prevents fire.



The Pig that Came in the

A FLYING pig? Consigned from Omaha, Neb., to Chicago, Ill., the animal was posted by a company that deals in cattle, and was received by Reed Landis. a former army aviator who is now a moving-picture actor.

What must one expect in the future? Will cows and horses also be treated to tripe in the air?

It is not long since the idea of regularly transporting letters by airplane was looked at skeptically. It seemed incredble that the tricky, Uncertain highway of the clouds could ever be risked in regular transportation of important mail. But the time has come when wind, rain, and rarely fog, are enough to delay the mail trips that are now daily conducted across the sky.



MR. and Mrs. Scarcerow have been appointed guard and of the cherry-tree. Their job is not to watch out for had George Washingtons with hatchets in their hands, but to see that no hirds come along and steal the ripering cherries.

Mr Scarcerow has climbed a ladder and is scanning the sky for the approaching enemy. Mrs. Scarcerow stands below and keeps a sharp eye on all moving things. Between them, they have managed to soare off all marauders and the cherries will soon be ripe.

Billy's Nurse

"He's painting the white goet black"
That is what you naturally think at your first glimpse of the picture below. But we find that the gost was born with those black splotches and the bottle in question contains, not shoe-blacking, but malk

The seeming villain is really very tenderbearted. He is a self-appointed nurse, and be watches over baby Billy as carefully as if he were his mother

Billy is the ship's now mascot. He is too young to eat solid food and he takes to the bottle quite naturally.



Not shor-blacking but milk is contained in that bottle, the miler is baby Billy's nurse



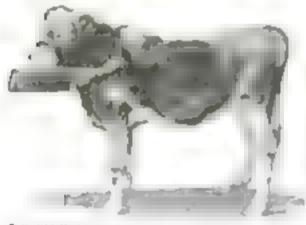
When a cup is filled the wheel turns slowly and the bast-cup drops into the basin of insecticide

Canned Heat for the Soldering-Iron

TOL SISTS have found that cannot heat is just what they need for cooking their meals by the wayside.

But this is not all. The little ten-cent can of condensed heat and helps the mechanic who has

a piere of soldering to do. The fron can be quickly bested and the broken pipe or piece of metal soon mended



C Rold & Hothers

A fifth leg growing out of a good-luck hump on her back saved Bossy's kie

Bossy's Fifth Leg

BACK on the farm Bossy's brothers and sisters had always laughed at her fifth leg. It grew out of her neck and hung limply over her left shoulder. As Bossy went from calfhood into cowhood a hump developed at the spot where the fifth leg grew. Truly she was the ugly durkling of her family

But when the arrived at the alaughter-house, her much-abused hump and leg saved her life. The hump was looked on as a token of good luck, and her fifth leg put her in the class with Ireaks. The butchers decided that they would make more money by selling her than by kiding her

Bids from 2006, circuses, and museums will be carefully rousidered by her present owners.

A Trap to Catch Ants

THERE are elephant-traps, and there are mouse-traps; now there is invented a trap to catch antal. It consists of a magazine having a signag channel holding cylindrical cups in which batt is deposited. A apring-motor or a small water-wheel operator the trap, permitting the balt to be exposed for a sufficient time to attract the insects, then allowing the end cup in the row to be dumped into a basin filled with an insect destroyer.

Each bait is formed from a roll of cotton gauge esturated with a sticky material intended to appeal to the particular taste of the anta. Beetles, first, and other peats may also be altured into the trap, automaterally to meet destruction in the solution in the basin

At the end of the channel the bait rolls into the arms attached to the wheel, and this slowly drops the can into the liquid, automatically throwing back the wheel and making ready for the next bait-cylinder



He carried this apple tree from the East to the West naty years ago, and it still bears fruit

He Carries His Tools with Him

He carried his tooks in a clotcase that weight very little

A N order comes to the job foreman aummoning him to work upon the wooden forms of a new skyscraper. The framework forms are necessary before the concrete can be poured, so the carpenter taken his tools and starts for the job.

Will be have to carry them in a heavy tool-box? Not if he is wise, and if he has become acquainted with a recently invented services his tool-kit. This kit is so ught and compact that it can be strapped over one shoulder. The tools are protected and well managed as a unit. The carpenter can have access to them at a moment's notice, and when going up a ladder finds the kit more conveniently managed than a box

When the day's work is done the toolcase is easily bung by its strap to the wall of the tool-room.

An Apple-Tree of Sixty

IN 1868 a Missourt farmer decided that he wanted to take Greeny's advice

and go West to do a little growing up with the country. He took with him a tiny apple-tree growing on his farm, to see what luck it might bring him.

From all appearances he made a wise move, for the tree is still growing and showering appear all over the orchard each year

in 1697 the tree was badly scorched when the farmers house burned down, but no serious damage was done

The tree bears heavily every other year, and even in "off" years it has a fairly good crop—in 1914 there were mixty-five horses of the finest apples picked and packed from this one tree.

This remarkable patriarch is a Rhode Island greening.



He carries his money in a water-tight sale on his belt

Every Cree Indian is his Indian companion's barber; he never charges anything for the bair-out or shave

Take Your Money with You When You Swim

You come out of the water after a swim and you're hangry for a frankfurter and roll. But you haven't any money with you—no place in your bathing-suit to keep it; so you pass up the frankfurter.

Now there is a new belt for bathingmuts that has a small metal safe fastened to the backle. It is absolutely water-light and will shelter dotter bills from the bring deep.

After you have put your money inside the safe you acrew on a metal rap and think no more about it until you are hungry

Weighing Crops in the Field

A SIMPLE but effective method of weighing small quantities of hay or other farm crops in the field has been devised by a Klamath County (Oregon) farmer.

Desiring to weigh a certain quantity of a fada with which he had been experimenting, but finding the stack too heavy and

cumbersome to be lifted, be overcome the difficulty by taking two atout poles, about eight feet long, and crossing them securely near the top.

Through the notch thus formed he passed a third pole, to the end of which a small scale had been fastened. The scale in turn was hooked into a rope passed around the stack of alfalfa, and the load was easily litted from the ground by working the cross-pole as a lever

The soldier in the picture is glad to be back on the farm he used to find so dull.

An Indian Barber-Shop

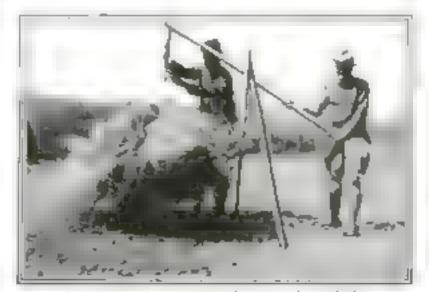
USING the reflection from a pool for a mirror, with the open sky for a criting and a grassy plot or a dirt-bank for a bar ber's chair, the Cree Indian has his bair out.

For two hundred and thirty-nine years the Hudson's Bay Company has employed as trappers and hunters the Indians and Eskimos living on the shores and inlets of Hudson's Bay and as far west as the Partice From the millions of acros in the unknown north come the valuable poins of fur-bearing animals.

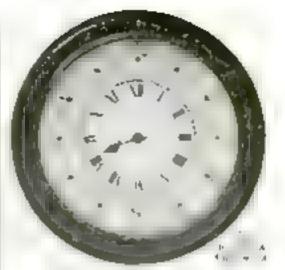
Every Indian is a barber to his Indian companion. There is no charge for the service—the result often being of such a nature that the victim should be paid for the operation

During the months of June, July, and August the Cree is fishing and preparing his traps and mares for winter, drawing wood, and visiting the trading-posts.

Though living outdoors, few are longlived. Tuberculusis in common among all the Indians of the Northwest, and is due, no doubt, to their careless channer of living



A spring-scale is attached to a pole and the outfit is easily carried from place to place



This clock has thirteen pairs of hands, and it tells time all over the world

Telling Time All Over the World

W HEN it's quarter past eight in New Orleans, it's seven minutes past four in Constantinople, ten past two in London, and quarter past nine in New York. You may get similar information about nine other cities if you look at the clock in the picture above. This clock a home town is New Orleans. It was built in the days of the Civil War.

The thirteen pairs of hands on the old clock's face go round together and are operated by one set of works that is wound up regularly every seven days.



Notes by Pocket-Light

THE corner policeman who wishes to make a memorandum in his nota-book, and who does not wish at that Instant to step out into the light to do so, has at his service a convenient combination of notebook and pocket-light. Nurses, doctors, and detectives can make use of it when writing in a dim light. Artists who want to make eketches in pencil in the dark. astronomical observers who wish to jot down the path of a stray meteor and do not wish to trust their memory until they can get indoors, also army and navy officers making notes at night when it is necessary to do so in the dark, will find in the pocket-light note-book a worthy friend

This novelty is about the size of an ordinary pocket-light. It has an extra hinged surface upon which rests the writing-pad, and is so constructed that the regular lid of the light-compartment serves as a rest for the hand when writing on the paper pad.

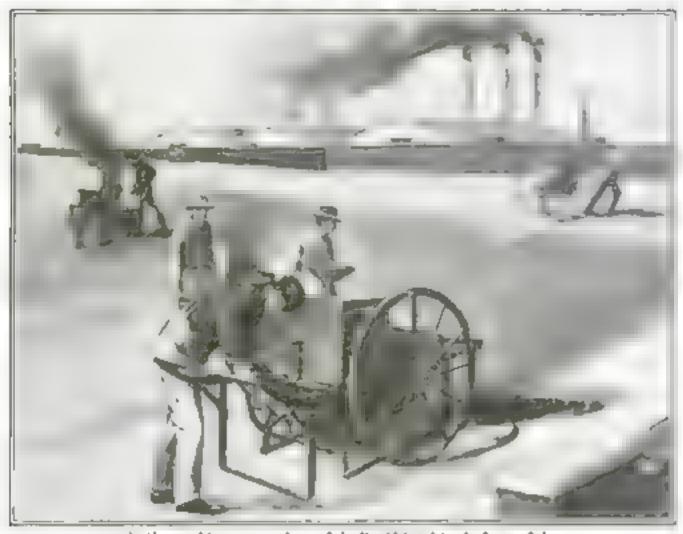
filled with figuid pitch. A pipe conveys the liquid directly in front of a roller around which passes the sheet of tarred paper. This sheet is continually automatically unwound from a roll carried in the upper part of

As the machine is guided around by hand, it moves upon two large stable wheels and automatically permits enough pitch to flow in front of the paper-roller to cement it in contact with the roof. The weight of the roller presses the paper down upon the pitch. It is thus a simple matter to put on as many layers of the pitch and the paper as are required.

The machine can operate on a slauting as well as on a flut roof, though the pitch of the roof must, of course, not be too great. Any device that saves time also saves money, and the method of laying a roof by use of this labor-saving machine is an important economy,

the machine.

Laying a Roof by Machine Saves Time



As the machine crosses the roof the liquid tar drips in front of the paper and a roller presses the paper into contact with the owners

LABOR-SAVING device has been patented by which a large roof area may be covered with roofing material by means of an easily managed machine.

Where alternate layers of tar-paper and asphaltle pitch are to be spread

over a large aren the process usually employed involves several separate operations. The tar is distributed and the paper unrolled upon it. Then the workmen must press down the paper until perfect contact is established. The machine carries a tank

A Life-Line Gun that Can't Fail

HIP aground off Cape Cod! In a short time lifesavers stand on the beach, ready to hurl life-lines to the heipless vessel. Most life-

line guns are fired by means of bugs of powder that are rammed into the barrel. Should the powder get wet it will be useless.

But now there is a gun in which the projectile and the powder charge are connected. The powder is contained in a cylindrical water-tight cartridgecase at the base of the projectile. Testa were made in which the cartridge was immersed in water, both fresh and salt. When it was put into the barrel and fired, it went off without a moment's delay.

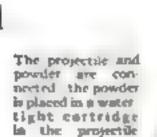
At the other end of the projectile there is a long stem to which the lifeline is attached. The line is wound up in a tin can, so that it won't get twisted. When the projectile is shot off, the line goes with it.

The gun itself is mounted on a beavy base, which is provided with two front



Showing how extradge and projectile are connected in a new life time gun

wheels and teeth on its lower surface to lessen recoll when the gun is shot off. The muzzle may be elevated to any of these angles - thirty, forty-five. sixty, and eighty degrees.





THE CAN

Rich Iron-Mines in Air We Breathe

Every year millions of dollars are lost in the cities' dust

By Edwin O. Pierce

"HEN is a city street an ironmine?" The answer seems to be: "When the street is in a

big iron and steel town."

A recent investigation of smoke and dust in Cleveland, Youngstown, Pitts-burgh, and other centers of the iron industry revealed the fact that iron carbe extracted not only from the dirt of streets, but from rugs and carpets, the waits and roofs of buildings, and even from the same of the inhabitants!

The very air of these districts is laden with fine particles of iron dust, which, together with the soot, get into the eyes and lungs as well as upon the hands

and face.

This investigation began with a microscopic examination of vacuum-sweeper dust, by which it was discovered that the dist accumulating in a small rug in a day's time contained an amount of iron equaling a five-cent piece in weight. Other experiments were then made, demonstrating both by magnetic separations and by chemical analyses the presence of Iron

in the many places already mentioned Every kind of iron-furnace produces a certain amount of dust, but the larger part was traced to the Bessemer converters, which take mosten from from the blast-furnaces and change it into

ateel

The Bessemers are great hooded pots having air-jets in the bottom and holding ten tons of metal. They are so mounted that they can be tilted to receive and pour out the charge. When the air is admitted, a buge saffroncolored cloud is the first result. This cloud contains the oxides of iron and manganese. Then a shower of sparks, called the "silica blow," is followed by a great tongue of flame about thirty feet high, due to the burning of the carbon.

Since these converters are like gigantic atomisers, they necessarily blow out a spray of molten iron and slag as well as oxidise the impurities. The tiny molten bubbles cool and harden as soon as they reach the air, but are carried considerable distances before they finally fall to the ground and are crushed into fine dust.



Picking up from dest on the street! In the vicinity of the accel-mills quantities of from dust are carried in the air and deposited in a fine powder over bouses and streets. One can take a her magnet along and collect much of this dust from the payements.

The amount of iron dust falling upon any given area is a difficult matter to determine exactly, but a series of dust-collecting experiments was made in the city of Youngstown, which is rapidly becoming the largest iron and steel center in the country. From the results of these experiments it was calculated that about sixty-five tons a day

of actual fron from all sources falls upon an area of one mile radius in the beart of that city. And from this cal ulation it would ollow that in the Youngatown district alone about one hundred and fifty to one hundred and seventy-five thousand tons of iron are blown away every year and lost to mankind forever.

To the value of the iron must be added that of the manganese, also lost. This is an expensive element of which the country has



From the sweepings of a vacuum cleaner used on a Youngstown, Ohio, rug the electromagnet draws to diself the iron particles, the dust that was carried through the air from the steel miles

The "big brown anothe" coughed up by a Beatener convertor every few in a nea. Without the prevention of name of the second of th

ery little. It is present in the blustlurnace from but in the Besser reprocess we blow it away and the a use money, ships, and mon to gemore, for it must be present in the anished steet.

There are a number of systems of dust collection. The best known method and the one that seems most suitable for iron dust is that of electromagnetic separation known as the Cottrell process. In employ-

ing this method the smoke is led through chambers in which are suspended long wires charged with electricity. A silent discharge is constantly taking place between these wires, and the particles in the smoke, also becoming charged, collect into groups and settle upon the wires or floor.

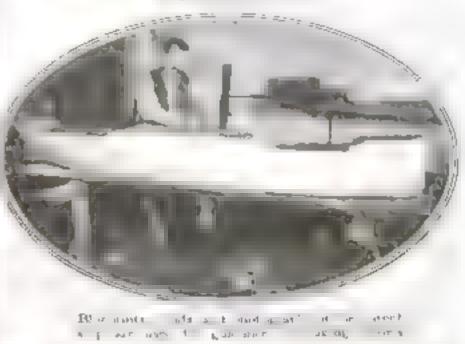
Because of its long flame and the

necessity of being turned, the Bessemer converter is usually operated in the open. The problem of confining Bessemer smoke would seem to be a difficult one, but surely not beyond the bounds of American ingenuity. Once collected in a chamber, the separation of iron would be easy.

The iron dust could be heated until it became a solid mass or partly melted into solid pieces, and them returned to the blast-furnace.

Stay-at-Home Models of Ocean Travelers

The ship-owner's reference library





Even the guns of the battleships are modeled accurately. Of course they won't go off, but, for that matter, aeither will the battleships

Wood that is well seasoned to prevent warping is selected, and the pieces are glood and set. this is the first process



Here is a ship that has just received its smokestack. Cabins and deck have already been curved out. There has been such a demand for model ships in recent years that one New York factory devotes all its time to malding them

Ask Dad-He Knows!

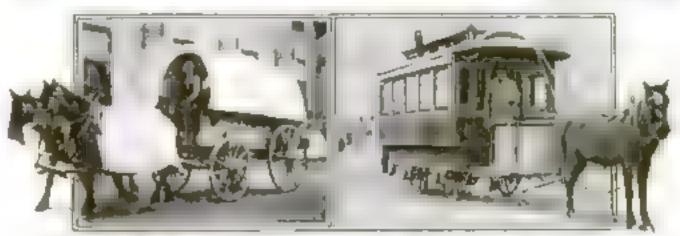
Once familiar things that have fallen behind in the march of progress



The wooden Indian: It used to stand boldly in front of each cigar store, staring starsly into space

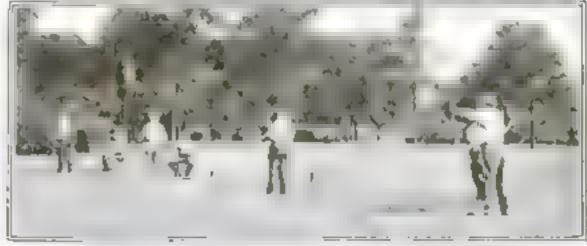
Chaning after fire engines was lots more fun when Dad was in later-breeches than it is today. The high spirited horses clattered down the street, shooting sparks and making much more none than motor driven engines.





When you wish to move today, you here a powerful moving van. In father a or perhaps granded a time, prairie achomers did the work

When Dad was a boy one of his ambitions was to drive a horse-car but when he grew up the horse car had disappeared almost entirely



Dad practised archery when he was a boy. All the boys enjoyed it. Some of them still keep it up in Washington Park, Chicago

to a That cry was represent by "Taxi "" at the rather than a the slopen of the slopen of the A stream enters



If Dad had wanted to go from San Diego to Silver City to the 90 s he would have elimbedonboard this rickety stage-coach

Across the river in an old fashtoned ferry-bont guided by a strong wife cable



So Powerful Is This Searchlight that It Melts Lead

The metal liquefies at a distance of twelve feet By Latimer J. Wilson



C Knowl & Herbert

So powerful is the beam of the Sperry searchlight that a cigarette can be lighted in the outer border of the rays. The sunlight is so closely rivaled in the new are that moving pictures can be taken in it with the speed required for genuine sunlight

How bright is the sun's intrinsic brightness, as seen at sea-level, is equal to the light of 270,000 candles for each square inch of its surface. The crater of an ordinary electric arc is equal to 84,000 candlepower on the same scale. Now the sun has a closer rival in the dessing brilliance of the new Sperry search ight, which has a total luminosity of 1,280,-000,000 candlepower!

The rays of light from the are are projected in parallel lines by a sixty-inch parabolic mirror. Allowing for the loss of light in reflection, the searchight carried out into space would be visible at practically the same distance from the earth as would an equal area of the sun. A piece of the dazzling solar disk clipped into a circle maty inches in dismeter would have a rival in this searchlight. What a strange cosmic effect could be witnessed when the shaft of light sweeps across the sea to meet the rising sun!

Standing in the blinding path of rays emanating from opposite directions, the observer would notice that, for the first time in his life, he could stand in the direct sunlight without casting a shadow! The flame of the ordinary electric arc is itself cast as a shadow in sunlight when held a few feet from the ground. At a given

distance the beam of the Sperry searchlight is about equal to the total light of the sun when the latter is well up in the sky above the horizon. Concentrated against the light of the sun at such a time, the searchlight actually equals the sun, and becomes such a formidable rival that it can counterbalance the shadow-casting power of the great orb of day.

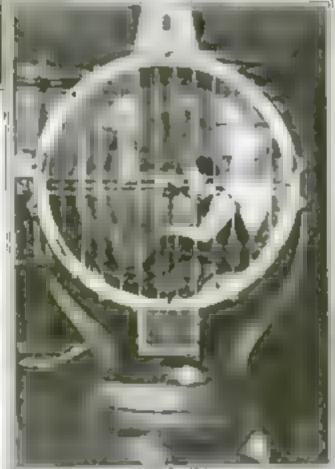
This marvel of searchlights was invented by Elmer A. Sperry. It consuts of an automatically rotated positive

constant flame. The superior power of this new searchaght depends upon the intensity of the illumination of the gas which fills the crater of the positive arc. But for the device that makes possible the retention of a perfect crater whose image is projected in parallel rays from the huge sixty-inch mirror, the power of the arc would not have exceeded that of other searchlights.

One type of searchlight can be operated from a distance of ten miles. Stationed upon the summit of such a mountain as Pike's Peak, the control of the light could be managed from the city of Manitou at the base of the mountain. But it is customary for an operator to keep close watch upon the mechanism of these great searchlights while they are burning.

Of course, the light is far too bright for anyone to look at directly. An arrangement is provided by which the image of the carbona in projected sharply upon a ground glass at the side of the acarchlight. The glass bears a vertical mark, and the rim of the crater must be kept exactly in line with this mark, thus showing that the crater itself is exactly in the focus of the parabolic reflector. So powerful are the rays that lead can be melted at a distance of twelve feet from the crater. A cigarette can be lighted at the edge of the beam of light.

Citable finhet



O Keld & Hotel

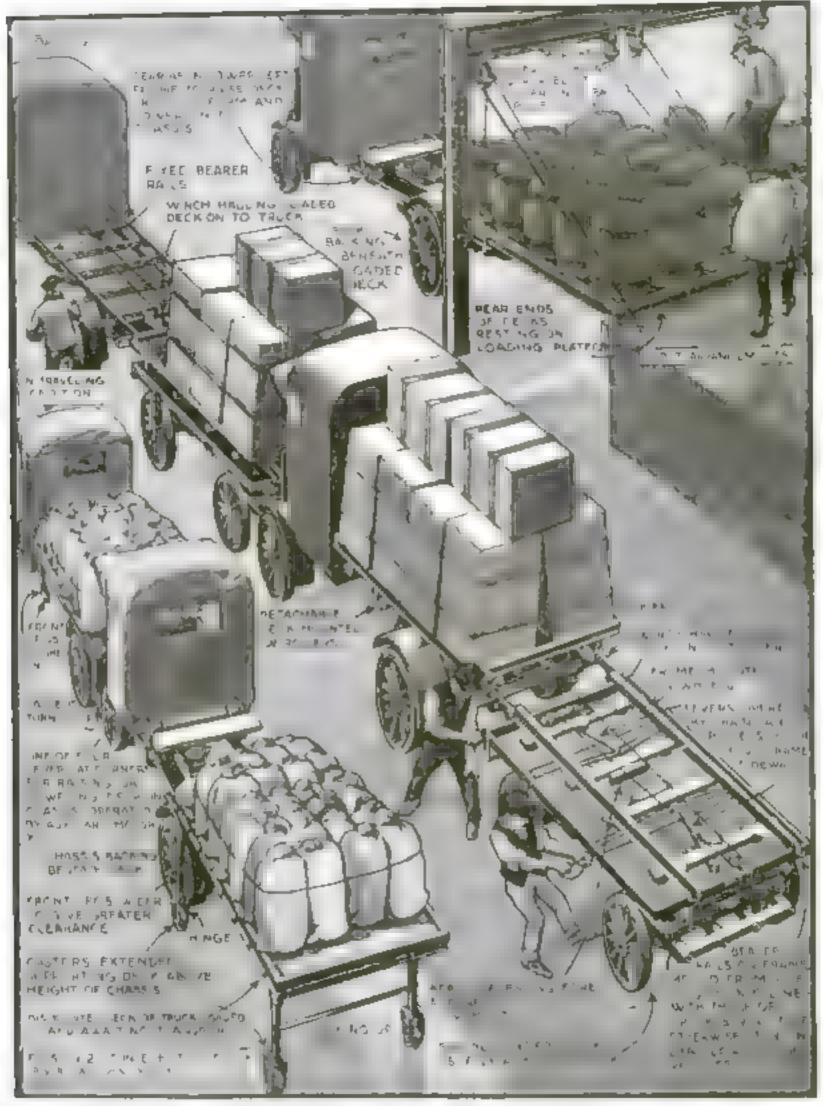
The igrgest searchlight It has a candispower of intrinsic bright tiess about equal to the sun itself, area for area. The size of the reflector may be judged by comparing it with the man

cored carbon which burns to a crater-tip. The negative carbon is held by silver-tipped "fingera," while the positive is held in an airtight clamp tipped with quartz-crystal. The hot air is blown off by a motor-driven mechanism to keep the carbons and the great parabolic mirror at a sale temperature. The carbons are held at the proper distance apart and are automatically fed to keep a



The Sperry searchlight of this type can be operated by electric controls ten miles distant. Mr Elmer A. Sperry, the inventor, is shown operating the controls

A Quick Method of Loading Motor-Trucks



WHEN a motor truck has to stand at the loading depot and wait uptil the boxes, bags, or barrels that comprise its load are packed upon it, the working time of the truck is enormously shortened. But if the body of the truck consists of a movable deck that can be readily and quickly slipped on and off, all the time that is lost in loading and unloading is the time required in removing and replacing the already loaded deck.

To relieve the congestion of rail transportation by quickly handling the loads of motor trucks, or "larries," the use of these adjustable decks has been suggested by Mr. Couradi in a paper that he recently read before the Institution of Mechanical Engineers in London. The method enables a single workman to dismount and replace the body or deck of his truck in about five minutes' time

A platform supported by two casters at the front and two at the rear is easily moved from the room where it is loaded, up to the back of a truck. The frame of the truck carries a pair of rails upon which the loaded deck can be shd and locked family. The frame of the platform also holds two rash to receive the deck of the empty truck when it returns for a new load. Workmen in the depot load the "decks," making them ready to be rolled over to where the trucks are coming to receive them. The illustration shows the stages in the process of loading and unloading with the adjustable decks.



Unscrew the cap on this fountainpen and out pope a dilaking-cup

A Fountain-Pen Cup

JUST as a fan will pop out of a toy gun, so a drinking-cup will pop out of a toy fountain-pen. the invention of Mr James H. Watson, of New York city. The holder is made of hard black rubber and looks Just like a fountain-pen It can be clipped to to vest pocket and be entirely out of the way until it is needed.

When you want a drink you unscrew a cap that fits over the end of the water-container. Out pope the cup, which is cons-shaped and is attached to a spring metal frame.

The cup is made of the usual wuterproof paper and may be easily replaced by a new one when the old cup wears

The Inventor of the fountain-per, cup designed it especially for travelers.

Safety Devices to Guard the Power Press Worker

THE power press has a bad reputation.
It has raused more accidents than almost any other machine. But now it is being equipped with safety devices that make accidents almost impossible

Take, for example, the press that punches lide for tin rans. The lide are placed on an endless chain (B) by the operator, and also stands at least five feet away from the press itself. The chain carries the lids to the punch. Wings (A) automatically open and close, feeding the lids to the punch one at a time. Hundreds of fide are stored in a tray (C)

And now consider the press that cuts amail perforations in tie can dids most cans of cleaning powder are provided with these has. The operator places the smooth aid on a block A that is located in front of the punch. Between the two is a glass safety guard (B) that protects the operator and yet enables her to see what is going on in the press

When she steps on a lever the lid promptly sides under the glass guard and takes its place in the press, and then the punch comes down.



The critical window-shade keeps out drafts but not the sunshine

Air Without Drafts

A NEW arrival among shadon is the cellulotd window-shade, used to keep out drafts. It is (astened to a regular spring shade roller and has the customary stick through its lower and.

You attach it to the top of the window-frame just as you would an ordinary shade. Being transparent, it does not obstruct the view

The ends of the stick may be fitted in grooves in the frame to keep the celuloid from curl-



(Last) The operator is perfectly safe when she punches tip can lide in this press. She feeds them to the press on an endless chain. (Right, When a ad must be perforated, it is placed on a block located in front of the press, but separated from it by a glass guard. It is operated by a pretal



With this parror you can be an eye on the back of your head

She Sella Phonograph Records by Telephone

I'LL take that-send it as soon as you can," mays the lady at one end of the wire; whereupon the lady at the other and wraps it up. Wraps what up? A phonograph record.

With the beip of a new amplifier, phono-

graph records can be distinctly heard over the telephone. The supposer is placed between the phonograph and the mouthpiece of the telephone, and is connected with an electric circuit. When a new re-

cord is set in motion the huyer at the other end of the wire hears the production plainly and can readily tell whether or not she wants it.

An amplifier placed between phonograph and telephone enables the person at the other end to hear and decide whether to buy it

As Others See It

E VEN though the back of your head in not so interesting as the front, you may occasionally like to look at it. One mirror won't help you out, but two of them, properly placed, will show you just what the back of your head in doing.

Edward H. Roy, of Nashville, Tenn., has invented a special duplicate mirror. The two mirrors are fastened to the ends of an are-shaped bar so that they converge slightly toward each other. A handle is attached to the center of the bar



An enterprising shoe-polish menufacturer offers a prize of \$1 000 for an improvement on this device

\$1,000 Reward

WANTED: a shoe-polish best opener that will permit the box to renounce that will work indefinitely without breaking off, and that will always be in order. Any person with a mechanical turn of mind has a chance to improve the device at present being used and, incidentaky, make the next sum of \$1,000

1. volatile ingredients in the shee-polish must be protected by an air-tight box. If rivets are put in the metal it is scarcely practical to prevent the continuer from leaking and permitting the empore to escapo. To keep the

nevice from browleng off and rivoted can be expressed thus: Ah! There's tho rub."

Twenty one Deter وكمورد مدول here grouped just off the Pacitie and of the Pansana Cana)

These Harmless-Looking Boats Are Destroyers

VIEWED from an airplane, the twentyone ships in the picture below look like a small boy's highly prized collection of toy boats in a name ass. They are United Status destroyers at anchor just outside the entrance to the Panama Cazal, and at that distance they look very harmless. Needless to say, they are not.

The boats are arranged in five groups, and all of the boats to each group are anchored to one buoy. They are lashed together, but have funders between them to keep them from humping into each

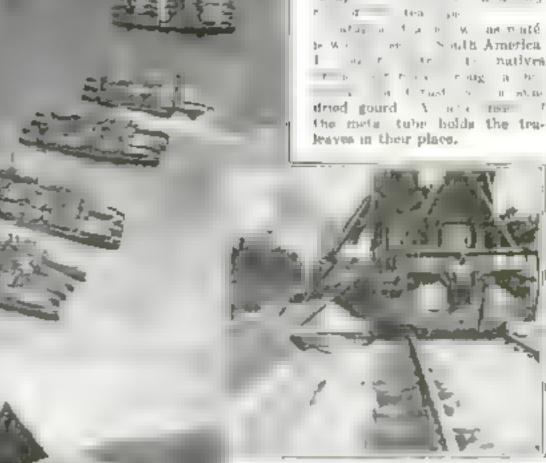
They are located of Balhon, which lies at the Pacific end of the Canal. They are only a very muall part of the destroyer force of the Pacific Float.



Paraguayana drinking mate, a kind of tea that grows in South America.

They Love Their Tea

I woolty South American ea age to record a day a tea pre Maria da e w mercuté ie w e South America as r to to nutives reported to the real property of the a distribution in alcability threed gound. A serie tiese ! the meta tube holds the truleaves in their place.



An invention of Robert E Breitler, of Indiana, for speeding up the work on railway sund beda-

Clearing the Railway Right of Way

NSTEAD of having a gang of many workmen going along the side of the railroad-bed shoveling away the dirt and rocia, while construction work is under way, a ditching mechanism has been devased to do the work with less trushes.

A side wing is mounted in a conwardly inclined position on the construction car, and is pivoted, together with a carrying wing, so that it can collect the dirt as the car moves along through drep cuts, distributing it when the end of the cut is

A heavy arm adjustably controls these "nerapers" and is operated by an air cylinder. It is an easy matter to adjust the slope of the "wings" to accommodate the slope of the ground at the side of the road-bed for drainage.

The machine does the work of many workmen and can travel through ditches at two and a half miles an hour



Protected from giant boulders, this little house has stood for years in the mountains of Portugal

Boulders to Right of It, Boulders to Left of It

N THE inp of a bill a Portuguese goat-There were no trees near by to shelter it from wind and storm, yet the house has

stood for many years.

Boulders under it, on top of it, and all around it keep it firm. The walk are studded with small rocks; the roof at the rear of the house is weighted down with them. There's a boulder in front of the main entrance, another at the back door, and more along the sides.

The boulder house is situated in the herdsman huilt himself a tiny house. Berra da Estrella mountains. Goats gre raised throughout these mountains and the cheese made from their milk is very deli-

> The interesting question areas, "How did the boulders get there?" The amouthness of their form indicates the violent action of wind and water and the glacial currents that probably bore them down from lofty summits. Many times have they saved the cottage from the wind's fury.

He Has Built Fame with Cardboard

Berthold Audsley won success by finding a need and filling it

THE children who visit the Newark, N. J., Public Library and

Museum know Berthold Audsley as the tall, kindly man who always has a twinkle in his eye, and who makes such wonderful locomotives, Indian tepees, medieval cantles, and all sorts of interesting things out of cardboard and metal, and a few of the grown-upe in Newark, where he works, and in Bloomfield, where he lives, know him as the man who is in charge of the art work at the Museum. But there are others-few in comparison, perhaps—who know Mr. Audaley for what he really is -architect, dealgner, interior decorator, artist, and probably the foremost cardboard modeler in the world-assuredly the foremost in the United States.

An International Name

In the world of art and architecture Mr. Audaley's reputation and fame as a worker in cardboard are international. It requires but one glance at some of his creations to know why. His castles and his churches and his buildings of all sorts, all of them con-

structed entirely of cardboard and painted to resemble exactly the original structure, are marvels of intricate detail and faithful adherence to the

original design

It is actually impossible to distinguish between the photographs of the original structures and the photographs of Mr. Audsley's models. The writer failed in several attempts of this sort, scoring not a single time from a pile of pictures. One of these photographs was that of a model which Mr. Audsley had made for Gorham & Company, the New York jewelry and silversmith house, of the interior of the Lady Chapel of St. Paul's Church in Brooklyn, which was constructed by Gorham & Company's occlesiastical department.

The model of St. Paul's Lady Chapel is one of the finest that Mr. Audaley has ever made, and it is an exact duplicate, in cardboard and in ministure, of the original chapel. It contains several thousand pieces of cardboard, and is three feet high, three feet deep, and eighteen inches wide, and drawn exactly to scale in every detail.

By Herbert Asbury



Combined shill of band and brain enabled Berthold Audaley to build up an international reputation as a maker of card-board models. He turned a hobby into a new profession

Mr. Audsley began his work in cardboard modeling some eighteen years ago. Architecta and artists and designers and constructors of churches and buildings of that sort have great need for accurate cardboard models. and the demand so exceeded the supply that Mr. Audiley began doing some of his own modeling. He took it up first largely as a hobby; but his interest in it grew to such an extent that the work soon became a part of his profession. and eventually practically his entire time was devoted to it, with the exception of that given to his work in the Newark Museum.

Models for England and America

During the last few years Mr Audsley has executed commissions for firms both in the United States and in England, besides constructing many models for his own pleasure. He is now engaged on a museum piece, a model of the ancient dungeons of the Chateau Corcy, which was destroyed when the German army invaded France. This model will be complete in every detail

and will show the dungeons in color according to the original designs and

the records of the château. When it is completed it will contain between 7,000 and 8,000 pieces of cardboard.

Mr. Audeley uses virtually nothing in his work but cardboard, although he has made the designs for a number of models in metal, assembling them after the pieces were cast. One especially fine example of this sort of work is a locomotive, oil-burning and capable of pulling several bundred pounds, which is on exhibition in the Newark Museum.

He doesn't do any work in wood, excepting to fit into his model a piece of wood where cardboard would not answer the purpose. But this is done so seldom as to amount to nothing.

Infinite Detail Necessory

The technique of this work in eardboard is replete with infinite detail and exactness. Every piece of cardboard that goes into a model must be cut exactly to scale and must be extraordinarily accurate in measurement. An error of

the tiniest fraction of an inch will grow, since the model is cut and assembled until it reaches what by comparison are gigantic proportions, and a slight miscalculation will necessitate the recutting of entire sections or groups of the design.

How He Does It

The first thing that Mr. Audsley does when he begins a cardboard model is to make drawings to scale, even down to thirty-two feet to the inch, which is the smallest he has ever attempted. These must be exact working drawings, so accurate and as correct in every detail as the working plans of an architect, and they must show every joint and wall and angle in terms of cardboard thickness.

After he has finished this task he divides the design into groups and sections, each of which is numbered and lettered, so that when the time comes for assembling he will know instantly just where every piece belongs. For instance, if a certain side-wall is in Group A, and is to be of four thick-

nesses of cardboard, it is so indicated on the drawings, and marked A-1, A-2, etc.

This being completed, Mr. Audsley makes blueprints of his building, and obtains elevations, all exactly accurate and correct; after which he plots the entire design on great sheets of cardboard. They are then ready for cutting

This he does on plate-glass with a

very sharp knife; and as each piece is cut, marked, and numbered according to the drawings and blueprints, it is thrown into a big basket. Later the pieces are divided into groups, and when each group is complete the model is ready for assembling. The joints are grooved and tongued and made to fit exactly in all manner of ways; and where it is necessary they and the various pieces that go to make up the

required thicknesses are glued with pure gum arabic, which Mr. Audsley has found by experiment is best suited to his work. To prevent the bending and buckling that is so frequently found when cardboard is glued together he simply gums from the center out.

The model is then ready for painting, and after that it is ready for exlibition.

He Got Ten Thousand Dollars for an Idea

A. S. Wysong made brains beat hard luck

"EN thousand dollars for the best walnut-branding machine."
When Mr. A. S. Wysong, of Los Angeles, heard of this offer, he was nearly penniless. He had just been released from war service, and at

almost the same moment he received word that a Utah mine he owned had unfortungtely caved in.

Already an Inventor

He didn't know much about walnuts, and he had never branded anything, but he wanted that ten thousand. The prize was offered by the Cabfornia Walnut Growers. Association, and when Mr. Wysong heard of it the closing date was only a few weeks off.

Fortunately, he knew a great deal about machines. He had worked around them ever since he was a boy, and had invented one of the first light-weight tractors. During the war he served as a machinist's mate. His uncle was a well known inventor, and Wysong himself had taken out about thirty patents.

Prints With Rubber Balls

He studied walnuts. The rough, irregular shell would not be easy to brand. But of one thing he was sure, he would use the printing press as a model from which to make his branding-machine.

He decided that, instead of using a hard roll for the actual printing, he would stud the press with soft rubber balls. Thus, as each ball pressed against its corresponding walnut, the ink on the ball would reach all the high and low spots on the walnut's shell.

He arranged the balls around the

roll in seven rows of three each, and used a rotary feed drum that would hold nuts of all sizes. When his branding-machine was set in motion, ink was spread on the roll that bore the etched brand marks, and this ink was trans-

This is A. S. Wysong, who won a ten-thousanddollar prize for inventing a walnut branding machine. He feeds walnuts to the machine three at a time and the brand is stemped on them by means of soft rubber balls that sink into all the crevices in the rough shells.

ferred to the rubber balls, and then to the nuts.

Mr. Wysong tells us that he had very little trouble getting together the mechanical parts of the machine. His difficulty lay in getting the proper ink. He experimented with a hundred different formulas before he found a mixture with the necessary lubricative

and quick-drying qualities for his purpose

Then there was the question of heat. If the rolls became too hot the rubber balls would melt. So he attuched a water-cooling system to the machine

that kept everything running at a temperature of sixty-five degrees. All the while he worked on it, his curious neighbors would stand around and hold long dissertations on nuts in general. But he continued to plug away.

In the first place, he wanted that ten thousand. Then, his wife had told all the neighbors that he was going to win the prise. He simply had to win

Just in Time

He worked day and night, and handed in his model a few minutes before the contest closed. There were one hundred and twenty-seven models in all. Most of them did not have proper cooling systems. Mr. Wysong won the prize.

He took a long, muchneeded sleep, and then he immediately got busy on an orange - branding machine, which he subsequently also patented.

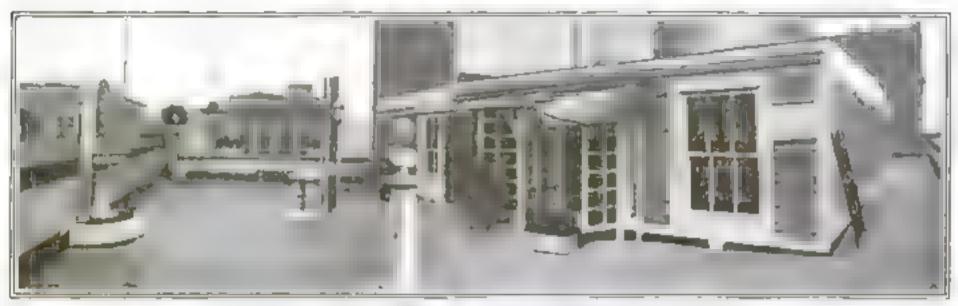
Now the money is railing to. This summer be intends to visit the mine that caved in at the beginning of this story and see if he can cave it out again. There is a fine trout stream near the mine, and in his lessure moments

Mr. Wysong is going flahing

'I've wanted to take a vacation and go fishing all my life," says he, "and now I'm going to do it. I've ceased being the 'poor relation' in our family, and hereafter A. S. Wysong is going to catch trout every year, even if he has to invent a new kind of hook to catch 'em with."

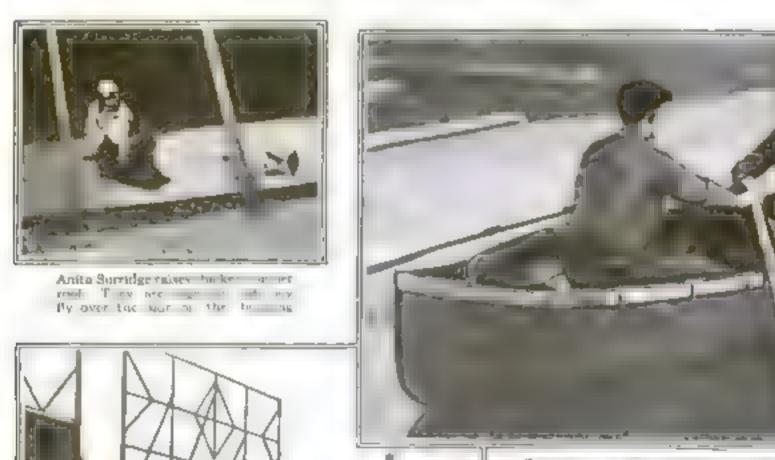
Things You Can Do with a Roof

How the great waste spaces atop our buildings can be made useful



You can do almost anything with a roof, as the pictures below show. Mr Gompert, a New York architect,

lives in a cottage on top of an office building. When the wind blows, we imagine be is well owere of it





Your most may be turned into a hand-basi court is the people on the top floor don't object. But the players should be warned that a ball thrown over the sence is arrevocably lost



Anita wasn't satisfied with raising chickens, so she started raising cabbages in two feet of dist. Seeds don't know the difference between a bed in the ground and a bed on the roof.

Lightening the Burdens of a Bachelor

Electricity has saved many of them from desperate marriages



When your quarters need cleaning and polishing, Mr Bachelor, do your own polishing with an electric motor having soft feit strapped to the drive shaft



No matches to ught the gas with That's vary A tech the tery have to est



When your shoes need shin ing, get a a m. motor, wrap a fee jud oper groups the short and step on the switch

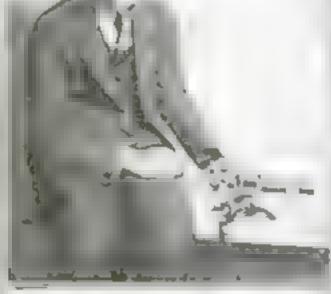


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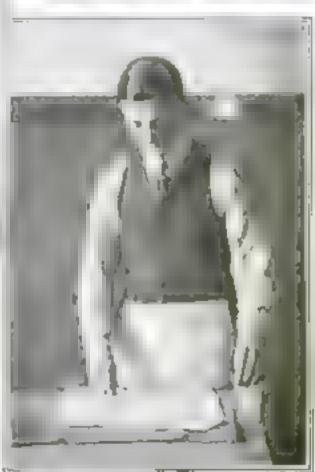
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How the lock of the Industrial Canal will look when completed. The elaborate series of gates, each weighing 200 tons, is shown also the emergency dam with the 300 horsepower crane to drop the sections across the lock

One Canal Dives Under Another Building a ship-canal through treacherous quicksand beds

By Thomas Ewing Dabney

SHIP-CANAL 30 feet deep and 100 feet wide in being built at New Orleans to connect the Misslastppi River with Lake Ponchartrain. Twelve milden dollars has been spent on it, and before it is finished, which should be within another year or eighteen months, it is probable that It will have cost twenty millions. Its purpose is to shorten the steamship distance between New Orleans and the Gulf, and to provide industrial sites on a fixed-level waterway, and also to develop an extension of the wharf facilities of New Orleans, wharfe being built on the canal at one quarter the cost on the river.

To carry out the plan, a soll problem never before encountered on such a scale had to be solved, and the greatest siphon in the United States built. Both achievements were marvels of engineering skill. To dig a canal through beds of quicksand, and to effect a crossing between a drainage canal and the ship-canal so that the drainage canal would actually go

down under the latter and come up again, were problems seemingly hopeless to solve. This is how the difficulty will be surmounted.

Because of the difference in the level of the riverand the lake, a lock must be built. This will be of steel and remotorced concrete. Designed to accommodate ships of 10,000 tons and drawing 30 feet of

water, the over-all dimensions of this lock are, length, 1,020 feet; width, 150 feet; height, 68 feet. The mable dimensions are 600 by 75 by 30 feet. The top of the lock will be 6 feet above the highest record stage of the Mississippi, and the floor will be laid 46 feet below the ground surface.

It requires a greater excavation than has ever been attempted in this region, underland as it is by quick-sands, which are forced into a cut by the pressure of the earth, the water pressure of the river and guif, and the natural gas pressure. Many engineers said it could not be done.

George W. Goethals and Company, of New York, the engineers in charge of the work, began an excavation 750 feet wide by 1,500 feet long, gradually sloping the cut toward the center in an effort to prevent slides. Where the excavation began, a ring of sheet piling was driven to hold back the first stratum of quicksands. About 160 feet farther in, another ring of sheet piling was driven through the

second stratum of quicksands. Then Goethals started the delicate task of driving the center cut for the lock.

The pressure proved greater and the sands more liquid than had been anticipated. In May, 1919, the sides of the excavation began to cave in. The quicksands, running through the sheet piling as through a sieve, flowed in as fast as the dredge could pump them out; and the gas pressure threatened to blow through the bottom of the lock site.

Water to the depth of 80 feet was pumped into the excavation. Its weight counterbalanced the combined pressures. Then wells were driven to relieve the gas pressure; a ring of steel sheet piling was put down to hold back the quicksands, and braced apart by thousands of 10-inch timbers; on these the pile-drivers were erected, and drove the foundation piles in the water as deep as possible.

The water was then pumped out. This was done very gradually, while a corps of angineers and experts

watched every timber. Only one section of the side walls moved – about three inches. Then the braces caught. The flow of quicksands was stopped. The gas pressure was relieved.

These piles are now being followed down.

They are 60 feet long and there are 14,000 of them. An extraordinary foundation is needed to sustain the weight of the

"It Can't Be Done"

The eides of the excavation began to case in, the quicksand rising through the sheet piling as through a sieve—and the gas pressure threatened to blow through the bottom of the lock site.

A hopetern job! That's what many engineers said, shaking their heads with the world-old "it-can't-be-done" motion. But there's always an industrial general with all the punch of a Foch or a Grant and all the strategy of a Napoleon. That's why the unending battle in which man pits himself against the forces of nature has gone steadily in man's favor.

When you read "One Canal Direc Under Another" it might be worth while to remember that, but for science, we should all of us still be living in cares and grabbing roots.

lock-225,000 tons when empty, or 350,000 tons when filled with water.

The floor will be 10 or 12 feet thick. It will be laid in 15-foot sections, for only a few of the braces can be removed at a time. The walls will be 13 feet thick at the bottom and 2 feet at the top. One hundred thousand yards of concrete will be used in the lock.

The ground will be sloped to the top of the lock wall on a 150-foot terrace, to brace the walls against the weight of water within. There will be huge anchor columns of concrete to hold the walls against the weight of earth when the lock is empty

The lock will have five sets of gates, built of steel plates, 4 1/2 feet thick and weighing 200 tons a gate. Four sets of these gates will be of the 55-foot size; one set of the 42-foot size. Each gate will be operated by a 52-horsepower motor. There will be an emergency dam, consisting of eight girders, 80 feet long, 8 feet wide, and 6 feet high, and weighing 90 tons each. A crane, operated by a 800-horsepower motor, will be able to drop them into alots in the lock walls, across the lock entrance, in an hour

Two channels, each measuring 8 by 10 feet, cast into the base of the lock, will fill and empty it in twenty minutes. Openings will be controlled by eight sluice-gates, each operated



The largest siphon in the United States. The entire drainage of New Orleans is carried under the ship-canal. The cost of the siphon was \$630,000, its capacity is 2,000 cubic feet of water a second



Looking into the extraction for the remarkable ship lock. Note the thousands of piles driven to sustain the weight of the 350,000 tons of concrete and steel. The excavation extends 40 feet below the tops of the piling

Each capetan will be operated by a 52-horsepower motor, and will develop a pull of 35,000 pounds.

Concrete will be laid at an average rate of 400 yards a day, according to the estimate of engineers. Three railroad treaties are being built over the

> excavation to accommodate the concrete trains.

The concrete on this job will cost, laid, about \$2,225,-000; the mechanical equipment, \$1,516,-900. If the lock is to be finished by March, 1921, a force of 2,000 men will have to be employed continuously. Their pay-roll will be about \$2,500,000. Difficulty is being encountered in getting that number of properly qualified men together. According to present estimates, the total rost of the lock will be in the neighborhood of \$7,500,000.

The Industrial Canal crosses one of the city's drainage canals. This is the Florida Avenus canal, leading into Bayou Bienvenue. This rendered necessary the construction of the siphon-a concrete channel designed to carry the drainage canal beneath the ship-canal, and deliver it to the pumping station on the other side.

The siphon is 378 feet long; it is divided into four compartments: two storm-chambers measuring 10 by 13 feet each; one normal weather chamber measuring 4 by 10 feet; and a public utilities duct. The latter will house the water and gas mains, electric light cables, and telephone and telegraph wires. The storm-chambers handle the rainfall of cloudbursts. in ordinary weather the drainage is concentrated through the amader chamber, and with the strong flow thus obtained the settling of sediment is reduced. The siphon has a capacity of 2,000 cubic feet of water a second.

There are eight sluice-gates, operated by hydraulic cylinders, to open and close the water-chambers. There are eight manholes, measuring 4 by 6 to 6 by 13 feet, to facilitate repairs.

It took eighteen months to build the siphon. The work presented many difficulties. First the Florida drainage canal had to be closed with two cofferdams. Inside them, the siphon construction began. There was much quicksand trouble. Pumps had to be operated continuously to keep the cut drained. At 46 feet below the groundlevel, the foundation piles, from 30 to 60 feet in length and from 8 to 5 feet apart on centers, were driven.

The excavation, foundation, and other work of preparation for the aiphon cost more than \$400,000. The concrete cost \$170,000. Machinery and incidentala cost \$60,000.

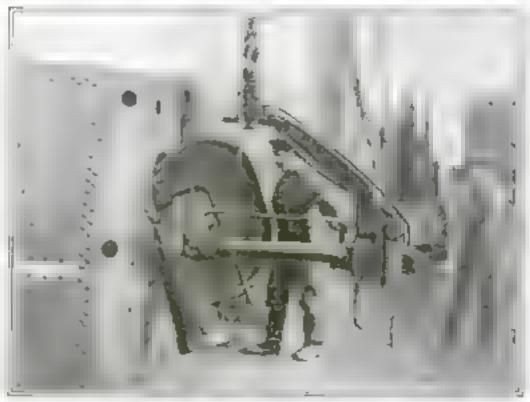
A Giant with the Touch of a Child

When it is properly guided and controlled, this machine is a magic worker

CAN you imagine a giant with hands so strong that he can put a head on a big rivet with a pressure of about 575,-000 pounds to the square inch, and yet so gentle that he can crack the shell of an egg without crushing it? The machine shown in the accompanying illustration is just such a wonderful glant.

Look at the powerful pressure clamp, crooked like the monstrous hand of a giant, one end representing the fingers, the other the thumb. By hydraulic pressure this thumb — or, rather, the platen movable in the direction in which the thumb points—may be extended toward the

tips of the giant fingers with scarcely an effort. So gentle and delicately progressive is this motion that you may even bend the shell of an egg in the glant's greep without cracking the



This machine, controlled by one workman, will nonelessly head rivets with a pressure of 575,000 pounds to the square inch

brittle shell, if you stop the motion of the piston in time.

But let the motion of the piston continue, and mercilesely and with irresistible force it will crush everything that comes between the relentless grasp of the giant hand. A white-hot iron rivet is placed between the extensible thumb and the finger-tips of the giant, and in a few minutes the heated end is mushroomed and aqueezed into the shape of a rivet head, all without noise or apparent effort.

The illustration shows how this giant hand, properly guided and controlled, is utilized in the metal industry for performing the most difficult tasks, requiring enormous power. The riveting-machine is suspended by chains from a traveling crane, and is placed in working position by an ingenious,

yet simple, controlling mechanism. The distance between the working ends of the clamp is one foot, and the movable piston can be extended to a distance of about four inches.

Taking the Sting Out of the Bullet -

Now that the war is ended, what is to be done with the enormous quantities of unused ammunition left over in the military storehouses of every belligerent nation? This ammunition, useless in time of peace, represents an anormous value in copper, brass, lead, and steel, of which the shells, bullets, and cape of cartridges are made.

In Germany, which is in great need of copper, brass, and lead,—more so than any of the Allied nations,—a nuccessful beginning has been made in reclaiming the metals contained in the left-over ammunition. The pic-

tures below illustrate the method employed for reclaiming the metals contained in infantry ammunition at one of the German plants.

A conveyor carries the loose cartridges, as they are taken from their packing-boxes, to an inclined, rotating from cylinder heated by coke and oil to a sufficiently high temperature to cause the cartridges to explode while they are sliding down the cylinder. The discharged cartridgeshells then drop into a reservoir filled with water. From this tank the cartridges are carried by an elevator to a magnetic separator, which rethe lead is smelted out. It drops through the perforations of the rotating cylinder and is collected in molds, leaving only the copper or brass shells and caps in the cylinder. The machinery of the entire plant is operated by a five-horsepower gas-engine and disposes daily of about 1,000,000 cartridges.

By this method of reclaiming the metals contained in ammunition, nothing is wasted but the powder charge and the small quantity of fulminate in the ignition-caps. To extract the charges of smokeless powder would cost more than the powder is worth.



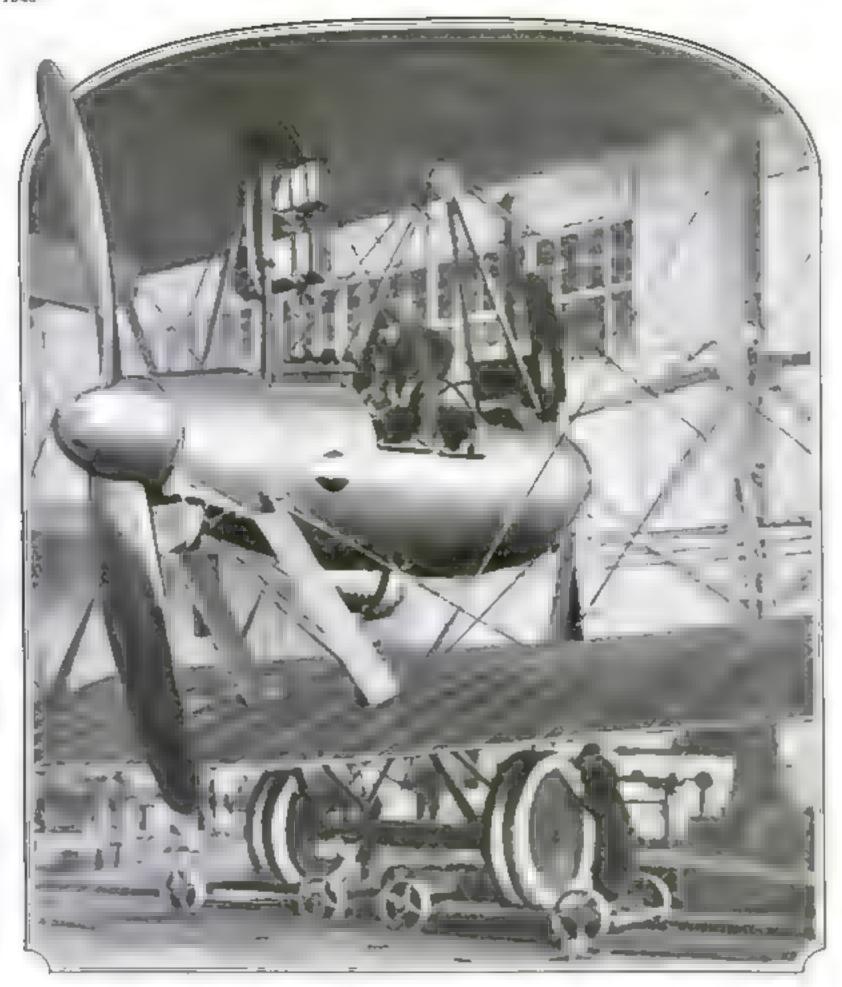
The heat of the rotating cylinder through which they dide causes the powder of the charge to explode



In this beated and rotating drum the metals are reparated by melting out the lead of the bullets



The curtisdages are unpacked and placed on the conveyor which takes them to the discharge drum



A New Giant of the Air

WHAT will be the size of the largest surplane that we can ever hope to build? What are the elements that limit the flight of heavier than are craft? The forces that operate upon the surplane in flight are dependent upon the size of the machine its shape, the density and resistance of the air and the wind pressure

The first sirplanes were almost mere box-kites with the pilot exposed to the full force of the wind and his body offering resistance to the motion of the craft through the sir. Imagine an attempt at speed on water when one a boat is a square box that his projections sticking out from it offering resistance to the medium in which it moves. What would happen if a powerfully equipped engine were placed on such a boat to try to drive it at motor boat speed? The force of the engine would probably amash the craft on which it had been placed if this craft were of such final construction, compountively speaking, as were the early types of surplane.

Following the birt given by the chape of certain birds and fish whose motion in air or water is smooth and swift, modern surplanes are constructed with serious tegard to thrir stream lines. The flow of the air around them must be smooth and uninterrupted by swkward projections.

In the new grant Avantik corplane recently given natural factory tests in flight carrying twenty two passengers with baggage, there are two advanced motors of 220 horsepower to pull the craft through the air, and two adiational 500 horsepower engines in the rear to push. A goodola carrying one of these 500 horsepower engines is shown in the picture. Note also the huge wheels of the landing gear. Great tanks carry almost 2,000 gallous of fuel. The greatest attention is given to the stream-line construction, thus reducing the resistance offered to the air by the exposed parts of the framework. With a wing span of about 400 feet the Aviatik cirplane is the largest in the world.



These monster elephants of the air are lined up for parade—they are lept in place by trucks and handreds of soldiers holding ropes

Elephants on Parade

YOU may think you have seen enough parados in the past year or so to last you a lifetime.

Ah, but when the elephants of the air parade, you get an entirely new set of thrilis! The picture above shows one section of an "elephant" parade that took piace recently at Arradia, Cal. The monater gas-bags were lined up side by side and held in place by individual motor-trucks on the ground and by hundreds of soldiers helding repost.

When the parade began, the trucks moved forward slowly so did the soul era. The suphants moved with them, and the crowds near by enjoyed the spectacle.

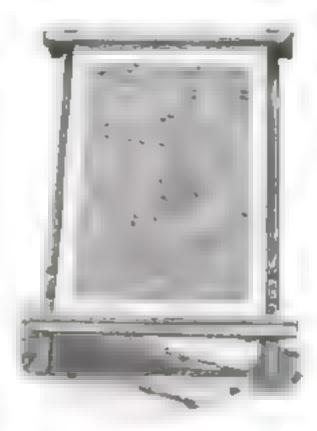
A Snake Memento

THE angke cherishes its rathe and addard a new section to it each year. It earlies its rattle high in the air to protect it from harm. But when there are ten sections to its rattle, the outside section usually wears off. Thus few makes are found that have rattles of more than ten sections.

A man in western Kansas kept the rattion of all the snakes he killed and mounted them on a card in star formation.



These are the rattles from the various rattlesmakes that one brave Westerner killed, rattless add one section a year to their rattles



A holder for preventing the fly paper from being blown about by the wand and doing damage

Making the Fly-Paper Stick to Business

A SEW JERSEY man has invented a device to keep fly-paper in one position and from being blown by the wind on to Father's invente chair or Mother's most treasured lace curtains. It consists of a frame baving grooves at each end to permit the insertion of the sheet of fly-paper. A narrow strip of wood is forced down into the groove over the paper to hold it taut. At the lower end of the frame three grooves are located for taking care of any variations in the lengths of the fly-paper

When the fly-paper is in its frame, it may be placed up in any convenient place, and will be so conspicuous as to be readily seen before being sat upon. In addition to being useful as a holder for fly-paper, the device can be used as an embroidery-frame or as a strutcher for cloth or paper.

A Feathered Robber Baron of the Air

THIS feathered monarch of the great Alaskan forests was shot near Wrangel, and measured from the up of one wing to the up of the other seven feet nine inches. It is not unusual, when sating among the fourds of Alaska, to see hundreds of these winged autocrats consorting, in really frivolous moods, among the debris along the shore, or screening among the great forest glants that hold their prets.

The eagle has ever been a symbol of power, imperious arrogance, and despotam. It is the last emblem, from that viewpoint, that should represent the ideas of democracy, under a republican form of government. But the eagle inspires also the idea of freedom, and of that it is a fitting emblem.

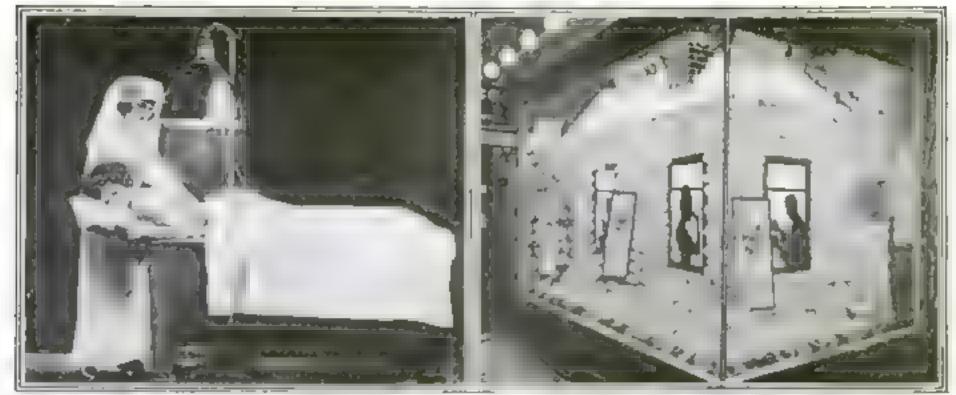
The Eel and the Tortoise

YOU know the tale of the hare and the loctoise. Now hearken to the tale of the sel and the tortoise. Both of them were taking life easy hundreds of years ago, when a sudden flood, carrying wood, coud, and atones with it, overwhelmed them. The sel was wrapped around the turtle's legs when they were trying to find shelter, and both of them were killed.

How do we know this story? Because their bodies became fossilized, and were recently found in one of the many fossibeds of Oklahuma



The cel and the include died together hundreds of years ego, presumably in a devastating flood their bodies were turned to stone



The cays from a powerful light inside this reflector penetrate the putient's skin and stimulate the blood-cells

It snowed powder-puffs in this drug-store window, there are large ones, small ones, cheap ones, dear ones.

Fighting Disease with Light Rays

HEAT and light, it has been found will help cure many ills. They stimulate both the red and the white blood-code, causing the cells to put up an active fight against disease germs. In

many hospitals powerful electric lamps are placed inside reflectors and the piercing rays are used for treating Bright's disease, rhoumatism, influence, and pheumonis

Preumonia, especially, is a disease that a patient must fight by himself. And the condition of the blood is a deciding factor. The blood fights the poison, and, if it is in good condition, checks the infection.

Fashions in Canes

FOR a long time men have eat back and

elothes and carry the headed bags and

flaffy dogs. But now the men have

started. Not long ago we saw for the first

time brilliant satin lining peeping out of

At d now men a cancer have lost

their new bell-shaped cuffs.

let the woman wear all the gaudy

The Breakfast that Won't Get Cold

ALMOST as good as breakfast in bed is breakfast directly alongside your bed Many botels are now furnishing this near-home comfort. You order your breakfast, and shortly after a waiter wheels a serving-table into your room, and departs.

The top of the table in properly set, and beneath it is an oven in which your breakfast walts. It will wait just as long as you want it to, and when you take it out it will be bot. Beneath the oven there is a small drawer holding a red-hot brick. The shelves of the oven are perforated and the heat from the brick rises.

NO horse is complete without a powder puff, but there is such a thing as too many powder-puffs. Here is a house that is literally covered with them—ten-cent puffs, fifteen-cent mos, quarter

The House Built of Powder-Puffs

ones, and even thirty-five-cent ones hanging all over the walls. Some of them are wool puffs, others velour

What's the idea? Advertisement. The druggist in whose show-window the puffy house was built had so many powder-puffs be didn't know what to do—until the idea of the puff house struck him

Stockings Come High!

LOOK out when you buy silk stockings and be sure you sak the price first if not you may sustain an almost total loss of one hundred dollars.

That's what they are charging for stockings in some shops on Broadway, New York. True, one hundred dellars doesn't buy much these days; but

at least you can get three tires for your Ford for that amount, or buy your old shoes enough inner tubes to last for five years

book at



Pupples, pussy-cats, and bunnies carved on the imphs of canes. Are men too having fads now?



The waster wheels your breakfast in and departs. The top of the table is set and the food is in the oven beneath, where it is kept bot by a brock



The cost of high living has a striking illustration in this hundred dollar pair of stockings

A painter's treatle that can be

easily folded into a small compass.

for carrying trem prace to sample

Place the work on the table, turn the table to a convenient position, lock it, and proceed with the work



Turn the Table and Lock It

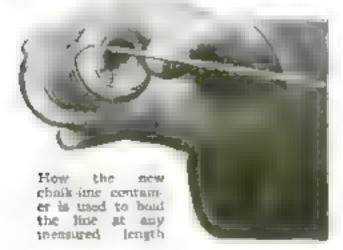
NORK TAILE that locks in their act of forest post tent, and which rotates on ball bearings, is indeed a serventile accessory in the machine-shot Any work that one may be engaged in whether it be westing or merely the acceptancy of small parts, can be han effected a with this table.

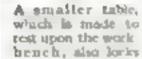
object that is being manipulated on the lable, to place it in convenient positions, it is secured to the table and the table turned on the ball bearings to the desired position, and locked. The locking device may be managed by a foot-pedal on the floor attached to the upright support of the table. For welding, the table is a valuable time-eaver.

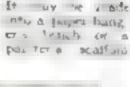
The Line Doesn't Tangle in This Container

"WHAT a tangle!" And the expenter reaches into his tool-box to untangle the chalk-line from his tools.

That was the old way. The new way is to use the clever chalk-line container invented by Mr. Frank G. Pierce and Mr. Charles M. Propet, of Marshalltown, lows. It consists of a spool and a metal strip at the end of the spool under which the chalk-line is and when it is desired to measure off a length of the line.









The picture on the left shows the wood fibers of the rail tie torn and compressed by the old railroad spike. The new spike, shown on the right, has a twisted, fluted shack which bores its way into the wood. Its holding power is 42 per cent greater in both hard and soft wood

The Importance of Railroad Tie Spikes

WHEN the train runs smoothly along the rails no one thinks about the track and how important are such details so the spikes that hold the rails to the ties.

Walk causally along a seldom used railroad switching branch. Look down at the rotting ties and see how the spikes seem to be so loosely embedded in the wood that one could almost pull them out by hand. Why is the holding power of the spikes so impaired? The Civil Engineering Testing Laboratories of Columbia University, New York city, can answer the question, because a thorough test of the holding power of railroad spikes has been made there.

When a spike is driven into a tie, the wood is forced downward and the fibers are pressed outward. A new type of spike has been devised which bores its way into the wood as it is driven in. The holding power of spikes is determined by the amount of surface in contact with the wood and by the condition of the wood fibers. The new spike has 25 per rent greater surface area than the old spike, and it is fluted so that it compresses rather than crushes the wood fibers.

A Folding Treatle for the House-Painter

A NEAT bundle of mode, then, prested a table or a platform, a trestle or a part of a swing bridge

patent granted to Mr. Alvin

In the atroduces

a le to paper

a le to paper

a with may

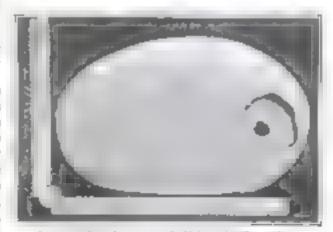
carried. Mr Leonard made it because
the found that he needed something more
convenient to carry than a step-ladder
and planks for a painter's treatle.

He used it in his work as painter and paper-hanger; his fellow workers discovered that it would serve for anything, from a table or a beach, to a "swing bridge."

Two Eggs that Grew as One

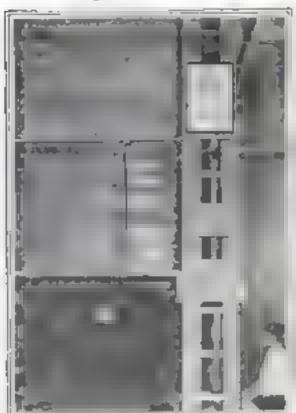
EGGS of the kind shown below are not of unusual occurrence, according to poultry experts. Various kinds of freak aggs, sometimes one agg within another, sometimes two yolks, sometimes two aggs attached and to end, are reported

Some disorder in the egg-making process is held responsible. For example, the shell-making substance begins to do its work while another yolk is forming.



An egg that has one shell inside the other Such freaks are due to a deorder in the egg-making process within the hen

Rewards for Cleanliness Bring Ouick Results



A tennery that offers prizes for clean ness. On the blackboard the winners are recorded regularly

"WELL! Here's a chance to win a prize," the workers in a big plant reflected a dozen times each day. As they thought about it, they set to work elegant up their department

Pasted on a blackboard in a large tennery is a list of the winners of pelass for cleanliness in the various departments. The idea of rewarding workers for keeping their departments in extra-line order proved entirely satisfactory, and resulted in a tunnery that is ready to beer scrutiny ad the time.

A Doll's House Equipped for the Queen of Dolls

FOR five years Albert Langley of Cambridge, Mass., has worked on the doffn house shown in the picture it is complete to the minutest detail All the grooms are papered, varnished, and equipped with electric lights. A parlar diming-room, kitchen, pantry, hundry, and reception-hall occupy the first floor, bedrooms and bath, the second. There are shades and curtains to all the windows



A flytrap useful where flies gar-

Fanning Flies to Destruction in an Ingenious Trap

THE air smells good around here," says Mr. Fly as he begins to circle around the entrance to a remarkable fly trap invented by Mr Harry Pakeman, of Columbus. Ohio. The fact that the air near the trap is permeated with the odor of the bait is the curious result of an early experiment of the inventor. He made a trap which consisted of a fan, rotated by a motor and producing suction atrong enough to draw the flies into a net bug at the back of the trap. This resulted in a fairly good catch of fies. But after the first victims were safe in the trap the other ilies in the room gathered around the net bag, apparently much interested in the fate of their brothers. They were thus at the wrong end of the trap to be caught

The real reason for this conduct on the part of the files was not curiouty. It was the enticing odor of the bait blown out into the air through the net bag. This gave the inventor a tip, and in his improved flytrap be has arranged the co-taking fan so that the suction compariment or entrance to the trap is just above the bag of victims. Now the loquestive flies that come make a long stay.

Shoe-Shines Free! How One Cobbler Attracts Patrons



One shoe-repair men has drawn trade by a free shoe shining device before his shop

STEP up to the front of a shot-repair shop and get a free shine Into a little window at the bottom of the counter the dusty shoes are placed, and the brushes quickly do their best to shine them up."

While the revolving shoe-brush is polishing your shoes it inspires a warm feeling for the enterprising repair-man who in stalled it, and if you need to have any repairing done, you conclude that he is just the man to do it. Hundreds of people come every day to the shop, and are held by this artful device

Argentina That's the Place to Travel In

If, instead of returning all the farcoads to their original owners, the government had handed them over to the Argentine Railroad Company, how happy we would be! This Argentine company gives its passengers real foodto eat and real drinks to drink. What is more, there is a piano at the end of each dising-car. Music, wine, good foodwhat could mortal wish for more?



Five years of spare moments were needed for building this minutely perfect doll's house. Every room is completely equipped.



There is a pieno in each ditting-car on the Argentine Railroad. Music and wine with your meals

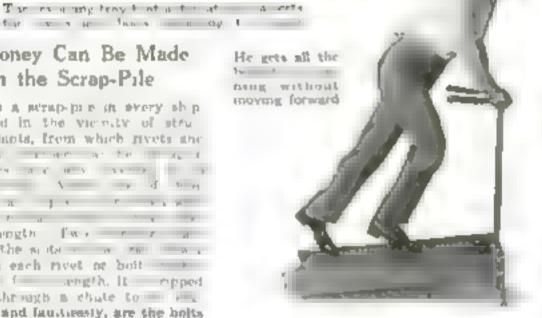


How Money Can Be Made From the Scrap-Pile

T TERE in a serup-pre-strovery ship. gard and in the vicinity of stru-" "an stee, phints, from which rivets and THE R. O. P. LEWIS CO., LANSING MICH. 49 P. LEWIS CO., LANSING MICH. 40 P. LEWIS CO., LANSING I'm I are a c u s service s the entry of tray HIPS 45 g R 3 4 F Y S NO ME TO PERSON AND ADDRESS OF THE PARTY AND A as I y length for e e a for Followith the soils - work w. re his each rivet or boit for an if length, It inpost or dropped through a chate to ----Thus, simply and fautheesty, are the holts and rivets assorted for length

I nder the old method men had to measure the holls by hand, and at sest could assurt on y about 12 kegs in a 12 hour day Two men can do thus by machine at the rate of 7,500 rivets an hour, or about 100 kegs a day, with a saving of \$6.34 a ton

In a power-driven assembling machine the bolts are threaded quickly. When a bolt is placed in position, a slight pressure of the workman's foot on a lever, imparts a forward or a reverse motion as desired. Of the bults and rivets in the scrap-pile 90 per cent, need only a cleaning up of the burred threads, and this is accomplished by the machine satisfactorily, reducing by 85 per cent, the power required under other methods with a total saving of \$6.72.



Even Your Running You Can Now Do by Machinery

RUNNING is very good for the bealth, but in these days of crowded cities a man can't run very far without having a policeman run after him and grab him by the shoulder: it looks suspicious.

You can have your daily run, however, if you get one of the new conning-machines shown here. Instead of moving forward at each step you take, you remain in the same spot. The pathway slides backward on ateel tracks located at the ends of the running-machine. The man who is shown in the picture using the machine is Jack Cooper, a well known trainer.

"URIOUS, im't it, that the noft, sweet. sounds of Galli-Curci's voice can come to the ear through the fibers of a bamboo phonograph-needle! These needles are made by machinery.

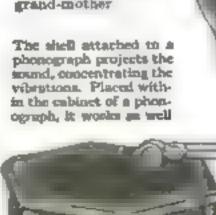
The tall canes from the bamboo thicket are cut into sections and selected carefully before being sent to the factory to be made into nuedles. Attention is given to keeping the enameled outside surface of the bamboo intact to make the hardened point of the needle. By machine the sections of baraboo are split into 10,000 pointed by hand. The prism-shaped parces are inserted in a triangular bushing on a cutting-machine and a perfect point is obtained by running out to the cortex side of the bamboo. These machines turn out thirty thousand need as a day

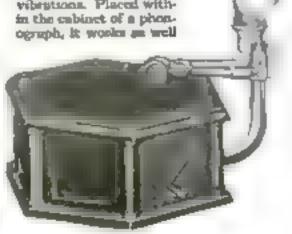
Listen to the Sea-Shell on Your Phonograph

NOVEL way of listening to the music or spoken words of a phonograph has been developed with the aid of a conch-shelf. The large open end of the shell serves as a projector of the soundwaven here waves of music instead of the waves of the sea. The small end of the shell is attached to the phonograph. It may be attached as a horn would be, on the outside of the mechanism, or it may be placed within the body of the cabinet to project the sound through the unual outlet

When one holds a conch-shell to his ear, what does he hear? The familiar saying is that he listens to the waves of the sea rolling and breaking upon the glistening beach; and it is true that the sound calls up before his mind's eye some such picture, the more vividly that he knows the source whence the shell has come. But in reality he hears only the faint outside sounds that are caught by the peculiar shape of the shell soundingboard and concentrated in his car. This device of Nature for gathering the sound combines satisfacturily with the vibrating apparatus of the talking-machine. sound-board of the shell extense the vibrations and faithfully reproduces them.

The phonograph in the pirture looks odd at first eight, but after all the coach-shell was an ornament in good standing with our grand-mother





More Speed from the Pedals of Your Bicycle if You Use this Weird Model

WiTH its frame extended in the rear supporting a sprocketwheel that is connected by a chain to a smaller geared wheel, a new type of bicycle makes its appearance.

The pecials are attached to two lavers. These are pivoted to the frame, and as the bicycle is propelled, they work crim-cross, comewhat like a pair of huge sensors. A stout steel pin accured to the sprocket-wheel works backward and forward in a slot in each lever, as the pecials at the other end of the levers are worked up and down. This motion revolves the sprocketwheel, operates the chain, and turns the tear wheel.

The bicycle rider has the natisfaction of keeping the dirty grease of the chain and sprocket-wheel far in the rear. The device provides different speeds, and can be adapted to drive other mechanisms than that of a bicycle.

Use Your Cance for an Umbrella When It Rains

 $\Gamma_{
m be}$ watertight hull of the cance can be used to advantage on dry land as wolf as in the water and it acts as efficiently in keeping out water from above as from below. When duck approaches and the eky lets out transcripe lastend of stars, the engosist can lift his craft out of the water and make use of it as a lent. Canvas, cot and supporting poles are fulded and turked into the bottom of the cannoe. Held in place by a pair of bara pivotally connected, are the supports that can readily be taken out and set up to carry the cance. The bottom of the frail craft becomes the main support for the tonyan of the tont. The canvan is thrown over the buil and staked down, or it can merely be thrown over one side, forming ",man-to

To affect sheeter for a folding cot the cance is turned upside down, and one end of it is raised from the ground until it rests upon the supporting-standards. A cross-bar connects the standards at a suitable height. The cancestant is the toven on of Mr. Ralph Douglass George, of Kansas City, and to him the belated cancelet will return fervent thanks when a shower comes up, if he has been wise enough to provide himself with the apparatus described. It ands very title to the weight of a cancel.



A new arrangement for driving

a bicycle, having the trans-

mession gear placed behind the rear wheel. This patented

device can be arranged to furnish different speeds

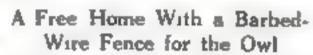
A rubber ball around the hen's leg takes her mind off the subject of setting

To Keep the Hens from Setting at the Wrong Time

A DEVICE to prevent here from setting when they abould devote themselves to laying, has been invented by John J. Gottschalk, of Taunton, Mass. It consists of a hollow rubber ball with opposite star-shaped openings to all with passage of the hours leg through the

ball. The rubber will engage on opposite sides of the joint of one leg, and make any attempt at setting a thoroughly one-sided affair. The device, being of rubber and radition to be likely to injure the hen in any way, even though it effectually prevents the bending of her leg.

Or a cannot but speculate upon the thoughts of the lady fowl who is thus handicapped from carrying out her heart's desire. It is rather rough on her, we frankly admit, and her reflections can scarcely be complimentary to man, but since the invention works to the good of humanity, the poor creature a personal preferences must needs be disregarded.



IN Arisona and New Mexico, where the giant cactus rises from 15 to 20 ft above the landscape, the elf owl is found. This lattle bird is the "vest-pocket edition" of the owl family and is hardly sevent than a sparrow, being only from 5

6 in long. Its color is gray or brown and its specialty consists in making its home in abandoned woodpecker-holes in the giant cactus.

The owl rocets in these holes throughout the year. During the egg-laying season, the mother bird deposits her eggs in the holes without going to the trouble of making a nest. Since the woodpeckerholes are usually well up on the trunk, attle danger can come from below, and the stiff spines act as an additional guard against intruders. Show d the woodpeckors return to their old homes there might be trouble, but they never do.

The food of this incompletious little desert-dweller consists of grasshoppers and bugs as very modest dist. Interesting as the bird is, because of its shyness and its small size, only a few persons have ever seen it or know of its existence.



The abundanced woodpecter holes in a tall cactus are just what the elf owl wants for a nest



Here is a canoe that carries along its tent-poles and itself becomes the case support for the canvas

Counting Miles on a Typewriter

ATTACH a cyclometer to your typewriter. The arrangement is merely an adaptation of an ordinary cyclometer. It counts words by the mile

A metal bar can be soldered to the spacebar of one's typewriter and fixed so that it extends far enough to engage the cog-whee, of the cyclometer. Allowing one touch of the space-bar as a true division between words, it takes just so many depressions of the bar to cause the cog to make one revolation. The cyclometer is firmly fixed to the same have as that which supports the



An Indiana farmer giving his wheat a bath. The seeds are placed in a cylindrical tank which revolves in a wooden tub filled with bot water.

typewriter, and it registers one column in tenths of mass. Counting the number of words necessary to make a tenth of a mile and calculating ahead, at is found that there are 750 words in every mile.

A space must be made at the end of each line or allowance about be made and the number of these counted as words, and added to the registered number. A cog-

wheel can be soldered to any form of rotary counter, if one needs his cyclometer on the bicycle or the automobile, and if the specing between words is truly recorded, the number of words can be quickly read.

Authors who measure their output in thousands of words may figure instead how

A clever adaptation of a cyclometer attached to the extended space-bar of a typewriter measures words by the mile and suggests long-distance typing races

many miles they accomplish each year. Reckuming twenty-five words to a foot, the author may refer to a new one-mile novel he is contemplating, while he dashes off a little story less than 16 mile long, and a yard or two of verse. The device also opens possibilities of typewriting races by the mile.

Baths for Wheat to Keep It Healthy

If wheat meds are given a hot, steaming bath before they are sown, they will grow into bealthter stalks. Smut and armar wheat diseases, which often rule as much as a quarter of the wheat crop, will be washed away.

Giving wheat seeds their bath, however, has always been a slow process. But Russell East, of Indiana, has recently invented a bathing device that will clean as much as one hundred bushels a day

The first step is to sook the seeds in cold water for about three hours. Then they are dumped into a cylindrical tank that is covered with wire screening. The next step is to lower the tank into a wooden bath-tub

that is filled with water having a temperature of 120° P. The tank is revolved for a minute and then withdrawn. Steam is forced into the water, pushing the temperature up to 129°. Then the wheat is given a second bath that lasts for ten minutes. When the seeds are removed and dried they will be absolutely pure.

A chain houst and track take care of the raising and lowering of the cylinder, and the steam is piped from a traction engine.

Smut and other discuses that wheat is beir to, are washed away by this process, and the wheat goes into the ground in a healthy condition, to grow up strong and well, a comfort to the farmer.

Taking Kinks Out of Street-Car Tracks

RAILS that have been used under heavy traffic conditions for some time without having been smoothed by regrinding will make riding in a street-car quite as exciting as will a flat wheel on the car. All rails become rough in sputs through the grinding effect of the wheels in starting and stopping the cars, and must be reground at regular intervals to avoid discomfort to trolley patrons and injury to the rolling stock.

Formerly the rails were reground by a

simple grinding tool operated by two men sitting facing each other on low beaches over the rail and pushing the grinder back and forth by hand, as shown in one of the accompanying pictures. The other picture illustrates one of the modern electric railgrinders used with success on many large European street railway systems.

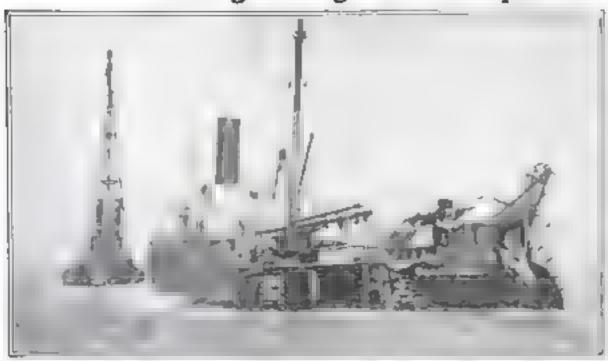
The motor which operates the grinder, and which receives its current from the overhead wires or a storage battery, is coclosed in a booded box mounted on wheels. The grinding tools are suspended by chains from a pole at one end of the cart, while the other and is weighted with sandboxus and provided with a rack-and-pullon mechanism by means of which that and may quickly be raised, thus lifting the wheels off the ground. The electric ratgrinder accomplishes work that formerly required the efforts of two men, and does it in less time. Also, this grinder never gets tired of its job and the monotony of removing kinks does not concern it.



Formerly rails were reground with a hand operated tool. The modern electrically driven prinder, pictured on the right, does the same amount of work in one fifth of the thou



Cutting through Steel Ship Plates Under Water



The steamship Lord Duffarin, after having 65 feet of her stem cut away was beached off the Statue of Liberty. The under-water are-cutter was used in salvage operations

THERE are sunken steel ships not too deeply submerged to be salvaged at a profit. In attempting the task of salvaging, vessels of massive atructure must be manipulated in mechanical ways that vary in almost every instance. The methods employed to lift one ship may not be suitable for raising another. But in nearly every case, supecially where pumps must be put in below the water and where cutting and welding must be done, the cutting of steel under water is a difficulty. In the past dynamite has occasionally been used but it has always proved ineffective and, destructive

A useful tool for the salvage erew is a recently patented device which consists of a powerful are through which flows a current of oxyges, amployed for cutting metal plates under water. The electric current

raises the arc to an anormous degree of heat, so great that it will cut through a sheet of steel with the case of a knife cutting through cardboard. The metal becomes a field of molten craters as the tip of the current-bearing electrode is passed across it. The arc itself is formed in the usual way, and when formed gives off an amount of heat which converts the currounding water into steam so rapidly that the water is prevented from coming into contact with the arc crater. Thus the temperature of the metal is not lowered by the water.

The under-water arc-cutter demonstrated its usefulness and value in the work of salvaging the steamship Lord Dufferin which was beached off the Statue of Liberty in New York harbor, after having sixty-five feet of her stern cut away. She

was in a sinking condition and partly submerged when the mivage work was undertaken.

The arc-rutter was employed for the submerged sections and was driven cleanly and quickly through the heavy plates. They were cut as evenly and accurately as those sections above the water. The surrounding surface of steel, which was heated to a condition of molten craters by the current-bearing electrode to facilitate the work of the arc-cutter, rapidly resumed its normal smoothness when the work was accomplished and the electrode removed

Without this ingenious instrument it probably would have been necessary to employ dynamite in the salvage operations on the Lord Dufferin, and in consequence much valuable material would have been destroyed in the process of saving the real

The waste, once considered unavoidable, was entirely eliminated by the under water



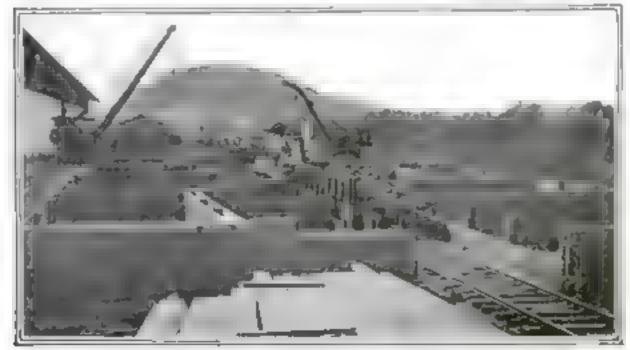
Pitchforks that carry hay from the ground to the loft

The Great Junk-Heap of Panama

IN the thriving town of Balbon on the Pacific side of Panama, Junk and acrap that has accumulated during the building of the canal is gathered, classified, and sold There is a scrap dock eighty-two feet wide and five hundred feet long that has a capacity for fifteen thousand tops of scrap. In the westeful days before 1914, valuable

left-over pleess of Iron, steel, copper, brass, and finished rail were dumped into the jungle. But since that time scrap gauge have gathered approximately three hundred thousand tone of junk.

A large percentage of this scrap is made up of obsolete construction equipment left by the French Canal Company years ago



A great array dock has been built at Balbon at the Pacific end of the Passana Canal. Junk left from building the canal as sent there, classified, and sold

Automatic Pitchforks

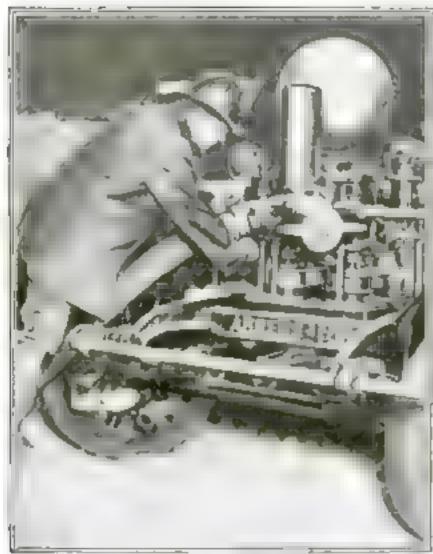
GETTING hay into the hay-loft is one of the farmer's problems. Farm helpers are acares and, in consequence, high-priced. But there is a new machine that acts as a hay elevator, and requires but two men in attendance, one on the ground to do the loading and the other in the loft to rake off the hay when it arrives.

The elevating is done by a well spiked endless chain, like a series of pitchforks, that revolves around a trough. The trough, mounted on whoels, is raised to the required angle by a windlass before the chain is set in motion. The chain may be revolved either by a handle or by a pulley connected with an engine. When the hay is dumped in the bottom of the trough the spikes come along and carry it up to the

If front wheels of the wagon hase are not at right angles to the wagon body they can be moved backward and forward in a wide semicircle.

Brawn versus Brains in

Society pays more for services of window-cleaners



Here is a man who must be an American citizen must pass the civil service examination and acquire technical training for his work. It is necessary for him to be physically sound, and he is often called spon to tax his strength to the utmost. Moreover, in the performance of his duty it is frequently assembly of the second strength of the secon



when his obtained a series will be manufacted as a series of the series and a series of the series of t

But the financial recognition accorded the bookkeeper to comparatively slight. If he receives \$40 a week he must be a good one



The men and women of to morrow are being trained in the schoolroom to-day. There is no work more important to society than that of
the tearher. His task is not an easy one, and requires years of education for it. The salary of the average teacher is about \$10 a week.



to The man to his service a minimum of \$5. a week if he is an eight how day man. It is possible for him to make far more by overtime work. He steps into his place without the need of years at college, or the years of specialized effort demanded of the teacher and the chemist

the Struggle for Existence than for those of highly trained white-collar men



Here are more of brown workers. The major of to week a rear of a week are not seen for it and here ay even a would be a speak of which a English anguage. His children go to seen of to a \$20 a week trucher with equivation and training

The pay of a printer ranges from \$36 a week to \$14 a day if overtime is counted. He does not need to exercise his brain to any great extent nor does be require much education. His job is a mechanical one that involves no danger like that of the freman, nor is it to taiting as that of the bookkerper



Out of door sleeping is made comfortable by this canvas house built on a folding cot.

A Room and Bed

A DVANTAGES of an enclosed alcepting porch with none of its are so are to seed by a compact with a contract of the care and the over a light frame and button to see such and enclass the cut so that he is a region of the cut so the cut so that he is a region of the cut so the

The start of the cet house as a with openings, netted to keep out managed on let down. There are also windows at each end. The cet is designed for the on open porches or on earning trips.

Tongues Out!

WHAT a fine excuse these children have for sticking out their tongues! Their totem-pole does it, so why shouldn't they?

But you can readily see from the mischievous expressions on their faces that they are simply taking advantage of their religion. Extending the tongue is a religlous rite among the Maoris.

They are Polynesians. Tattooing in their specialty; sometimes they cover their entire bodies with elaborate dreigns.

Feeling What Time It Is

The blind man tells time by a watch on

which raised knobs represent the hours

"LET me see what time it is," says the blind man, falling unconsciously into the speech of those with eyes. But what he actually does is feel the time

He has a watch made especially for the bland. Instead of figures on the dial there are raised knobs, and the watch is so constructed that the owner can run his fingers over the face without damaging the hands.

One knob means one o'clock, and also four, neven, and ten o'clock: for the hours two, five, eight, and eleven there are two knobs, and for the hours three, six, nine,

Harnessing the Sun's Rays

run rays on a patient a body. The

invention of a French physician

THAT the vays of the sun can be used for cus of many skin diseases, and t at sun baths are beneficial to those who are in perfect health is well known. The sem of utilizing this agency in northern the semi-series where the hours of sunshing are few has been solved, he claims, by a Britany doctor. M. J. de Thesac.

the invention consists of a ray to get and med with a huge lens or a second of the enclosed patient's body. This installation has just been tested in the neighborhood of Quimper, France

The Writing on the Rock

NO wonder the Chinese worship their ancestors! They are always coming across some great work that their ancestors did. At Amoy, for instance, are buge rocks covered with Chinese characters carved on them many centuries ago.

How did the honorable ancestors scale the sides of the rocks? What instruments did they carve with? Why did they do it?

The monstrous rocks covered with three carvings are larger than houses. The Chinese dwelling a the picture looks very mall have a 18 towering neighbor



Maori children enjoying a rite of their religion which calls for tongues out?

Hundreds of years ago these Chinese characters were carved on the great rocks of Amoy



Perhaps the most valuable bird in the world is this double eagle of discoonds

A Diamond Double Eagle

THERE are nine hundred and fourteen diamonds in the wings and body of the double eagle which represents the emblem of a Scottish Masonic order. It is valued at \$25,000, and its weight in diamonds is a little over one hundred and, ton carata.

Forty-eight rubben glow in the areasing field of white bell made which measures four and one half by five and one half nebes.

Are We Going to Have Thirteen o'Clock?

RRIVING sine o'clock, Saturday,"

Anya the triegram. But there are
two to the triegram. But there are
the trief and a go to a
it is a switch to a go to a
why England is trying out a twent for
house cock in Greenwise to a
ft wio do away with the go to Mice
and P M's

thek fares will be on argon to a monocate the twenty-four hour marks and the usual Roman numerals will very make damppear, Arabic numerals taking their places.

Whether therees alcock wal rethe day or night time one o'clock of our as not been appropries



The twenty four hour clock proposed by England will make our round a day

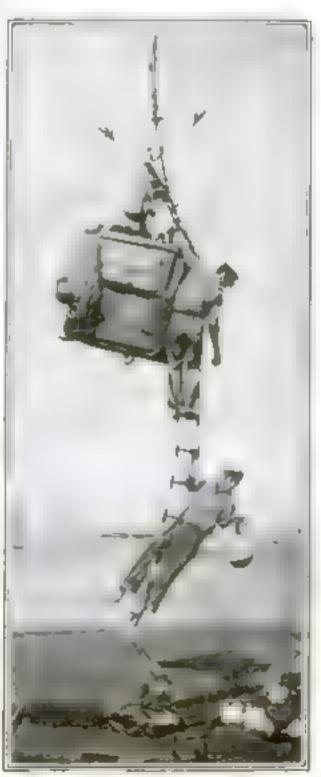
Our Midshipmen of the Air Sail High

WHAT a thrill, to swing at the end of a rope ladder, dangling at an aktitude of a thousand feet in the sir! When the balloon begins to rise the earth falls away below and the mountains of vapor overhead loom closer and larger. Objects on the ground or upon the sea become smaller, until finally the unaided eyenght cannot distinguish them. Then the men of the balloon corputate their marine glasses, tameras, or telescopes and bring the earth a details into better view.

When a number of free balloons are "let go" it is curious that they do not all travel together in the same direction. The explanation is that

air currents are different at different levels. If one balloon rises higher than the others it may be caught in a current that will whish it away in a totally different direction from its companions.

In a balloon race that started at St. Louis, Mo., one balloon haveled a distance of 1,050 miles; another went \$20 miles, while a third reached only \$60 miles from the starting point.



Dangling in the sir from a rope ladder is sport for the audshipmen of the sir-



The dial enables the building engineer to calculate rapidly the weight or size of structural parts

It Measures Dimensions

THE rapid dial calculator is a handy instrument for the building engineer and others who would find quickly the results of figures in the building of standard forms for reinforcing. It enables one to find at once the depth of a concrete beam to carry a given load, or to find the size of concrete make and beams of different carrying capacities. It may also be used to be thickness of wooden planks are at a carry certain loads, or to be the relative different of wood or beams and alube designed to

A few movements of the disk of the disk and the figures can be read from the face of the carotator, a lette work is done with the peach and the facts are known

To Protect Eye-Glasses

As train started with a jork the was thrown violently again, while making his applogues he hurriedly has eye-glass true from his vest pocket, and one glance told him that his reading glasses were broken

The man with whom he had columned by led out his own case. "It wouldn't have happened," he said sympathetically—"the breakage. I mean—if you'd had this," and a imprayed a piece of brass wire formed to fit leads the case and having a hump in the middle to keep the cover in plans.



Helping the case keep the glasses safe is the job of the bit of brass



Cote are quickly and confortable to a few ing tent
for compling or in fact the

Here's a New Folding Tent for Tourists

AFN		Α	W			- th
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(A)	31					
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# t for the			Slotal atrips which			
held the cots in t			- can be tome you!			

hy unlocking

The act is a series of tent attached to the sice of tent frame is plan service of a hospitals are required.

It is an simple in construct on that the man can costly handle it and erect .

A Tip from the Circus

As the lady in spangled tights no many define laws of gravitation to the flying trapere, she and the are saved from the posed a right of one then too many, by the life-net stretched be our. The decist of a submarine offer searcely greater security than a trapere, so taking a contact and a net around her when they had the job of fitting up a deck gun during a spacery weather last winter. When a sexual pred and she down the acquery sites of the hull, he landed lightly and safely in the affirment.

baye fishbooks for it, in any time are to be a so this eye is a so the property by increasing confidence. Just astern of the submarine in the picture is the U.S. S. Sasannah being fitted up as a "mother ship" for the R-13 and her kind.



Glass Houses for Marine Searchlights

LUMINUM: 1



Falling overboard from a submarine in drydock would be bone breaking business were it not for the life-net



4 TOUR MINE TO PER P

A tengue- and general fracting device protects this box against the pulses who make use of famous labels

A Self-Destroying Box

Till pul remon for superchi also the cases to and the moneral also has a uniform the moneral also has a uniform of Paul Rebard of Lemano a way by which the same to end, the contents. He re each a tongue and and to be the trail.

In the box cover at the right of the betration can be seen one of the two u as which when ' r in the box, she into the slot visible in the box at the left of the ilmstrat on. It hads the cover locked to the hox so that to remove the cover the locking tongues must be turn out; thus insuring against the dispurity of man which sometimes leads bom to put inferior goods in black with famous la sels. Manufacturers who have given years to making their labels familiar. to the public, and establishing their guarantee of "good goods." have given these sabels a distinct value. Before the advent of the self-destroying box there was no way of circumventing the man who appropriated them



Folding a crate to be returned.

to the shipper to use again

Raising Butterflies for the Market

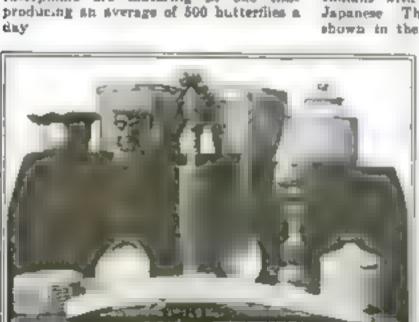
from one plant to an-

other on a butterfly farm

to give them fresh food

ANYONE who wishes to try farming where small capital is needed in ght wel, turn his attention to betterfly cut ure At smoot one man Mr Nowman, of Kent England has found it profitable. He supplies schools and private rollectors with specimens and cometimes receives as much as \$60 for a single hatterfly. He has customers in all pacts of the world

All that is necessary to a small garden in which many varieties of plants will grow, with some knowledge of the habits of the insects. You find the female butterfly feeding on its favorite plant, enclose her in a small gauze bag tied over the food plant as a safeguard against enemies that would destroy eggs or the young caterpillars, and then watch while eggs change to caterpillars. These agin round themselves silk shrouds, or change by degrees into strange-looking mummy cases. Within two or three weeks a moth or a butterfly will emerge from the shroud On the Kent butterfly farm over 70,000 caterpillars are maturing at one time



C Photo by William Thomason

Did our Alaskan Indians come from China? Their craftmenship suggests the possibility. Exemples of their art are curiously like that of succent Mongolia.

old pasters on a plant by the gauge bags fied over them

Return Empty Crates for Refilling

AN empty trate traveling back to the shipper takes as much space as
a filled one and for that
to an to storate are a
dead loss after being used
eret. To avoid this wastehagene B Johnstor of
tilen Hope, Pan has de
vised a forling crute when
not filled and can be used
many times. It has hinged

and and side walls which fold and books at the ends that eatch into a slotted plate which holds the walls in an erect position when in use. The crate has reinforcing slate to enable it to withstand rough usage. These are so placed that they lie under the end slate when folded.



HUMBOLDT, the great naturalist, suggested long ago that the Alaskan natives came from Mongolian stock This belief gains strongth when we compare the arts and crafts of the Alaskan Indians with those of the Chinese and Japanese The haired and hearded mask shown in the photograph is the work of

Kuskoquin Indiana, but it is very like the war made of the early Mongol warriors. The figure on the left, another of Indian production, represents in form the art of the ancient stone workers, speciment of which are found in the southern Yenzi Kurgany region by Maris Antoinette Camplicks, who headed the Oxford Stherian Arctic Expedition and who is now lecturing in this country

The baskets shown in the illustration are the work of the Attu Indians of Alaska, a fast disappearing race. The baskets are woven under water from a very fine tough sea-grass which steems also to be disappearing.



Not picking device to help California harvest a fifty million pound crop of walnuts

Trapping Walnuts

DICKING fifty million pounds of walnuts in California's 19'0 harvest will be simplified by the nut-trap inverted by J. F. Franke, of Santa Ana. The device is an gon funnel attached to a long wooden bandle. Weres extend down the sides of the funnel curving upward at the bottom to end in cuits hung lands the funnel. The walnut-picker drops the funnel over the nut on the ground, presses it to open springs which close again over the nut, like a trap.

The Vampire

IF you have never seen a real yampire, prepare to see one now; for a picture of one appears below. "But she's not beautiful or even fascinating!" you say. Ah, no! A genuine dyed-in-the-wool vampire is an ugly old but that steals forth at night and bleeds her victims—usually chickens

This but and many like her live in the neighborhood of Kalacoon, British Guiann. There is a Zoological Research Station there and one of the men connected with it mays "These Vampires drew the blood of our pets and chickens but never molested as though we often heard the swish of their wings and felt the sir famued as they brushed our faces."



The vampire as she really is



Lifted above all toundane cares this gentiernan takeathe au Do you envy his perfect poise?

Chief Shake now keeps this historic warcanoe in the grounds near his house

Chief Shake's War-Canoe

I N past centuries Mungolian tribas navigated long expanses of the Pacific in their waresnoes and these voyages led to the migration of the peoples of the Far East to the islands of the Pacific

Between the Maori war-canoe and the Acaskan Indian dag-out there is little, if any, difference in construction. The size of the Maori craft was limited only by the size of the tree from which it was hewn-

The picture represents the most elaborate war-vessel that remains as an example of these staunch and highly artistic craft in which voyages were made for sither conquest or discovery

The one shown is the property of Chief Shake of Wrangel, Alaska, and was used for many years on the Stakine River, plying between Wrangel and Telegraph Creek, a distance of about 180 ml. It now rests near the house of the Chief, a rolls of the prowess of m race that soon will be gone

A Glass of Water with a Kick

"VIIAT a kick!" exclaims the drinner when he takes a sip of the most modern prohibition drink

A ware connected with a medical cost its free end connected with a metal container in which hen glass of water; this is the mechanism. Hold the metal contriner and place your foot on the ande of the kitchen stove, or on any other piece of metal, take asip of the water, and the "kick" will be very perceptible. It is harmless, however, because the electric current which passes through your body at the time is weak.

INSTEAD of having to stand, while he physics a patron of cuts his hair the barber can new take a seat, and easier move himself around from one side of his

The long-whiskered man helds no terrors now for the tired barber. Seated upon the saddle of an Iron extension fixed to the chair, he can take plenty of time to do a good job, propelling himself around comfortably with his feet on the floor

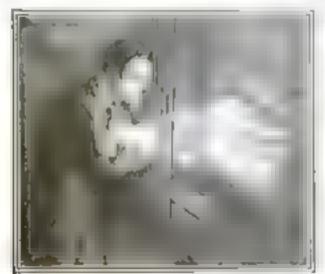
victim to the other

A Seat for the Barber

Carry a Light About Without Holding It

"You'll have to take another man with you to hold the light," warned the night foreman as Big Jim started in a dark corner of the plant on a troublehunting expedition to the power switchhosed But Bg J m on y graned bee this I tile pigger " and be emplosed on to an overall suspender-button a bettery-lamp no that it hung just below the level of he face and threw its beam this way and that as he moved his body. "This is as good as daylight, and I've got both bands free for the job."

Big Jim's "little jigger" was just a convenient application of the familier electric battery lamp.



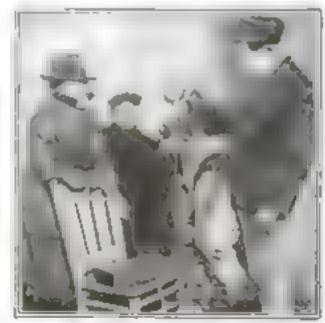
This electric battery lamp has a device for attaching it to the workman's chest, leaving his hands free

The Man Higher Up

STILTS and their troubles fade into insignificance before the new unicycle shown shove. The more we look at it the less we seem able to explain how the owner manages to stay on top and read his morning paper so unconcernedly

The small wheel is far below him. He sits on a middle and pedals with his feet. but he has no other visible means of support. His situation suggests that of the impecunious gentleman whose wife supported him on her needle.

How does be start? How does he stop when he gets in heavy traffic? How does be keep his balance between times? And, finally, keep does he steer himself around corners?



"Electrify" your friends with a glass of the latest prohibition. drank the current gives the kick



The diamend in this ring is covered with paper through which flaws in the gem show with startling dearness

To Detect Flaws in Dramonds

COMMON white eigeretts paper will help to show flaws in diamonds. First, to clean your ring thoroughly, roll up a single white paper into a compact conschaped roll, smaller in size than a match; insert the pointed and of this between two prongs of the ring, and draw it all the way through. Clean, thus between all the prongs, Finish by polishing the surface of the stone with a crumpled-up paper.

Now take a fresh paper and, holding it at right angles to the ring, place the center of it over the atoms. Fold each end down, holding between thumb and finger. Touch your tongue to the paper-covered diamond to meiaten it. Any black apots in the stone will now show through in a starting fashion.

All Four Feet Off the Ground

THE eye cannot determine whether or not a home's four feet are all off the ground at one instant, but the camera has definitely settled the question. The lens winks and catches in one brief look the position which to the eye of man merely blends in with a blurred series of positions.

A Traveling Bar Is a Convenience of the Tropics

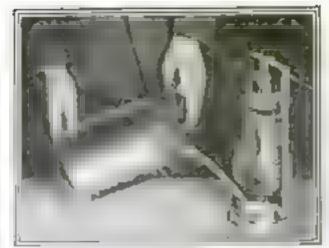
ONE needs a steady head to be a burmaid in the Barbados; witness the barmaid in the picture. The photographer who took it may that the liquid coming from the apagot is beer; of course the plan would work as well for lemonads or just plain water

The liquid in the container is kept cold by being set in chapped see in what looks like a cheese-box minus a cover. The cheese-box rests on a blank rut to fit, and the whole edifice has as a foundation a kind of inverted beach that keeps the cold from penetrating to the best of the barmaid.

We wonder if any of the drops ever deflect toward the harmaid's mouth.

She carries an ice box on her head to provide cold driples for the thirsty





To fill a lantern without spilling the becomes attach a short rubber how to the spout of the oil can, like this

Filling Without Spilling

THERE goes the kerosene, spilling over everything." This is a common expression when one tries to fill the lantern from the cedinary oil-container. The "coal-oil" can has a short spout, and when the can is full it is difficult to make a neat job of filling the lantern. If a short piece of rubber tube is attached to the spout of the can, it enables one to tilt the can at a smaller angle during the filling, thus obviating the necessity of much cleaning-up after the lantern has been filled.

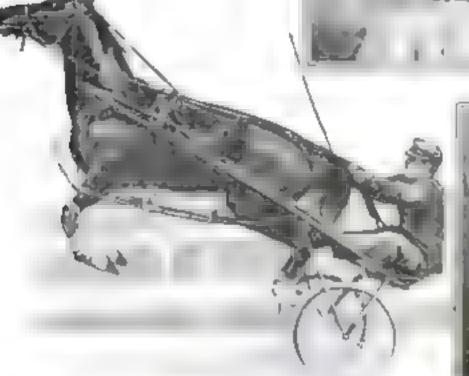
The Mysteries of the Light that Cures

WHITE light, spilt into its principal divisions and displayed in spectral beauty is as useful as it is ornamental

The invisible rays beyond the red and of the spectrum, the infra-red, have marvelous powers of penetrating the dense regions of the atmosphere, and photographs of distant objects show more detail when photographed through the red-transmitting filters.

The yellow-green region of the spectrum comprises the rays that enable us to see all the objects around us in their beauty of color. This range of light extends from the visible red to the visible violet. Just beyond the violet is the range of invisible ultra-violet rays.

The light-waves of such extremely short length that they do not affect the retina are powersed of curious chemical powers. They strongly modify the photographic emulsion and cause chemical changes in salmal and plant life.



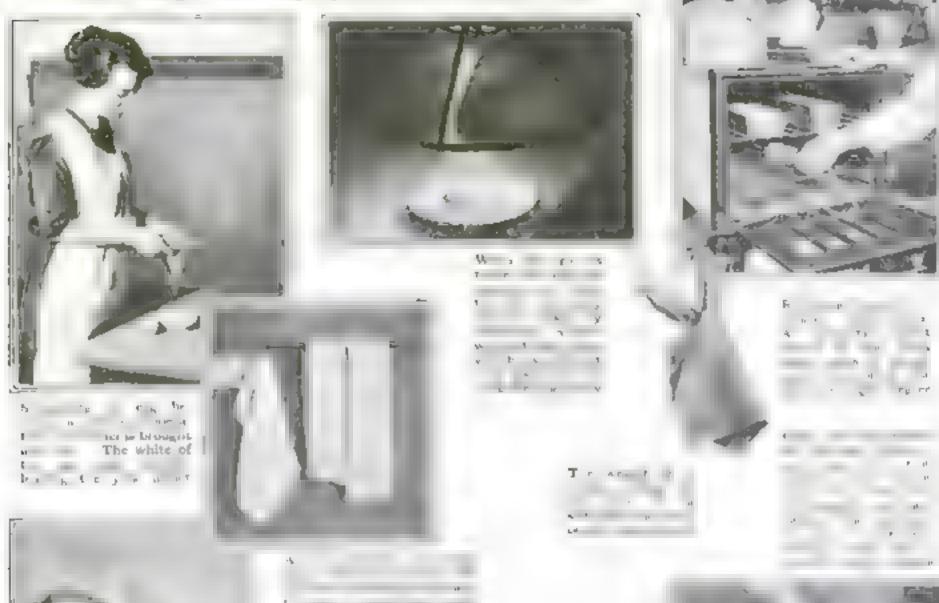
The camera caught this horse when his four feet were all in the sir at once, thus settling a question often discussed



An invention of the late Occar Hammerstein which has recently been perfected by Mrs. Hammerstein, whitee the rays of violet light to core rheumatism in the manner pictured above

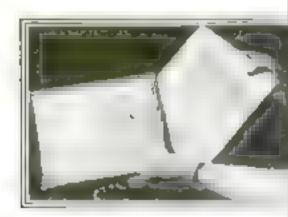


Little things that help systematize kitchen work





The spirar or an an property of the spirar o



Here is a frame calendar with the set of the control of the role of bedeen a glass front when weeps the sheets from accommandar holder may be made of any picture frame of convenient size, with a dit cut in the back



This kind of rack keeps the air pure for fresh vegetables and may be used also for cooked food. The emanitary fly can only sit on the outside and look in



Process, and are the dispensible to the gardener

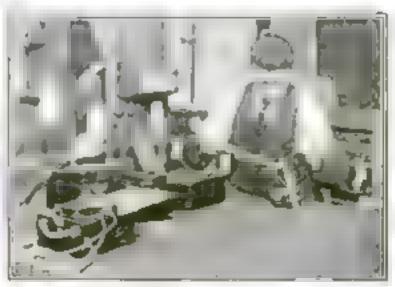
The self-adjusting electric light arm is adaptable to local lighting of any kind. It facilitates placing the light exactly where it is wanted so that it "stays put"



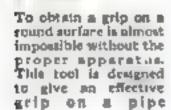
Labor-saving devices for the work-shop

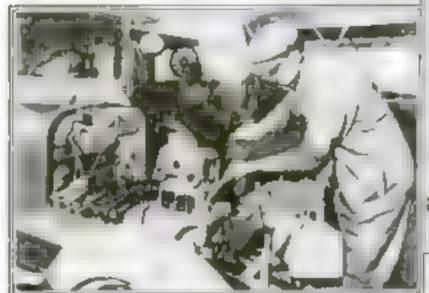


This illuminated tool is intended for use in dark places or where the part to be repaired in enclosed by partitions

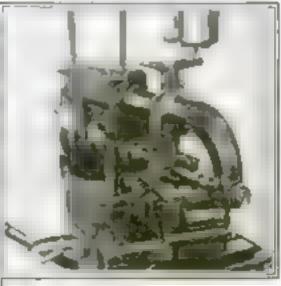


The electric coldering from, when compared to the type heated in a gas flame or fuel burning muffler, exhibits improvements, both in operation and convenience





Of course you know there is a universal joint on your automobile, but did you ever hear of a wrench having one? With the wrench illustrated you can remove puts placed at any angle



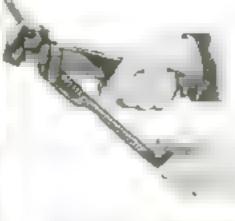
A shield renders all working parts of this grinder harm well if the operator makes a mistake. Why not promote a "safety first" campaign in your shop and speed up production?



Weighing only twelve pounds an electricially operated saw can be carried around and used on a job wherever there is the necessary current. Buffer or grinding which can be used on the machine in place of the saw, with equal facility

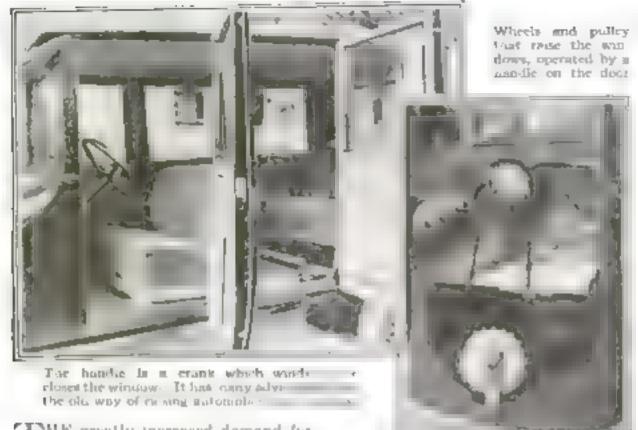


The picture above illustrates a safety lock on the hand-trip of a punch-press which safeguards the operator's fingers without affecting the machine's production



Most of in have spent valuable minutes trying to adjust a monkey-wrench, the parts of which seemed determined to remain humovable. The jaws of this wrench may be opened quickly by moving the lever outward as shown in the accompanying illustration

Cranking Up the Automobile Window



The greatly increased demand for enclosed cars such as the secian and limousine caused by the more common use of automobiles during the winter months, has made it necessary that some new device he worked out for raising and lowering the windows and keeping them at the desired height. The sash-band type of window regulator in which a band of fabric

about four inches wide is employed and fastened to some fixed part of the door by a screw clamp, has not proved entirely satisfactory because the band falls in the way of one's feet when the window is raised. Then again, the clamp sometimes works loose or the band slips out of one's hands, with the result that the window drops to the bottom of its pocket with a bang. This results in frequent breakage.

These fadings of the old style regulator have resulted in the designing of a new apparatus which overcomes the faults. It is simple and inexpensive to manufacture and is adaptable to either the quantity-production car or the one with a custom-made body. The mechanism is shown in the illustrations.

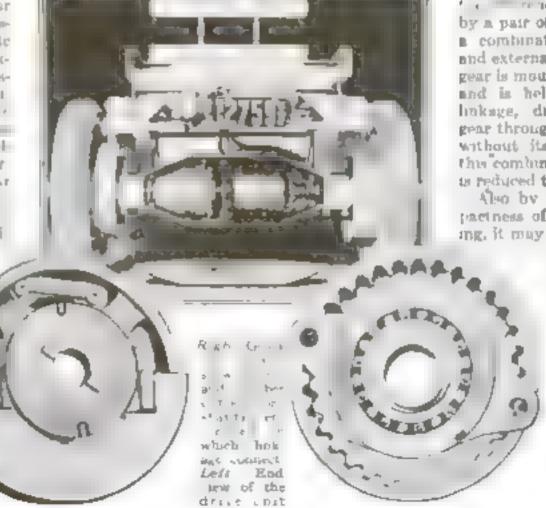
The picture of the sedan with two doors open shows the nest appearance of the finished window, with but a emall handle showing. The brokenaway illustration shows how the apparatus is made and how it works. It consists of two gear-like pulleys over which runs a chain turned by a gear mounted on the same shaft as the turning handle inside the car. The base of the glass is attached at one point to the chain, so that a movement of the handle causes the glass to move up or down. Both pulleys are provided with sharp spear-like projections around the edge or circumference. These fit into hores in each chain link as it passes over the pulley and thus make it impossible for the window to abde downward when the car joits or because of any unusual vibration

Only Two Gears in This Electric Truck Drive

CIMPLICITY and small frietional loss of power feature the driving mechanism of a new type of electric truck in which only two gears, instead of four or eight, are employed to transmit power from the electric motor to the two rear truckwheels. Because of the necessary high speed of 2,200 revolutions a minute of the comme motor to give it its graefficiency, and the low truck speed of fifteen miles an bour it is necessary to have a goor reduction of approximatel teen to one. In most ()

electric truck this reduction i secured through a worm gearing, or a train of apur gearing in which from four to eight gears must be employed. The more trains of gears, the greater the frictional loss of power, Also, on account of the large gear reduction. one of the gears must be made

Mechanism of the unit drive electric truck is encused in the rear sale bouning



amall which results in high speed with consequent wear and need for frequent replacement.

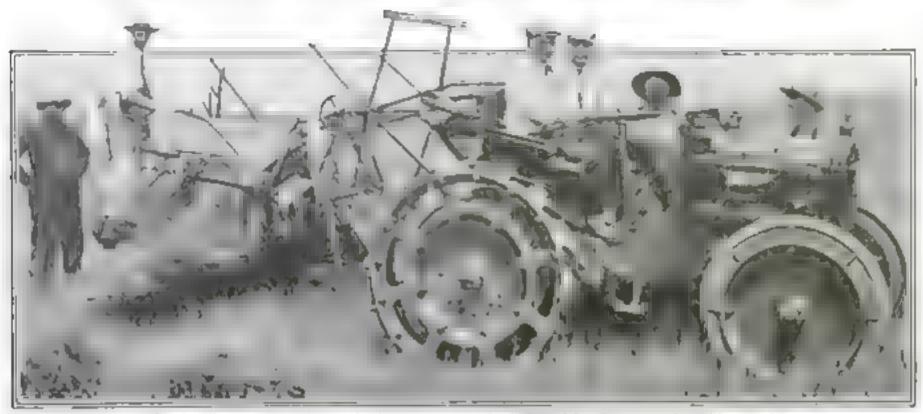
In the new form of reduction to the new form of reduction by a pair of apur gears forming a combination of an internal and external gear. The external gear is mounted on an eccentric and is held by a system of linkage, driving the internal gear through a gyrating motion without itself revolving. By this combination, frictional loss is reduced to a minimum.

Also by reason of the compactness of this form of gearing, it may be grouped with the

electric motor inside of the rear axle-housing, where it is proterted from mud and dirt.

The brokenaway pictures show how the mechanism of the unit-drive electric truck is encased in the rear axlehousing and how the gears mesh.

It's a Farm Tractor and Motor Truck Too



In the Clustertion is shown the bravy tractor wheel slipped in place over the rubber tired wheel. By the words operation of removing it the tractor may be used for hading on publicing aways without injuring the road bed. In the past of the fractor is attached to a build-

HE great and simultaneous development of the farm tractor and the motor truck as a result of the more efficient farm production and better highway transportation demanded during the war, makes it logical to suppose that future development will lead to some form of vehicle which may perform both the cultivating work and road haulage of the average American farm. Due to the very great difference in the character and speed of the work to be performed, the solution of this problem has not been an easy one. The farm tractor needs great pulling power at comparatively slow speeds but for long periods, while the motor truck, because it operates over roads, requires less pulling power but more speed. Added to these two problems has been the one of quick, simple and inexpensive conversion from one type of vehicle to the other. Then, too, the tractor must be able to furnish the power for all forms of belt work and to do this without interfering with the

vehicle as a road transport unit. In other words, the successful motor vehicle for the average farmer must be capable of doing all the farm work that was previously done by horses, and more.

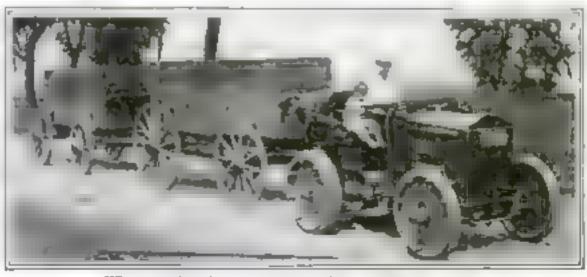
It has been the inability of both the ordinary farm tractor and the ordinary motor truck to successfully perform all the farm work praylously

done by horses that has presented the main obstacle to the more rapid motorisation of the farm. While the farm tractor has been able to do most of the purely agricultural work on the farm such as plowing, disking, harrowing, cultivating, binding, etc., and also belt work, it has not been able to complete the farm operation of bauling the crops to market. This has necessituted the retaining of some horses on the farm or the purchase of a motor truck which is used only a small portion of the year. On a large farm, the maintenance of a truck which is used for only a small proportion of the year, does not result in a serious overhead expense. However it becomes almost prohibitive on a small farm where the income from crops is not sufficiently large to carry a non-paying investment. It has been the sim of many truck and tractor manufacturers to overcome this difficulty on a small farm by devising a vehicle for both farming and road haulage

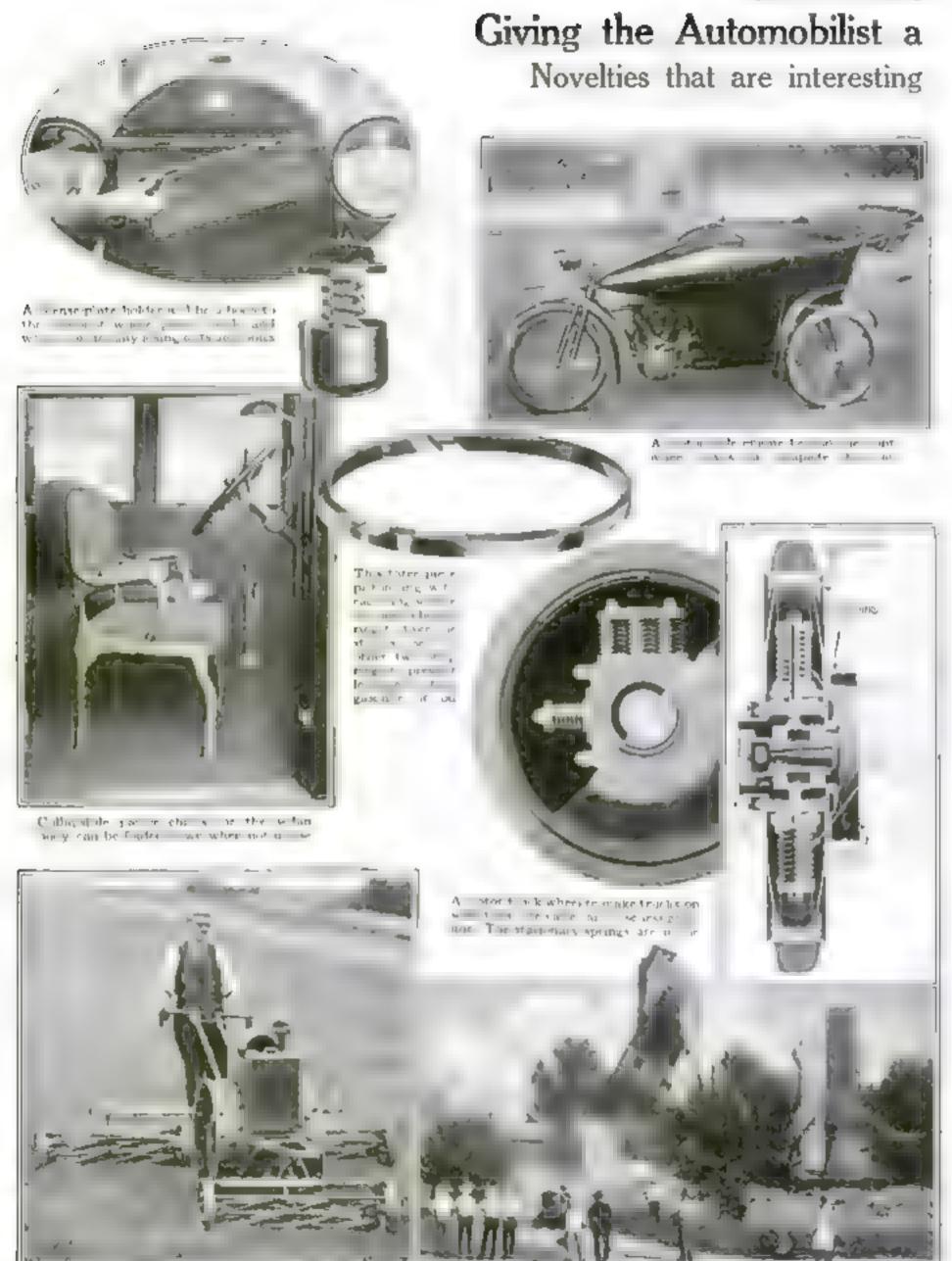
To John K. Gumpper, of Decatur, Illinois, has fallen the distinction of designing and producing one of the first of these new all-purpose (arm vehicles of the future. The apparatus is shown in the accompanying illustrations. It follows automotive practice in its design and is a fourwheeled, short wheerbase vehicle with a truck type engine, clutch, gearset and enclosed and dustproof type of final drive to the rear wheels. All four wheels are permanently equipped with rubber tires to prevent damage to roads when it is used as a highway vehicle. When thus employed, the load it moves is carried in one or more four-wheeled trailers at a fair rate of

The conversion from a road vehicle to a farm tractor is made quickly and inexpensively by alipping larger metal-tired wheels directly over the rubber tires, the tires remaining permanently in place. Both front and rear tractor wheels are held to the steel disk truck wheels by bolts through special lugs.

cast just inside the peripheries of the diska. By a wide range in the gear set ratios, appropriate tractor and truck speeds may be gained at will by moving the gearshift lever which is located in the cab, as is done on automobiles and trucks. The rear axle is provided with a power take-off and pulley shaft for all forms of farm work.



When employed as a truck the faces tractor hauls one or more four-wheeled trailers at a fair rate of speed



Three lawn mowers can be attached to your tractor to cut a wide swath of gram

This tractor is pulling down with a steel cable the walls of a burned-out three-story building

Helping Hand with His Accessories because they are new and attractive



HORN PUSH-BUTTON 1

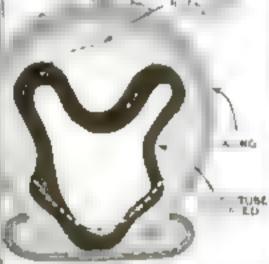
When a car is left on a hill it cannot be started downhill if it is fitted with the ratchet attach ment that is shown above

With the push button shown at the left the horn may be blown without removing either hand from the wheel

Some boys who wanted to move gurden labor mw a motorcycle wreck, obtained the crushed machine, and made a tractor from it

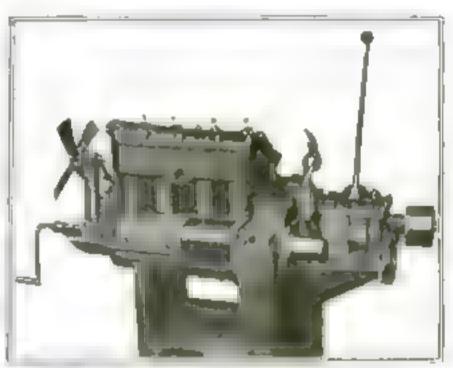


These grease-cups have a series cover that keeps multiple to the transmission of the t



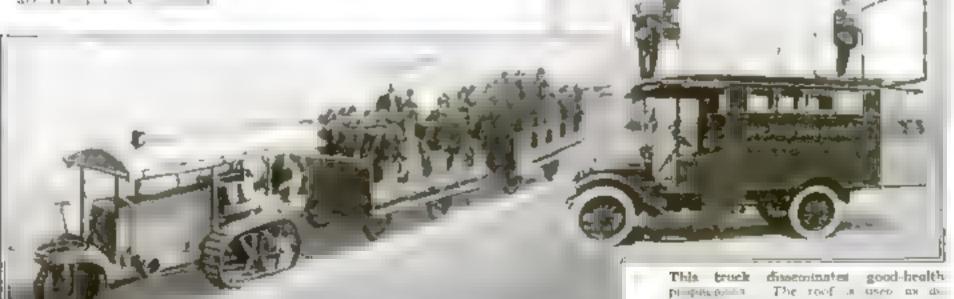
compressed rubber tread

T in prince to



The very latest in attachments for Pords is a threespred sliding transmission such as those used on the big cars. The new unit is mounted on the engine, climinating trouble with the bands of the planetary system.

open ar pacture theater and the screen is transparent so that the sudience can view pictures from both year and front



Visitors to Cataling Island have to be hauled up and down its steep slopes with a enterpillar fractor which trails two passenger trucks



The water is cobbed of its free eavgen by perforated from plates in the decarding tank. The rust is filtered out before the water is piped to the tensate

Why Does Iron Rust?

The answer will solve a question of importance to the house-owner who may easily eliminate the rusty pipe

By Ernest Welleck

TRON is the metal most important to man because it is the most useful to him. Without it our modern civilization would have been impossible. Its strength and durability are proverblal. Yet, it is not an ideal utilitarian material. It deteriorates rapidly by rusting unless well protected.

Protected? Against what? Against influences which cause the Iron to corrode. If we wish to protect the iron we must first ascertain the identity of these influences which constitute its enemy, and become acquainted with their methods of attack

Experience has taught that the rusting of iron is caused by the joint action of two chemical agents, air and water. Iron will not rust in air free from musture, or in water free from air like pure distilled water.

Distilled Water Solves Problem

If a piece of iron or stee! with a clean, bright surface, in placed in spring or well-water, or in water drawn from the faucet of a hydrant, it will soon turn brack and dull. If it is left longer in the water, the iron will gradually change its color. Its surface will turn from black to brown and finally to a yellowish red. The change will be greatly accelerated if we take the iron

out of the water and expose the wet metal to the air. In a short time it will be coated with a reddish-yellow covering of rust which will continue to extend deeper into the metal until the iron is changed to a crumbly mass of rust

Why does spring or well water cause iron to rust, while distilled water does not? The water in springs, wells, rivers, and lakes always contains oxygen in solution, usually in the form of carbonic acid. But if such water is thoroughly boiled or distilled, the oxygen is expelled by the heat and the water thereby loses its power to corrode iron.

Not a Stable Compound

Rust, chemically speaking, is not a stable and uniform compound the composition of which can always be expressed by the same chemical formula. In its first stages it contains but little oxygen. Gradually it draws more oxygen and also some hydrogen from the water or from the atmosphere, forming what the chemists call a hydroxide of iron. Chemists give a highly interesting and complicated explanation of the intricate electrochemical processes involved in the formation of rust. They speak of "dissociation," "iontration," and

"electrolysis," but these terms have no meaning to the average person who is more interested in the problem of preventing rust than in scientific theories concerning causes and reasons of the corresion of iron.

The rust, which clogs and gradually destroya fron water-pipes in our houses and factories, which eats holes in our kitchen utensile, corrodes our boilers and machinery, and the iron and steel work of our bridges and yladucts, la seldom komogeneous in composition. It is nearly always a mixture of oxides of iron containing variable proportions of oxygen, bydroxide of iron and carbonata of iron, which is formed by the combination of the metal with oxygen and carbon, taken from the carbonic acid dunolved in the water

Presents Corresion

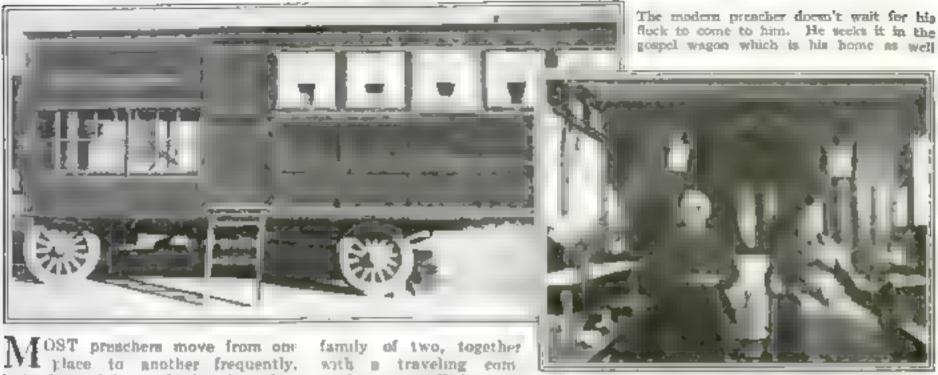
Modern engineering has devised a simple method of preventing the corrosion of hot-water pipes in dwellings and factories. It is based upon the clearly established fact that Iron will not rust in water which does not contain dissolved oxygen. The method is illustrated by the

accompanying drawing. The water, derived from the supply system of the city or village, is conducted to a large metal tank, placed horizontally and containing a large number of thin, perforated sheets of a cheap grade of iron From the lower part of the tank the water passes through the coils of a heater and back to the tank. While the hot water in circulating through the perforations of the iron plates it gives up the oxygen which it contains in solution. Most of the rust formed on the plates adheres to them, the rest is carried by the hot water to a smaller, vertical tank containing a sand filter and is deposited on the filter. The water, free from dissolved oxygen, and therefore no longer able to cause the formation of rust, is distributed to the consumers by a system of service pipes.

The operation and maintenance of the plant require little attention; it is practically automatic in its action. The deoxidizing tank must be opened from time to time and new perforated iron plates must be substituted for those that have corroded

It is savisable to clean the filter occasionally by reversing the flow of water through the sand, or by removing the rust-stained layers of the filter and adding fresh, clean and of the same fineness to take their place.

Carrying the Gospel by Motor



but the pulpits and churches they formerly occupied remain stationary. Not so with the Rev. William Arthur Downer, of Glassboro, N. J., traveling evangelist, who is on a coast-to-coast journey in a specially designed vehicle which includes features of a home and house of worship

Equipped with conveniences for cooking, sleeping and eating, as well as a piano and Biblical literature, this nutomobile truck may be described as "house-on-wheels," or a gospel wagon. The unordained minister and panion, enjoy all the com-

forts of a home, with the exception of a bath tub. Running water is afforded by a 25-gallon tank. A bed installed at one end of the car is for the preacher and his wife, while a folding cot offers facility for restful sleep for the two daughters.

While working as an automobile mechanic, the parson conceived the plan of building a home on an automobile truck chassis. The body of the car, 7 feet 10 inches wide by 22 feet long, is constructed of oak. The

interior of the home of this itinerant preacher is adorned with printed Bible texts. Conspicuous on the exterior is this inscription, "Visitors always welcome." To carry the gospel to the wayward and to the "downand-out" fraternity is the twofold object of this tour.



Turning the crank pulls toggle arms of the jack together and raises the car

If You Could Look Inside a Tractor

F you could cut a modern farm tractor down the center with a huge knife, so the housewife halves a grapefruit for breakfast, just what would be revealed is shown in the accompanying illustration. More than anything else, this view above the influence that the automobile has had on the development of the modern farm tractor Beginning at the right, you discover first, an automobile or motor truck type of gosoline engine, with its speed regulated to a set number of revolutions by means of un automatic sealed governor, such as is employed on motor trucks. If you look closely, you will see that the engine is of the valvein-the-head type and all enclosed.

Then again, in the pipe between the top tank of the radiator and the top of the engine cylinder block, there is a small nest of copper disks which expand and contract to shut off the circulation of the cooling water through the radiator, so that the engine temperature is always kept at that point at which the low grades of present-day gasoline burn with greatest efficiency. Then the cylinder head is removable. so that the interior of the cylinders and the pistons may be examined without tearing the whole engine apart.

Following the engine crankshaft farther to the left, you see an automobile type of clutch and the driving gears to the rear wheels, all the power-

> transmitting parts being completely enclosed in an oil bath. This makes for little power loss through good hibriention, and prevents the dust, always stirred up in plowing work, from getting into any of the finely-machined parts. Dust would have the same effect on the tractor mechaniam as in the movement of a



A half-slice of a farm tractor reveals the simplicity of its mechanism which is far less complicated than that of an automobile

A Jointed Jack

FROM far away Cook Islands, within the boundaries of New Zealand, comes the ingenious automobile invention of Henri D. Ray, of Avarura, Island of Rarotungs. It is a jack for elevating the axle of an automobile and consists of a base and head to which toggle-joint arms are pivotally connected. Extending through or between jointed portions of the togglejoint levers is a screw which terminates in a crank-handle. collars on the screw make it possible to fasten the jack in any desired position.

The pivotal connection of base and head to the toggle-levers makes the device admirably flexible to adjust to the level of any surface

A Hydraulic Hoist for the Motor-Truck Body



The hydraune hoist is fast coming into prominence in the automotive field. This one operates with power from the propeller shall

A NEW hydraulic motor-truck hoist has recently made its appearance. It is mounted on the chaods frame in front of the rear axle about in line with the front hanger, or rear spring

shackle. It consists of a vertical cylinder or cylinders, depending on the make of the truck, containing pistons driven by a gear pump. power to drive the pump is taken from the front propeller shaft or from the amidahip transmisaion and is applied by operating a lever in the driver's seat The hoist is awang from saddles so that it can give a direct lift on the body at all times. The oil is

driven through oil ways to the bottom of the cylinders thus forcing the pistons up. The hoist automatically stops when it reaches its full stroke. To lower the hoist a valve operated from the driver's seat is opened, which allows the oil to by-pass back into the head of the cylinder. As the piston stands on a solid head of oil, which oil must be displaced by passing through this valve, the body can come down at only one rate of speed. This is an important safety feature in hydraulic automatic hoists. Thus, it is possible for one to work around or under the body of a truck equipped with a hoist and he perfectly safe.

When the wheels of a truck are not turning it is not making or saving money for its owner. It is not so much the truck as its method of operation upon which the success of any kind of truck transportation depends.

Jot It Down on the Pad

ONE of the latest conveniencegiving accessories for the motor vehicle is a memorandum pad enclosed in a small case which can be attached to the panel instrument board or to the steering column directly beneath the wheel. The device is intended for the motorist who descres to jot down his appointments, gasoline and thre records, touring incidents, and the like and for the truck driver to record names and addresses of deliveries to make, or calls for packages; witnesses to accidents, or other operating items.

The case of the instrument is made of aluminum and is provided with a watertight cover to prevent water from getting on the paper. A match-scratcher is placed on the outside of the cover as an added convenience. A

clip for a pencil is provided at the top of the case. The paper is wound around two rolls across a writing surface. The winding in door of knurled knobs at one end of each roll.

Jot down things as ---

think of them, and give the upper knurled knob a turn to roll the paper back and leave a clear sheet. To refer to memoranda, turn the lower knob and unroll your writ-





The Bureau of Standards plugs samples of rubber from various brands of tires to analyse them and determine their durability

Analyzing the Pneumatic Tire

THE scientist in this photograph may ultimately be able to enhance the purchasing power of the dollar when you buy automobile supplies—not by equalizing the law of supply and demand but through a scientific contribution of a method to determine raw materials with physical and chemical properties of most durable qualities for making tires.

The photograph illustrates how the U.S. Bureau of Standards is plugging samples of rubber from various brands of automobile tires for the purpose of analyzing their physical and chemical properties. Specimens taken from the tires are subjected to what is scientifically described as an accelerated aging test. Conditions in this government laboratory aim to duplicate in a brief period within the course of a week or two—the age of a tire analogous to that of several years on public highways or under normal conditions.

During a year the Rubber Section of the Bureau of Standards analyzed for the War Department more than 500 samples of rubber, representing 250,000 tires, and having a valuation of \$20,000,000. For example, assistance was extended a manufacturer of solid-rubber tires in improving the adhesion between the tread stock and the hard-rubber base. Also the quality of the compounds was enhanced and valuable information was deducted.

Making Your Motor Upkeep Less Expensive You need not be a mechanic to know certain useful facts

By Fred Gilman Jopp



depends altogether upon how your car is treated, and the motorist who realizes this fact is the one that gets the best results. After several months' use—a fairly severe test of any piece of mechanism—the average automobile begins to deteriorate fast, unless it has been given the proper attention; and this is the reason why, in many instances, espensive automobiles are discarded after being in services only a comparatively short time.

It is pathetic but true, that for each motorist who really knows his car in its numerous details, there are thousands who are ignorant of everything save the control. Out of the bitterness of his own experience, the writer offers you this advice: Learn to anticipate trouble by careful reasoning and a thorough study of your individual car

Economize in gasoline and thereby cut the running cost of the entire car See that the carburetor is properly adjusted. Lubricate all the running parts properly and keep the tires inflated. See that the brakes do not drag and that the wheels and bearings are adjusted neither too tight nor too loose. Be careful how you run the car, don't try to climb hills without shifting to second speed, or even to first, on a very steep hill. It is the little things that make for automobile economy.

A fellow who doesn't know the trick, will take about twice as long to pump up a tire with a hand-pump as will the Mechanic s tape wound around the lamp run and given a quick turn removes the stubborn rins

chap who knows how. Short, jerky strokes that bring the pump-plunger only part of the way up the bazzel are the kind which quickly tire you and besides, such strokes take much more time to fill the tire with air. Pull the plunger slowly all the way up; then force it down again just as slowly By so doing you get the benefit of the full volume of air in the pump-cylinder and you eliminate that tired feeling which accompanies the short. jerky stroke.

A well known rubber company attaches to every shipment of brakelining a card containing some excellent suggestions. These will be useful to all motorists who desire to keep their cars in good condition

 Storage battery inspected every two weeks

2. Grease-cups turned up every 1,000 mi

3 Springs oiled every week.

4. Oil and gasoline connections inspected every week

5. Crank-case drained and washed out with kerosene every 500 mi.

6 Universal joints packed with grease every 1,000 m;

7 Differential and transmission packed with grease or oil every 1,000 mi

8. Spark-plugs rleaned every 1,000 ml.

 Carbon removed from cylinders twice a year.

Valves ground every 5,000 ml.
 New piston-rings every 18 months.

12. Wheels almed once a month.

 Water in circulation every time car is started

(4. Wheel bearings inspected monthly

Carburetor cleaned monthly.
 Self-starter Inspected

monthly
17. Steering-wheels and knuck-

les inspected weekly

18. Brakes tested and equalized monthly

Don't be a "clutch rider" - a fellow who keeps his foot continually on the clutch. On some cars clutch riding



Bluster things, such as bolts and nuts, when they drop into the drip-pan may be found by means of a toy periscope to which is attached a little flashlight will invariably burn out the thrust-bearing, because of the mechanical construction. The weight of the foot has a tendency to release the spring tension and make the clutch slip. Supping is a waste of power, and promotes friction which wears away the contact surfaces, at the same time adding to the slipping propensity. Keep your left foot on the floor boards and practise so that you can raise it automatically to the clutch when necessary

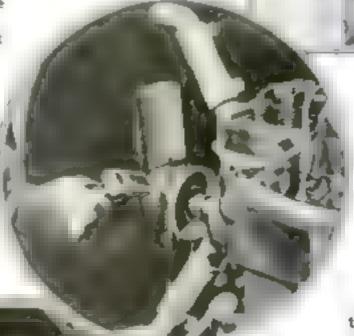
Removing the wheels is usually a hard job, but if you know how, it is as easy to do as anything else about the ear. The a piece of rope to either aidr of the wheel, leaving enough room to insert a jack between the rope and the end of the spindle. Place the foot of the jack against the rope, and the head against the end of the axle; then slowly work the jack so that a pulling force is put on the wheel through the rope. This method is one that should be remembered, for it will remove the tightest wheel.

Make sure that the apark-plugs fit tight and that they are provided with good copper asbestos gaskets. If the spark-plug porcelain is cracked, it will allow the compression to escape. Inspect the petcocks of priming-cups and see that they are all tight and that they stay closed all the time

The piston-rings may have turned so that the openings are all in line, or you may be using such a light oil that the engine does not get a tight compression seal. Oil,

when bested, is very thin. In some cases patented piston-rings will help eliminate the leakage, but if the cylinder is worn oval, there is no remedy except that of reboring it. Kerosene will free the rings of carbon, but it is best to use it only when you are ready to drain off the old crankcase oil.

Special care should be taken with the connections in the lamps and at other points. A short-circuit occurs when two wires of opposite polarity are in metallic contact. Under such conditions the storage battery will be discharging and there will be no lights at the



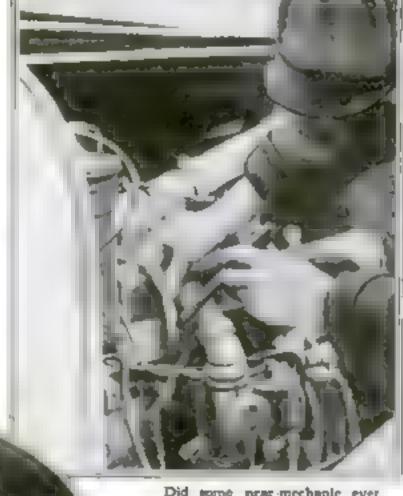
For the dark a flashlight held to your acrewdriver by adhesive

lamps. A short-circuit may occur at any point in the wiring system, but is usually found at terminals that have been carelessly made, or at places where the wire-insulation is worn.

During compression the valves should be closed tightly. A

During compression the valves should be closed tightly. A broken apring or faulty adjustment will prevent their closing and will result in no compression at all. In the case of incorrect timing the trouble will be noticeable as a lack of power in all the cylinders. Carbon

under the valves will prevent them from ceating. The remedy for these difficulties is to keep the engine free



Did some near-mechanic ever monkey with your perfectly adjusted carburetor? Put seating was on the adjusting screwa

from carbon, and the valves ciran, and to be sure that the timing of the valves and tappet adjustment are as set down in the instruction book which accompanies your car

A graphite preparation in the

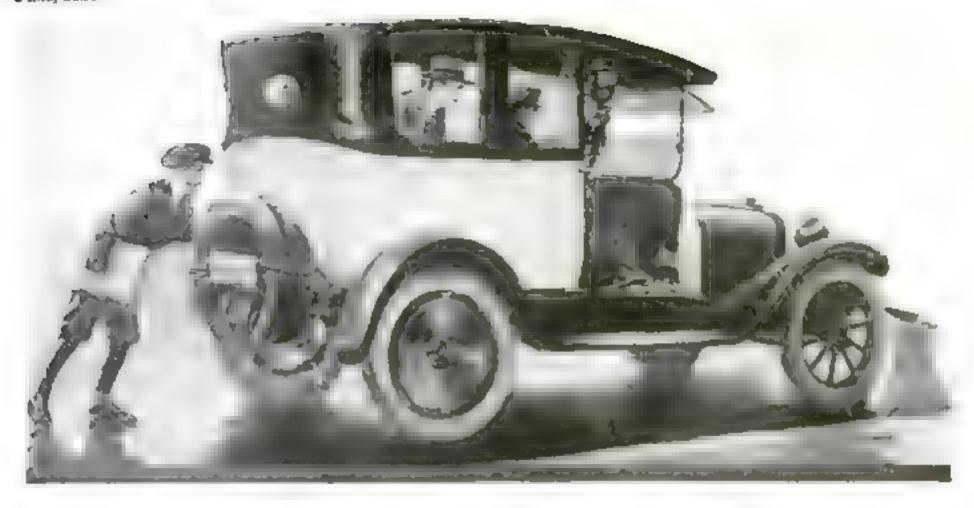
oil, in suitable proportions, will make a very perceptable improvement in the compression of an automobile engine, and this will be more apparent on an old car. It will also increase the oil economy and keep the engine in better running condition. When an engine, regularly cleaned with kerosene, lubricated as described, and with valves ground regularly, abows a serious loss of power, the lack of compression may be traced to the piston-rings. The cause thus narrows down to plain wear, granted of course that other possible causes, such as wear of the valve stems, push rods, etc., are eliminated.

One reason for loss of compression has in the use of that boon of the present-day motorist, the self-starter. The man who cranked his engine by hand knew the "feel" of the compression.

Few owners are aware of the value of soap for sealing leaky joints in the gasoline system. Often gasoline oozes out around the filler-cap, especially when the tank is nearly fuil. The gasoline then spreads over the outside of the tank, collects dust, and impairs the finish. A coating of ordinary soap on the gasket and threads will prevent leakage. When joints develop small leaks, a coating of soap will usually close them.



If the jack is worked against the hub of the wheel and a rope is tied around it, the stubborn member will about come off the axic This idea cometimes will save hours of work



Plenty of Power but no Traction spinning wheels that get nowhere

—and the man in the taxi believes he is paying for the futile spinning of the wheels. The meter on his car back home would register them in miles,

He believes the taximeter is registering a charge against him for the useless spinning of the rear wheels and the resulting damage to the tires.

A valuable object lesson, if it makes him think of his own car and how he abuses his own tires when he fails to put on

Weed Tire Chains

For Sure and Certain Traction

The taxical companies protect the Public and themselves from skidding accidents—from excesive costs. Taxical wheels spin only when drivers disobey the companies' order to "Put on Tire Chains when streets are wet or slippery." And to safeguard their patrons against the drivers' possible negligence, the taximeter is attached to front wheels.

Weed Tire Chains, when used judiciously, lengthen the life of tires. Whether they are used on taxicabs or on pleasure cars, Weed Tire Chains materially reduce operating expenses.

Nothing looks more ridiculous than a spinning tire—nothing more brainlessly extravagant. Put on Weed TireChains "at the first drop of rain."



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Defining the Electric Current—Hydraulically Speaking

By L. B. Robbins

WHEN you think of volts, think of pounds. When you think of amperes, think of quarts. When you think of ohms, think of the resistance offered to the flow of a liquid by the diameter and length of the fron pape through which It flows. When you think of watts, think of the power resultant upon the combined efforts of these three.

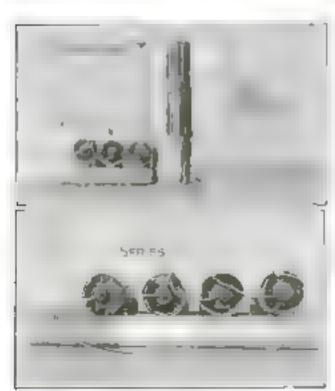
The electrical terms in every-day use are simple to the electrician, but they invariably try the brain of the layman, so this hydraulic analogy is used, and appears to be the easiest means of initiating one into the world of electrical nomenclature.

Look at Fig. 1. A coffee-can fided with water will create a pressure of about 4 os. when the water is forced out of a pipe in the bottom. The reason for this is the hydraulic law that water elevated 1 ft. will create a pressure of 14 lb., or 8 oz. Therefore a coffee-can, being 6 in, high, will show half that pressure, or 4 oz. So much for the

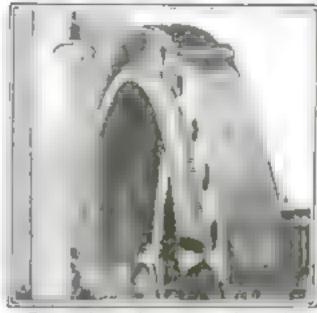
hydraulic and of the argument.

An ordinary dry-cell discharges electric-Ity at about 136 volts. This word "volt" is an electrical term for pressure, used Just nound in used to designate pressure when speaking of water. So,

the electrical current contained in the dry-cell is sent out through the wire at a pressure of 1 1/4 volts just as the water was discharged from the can at 4 oz. pressure. These two units, 116 volts and 4 oz., will stand as measurements in the illustrations to follow.



Figs. 2 and 3 illustrate how a water column 18 in, high instead of 6 in. will make 12 os. instead of 4 or.



Do you know the meaning of electrical terms? No? Then read this article which simplifies them for you

Now, with the volt clear, what is an ampere? Roughly speaking, an ampere represents quantity; that is, the omount of electricity that was discharged at a pressure of 114 volts.

WALLS BUY THE

ed at 4-os, pres-

sure, while the

latter was dis-

charged at 134

A coffee can falled with water will

create a pressure of about 4 or

Reducing this to simplified terms. let us say that coffee-can held 1 gt. of water. A drycell contains about 30 amperes. The former was dischargalong in a row, connected togs her with pipes, and discharging heir contents through a vertical pipe as before. You will readily see that the one can, since 6 in, is the maximum there will be three times as much

output, or quantity, is multiplied,

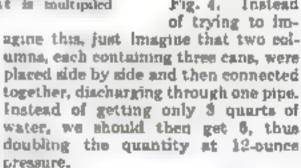
Try to imagine the three cans set

This is called parallel connection.

vertical pressure remains the same as li the contents were discharged from height of any one of the cans. But water discharged from the three as there would be from the one. That is, 3 qua. of water will be discharged at 4-ox. pressure, whereas in the case of one can there was only 1 qt. In the same way, batteries can be connected up to discharge the contents of the combined number of cells at a pressure of only one. This is done by connecting in parallel, or by connecting all of one terminal together, all of the opposite ones together, and then connecting those wires to form the circuit.

This is known as parallel connection. Then again, there are times when a high amperage is desired, together with a high voltage. This is effected by what is known as the "series multiple" connection-Fig 5. As will be seen two or more cells are connected in series. Then a like number are connected in serios and arranged beside the first. After a sufficient number of these sets are arranged they are connected with

> one another in parallel. Then, by connecting those sets in purallel, we get the voltage represented by each set, with the sum of the amperage contained in all the cells, just as was shows in Fig. 4. Instead





This is called parallel connections, which means that output or quantity of current is multipoled

volts pressure. Now, supposing you wish to produce a waterpressure of 12

oz., what shall you do? Just build up a column of water 18 in. high matend of 6 in. high, and you will get 12-oz. pressure instead of 4-To accomplish this result, you must, of course, imagine that the bottoms of the two upper cana have been removed so that the water in the three cans has become one column. This rule holds true with three hatteries when connected in "peries," as shown in Figs. 2 and 3. By connecting the positive terminal of one cell with the negative terminal of the next, and connecting the remaining opposite terminals together, the electrical pressure is increased to three times what it was before.

But there is another way of connecting batteries that shown in Fig. 4. By this method the pressure is kept to that of a single cell, but the is antiqued on page 94)



When high amperage is desired together with a high voltage, the batteries ere connected in multiple series



t sparsing alits by The Goedgean Tite & Rubber Ch.

An Order, Two Plants—and the G.T.M.

The first time the G. T. M.—Goodyear Technical Man—talked with this Company that today has two plants practically standardized on Goodyear Belts he virtually declined an order. He had an opportunity to sell a belt of the same dimensions as the one which had just worn out after a short term of unsatisfactory service. Instead, he demonstrated the value of an expert study of belting quality and working conditions.

The Birnel-Ashcroft Manufacturing Company had been having costly trouble with a 14-inch. 5-ply belt on the main drive in their Morehouse Mo., plant. Time efter time they had had to cut it because it stretched. Every cut meant a shutdown of the main drive, involving heavy loss of production. When, finally, the stretch was eliminated, the rawhide lacings began to break, the lacing holes pulled out, and the belt began to open at the plies. So they decided to get a new belt, and told the G. T. M. to send on a 14-inch, 5-ply belt.

"Let me recommend a 14-inch, 7-ply Goodyear Bive Strack," said the G. T. M. "Your drive calls for a stronger belt than you have been using Among the drive factors affecting the belt is a starting load 50% beavier than the running load." He went on to show how his analysis included every factor of power, pulley dimensions, and general service conditions. His recommendation finally was accepted on the strength of what he showed he had learned about that drive.

The Goodyear Blue Streak's success not only put an end to the main drive troubles but opened the way for analyses of the entire plants of the Bimal-Asheroft Company at both Morehouse and Poplar Bluff. Today, two and a half years after the G. T. M's study of that one drive, 82 of the hundred belts in the Morehouse mill are Goodyear, and so are 50 % of those in the plant at Poplar Bluff. As fast as any other kind of belt gives up a job, a Goodyear Belt takes its place.

In the racking service of the high speed saws and lather, Goodyear Glide Belts serve the tools; on the heavier drives of the bolting saws and the heading saws. Goodyear Blue Streak Belts withstand the severe duty with an in built strength. These belts vary in length and width and plies and type of construction, but they are uniform in the quality that repays their slightly greater first cost with an ultimate operating economy. They deliver full power, hold the pulleys in a friction-surface grip, hold at the plies and wear both evenly and long.

The G. T. M. is at your service. If his recommendations prove valuable to you, our return will be increased, as it has been in this instance, by your satisfaction. For further information about the G. T. M.'s method, and about the belts which Goodyear builds with the care implied in the command, "Protect our good name," write to The Goodyear Tire & Rubber Company, Akron, Ohio.



Packard scores another

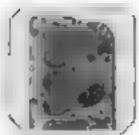
The "FUEL-IZER"

Makes Any Gasoline a Perfect Fuel

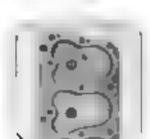
Sectional view of buenger built into the carburetion avetem, forming a bypass besween the float chamber of the carburetur and the manifold. The arre was show to open at on Automatica Su e Silent No movthat parts the adjustmen.a.

Engineering Triumph

This Marvelous Achievement Standard Equipament on every new Packard Car - Simple, Positive, Automatic - Gives Packard owners Freedom from Carabon troubles, Spark Plug fouling, Cold Weather Start-ing troubles - and Protects Oil from dangerous dilution



Fart of cylinder hand a monor without Paulister. The best designed maters known show such, earbouning in a few thousand office.



Part of sylinder head.
Mount equipped with
Fuelton higgstenerface
of cylinder head unohenged after \$000
miles.



Motor completely packed with above. Temperature of sirwal 11 above zero Seldon he motor is action are vice so thoroughly chilled.



Motor started instantaneously. The Fueliter capitally thewed its way through enow. Perfect response to through anbined in 10 seconds.

With the development and perfecting of the "Fuelizer"—Packard Engineering again demonstrates its faculty for going to the heart of a problem and petting practical results.

The Fuelizer achieves perfect combustion of all grades of gasoline.

It makes starting as quick and sure in winter as in summer.

It makes available the power in any grade fuel more quickly.

It does away with carbon fouling of combustion chamber, crankcase, valves and spark-plugs-

It does away with the dilution of lubricating oil in the crankcase—removing the main cause of premature wear on engine bearings and scoring of cylinder walls, and preventing sticky valve guides and valve stems.

Small wonder that the Fuelizer proved the sensation of the recent annual meeting of the Society of Automotive Engineers!

Every motor engineer had known for years that the proper application of *keat* will break up "wet" mixture.

How to apply the heat has always been the problem—now solved by the Fuelizer.

The Packard Fuelizer not only applies the right degree of best at the right place—

But the more important still—it applies the heat at the right time—when the engine is cold at starting; and maintains an ideal heat—not overheat—under all running conditions.

These illustrations tell, better than many words, how the Fuelizer does its wonderful work.

A small part of the mixture is drawn into the Fuelizer and exploded into her gas by the spark-plug.

This hot gas is drawn down through the Furliser heating manifold into the "wet" mixture in the main manifold. It heats up and breaks the "wet" mixture into a dry vapor, which explodes completely in the cylinders.

No time lost in "warming up"!

The Puelistr has raised the manifold temperature from 33 to an ideal temperature (120' or over) in less than forty-three seconds—2" a second!

Tests made last winter at 5° below zero showed that the engine to able to pull on high ge almost immediately.

During the months of testing after the perfecting of the Fuelier, not one single case developed of foul spark plug or valve, combustion chamber wall or piscen "ags. Nor was there any dilution from

Winter or Summer, the Fueling revolutionizes motoring—reducing repair bills—lengthening the useful life of a motor.

A Packard achievement, Exclusively Packard now stendard equipment with every new Packard Car.

In every way a development worthy of the long-established Packard tradation of practical transportation agreeice to the owner of a Packard Car.



Citi ante without Pacitime showed labricating off delated with over 7 number deposits forcement in 4 hours of tilling. With Parttort, he dilectors.



fart - Valve from Puelher equipped in 1000 after 6.000 miles. Right - Typical carbonhad valve from therein without Pueline Naturburshing of north.



Any Car without Fuelless, if started after jolling, rehausts wise of unburned gasoline and wassed oil.

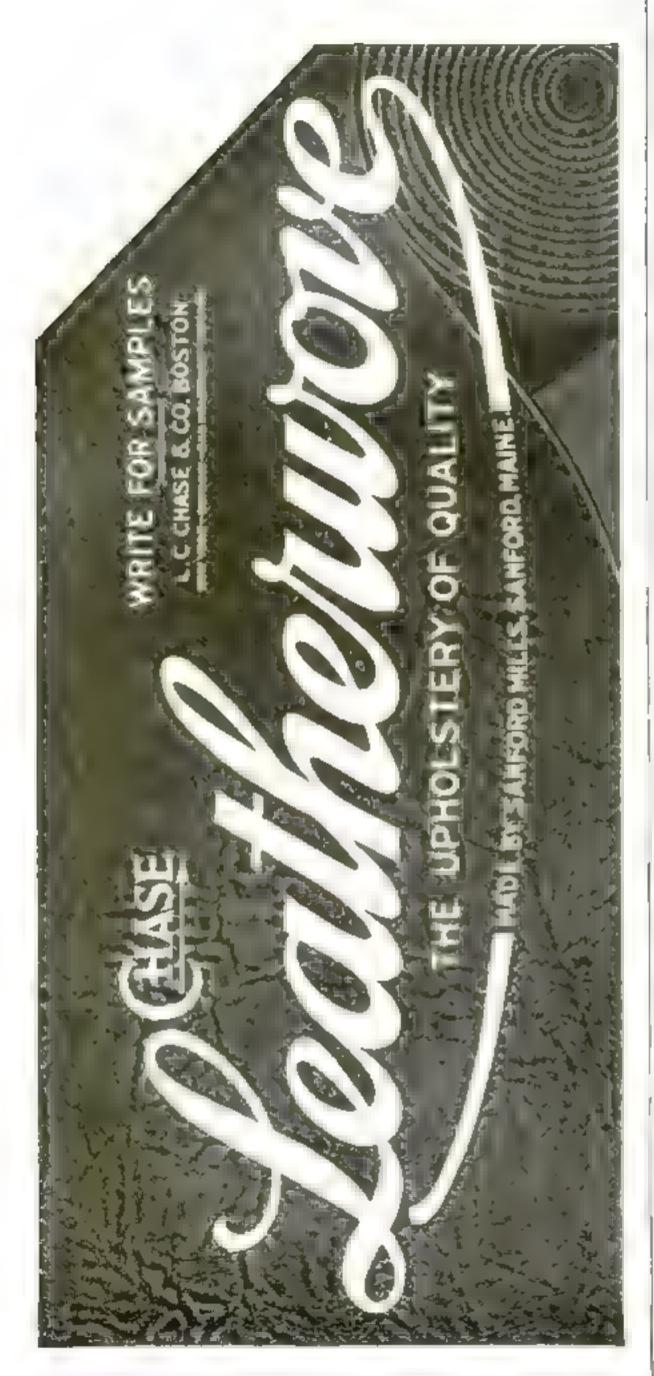


Packard Car with Paraber store metantanaoudy invisible extenses the alling or when marching indicates perfee combustion.

"Ask the Man



Who Owns One"



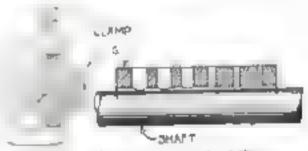
While the foregoing illustrations furnish rough comparisons, it must be remembered that even in the case of water there is always a resistance offered to the water in motion, which would cut down the resulting pressure at the outlet. Elbows, stop-cocks, and internal resistance due to friction. all tend to cut down the theoretical pressure. So, in the case of electricity, the wires and elements through which the current flows tend to lower the pressure or voltage. This resistance can be measured in units called ohms, and is different for every substance through which the current is forced.

Then, just as the working pressure of the water is less at the outlet than at the supply, so the working ability of electricity depends upon the quantity discharged, multiplied by the pressure, with the resistance subtracted. This amount is expressed in watts, the resulting unit of electrical power

Of course, there are many and varied applications of these electrical terms, due to complicated outside forces; but their analogy to the measurement of hydraulic power is close enough for the instruction of the layman and should make his understanding much easier.

A Jig for Drilling Round Stock Accurately

When drilling the smaller sizes of round tubing and rod, it is a difficult matter to attain a high degree of accuracy, on account of the tendency of the drill to slip a bit to the ade when it is being started. This tendency is apparent even when the rod or tubing is held in V-blocks and clamps on the drill-press table, and an accurate and deep center-punch mark has been made. Even then the drill



The way to insure accuracy in drilling round stock is to have the drill in line

will spring slightly and the cuttinglips will work a bit out of line. The alight inaccuracy thus caused will be magnified in proportion to the diameter of the material being drilled, and the drill, when it emerges, will be out of center

The only way to insure accuracy in starting the drill, in to employ some means of holding it in line until it has a good start. The little jig shown in the illustration will do just this, if it is carefully made. It consists of a rectangular block of steel, with holes carefully drilled along its length by the various sizes of drills that it is to accommodate, the holes being exactly



HAMP10

X

HEG L S PAT OF

nampion Dependable Spark Plugs

Factory Equipment on Ford Cars Since 1911

T is quite unnecessary for Ford owners to risk experimenting with spark plugs.

A long time ago, in 1911, the Ford Motor Company chose Champion Spark Plugs as best adapted to the requirements of the Ford car.

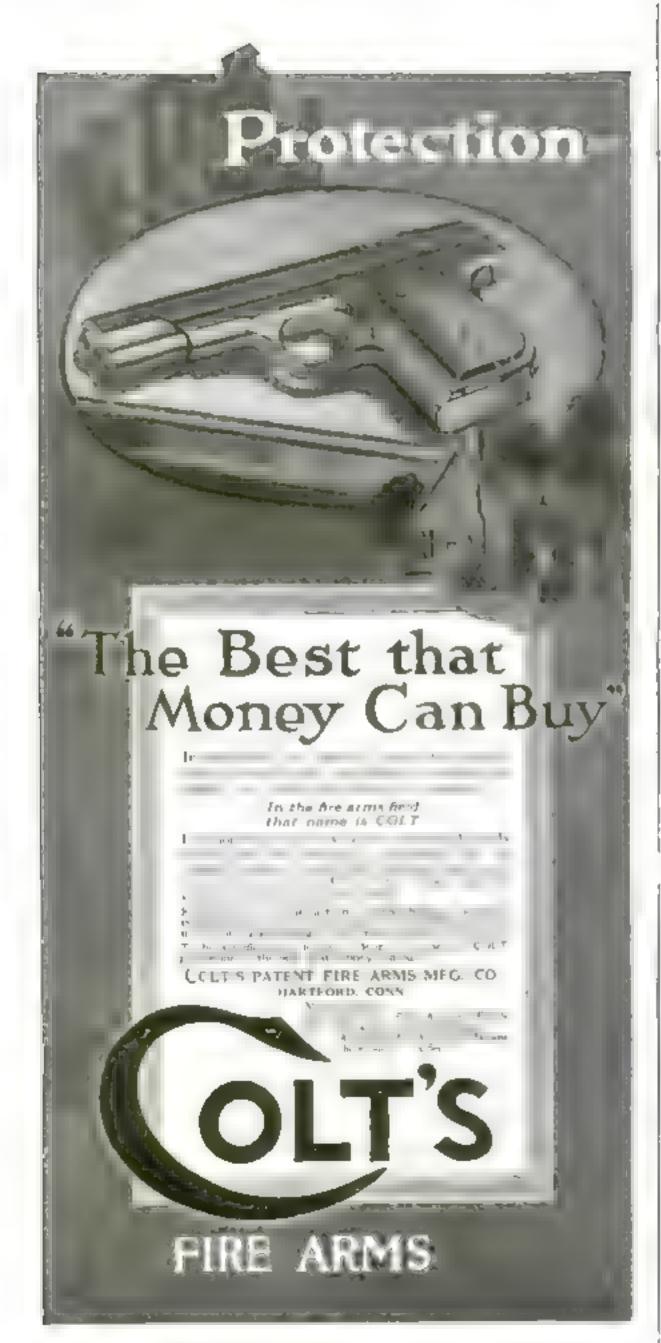
The judgment of Ford engineers is summed up in the Ford Motor Company's instruction book as follows:

"There is nothing to be gained by experimenting with different makes of plugs. The make of plugs with which Ford engines are equipped when they leave the factory are best adapted to the requirements of the motor."

Be sure the name Champion is on the Insulator



Champion Spark Plug Company, Toledo, Ohio



central, so as to be in line with the bottom of the V-slot that is milled on the under side. The angle of the V-slot may be 45°, but any other angle will do as well. If the material from which the jig is made will allow it to be hardened, this process will make it very much more serviceable. In use, he drill is run through one of the holes in the jig that is of proper size, and the point of the drill is placed in the center-punch mark on the work. Then the block is clamped tightly in place and drilling is accomplished with accuracy.—J. A. WEAVER.

Washing Your Car in the Approved Way

No automobile owner should forget that unusual care must be taken in washing a new car during the first few months of use.

The best of varnish requires considerable time to harden, and until that time the finish is easily scratched. Only pure castile scap or non-alkali scaps should be used for the removal of grease. Gasoline is out of the question.

Lukewarm (not warm) water should be used in washing, and accumulations of mud or dust should be carried off by means of a six-inch stream of water from the hose, instead of being rubbed off with a sponge.

After a thorough rinsing, the varnish should be dried by means of a champa-



The body of an automobile must be carefully washed and cleaned other wise it will lose its beautiful finish

skin wrang out continually in clear water. A long straight sweeping movement of the chamois produces better results than a rotary motion.

A soft woolen duster is preferable to a feather-duster for the interior of the car.

Plate-glass windows are best cleaned with soapy water to which a small amount of alcohol has been added. Russing may be done in the usual way, the chamous being used to take up the moisture remaining on the car body, first making sure the chamois is free from grit.

Wax polishes have been on the market for a number of years and their application is a simple matter. A piece of clean choose cloth is used in applying the wax and another to distribute it evenly.—R. L. PRINDLE.



The shoes men are buying for summer comfort

Many new types for outing and everyday wear

AT THE seashers or in the mountains—on the street or at the tennis court—wherever you go this summer you will see Keds.

These light, springy canvas above are ideal for work or play an warm weather. Their clastic rubber soles put new life in your step. Their soft, plubble fabric makes them always cool and comfortable.

Keds are just the thing for games or any kind of summer wear. They allow the foot tall treedom with just the right support. They always give a perfect grap, whether you are playing a fast set of tennis or standing on the smooth deck of a motor boat. It is because of these features that Keds are so popular for every vacation need.

Other types of Keds

Besides these standard types heds are made in many special models for different purposes—high shoes and low shoes, with or without heels, in many weights, shapes, and colors. There are sturdy work shoes, fight gymnasium shoes, and heavy reinforced models for hiking and rough service.

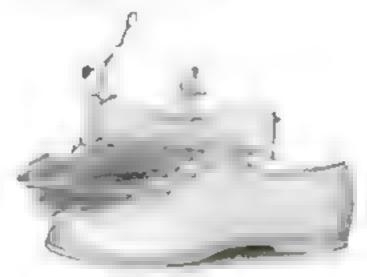
Some of the latest models are made just like leather shoes, with regular welt construction soles and farmly boxed toes. This means a more formal, dignified shoe--just the shoe you have needed to wear with your white flannels or Palm Beach suit.

With these additions, Keds are now a complete fine of canvan summer shoes—ranging from the easy, less formal renois shoe to the latest and most fashionable styles of footwear. Last year millions of pairs of Keds were worn by men, women, and children.

Keds are made only by the United States Rubber Company—the oldest and largest rubber organization in the world. You will find them at every good shoe store. Ask to see the various models—notice how wonderfully light, cool and comfortable they are.

Look for the name Keds on the sole.

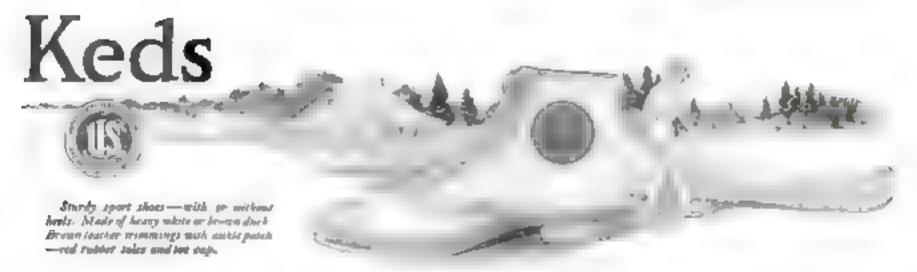
For men and women \$1.50 - \$6.00 For children \$1.15 - \$4.50



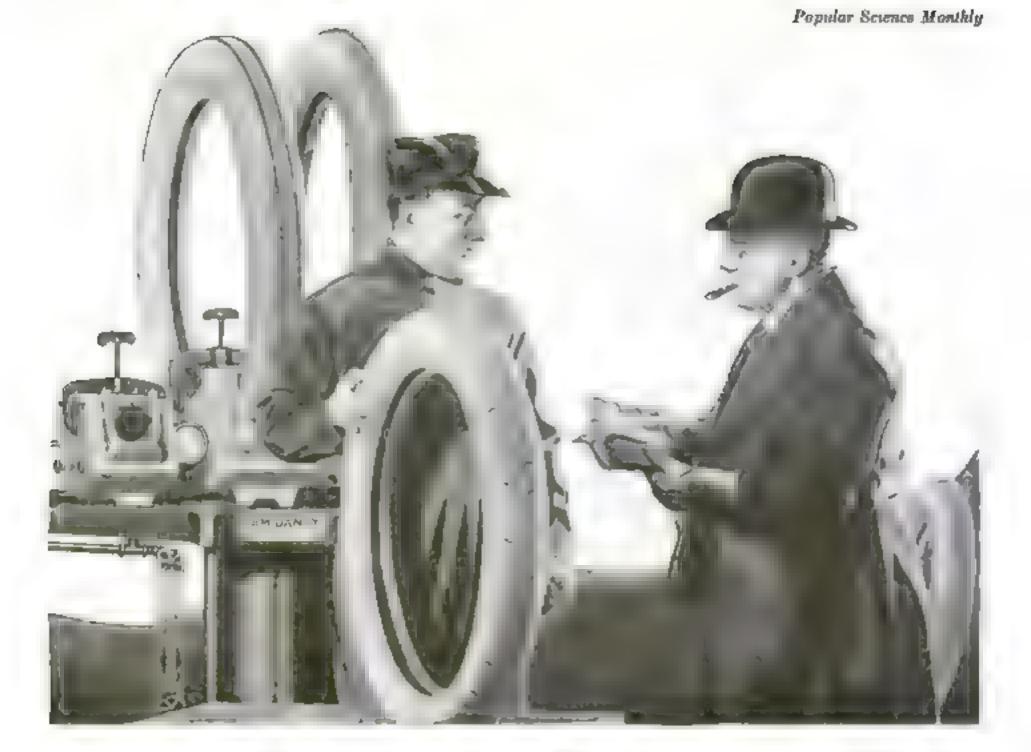
The standard shoet for termis, beating and variation were Made of high contast, in high or how madels white or from much beath, gran, we red public rules



One of the smoot special models for measure was. Ideals of the finest white canons—in high or Defend models—to the well construction toles which give all the style of teather shoes.



United States Rubber Company



Make Big Profits Repairing Tires

DO you want more money? Do you want to get into a fast-growing, uncrowded business where you can make from \$250 to \$500 a month the first year? Do you want to be independent? Do you want to share the profits in the richest industry in all America?

Of course, you do. Then investigate the tire repair business—and do it now. The Jim Dandy Tire Repair Plant is making money for many

men. It can do it for you.

Fortunes have been made in all lines connected with the automobile industry—but none has ever offered greater opportunity than tire repairing with a Jim Dandy Plant offers you today. The tire repair men of America have a \$200,000,000 business ahead of them this year. Think of it!

By January 1st, 1921, there will be 40,921,076 tires in use in this country. Every one of these tires must be repaired some time. More tire repair shops are needed. Big, profitable business is waiting for them. Do you want it?

Business Is Going Begging

This is your opportunity. The tire repair industry needs business men of ambition and ability. The field is uncrowded—the number of tires to be repaired is increasing at the rate of 40% a year.

As proprietor of your own tire repair establishment you will be dealing with the wealthiest and most prominent people in your community These people will ask you for advice about tires. accessories, even automobiles—unlimited opportunities for profit will be yours.

And you will be in a business which is an absolute necessity to the community. Tire repair trade comes again and again. You will have a steady repeat business getting bigger and bigger

every year.

\$250 to \$500 a Month

With your own Jim Dandy Tire Repair establishment you can make your income \$250 to \$500 a month or more depending on your energy and initiative. Many tire repair men who have done a business of \$250 the first month have increased to \$500 the third month. What these men have done you can do. They started like you and learned the business. Their success is not unusual.

Get started in tire repairing with a Jun Dandy plant and get started now. There will never be a better time

to start.

Own Your Own Business-Be Independent

WHY depend on another man's business to make a substantial income for you? Why not put your time and ability into your own tire repair business—then you will get all you earn. You can be independent just as well as the other men who own Jim Dandy Tire Repair Establishments. These men broke out of the rut, stopped working for somebody elseand started their own tire repair establishments.

We Teach You FREE

You can start a highly profitable business today with a few hundred dollars. One Jim Dandy Plant equips you—we teach you everything about tire repairing—how to start in business—how to get trade—what to charge—how to figure your cash profits. You can learn in one to three weeks—and be ready to make money.

It makes no difference what your present business is. You can make a success of your own tire repair establishment. You don't have to be a mechanic. Neither do you require a college education. Tire repairing is a business man's business. If you have the energy and the will to do, we can teach you in a short time.

We have had forty-one years successful business experience. Since 1879 we have been gathering the information and experience which help you make a quick start today. You understand, of course, that we give you our training and help without charge.

The men who have made big money are the men who have had the foresight and the nerve to break away from the crowd and strike out for themselves when they saw a chance for independence. Don't let a salaried position keep you from your chance to own your own business, be your own master, pocket your own profits. Many a "job" has kept a man from a bigger opportunity as an executive in his own business.

Your Opportunity

Haven't you often felt that you could manage the business you are in now, if you had the training and opportunity? Haven't you suggestions and ideas which you know would make bigger profits possible? Give yourself a chance to use these ideas where they will pay you.

In your own tire repair business you will have a chance to do the planning and give the instructions. In a short time you can have more work than you can do alone. Then you will have assistants to do the actual work, while you give your time and thought to the active management

No previous training—no long apprenticeship no large investment. You can get started immediately—open a shop—and in a short time you have more work than you can handle alone. Good tire repair men are badly needed. Your profits start the day you set up your Jim Dandy Plant.

There is no city too large or town too small for you to do a profitable tire repair business. To every 11 persons in the United States there is an automobile with four tires to be repaired. No matter where you are what your age or occupation—in one month from foday you can be making money from your own tire repair business if you start now. Let us prove it

A Jim Dandy Tire Repair Plant makes it easy for you to learn the business and to turn out the kind of work that brings customers back again and again. It is the only tire repair plant on the market which uses superheated steam. Perfect work is assured even when you are a beginner. You can make any lond of a repair—and you buy no unnecessary molds or parts. You do not pay for anything that will not bring returns

The Jun Dandy has the largest capacity of any plant of its size on the market. It is fully guaranteed and backed by our long experience in the tire repair business. We have established tire repair businesses for men of many ages and professions in towns of 200 population and up and have no record of a failure. We are ready to give you every assistance.

Get The Facts By Return Mail

Investigate. Send the coupon below or a letter or postcard. This brings you full information—personal consideration and advice—and a big catalog. Tells all about the tire repair business. How you can make money—be independent.

By return mail you can have all the facts before you You might as well make \$5000 a year. It is up to you You know you want it. Then investigate. Use the coupon below.

Scheffer & Rossum Company

hatablobed 1879

St. Paul

Minnesota



TEAM OUT MERE MAIL TODAY

FREE INFORMATION COUPON

Scheffer & Rossum Company, 185 E. Tenth, Saint Paul, Minoscota

Gentlemen. Please send ful information about how I can start in the tire business with small capital and make a good income. Also your pasts book entitled, "Your Opportunity."

Address .

How to Make a Stepless Transformer

Home electricians need not blow fuses

By H. H. Parker

T first thought, a transformer which steps the voltage neither up not down would appear to be a useless contrivance, but the little

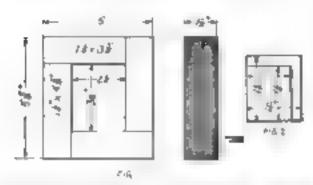


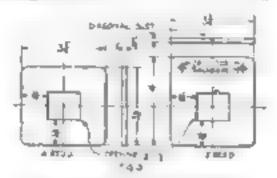
Fig. 1 gives dimensions of the sheets: enough to make one pile. If from is used the core can be made smaller, as in Fig. 1

apparatus shown in the drawings is designed to act as a safety valve for the experimenter who likes to manipulate his alternating-current houselighting circuit and who is continually blowing fuses. The transformer will deliver 110 volts at the secondary, and 3 or 4 amperes for intermittent work.

In experimenting, the secondary terminals may be shortened as often as one pleases without affecting the house-circuit; moreover, the coils may be connected in series and the device used as an auto-transformer, delivering 220 volts at the series terminals. If the primary voltage is to be 220, each coil should be wound with twice the number of turns, or 1120, using emailer wire, such as No. 20 dec.

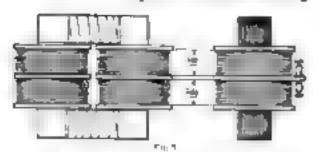
The core is built up of 1 1/4-in, sheets of "stove" iron, which should be as thin as may be obtained. The dimensions of the sheets are given in Fig. 1.

Enough sheets are used to make a pile 1 by in, thick, though if transformer from were used the core could be smaller in crom-section (Fig. 2). Make some flanges out of 3 16-in, red fiber, as shown in Fig. 3; pile up the sheets forming the core legs, with alternate enda overlapping 1 🌿 in.; clamp them tightly together, and force the flanges over them. If there is any looseness. force more into the pile, but have exactly the same number in each leg. Then wrap the winding spaces, 1 3 16 in, in length, with insulating tape and start the winding, after an inch or two of the wire has been pushed through the slot in the center flange.



The flanges are made from 3 16-in. red fiber as shown in Fig. 3. Make sure that there are an equal number of flanges in each leg

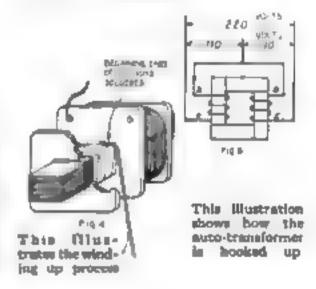
Use No. 16 dec copper wire; there will be 280 turns in each section, twenty turns per layer, and fourteen layers. Attach the outside end to one of the corner binding-poets and begin winding the second section by soldering the wire to the projecting inside and of the first section. Insulate the joint well and wind on 280 turns in the opposite direction, making 560 in all.



Here is the complete transferm-Make sure that all connections are correct before it is hooked up to the source of current

Wind the second leg in exactly the came way; soak the coils in shellac or insulating varnuh and bake in an oven. Fig. 4 illustrates this winding process: the method allows both coil ends to come on the autside of the winding, and furthermore, the center flange serves to hold the laminations tightly together. Next push the yoke sheets into place, tapping with a light hammer if necessary and bind with friction-tape. Fig. 5 shows the complete transformer and Fig 6 the auto-transformer hook-up.

The apparatus is intended to operate at the usual frequency of 60 sycles: a lower frequency would require a larger core or a greater number of turns in the winding



A Paint-Spraying Device that Saves Effort

DAINTING automobile radiators with a brush is a long and tedrous job. If the paint be applied too thick,

the function of the radiator is badly impaired; if it be applied too thin, the finish will not last.

Where much painting of this kind is needed a very satisfactory job can be done with a simple and practical spray ing device that can

be made by anyone. It consists of elements, of which two sizes and designs are shown in the illustrations. A can to contain the paint has a hollow cylindrical handle A extending at right angles to the ane; through it passes a smaller tube B that extends to the other ande of the can and above the main body section. A second part, or section C, is placed vertically. Its lower end is close to the bottom of the can. and its upper end is at the extremity of the horizontal tubes B and C, as indicated by the dotted lines.

QUOBER TVOVO

Here are shown the various compo-

nents of the paint-spraying apparatus

handle, directly

across the upper

end of the vertical

tube C. The liq-

uid inside the can

in drawn upward

through the tube

and sprayed over

paint used with

The mixture of

a wide area.

This is a simple adaptation of the siphon principle with which everyone is familiar, and of which the best exemplification is the atomizer, used in the home. Air is forced through tube B in the

RADIATOR BEHCH

The paint from the nozzle goes in a thin cloud to all parts of the radiator

this device must be fairly thin to secure the best results. When painting the radiator, tilt it slightly forward so that the paint may drain from the cooling cells.

Another paint-spraying arrangement can be made by combining a kerosans-can and a tire-pump. The can should be of 1/2-gal, capacity The handle may be arranged either horizontal or vertical as desired, but the siphon should be made from two brass pipes fixed at right angles, one

to extend horizontally through the top of the can to afford stability, the other to pass vertically from the top of the can nearly to the bottom. At the tube on the outside of the can thereis provided a coupling which receives the tube of the tire-pump, which is operated as ential. -R. L. PRINDLE.



To most of us a lump of soft coal is merely a source of heat

But the chemist sees in it illuminating gas, coke, coal tar, and its by-products, awaiting only the application of heat refining processes to release a beautiful rainbow of colors from its dungeon of darkness.

Four thousand years ago, long lines of camers crossed the desert bearing splended cloths of purple, red and indigo, dyed in primitive fashion with colors obtained from roots and berbs.

But today, Milady, whether she lives in Mena, Arkansas, or New York, can be just as gorgeously arrayed as were her sisters in Bagdad, thanks to the chemist's magic and to temperature indicating, recording, and controlling instruments perfected by science. For in the distillation and refining processes used in obtaining beautiful andine colors from coal tar, heat must not only be accurately known but controlled.

In scores of the largest and most modern chemical laboratories and dye works Hose Temperature Indicating, Recording and Controlling Instruments are used because of their dependable accuracy. Just as they are used in hundreds of other industries.

There are over 8,000 different types and styles of 5ccs instruments, from the delicate fever thermometer for taking body temperature to the Fery Pyrometer accurately recording thousandths of degrees of heat

At the right we list New Instruments for the home. Ask your dealer about them. If he won't supply you, write to us direct sending dealer's name. Literature concerning any instrument in which you may be interested will be maded promptly upon request. Let the reconcil decide as to its value and instructiveness,

Taylor Instrument Companies

Rochester, N. Y.

(p.4)

There's a

Tyens and Spir Thermometer
for every purpose

Tycos



Safety stamps do you know what they are?

One rarely hears of an electrical fire nowadays.

Thank the safety stamps for this condition, remarkable when thousands of horsepower in electric current is carried over wires, through motors, lights and countless devices of all sorts.

But then, for a long time now electrical materials have passed before a wise censorship—the National Board of Fire Underwriters

Originally a joint committee of insurance companies, they have outreached their first reason for being and have become a sort of inspirational bureau of standards for all manufactured electrical goods and for electrical construction practice.

They must approve every specialty device and circuit in your home or business property.

They personally inspect all installations so that your electrical work shall be safe from fire risk, and that insurance rates may be minimized.

The Underwriters' safety stamp or written approval is a basis for confidence in things electrical.

Twenty years ago electricity was a mysterious, untrusted, fearsome thing

But who fears it today?

Not mother manipulating the morning toaster. Not the linenum on the pole. Not even the children around the Christman tree with their electrical train.

The Underwriters have preached electrical safety-worked to make it practical and, as you will admit, have succeeded.

Published in the interest of Kleetrical Development by an Institution that will be helped by whatever helps the Industry.

Western Electric company

No. 6 Firmation o catalog areas inches by ten, with each of its 1100 pages devoted to listings and information on elecbrical designs and materials. This will give you some idea of the many-sided activity of this Company in serving the public's electrical

Ford Owners May Safely Go Out in the Rain

PROBABLY there is not one Ford owner out of a hundred who has not, at some time or other, been unable to start his engine because the rain has driven in between the dash and the cowl of the car and short-circuited the



No more dread of rainstorms and shorted coils if you adapt this waterproof device for your Ford cure this nuls

wiring back of the coll-box. This is a common occurrence and the owner has finally to resort to a waterproof cover to protect the opening during wet weather.

One way to ance is to fill

the space between the cowl and the dashboard, as (adleated in the sketch, with the thick black coment which comes as part of the equipment of every roll of roofing-paper.

If the cement is thick from cold weather, warm it until it will flow, and then pour it in a small stream the full length of the seam. The cement will set in a very short time and is a sure cure for the leak.

A Disappearing Clothesline-Pole for Your Yard

O save space and improve the appearance of the back yard, it is well to have duappearing clotheslinepoles like the one shown in the disgram. A length of gas-pipe is sunk to a depth of 6 or 7 ft. and a smaller one is made to telescope into it, forming the pole proper. The outside pipe is

1 / in. in diameter; the other, 1/4 in. The larger pipe should project 2 or 8 ln. abovethe ground to prevent material from working down into it 🚟 and clogging the end

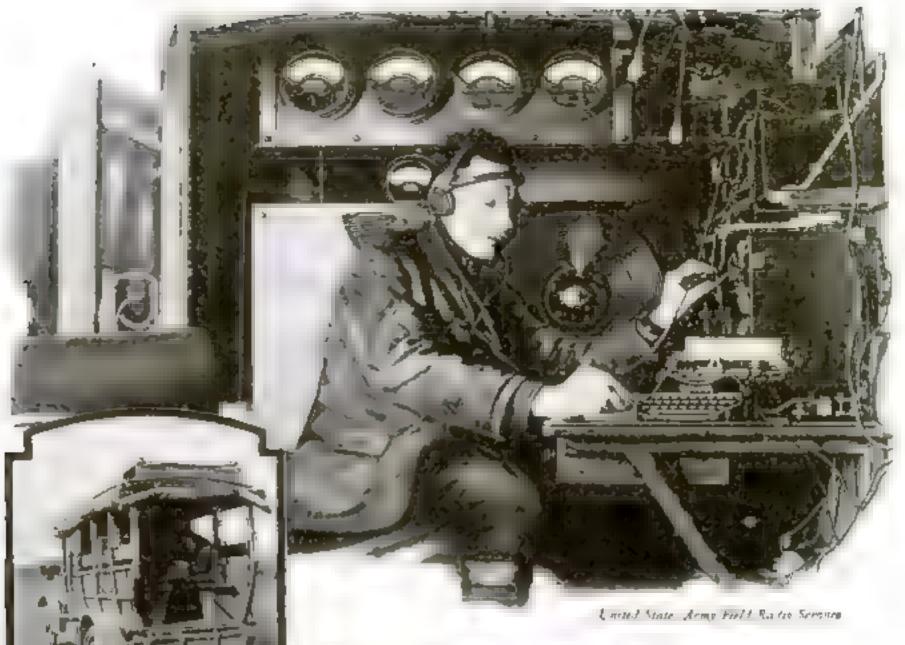
Two holes are bored an the smaller pipe, which takes a small round iron pan to keep it from falling out of aight, and to bold it up to its position when in

BH NO

When your clothespoles are not in use, this device enables you to drop them into the ground out of the way

use. To prevent accidental dropping of the pipe, however, the smaller pipe may be 2 or 3 in, longer than the casing, so that, even when it is dropped it will still extend out of the casing.

The top of the pipe-pole is provided with a looped iron rod to take the line when it is passed through it, as shown in the diagram .- DALE VAN HORN.



Where Compactness is Vital

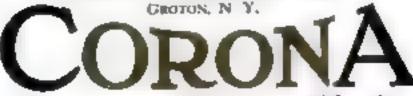
WIII-RE every meh of space must be utilized and every superfluous ounce of weight abun a nel, you find I tre, folding, sturdy Corons doing a man-size job.

Thus its extraordinary compactness and lightness place Corona among the little giants of achievement. As in the modern thin-model watch which keeps perfect time and the pocket camera which makes sharp, clear pictures, so in Corons, inventive genius reduces size while it increases efficiency.

Costly office space, limited traveling quarters, high transportation charges, expensive and none too abundant clerical help—these and a score of other reasons have placed Corona in the hands of over 200,000 users who value it for its unfailing usefulness, its retiring disposition when not busy and its enduring toughness under heavy duty.

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Electricians' Wiring Manual

By F F SENGSTOCK, E. E.

Formerly ELECTRICAL INSPECTOR, Chicago Board of Underwriters



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Measuring Angles with a Watch

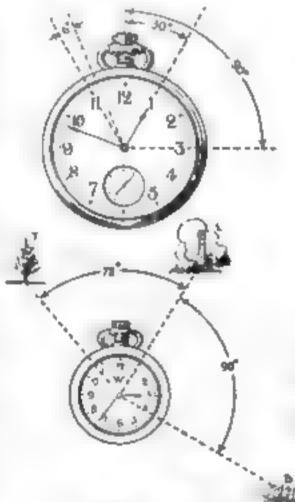
By Windsor Crowell

FEW persons realize that rough surveying can be done with a common watch, but such is the case

By means of this always available instrument, approximate direction and angles can be determined in a few moments, and the uncertainty of location and travel somewhat overcome. This is valuable in desert, ocean and prairie travel.

A watch-face is divided into 12 major sections, indicated by the hours from 1 to 12. As the complete circle consists of 360°, each major section from one numeral to the next would be 1 12 of that, or 30°. Then again, each space between numerals is further divided into 5 squal parts, or minutes, each one of the minutes representing 6°. With this in mind it will be easy to approximate angles.

Suppose, for instance, you are at sea in strange waters and have lost your bearings. You want to find the

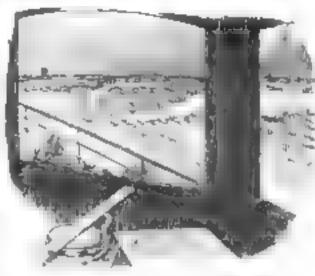


Only a slight knowledge of geometry is necessary to use these novel methods of measuring angles.

angle between the light house L and the distant ship B. Then by determining other angles, you will try to acceptain your distance from land. The matter in hand, however, is to find the angle LH B.

Take out your watch and lay it down level, the numeral 1 pointing to the highthouse L. A straight-edge, laid across the center of the watch and the numeral 1, and in line with the distant object, will give fairly accurate pointing. Then, leaving the watch in the same position, find where the straight-edge cuts the dial when pointed towards the becalmed ship B. In this

case it comes directly over the numeral 4. Then, as there are exactly 3 major sections included in the space between



Suppose you wore a pilot and the lightning injured your compass. Could you get your bearings with a watch?

1 and 4, and each space represents 30°, the angle LW B would measure 90°.

Suppose you want the angle between the lighthouse and another point on the land, represented by the tree T.

Take the two directions in the same way, pointing numeral I towards one landmark, such as the lighthouse L. This time the straight-edge cuts the dist when pointing towards T, so that it comes between two numerals and lies over a minute-mark between numerals 10 and 11. Simply add the space between numerals to the space between the remaining minutes. Thus, the space between I and 11 represents 60°, and that between 11 and the second minute-mark represents 12°. Their sum is 72°, and means that the angle LWT is 72°.

To any one with a meager knowledge of geometry or trigonometry, the finding of resulting distances and directions is a simple matter and some day may stand him in good stead.

Weighing Poultry or Produce on Homemade Scales

A CONVENIENT set of scales that will take the place of both the spring- and the beam-scales is herein described and illustrated. It can be built by any amateur mechanic in a few hours and at practically no expense. The principle is that of lifting a suspended weight by leverage, therefore there are be springs to weaken or weights to lose.

Erect a piece of wood, 2 in. by 4 in. vertically upon a 1-in. plank about 2 ft. long by 1 in. wide. The standard erected should be about 2 ft. high and have a smooth finish.

Then cut out a lever from oak or other heavy, close-grained wood, making it of about the shape illustrated. The top edge must be about 6 in. wide, and the bottom edge, about 15 in. or 18 in. wide. This forms a wedge-

Blue Buckle Over Alls



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More quality, more comfort and more durability are put into every dollar's worth of Blue Buckle OverAlls and Coats than you ever before found in a work suit.

Each garment squares up to the Blue Buckle standard—the finest work-rig in America! Test the strength of Blue Buckles' staunch indigo-blue denim;

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Know the satisfaction of doing a job in the best togs obtainable. Blue Buckles will delight you!

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Oh! it's the magic Figure 8

NO wonder they are all crowding around! They all know that it's the magic figure 8 that makes the 1900 Cataract Electric Washer the perfect washing machine.

The figure 8 means that the hot sudsy water is forced through the clothes in a figure 8 motion and four times as often as in the ordinary washer.

Then there's the planuhed copper tub-not a part in it to tub and wear the clothes, pull off buttons, or tear out buttonholes! And when you've finished the wash, there are no heavy cylinders to lift out and clean.

The wringer also works electrically and is movable. You can swing it from washer to rinse water, to blue water, to clothes basket without moving or shrining the washer

The 1900 works quickly too and costs less than 2c an hour to operate. And it washes a whole tubful of clothes spotless and clean in 8 to 10 minutes.

The quater stoicle through the tab in a figure 8 monement four times as often as often as to the ordinary quasher



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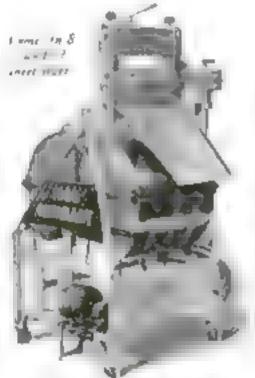
You may prove to yourself that the 1906 is the perfect washing machine. There is a 1900 dealer near you who will gladly demonstrate a 1900 Cataract Washer right in your own home. Then if you wish you must start paying for it on terms to not your convenience. Remember, we also have washing tractures operated by hand and water power.

Write to us today for the name of the nearest 1900 dealer, and a copy of the book, "George Brimon's Write" It's a story you will enjoy. Multy, has pretty little wrie, had troubles of her own until the interrupted a bridge party, and then things begut to happen,

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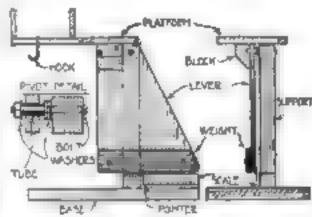
but evenet it with the electric light and of it starts,

Pirase send me the name of the nearest 1900 deater, and a copy of the story, "George Brinton's Wale,"

ADDRESSE.

shaped piece; one edge of it should be perpendicular to the bottom. This is the front. Pivot this lever to the supports with a bolt, as shown in detail, so that it will swing freely and well clear of the standard.

A platform of 1 in, board, 2 ft. long and 1 ft. wide, is then fastened to the top edge of the lever with screws. Two blocks underneath, fastened to



This set of home-made scales takes the place of both the beam- and the spring scale. It can be made for almost nothing

the lever, help steady it. Two upright partitions should be set on the platform to keep the goods which are being weighed from rolling off A book underneath will serve to hang things on

Next apply sufficient weight to the bettom of the lever so that the front edge will be brought as nearly as possible parallel to the edge of the

support.

Make a scale of cardboard, and set it edgewise upon the base in the position shown. Also, set a pointer of stiff wire on the back surface of the lever which will come down in front of the scale without touching it.

To calibrate the scale, set known weights upon the platform, and mark slong the scale just where the pointer comes, ounce for ounce, or pound for pound, as the weights are increased. Thus you will always have a fixed scale, and springs or lost weights will not vary it.

Give the whole scale a coating of sheline or varnish to keep out the damphess. Fasten the base to a table or bench, so that heavy loads will not tip it over.—L. B. ROBBINS.

Taking the Dents Out of a Gasoline-Tank

VERY often an automobile comes into the garage with its gasoline-tank dented, the result of a rear-end collision, or perhaps of backing into a pole or post when the car was about to be parked. While dents do not prevent the proper functioning of the gasoline system, they are nevertheless unaightly and detract from the neatness of its appearance. They can be removed by the following method.

Make a pull rod A and and pad B as shown in the illustration, and scarl the edge C. Solder the lower end of this tool right on to the metal of the tank in the center of the deut as shown at D. Cap the tank, apply a



What Science Has Done

to simplify shaving

Several years ago we began to make shaving a study in the Palmphys Laboratories

We were certain there was a scientific way to make each hair cut easily, and we sought to find it.

We studied the beard. We learned that the obstacle in fitting the beard for the rasor was the oil that coats every hair of the beard. This oil, we found, did not yield as it should to the ordinary lather. Hence it was deficult for water to penetrate and soften the board. As a result, then had to apply hot towels or rub with the fingers.

The solution

The solution to the problem, we knew, Jay in a different lather than men were using. And we spent months experimenting with preparations. We tried 130 formulas before we achieved our Palmolive formula and mastered the last remaining problem.

And that men may know what a difference it makes in shaving we are offering a trial tube free.

See how easy

With Palmolive you need no hot towels or subbing to soften the beard. You just put a bit of the cream on the face whisk it up into a lather, and your beard is ready for the razor! This is because Palmolive instantly emulsifies the off coas on the heard; so the water penetrates quickly

And such a share as you enjoy with Palmelive! You never dreamed a razor could glide so smoothly over the face. This is because this lather also inbricates the skin, so the sazor can't scrape or irritate.

Both lather and lotion

Palmolive contains both Palm and Olive oils. Thus it is a lotion as well as a lather It gives the skin a satio smoothness, a delightful cool "after feel" when shaved. No other applications are secessary

Try it free

Note the coupon here. It brings you a trial tube of Palmolive Cream free and postpaid.

Try a Palmolive shave and see what an amazing difference

Note that you don't have to relather with Palmolive, because it stays moist and foamy 10 minutes. A mere hit is ample for a shave For Palmohve multiplies itself in lather 250 times. There's enough for 152 shaves in our 35c size. A cream to active, as you know, is something decidedly new

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Please send me a Free Trial Tube of Palmolive Shaving Cream.



40 minutes' use

Shows the way to whiter teeth

All sittlements approved by high desiral authorities

This test requires four manutes daily for ten days. To millions it has brought a new engin tenth cleaning

The glutening teeth you see everywhere now should lead you to learn the

That cloudy film

Teeth are clouded by a film. By a viscous, ever-present film. You can feel it with your tangue, Modern research has fraced most tools troubles to it

hilm clings to teeth, enters crevices and stays. If not removed it hardens. The ordinary tooth paste does not dissure it so much excepts the tooth brush. Thus well-brushed teeth by sullions discolur and decay.

It is the film-coat that descolors, not the teeth. Film is the basis of tertar it holds food substance which ferments and forms acid. It holds the acid is contact with the teeth to cause decay

Mulions of germs breed in it. They, with tartar, are the chief cause of pyor-

The new method

A dental cleaning removes the filmcoat, but that as periodic. The need was for a daily film combatant and science long has sought it. The way has now been found. Able authorities have proved its efficiency. And now leading dentists everywhere are urging its adoption.

An ideal tooth paste has been created to meet all modern requirements. The name in Pepaceent, And this new film combatant is embodied in it.

A quick convincing test

We now supply to thousands daily a quick, convincing test. And we urge every home to make it.

Pensodent is based on penson, the digestant of albumin. The film is albuminous matter. The object of Pensodent is to dissolve it, then to day by day combat it.

But pepsin must be activated, and the usual agent is an acid harmful to the teeth. So this method long memed harred. Science, however, has discovered a harmless activating method, so active pepsis may be daily used on film.

Send the coupon for a 10-Day Tube. Note how clean the teeth feel after using Mark the absence of the viscous film. See how teeth whom as the film-coat disappears.

Compare your teeth now with your teeth in ten days. Then decide for yourself the way to beauty and to better protection. This test is most important. Cut out the coupon so you won't forget

Pepsodent

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A scientific film combatant combined with two other modern requisites. Now advised by leading dentists everywhere and supplied by all druggists in large tubes.

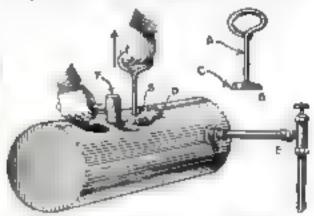
10-Day Tube Free

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Mail 10-Day Tube of Pepsodent to

Only one tile to a family

hydrostatic pressure from the water line E, and, while pulling upward on the tool, hammer all around the circumference of the dent, as F It will respond to this treatment and when



Rear-end collisions are unavoidable and usually they dent the gasoline tanks. Remove them as illustrated

the dent is pulled out, the solder can be melted and removed and the tank given a coat of paint, which will restore it to its original luster.

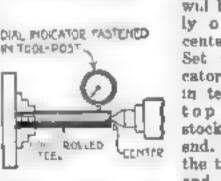
A Quick Method of Lining Up Lathe Centers

MANY a mechanic, if asked to line up the centers on a lathe, will invariably place the live center and dead center in their respective places, run the tailstock up close to the live center, secure it, and then run the dead center out until it just touches the live center. He takes a squint at their points and if they are apparently the same, he declares the lathe to be in Al condition.

At its best, this method is only a makeshift depending a great deal on the condition of the center points: the sharper the center points are, the more dependable is the test.

By adopting the following method the almement of the lathe centers can be determined to within 0.0005 at any point on the bed of the machine.

Pince a piece of 1 in. cold-rolled stock in the lathe-chuck so that it projects out about 6 in. After centering with a combination center-drill, peel the center. Now secure a dial indicator in the tool-post so that the point



Liming up lathe centers is easy provided you know how to do it will be directly over the center on top. Set the indicator at zero in tension on top of the stock near the end. Move up the tailstock and clamp it tight. Run out the dead center into the

peeled center hole and watch the indi-

If the lathe is not in line, the tailstock center will pull the piece of stock up or down, and the indicator will record the amount of error.

The tailstock center must be short and stubby, because if it projects out too far, the stock will move the center

This same test can be applied at four different points—the top, the bottom, and sides.—J. J. MCINTYRE.



To Help the Eyes See More and Farther —in the Woods, the Air, on Land or Sea

THE eyes of man function at comparatively close ranges. Unaided, they limit his enjoyment of outdoor life to his immediate surroundings and restrict his uncluious in many operations.

But through optics be has gained other and far-weing eyes to help his own. Binoculars are made to lift his horizon and broaden his landscape, to movel! Nature's inaccusoble reaches, to expose hidden dangers of the deep.

On every vessel of our Navy, large or small, with our forces on land and our heroes in the sar, the biorecular made an unparalleled was record. And we were its chief source of supply, meeting our government's crists with more than twice as many binoculars in a week as we formerly produced in a year!

Now, is the ways of peace, the binocular is giving a service no less suried and helpful. What autoist does not multiply by many times the interest of his town, when accompanied by his binocular? Townst, aeroplanist, sportsman, yachtsman, Natury student—all depend upon it to increase their vision and their pleasure.

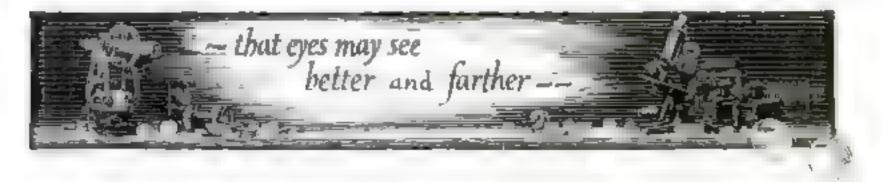
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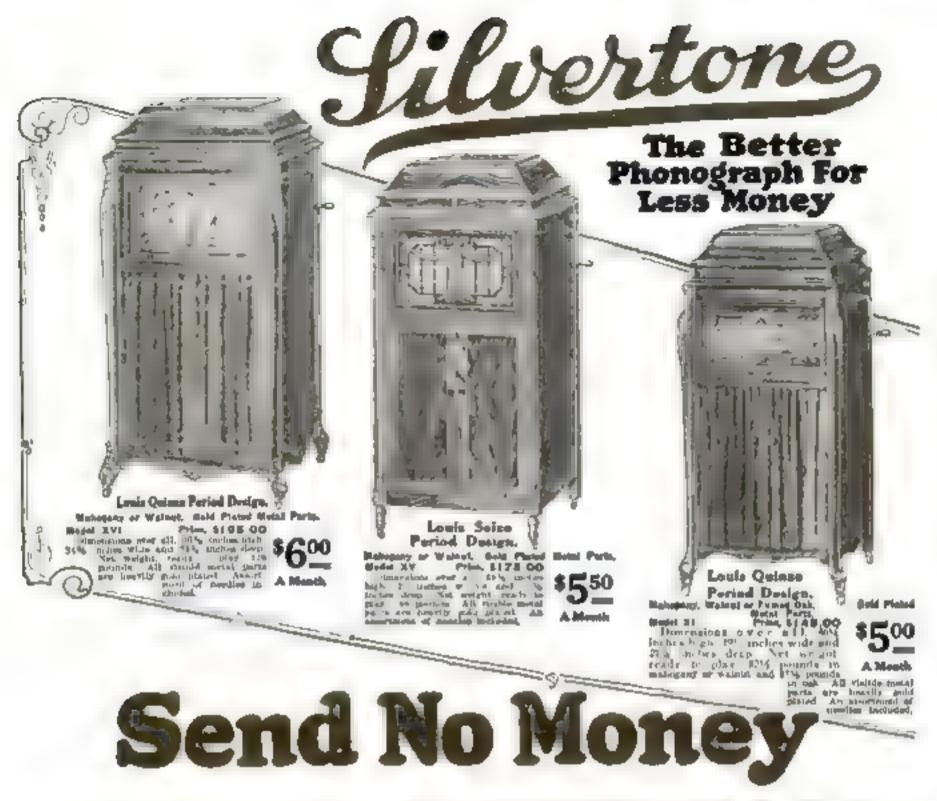
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Select any SILVERTONE Phonograph above on the page. All in the order blank at the bot on of the page and mall it to Seat. Rechark and on, thirage III. Bead no messy with the work of the page III. Bead no messy with the work that the page to the phonograph as two weeks true. This is at we not cut you one cont. not obligate you of any way. All we ask you to did us to give the phonograph a thot high true. Fram he is a mechanical finiture, rail cet work and fouch. Try I with not recent a you dies to and fouch to be beaute of tone four faithfully and occurrantly it resource every delicate change of tone ignative it resource every delicate change of tone ignative every minister yamakon of your of tone igns by every nutrate variation of tol-sine, e ery sound o bration. Give at every test necresary to other he cruth or our car a first to. And then compare the price of the SILVER.

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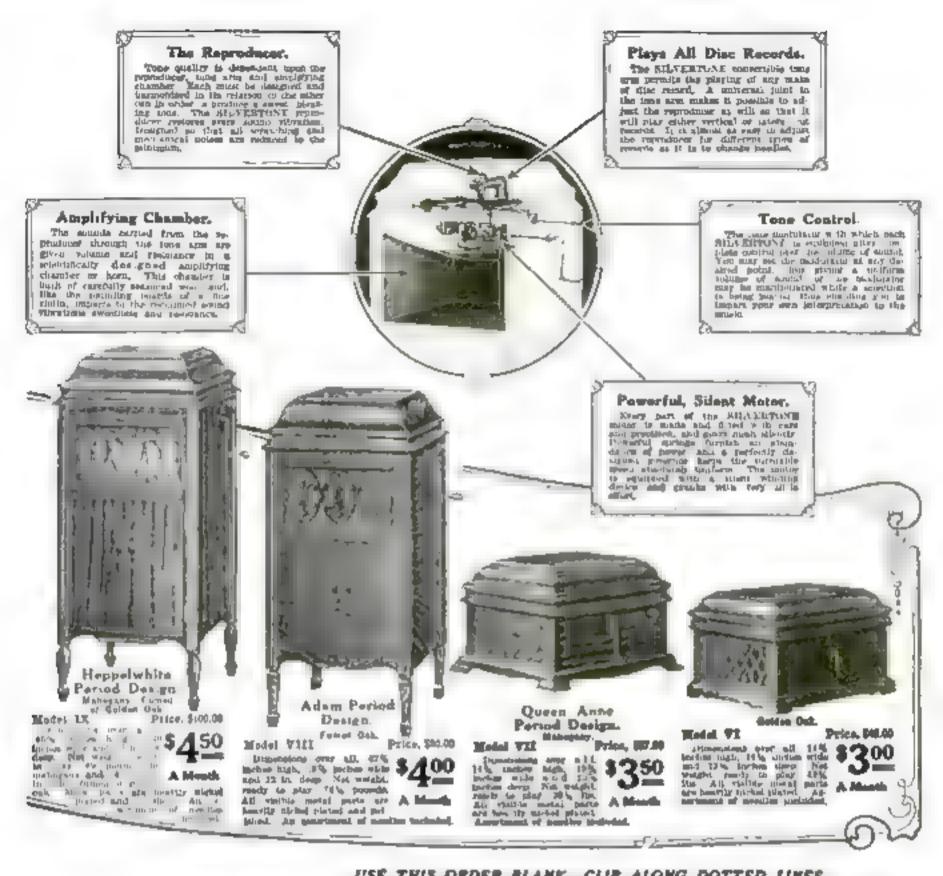
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Full out the order blank today before this paper gets out of your hands, and let us send you one of these beautiful 1930 SILVERTONE models for two wreks tred to your home with-out having to pay a cent down on the phono-graph, god without oh gas he you a any way. You are n be the six ofge of the quality and walon of the SILVERTONE.

ars. Rochuck



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SILVERTONE Cabinets are the finest product of the skilled cabinetmakers' art. Made in the most popular period designs, every one is a handsome piece of furniture—dignified, graceful and artistic in appearance. Only the finest selected woods are used in their construction and they are finished and fitted with that exquisite care and perfection which mark the work of the painstaking artisan,



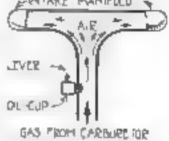
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Allow Your Automobile Engine to Breathe

HANGES in temperature affect the carburetor to such an extent that in many cases adjustments must be modified to meet atmospheric con-

ditions. An aurvalve attached to the intake manifold will eliminate much of this trouble, for then the air adjustment can be changed by the simple turning of a lever.



Your engine will run much better if you attach an auxiliary air veive to the intake manifold

The most simple, yet affective, auxib-

ary air-valve is that made by threading a Pord oil-cup into a hole in the side of the intake manifold. A metal strip 1/2 in. wide is soldered to one side of the movable part of the oil-cup, which will then form a lever to control the opening and closing of the valve. A hole is drilled near the end of this lever and a length of wire attached. This wire runs through copper tubing to the ateering wheel, where it is manipulated at the will of the car driver. - R. L. PRINDLE.

Buggy-Axles and Wheel-Hubs Make Good Gate-Hinges

THE next time you have a spare huggy-axie and a gate that needs new hinges, make them work together in the cause of economy.

Clamp the axle to the gate-post, as shown in the illustration, so that the bottom end of the axis will come 8 or 4 in. from the ground. Put the hubs of the wheels on the axles, and thread on the nuts. Leave one spoke

SPOKE, DIENT MEN in each bub,

gate, will hold it firmly.

Every farm has one or two old buggy wheels Why not mak a gate hings from them? the wood sa-

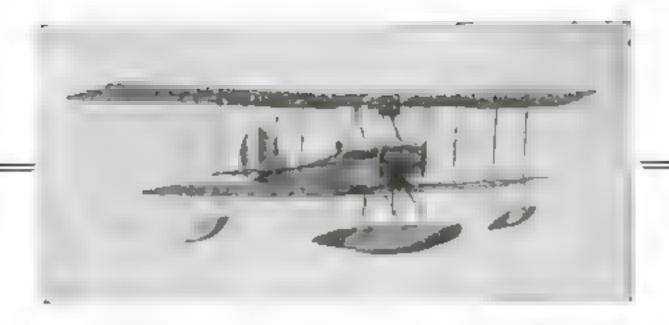
The axle will have to be fastened to a piece of wood, and cured to the

and use it to clamp to the bottom and top boards of thegate. Three or four little Ushaped clamps, looped over the spoke and screwed to the

gate-post, if the post is longer than

the axle.

This is a good solid way of suspending a gate, and the axle will outwent several pains of ordinary hinges, provided it is greased and painted to withstand the elements. The axle-hinge has also the virtue of being easily adjusted. - THORTON HALLETT



NAVY SALE OF SEAPLANES

A large quantity of seaplanes, spare parts and accessomes are offered for sale by the NAVY at fixed prices. This at an unusual opportunity and should be given careful consideration by everyone who is interested in aviation.

PLANES ARE NEW - NEVER HAVE BEEN FLOWN

and most of them are still crated as received from the makers. They have been well taken care of and are in excellent court tion. We advise immediate action, as orders while accepted and fallel in the order in which deposits are received. The following are offered

HS-24 TYPE FIX NO HOATS pusher tapane one Liberty engine of 300 H P —wing spread (Upper plane) 74 ft total supporting surface 905 sq. ft —manufactures speed 85 index per hr — have price ——30 400

If 16 TYPE FLYING BOATS tractor in name two Unterty engines of 350 H If each twing apread 95 R total wing surface 1,564 sq. ft —maximum speed 95 m les per br Sale price \$11 053

AFROMARINE TAPE 39-H SFA-PLANE (pictured above)—tractor biplane—Curtum 100 H. P. ngine—wing apreal 47 ft total area 494 sq. It manusum aperal 72 miles per hr Nale price. \$3,000

This we consider our best buy Endorsed by NAV fiver as the agest and constrain operated scapane. A manufacturer is marketing a set of wheels and to skid which substituted for the pontion, converts this into a successful land plane.

MODEL 40 FI YEAC SELATS—pusher beganne some Carries 100 H. P. engine wing aprend approx. 48 ft.—total area

CURTIS GNOME SPEED SCOLTS complete with Unione engine meta-red Never flows. Packed in original cases Sale price. \$2,000



5', OF PURCHASE PRICE—BUYS A PLANE

Just send to the Bureau of Supplies and Accounts. Navs Department 5% of the amount of your order with your order, and the goods are yours, subject of course to prior sale. This department has be very first check or money order drawn to the order of the Paymaster General of the Navy or the bond of a surety company acceptable as sureties on Federal Bonds. The balance shall be paid within 30 days after acceptance of your order.

ENGINES AND SPARE PARTS

In addition to the planes the NAVY is offering a number of sets of space parts, at fixed prices, which can be purchased with or without a plane. ENGINES, new and used are offered in an astonishing assortment and at prices equally autorishing. The list includes RENATET HALL SCOTT LERTISS V 2. ISOIT VERASCHINE STURTEVANE, CERTISS OX AND OXA, GNOME, FIAT and the LIBERTY—The prices range from 175 to 2000 dollars according to make and condition.

ORDER FROM THIS ANNOUNCEMENT AND AVOID DISAPPOINTMENT

Several iots included in the sale at the start are comple els sold out several times as many orders being received as there were plantes for sale. Orders with be attended to in to alien as they come in so we advise ordering from the descriptions given above. But for those who desire an inional information the NANN has prepared a beautifully illustrated ratalogue which will be sent. If the on request to the

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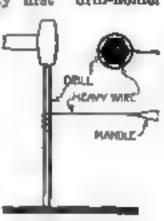
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A Safety Handle-Holder Makes Drilling Safer

CIVIL engineer reports that the A drill operators on a big construction site in a nearby city, have devised this "safety first" drill-holder or -handle.

A length of heavy from wire is looped a few times at one end to hold the drill, and bent at the other to form a hand - grasp. The loops are loose enough to allow the drill to rebound and turn after each The blow. length of the



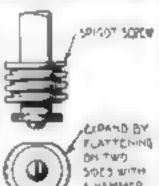
No more mashed flagoes for drill openstors if they use perform ... bandle

bandle enables drill-holder to keep his band at a sale distance from the battimer.-James M. Kane.

To Make an Old Spigot Last Short While Longer

WHEN the screw of a spigot becomes so worn that it refuses to eatch, it looks like a hopeless case. Still, It can be repaired so as to tide over for a few days, or even longer.

Unscrew the cap and remove the stem. Take out the small screw at



AHAMMER

Don't throw that old spagot away Repair in this manner

the top, and withdraw the handle and cap. Then, with a flat-iron for an anvil, hammer the screw flat on two opposite giden. This will expand the screw so that the two unhammered sides will hold the internal thread. Be careful not to hit the screw too

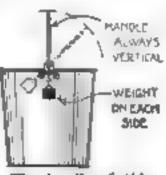
hard, or it will not fit in place.

A spigot fixed in this manner, will not need to be bridled down with a cord, and it will serve the purpose until a plumber comes around.

Treat Your Fingers to the Pail with a Trick Handle

THIS pail is different from all other pails in that the handle always

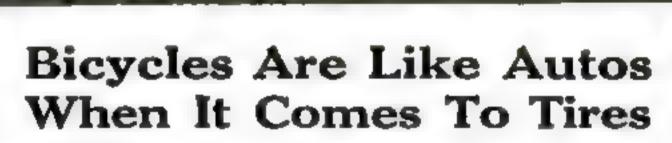
remains vertical and ready to be grasped by the workman. Although the bandle autematically goes back to its vertical position, it may be pushed down out of the way while the pail is



The handle of this ped is always in position to be grasped.

being filled or emptied.

The handle is simple to make. An



IMAGINE a high-priced, highclass car with shoddy, weakbodied tires. It would be out of the running in a hurry, wouldn't it?

The better the car the more careful the owner is about the tires.

The makers of U. S. Bicycle Tires have at stake the same U. S. Tire reputation that car owners and truck owners rely upon. All the resources, men and equipment of the United States Rubber Company, oldest

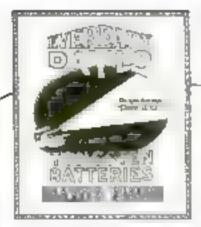
and largest in the world, stand back of your U. S. Bicycle Tire investment.

Nine different styles, both clincher and single tube. Choose the tread that suits you best.

If you want to know about the rubber that goes into U. S. Bicycle Tires, write for a copy of the graphically illustrated and fascinatingly written book, "Rubber—A Wonder Story." Address U. S. Rubber Company, Bicycle Tire Division, New York.

United States Tires United States Rubber Company

TES BURGE



This is the sign that identifies dealers showing the Eveready Daylo 10,000 Contest Picture Look for this sign on dealers' windows-

Three Thousand Dollars For Somebody. YOU?

HREE thousand dollars in cash for one person; a thousand dollars for another; five hundred for ach of three other people and ninety-nine other cash prizes from two hundred to ten Ten thousand dollars in all! How much for YOU?

This latest Eveready Daylo Contest will break all contest records. Anyone may enter-it costs nothing; there is no obligation of any kind. Men, women, boys and girls all have equal chances for any of the 104 cash prizes.

On June 1st, Daylo dealers throughout the United States and Canada will display the new Daylo Contest Picture in their windows. Go to the store of a Daylo dealer and study the picture. Secure a contest blank, which the dealer will give you, and write on it what you think the letter says. Use 12 words or less. For the best answer that conforms to the contest rules, the winner will receive \$3,000.00 in cash.

Get an early look at the picture, Submit as many answers as you wish. Contest blanks are free at all Daylo dealers. All answers must be mailed before midnight, August 1st, 1920



Answers will be judged by the editors of "LIFE" and contestants must abide by their judgment.

If two or more contestants aubmit the identical answer selected by the judges for any prize, the full amount of the price will be paid to each.

Contest begins June 1, 1920, and ends M dnight, August I, 1920. Postmarks on letters will determine if letter was mailed before close of contest.

Answers must contain not more than 12 words. Hyphenated words count as one word.

> Complete Control Rules are printed on Contest Blank. Ask Daylo dealers for them.



Metal Workers This Means Money to You

The New Metal Worker Pattern Book. The most complete book on me at our en work published it contains 25% problems. We page, see 'On A lecture Su date in the sheet met at calls the affect in the without this topole. The remainst perturbe to again any with "Far and Parketone and a feed into their Carte. The tree pair has to to unit parallel forms a nature of charge and due has many problems for the authority and their who makes plot was further than the many problems at the weight were just proposed against a parallel forms. On the second section of problems and charge and the second section of problems and charge and the second section of problems and the second section of problems and the second section of problems and the second section of the second section of the second sections. as funncle, scale scoops, tapering citows, roof flanges seed

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THE 1920 Motor Annual of the Popular Science Monthly

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offset or bend should be placed near the bottom of each end of the handle where it passes through a slotted projection on the pail sides at the top. A small weight should be hung from the bottom of each end of the handle.

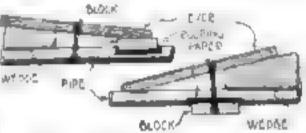
As shown in the illustration, both weights form an integral part of the handle and cause it to move automatically to its vertical position,

Before the Flood: First Aid for the Leaky Water-Pipe

THE illustration shows a way in which a temporary repair can be made for a small leak in a water-pipe.

The method depends greatly upon the position of the rupture and its secessibility.

Provide yourself with a wooden wedge and a lever of stout wood

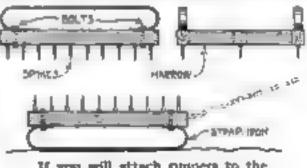


Wity wait for the plumber when you have a leaky water-pipel Make your own repelt with wooden blocks

about 2 ft. long. Cover the leak with a strip of roofing-paper, placing cement or tar between it and the Then over the roofing-paper set a block of wood, with a curve in one face to fit the curve of the pipe. Now, place the lever on the pipe, and strap it down against a second blocking, as shown. This will keep the apposite end of the lever several inches away from the pipe. Driving the wedge between the lever and the pipe applies great pressure to the other end of the lever, and the patch is thus forced over the leak.

Make Runners for the Top of Your Harrow

WHEN the rigid type of apika-tooth harrow is being moved from barn to field, or from one field to another, a wagon or stone boat is usually employed. The accompanying illustration shows such a harrow



If you will attach numbers to the top of your harrow, you need only reverse it to baul it away

equipped with strap-iron runners which eliminate the necessity for having a separate vehicle to move it.

The runners are simple to make and easy to attach. Two- or three-in. strap-iron, bent to the shape shown and bolted to the harrow frame, serves the purpose.



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TOR BUSINESS ANDTRA come the world's greatest industry. In amount of capital invested in number of men employed in volume of business it exceeds any other industry. Manufacturers tell us it is still in its are a most beyond benef future opportunities will be even greater. Prepare yourself to take advantage of these opportunities by hearoing every phase of the Automobile, Truck and Tractor business as taught by the old rehable Michigan State Auto School, Detroit.

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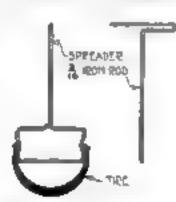
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POPULAR SCIENCE MONTHLY 225 West 30th Street, - - - - New York

A Tire-Opener Gives the Motorist a Third Hand

WHEN changing tires it is often desirable to hold the shoe open or to apread it so that it may be inspected or repaired. As a person has only two hands, this operation is often awkward and difficult to manage. A



The opener is inserted lengthwise, then given a twist, which opens the casing for inspection

tire-apreader like the one shown in the akatch, will help matters.

Have a blacksmith make the spreader out of round 3-16 in, iron rod The spreader part should be just long enough to open the shoe

The handle without straining it. should be turned at right angles to the spreader to make the operation easier.

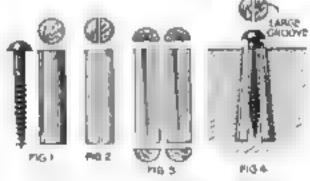
Smooth off all rough projections with fine emery-paper. If possible, have the rod galvanized to prevent its rusting.-R. LAWRENCE.

To Make a Screw Hold in Plaster

N easy and cheap anchor for a ecrew is a small piece of soft wood about the size of a pencil.

Cut this place of wood down to form a pla so that its diameter will be a little larger than the acrew to be used. The pin length must be a little shorter than the length of the acrew, as shown in Fig. 1

Split the pin down the middle (Fig. and file a groove on one half, deep at one end and diminishing into a mere seratch at the other (Fig. 3). File a



Metal acrews will mutilate a planter wall if inserted in the ordinary way-A wooden plug will hold them firm without damage to the wall

similar tapering groove on the other half. Make a hole in the wall, take the wood pin, apply a little glue to its and, and hammer it into the wall so that the large groove will be facing you. Now take a screw and insert it into the end of the pin and screw it into the peg in the ordinary way (Fig. 4). As the screw advances into the wooden per and reaches the shallow groove, it will spread the base of the plug and form a tight wedge in the wall,-M. TOCABEN.

Growing Potatoes in a Pen Saves Garden Space

CROWING Irish potatoes in a pen of is the city dweller's latest device for increasing his food supply. W. E. Ashley, of Greensboro, N. C., has devised a method capable of producing forty bushels of "sputis" in the 'jamb of a fence" within two months.

The invention somewhat resembles a pig-pen. Two hundred feet of 2 by 4 scantling, 4 bundles of wheat-straw, 100 lbs. of fertilizer, and 4 tons of soil are the necessary materials.

The arrangement determines the success or failure of the practical potato-pen. The end-pieces of both edges are gained, except the two



In these high-cost of living days, back yard soil is at a premium. Growing potetoes in a pen sounds funny, but here's the way to do it and get results

bottom sills. These are shaved on one side only, the rough edges being placed on the ground. The margin of space between the inside edges of the gains is 6 ft.

The side-pieces are gained on one edge only, 8 it, between the insides of the gains; all gains are 1/4 in, deep. Care should be exercised not to hew them too deep, as there should be at least 8 in, between the scantling on both the sides and the ends of the pen.

On a level foundation are piaced two and-pieces that are gained on one edge only. Two side-pieces are supplemented and filled in with 6 in. of soil; to which is added 15 lbs. of fertilizer. Then the first row of seed is started 6 in. from the inside of one end, placing the other seed in this row 1 ft. apart.

The second row is started from the same end and the first seed is put 12 in. from the inside. By planting the remainder of the seed in that row 12 in, apart, the hills are staggered like a checkerboard—45 seed in each bed On this bed is scattered 6 in. of wheat-straw, which is wet down thoroughly.

Next, a set of scantlings is placed all around and filled in with 6 in, of soil It is fertilized as was the first bed. The planting is started in the first row 12 in, from the same end as the initial layer so as to provide as much growing space as possible in the pen. Set in good soil, well fertilized and kept moist, the potatoes will mature in two months.

As to the labor required to put up a pen, a good worker can easily do it in a day and a half. The average business man could complete a pen in two days.



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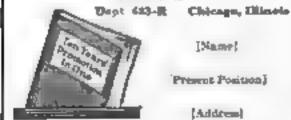
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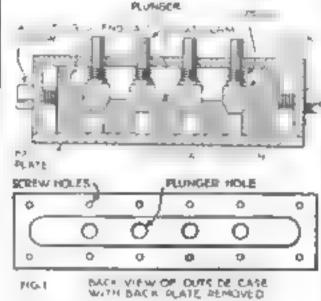
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Address

An Easily Made Vise Attachment

By R. H. Casper

IN the accompanying illustrations is shown an attachment whereby a number of pieces of varying thickness may be held in a vice simultaneously and each with the same pressure. This is a decided time-caver, expecially on planer or shaper work when a number of pieces are to be planed to the same height. A pressure on any



By turning the adjusting-arrews in or out, you can adapt the plungers to practically any combination of surfaces

one plunger causes the other three to move out; a pressure on two plungers causes the other two to move out; and so on. As each plunger depends upon its neighbor for its pressure, it is evident that the pressure on all will be equal.

The back plate is held on by countersunk screws which are not shown th the Illustration.

In order to increase the expacity of the attachment, adjusting-screws are placed on each end. By turning these screws in or out, as needed, the plungers will adapt themselves to practically any combination of surfaces within the expacity of the attachment. (Fig. 1.)

In Fig. 2, which shows the attachment in operation, the adjustingscrews have been somewhat withdrawn. The springs return the plungers to the neutral position as soon as the pressure is released. The details of the internal mechanism also are shown in this figure.

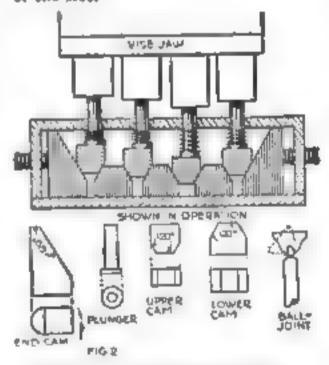
If the ends of the plungers are fitted with ball-jointed feet, curved surfaces, or surfaces not parallel with the vice jaws, may readily be held.

The construction of such an attachment is not as difficult as it may at first appear. The nutside case shown in the illustration was made from a block of cast-iron. It was first drilled at each and with a drill equal in diameter to the thickness of the came. The holes thus made were given a depth equal to the beight of the end cam. The metal between the two holes was then removed with an endmill on a milling-machine.

The home worker, not having a milling-machine at his disposal, must proceed in a slightly different manner. Instead of only two holes, it is neceseary for him to drill a series of holes, all on the center-line of the block, and so spaced that each hole will break into the adjoining one. These holes must be drilled all the way through the block. The metal which is left between the drill holes is then chipped out, and the alot, thus produced, is smoothed with a file. This method necessitates fastening a plate to the front of the attachment. The plate is the same as the back plate, except that it is drilled for the plungers. Since all the pressure is against the back plate, which is supported by the vice-jaw when in operation, there is no danger of the front plates being forced off.

The sliding came are made by cutting rectangular pieces of steel, of the required thickness, and filing off their corners to the required angle. An angle of 120° as shown in Fig. 2, will give the best results. If the four upper cama, or the three lower cama, are clamped together in the vise while being filed, they will all be brought to the same dimensions.

The end came are made in the same manner, except that the ends are rounded. This rounding permits them to be withdrawn to the extreme ends of the slot.



Here are shown the details of the internal mechanism. The construction of this apparatus is not difficult or costly

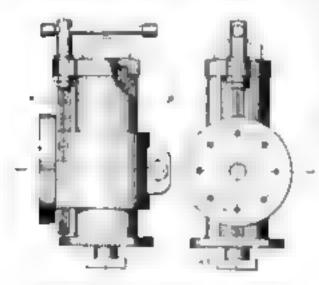
If a lathe is at hand, the plungers may be made by turning two of them from one bar and then cutting them apart. As the shape of the plunger head is immaterial, ordinary hexagonhead cap-screws may be used for plungers by reducing the heads and filing them flat on top.

A generous supply of thick grease should be inserted into the case before attaching the back plate, with all parta well oiled.

How to Make a Lathe-Milling Attachment

THERE are many milling attachments for small lathes, but most of them require sliding ways which must be milled or planed and require accurate fitting, often beyond the capabilities of the amateur equipped only with a small screw-cutting lathe. Here is a milling attachment of very simple construction to be used where the work must all be performed on the lathe and beach.

It is to be buited to the tool slide of the lathe, and the work to be milled is attached to it, the cutters being rotated in the lathe-chuck or other holder. Longitudinal and transverse feed is given the work by the tool slide, while the vertical adjustment is made by a slide that moves up and down on a vertical column, this being cylindrical, instead of having V- or



The slide carries an adjusting sevew as shown in Fig. 1 Fig. 2 is a front view

flat slides, in order to allow of its construction on the lathe.

The face of the slide is circular, turned off amouthly, and mounted on an angle-plate on the lathe-face plate. A %-in, hose is drilled and tapped in the center, in order to hold an angleplate (as shown in Fig. 6) or to take a lathe-chuck adaptor (made as in Fig. 5). Ordinary work, such as plates or shafting, is best held by one clamp or a pair of small clamps (Fig.7). A clamp is made in two sizes, and is provided with a counter-sunk hole in the base to hold a machine-acrew for holding it down. A series of holes may be drilled and tapped around the surface of the milling flature slide, to hold the clamps in any desired position; a pair of them will hold a shaft or bar very firmly. Cylindrical work is held in a lathe-chuck screwed to the adaptor (Fig. 5), while some work is best held by an angle-plate, which can be bought and drilled for the bolt, east from a pattern and file-finished, or even built up of two steel plates.

The upright is a steel or cast-iron column cored out or drilled for a long bolt to clamp it to the tool slide. A cast-iron cap fits over the top, and is held in place by a short key and the nut on top. It is provided with a



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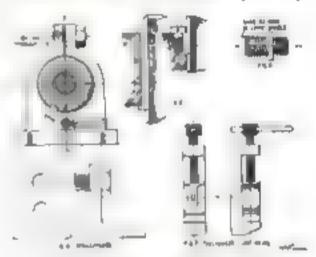
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boss for the adjusting screw and handle. The long keyway may be made by first drilling a series of shallow holes and then setting the column between lathe centers, and with the lathe tool over on its side in the tool-post, shaping the keyway by running the tool-post back and forth by hand. Fig. 4 shows two methods of fitting the key in the slide. The best way is to use a long hocked key, but this necessitates filing and chipping a keyway the whole length of the alide. An easier way would be to chip a short keyway, fit a key of the same length, and hold this in place by a machinescrew, as shown.

After boring out, the slide is slit with a backsaw and the clamping boit fitted. The adjusting screw may be tapped directly into the slide casting, but it would be better to bore a hole larger than the screw, drive in a bronze or gun-metal bushing, tap this to fit the screw, and hold it in place by



Figs. 3, 4, 5, 6, and 7 show how the parts will appear when finished. No part of the work is difficult

means of a set-screw, as in Figs. 1 and Any kind of a handle can be used on the end of the adjusting screw; the type shown in Fig. 1 is easily made and not in the way.—H. H. PARKER.

You Can't Have Eggs and Mites at the Same Time

POULTRY men and farmers some-times overlook a very important fact; that even the best of feed, plentiful and well-balanced, will not induce hens to lay eggs if they are compelled to roost in houses infested with mites.

These little red insects map the vitality of the hen by surking her blood. Hens have been killed, virtually eaten alive, by mites. Chickens cannot lay except when their vitality is maintained. Vitality and mites cannot exact in the same hen-roost.

At the first sign of warm weather guard against mites by giving all woodwork maide the poultry-house a coat of hot whitewash, well carboazed.

The roosts and their supports should be painted all over with carbolineum, zeno eum, carboline, or kresol. These are all aimilar products, called by different names by different manufacturers. They are creso or tar-oil disinfertants, and are death to mites, while in no way injurious to the chickens.

Make a Support for Spark-Plug Wires

ON some cars the wires or cables leading from the distributor to the spark-pluga are left daugling loosely, so that they come is contact with the engine and other parts and become chaled until a short-circuit or ground occurs. Besides, they drag on the plug clips and look decidedly untidy

Make a support or bracket for these cables from a piece of hard fiber not less than 18 in, thick, with holes for the cables just large enough for the cables to fit tightly and without slipping. Round off the edges of the holes to avoid cutting. If the wires are long and heavy, make the holes a

little larger, and wind a couple of turns of tape around each wire where it passes through Rivet the fiber to



Oil-souked wires are bound to short-circuit. Why not prevent them from getting into the gream, in this manner?

an L-shaped bracket of sheet-iron or brass, and drill a hole for a cylinderhead screw or any other screw or bolt that is in a convenient place for the purpose.

This arrangement makes a surprising difference in the life of the cables, as well as in the appearance of the power plant.

An Alligator Wrench You Can Make at Home

THE accompanying illustration shows an alligator wreach that is much more efficient than the regular type. The advantage lies in having



This one style homemade allegator wrench of the nut inaffords a tight grip on stead of away the bolt or pipe, and does not mutilate the metal

the handle virtually form a continuation of the smooth side of the jaws. Therefore the notched side of the jaws draws directly toward the main part of the nut instead of away from it, and great pressure makes it grip

tighter, instead of mutilating the corners of the nut and then slipping off, as the old-style wrench does.

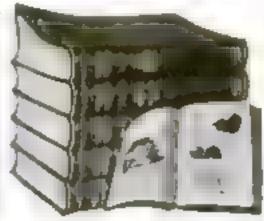
The average mechanic will not find this wrench hard to make. The one illustrated was made from pieces of spring-steel about ½ in. in dismeter, and from 12 to 15 in. long, flattened out until about ½ in. thick. The notches can be made best by first cutting them the desired depth (about ½ in.) with a back-saw, and then finishing them with a three-cornered file. This notched part is then best around to the proper shape, and the wrench tempered, in oil.—M. I. Doneox.

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THOUSANDS of men on farms everywhere are doing the same. Many are getting more than this, home are opening garages of their own. Why don't you get into the auto game too? Thousands of men without any mechanical anilty have doubled their earnings after getting into the fascinating field of auto construction and repairing. Ten times the number of men now engages in the misingua are needed. I he big paving jobs are wating for men who, know 'to fill them. Read below and find out how you can fit yourself to hold one of these lag, many size jobs in your spare time, without going away from home at a cost of only 7c a day.

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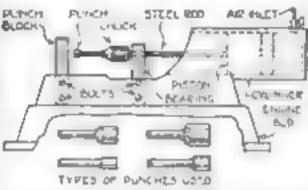




A Pneumatic Punch Made from an Old Gas-Engine

N a garage where it was becessary to cut many washers from leather, fiber, and rubber, an old stationary gas-engine was made into an efficient punch that saved much time and annoyance. The engine was of the horizontal, water-cooled type, of 119 horse power

This was stripped of its fly-wheels, water-jacket, came, and other mechanism, leaving only the cylinder and baseblock. The piston was removed and new rings put in place to seat well-The connecting-rod was then removed and a 1/4 in. steel rod made with the necessary connections to take its place. Across the bed and 6 in. from the open end of the cylinder, a 2-in. hardwood



Every garage has an old engine lying about Why not turn it into a pneumatic punch?

block was then fastened with strapfrom bolted to the sides of the anginebed, to hold it solid, and the center of this was bored to take the steel shaft or rod making the second bearing

The rear end of the rod was threaded to take an ordinary drill-chuck, which later took the various punches.

Power for the punching was derived from the air-supply tank. To provide for the air connections, the hole over the intake valve was threaded to take a small length of gas-pipe and a reduction nipple, which was then provided with a small tire valve. The other valve was permanently sealed with solder.

A 2-in, block of wood was held in line with the drill-chuck by running two bolts through holes in the enginebed and alipping the block in front of it-

Special punches were turned out for this chuck, running from 14 and 14 in. solid to 2 and 3 in. hollow for the various kinds of work to be done. The diagram shows some of the forms.

To operate this punch it was neceseary only to insert the right punch in the chuck, apply the air hose to the tire valve, with the fiber in place (the core being out), and let the punch press out the hole desired. Removal of the air line from the inlet released the air and the nunch was then easily pushed back for another. This was found very satisfactory in work where there was much cutting to do, all of the same sized holes.

To facilitate the returning of the punch to its original position after cutting out the hole in the material, a roll-spring was later slipped over the





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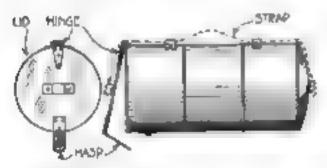
the puton.

With air pressure at 100 lbs. it was easy to secure a pressure of 600 and 800 lbs. on the punch, which, with the cutting edges in any respectable shape, was more than sufficient to cut through old tire casings and leather, and, in the case of the smaller solid punches, actually to cut through sheet from and steel. For this smaller work, however, it was found advisable to provide the bed-block with a sheet of iron, with holes to correspond with the sizes of punches used, and to act as the stationary cutting edge.—Dalk R. Van Horn

A Metal Holder Used as a Tool-Box

A CERTAIN mechanic uses a toolbox of his own construction which has considerable ment

The box is very much like a butter fly-hunter's specimen-box, but is built



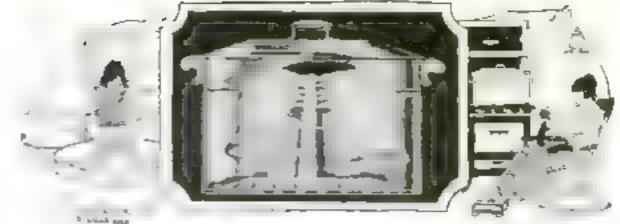
Though it looks like a specimen-box, it is really a mechanic s tool-carrying outfit.

to stand rough usage. Heavy sheet metal is used in the construction Four projecting ribs, two at the ends and two in the center, act as a reinforcement. The lid swings on a hinge, and is provided with a hasp for locking purposes. A leather strap, running through guides at each end, forms the handle.—J. M. Kane

Keep the Distributor Clean and Dry

EXCESSIVE offing of the magneto can do nearly as much harm as insufficient lubrication. One thing it does is to cause the surplus off to be thrown into the distributor, where it works much muchtef. It gets between the brush and the contacts and either insulates them from each other entirely, causing missing, or it causes arehing. Arching burns the oil and forms soot, which interferes with the good working of the machine, and it also produces heat, which disintegrates the carbon brush and causes it to cramble.

Ad magneto manufacturers make their distributors so that they may be removed easily and wiped clean with a dry, clean cloth. One type of machine, for instance, has its distributor held on by three little clips, retained by three thumb nuts. These may be loosened by hand, the clips turned saids and the distributor cover comes off in the hand Other magnetos have three screws to



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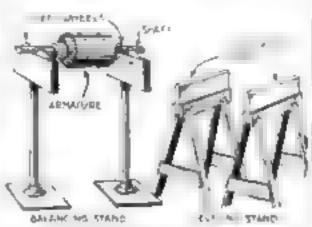
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CREARING Mady week throne space to Informational Correspondence Schools, Northwell, Countries retain the cover. Some have a central revolving brush and stationary contacts in the cover and others a revolving contact and individual stationary brushes in the cover. The brushes in either case are attached to small springs which may be slipped in or out.

Balance Your Armatures and Eliminate Noise

F the armsture of a motor is not balanced, it probably will cause noise when running at normal speed. In order to insure balance, the arma-



An unbalanced ermature in a motor makes it noticy. A stand will enable it to balance

ture must be removed from the machine and placed on a balancing-stand or on level knife-edge bars to ascertain which is the heavy side. The accompanying illustration shows the procedure

If the armature is balanced properly, it will show no uniformity in the power at which it stops after being rotated by hand; but if It is not in balance, it will invariably stop in the same position on the balancing rig, with the heavy side downward. A counterbalancing weight should then be bung on the light side, and thereupon, after alight filing, a very accurate balance will result. Before attempting to make a permanent correction ascertain by trial just bow much weight should be added or removed, -- PETER CLUTE.

Utilizing the Hollow Handles of a Die-Stock

IN threading pape some form of lubri-I cant is necessary to avoid ruining the dies, and it is the usual practice to carry along an otl-can, either in the tool box or tied to the die-stocks.

Often when out on the job, one will find that the oil-can / 'as been forgotten or perhaps lost. In this case the mechanic will have either to cut the threads dry, or damage the dies, or else to put up with the delay of obtaining the lubricant at a nearby store. Very often, indeed, this happens when the job is "ten miles from nowhere," and nothing in the way of grease or oil is obtainable. Under such circumstances it would be very convenient merely to unscrew one of the handles from the die-stock, and alip out a container filled with cup-grease or oil. This suggestion of utilizing the hollow



Your Chance to Make Big Profits in Vulcanizing

There is some chance to get better a highly profit able bind here which will have not be diperation. Their risks will be the risks of peration. Their risks were black in the residence thank if our applicates the best of the factorism may receive a better that he had to be the factorism and reaches the factorism and peach you the factorism distribution of the best of the period of the best of the period of the best of the period of the best of the best of the period of the p

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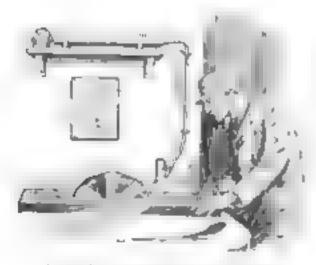
handles of the stocks to carry an emergency ration of lubricant in a tubular container will be found very practical.

The outer ends of the bandles can be plugged up with a piece of soft wood. This should be driven from the threaded end through the length of handle, and pressed tightly against the turned-in edges of the outer end, which will prevent the plugfrom alipping out, even if it shrinks. The hollow handles also provide a ready means of carrying such articles as spare hack-saw blades, candle, matches, sic., which, when wanted, are hadly wanted. -J. A. WEAVER.

Use a Simple Air-Blast for Your Power-Saw

HE illustration shows a device used by one carpenter in his shop to keep his work free from shavings and sawdust. A small motor drives a fan inserted in one end of a 4-in. galvanised iron tube, which tapers to a apout and is connected to a 34-in. rubber air-line, the other end of which is secured at the point above the beach most effective for directing the airstream on to the work.

A 2 by 6-in, piece was cut 8 ft. long, and the motor, 1/4 h. p., was mounted to one end. The tube, which contains the fan and acts as a cushion by con-



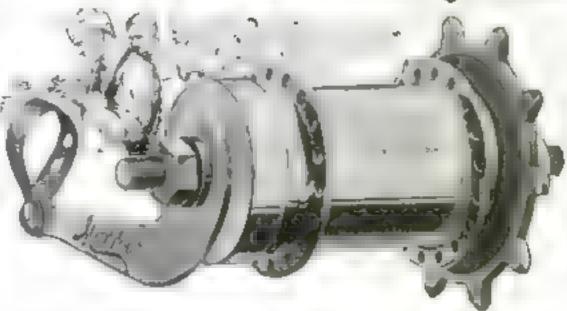
An air-blast on your power-saw will keep the sawdust and shavings eway from your work and, incidentally, away from your eyes too

taining its length of air under alight pressure, was made of galvanised iron, 4 in. in diameter. Strap-irons hold the tube to the 2-in, support at a point where the 4-lp, fan on the motor fitted within the tube without binding. The tube was 30 in. long.

To the other end of the tube, a small tin funnel was soldered, and the length of air-line was then slipped over the end and brought to the point of use. The outlet end of the air-line can be arranged to the best advantage. If it is to be used with a power-saw, it can be so wired that it will keep the pencil line free from dust. The air-pressure produced by the electric motor will be no more than 14 lb., but it will be sufficient, and the expense is practic-

ally nothing .- DALE VAN HORN.

95 Inspections Protect you



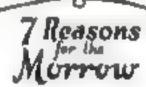
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An Improvement on the Artist's Pantograph

By James M. Kane

THE inconvenient construction of an ordinary wooden pantograph led the writer to remodel it as displayed in the illustrations.

The marking point and stylus were screwed to the under side of arms B and D. Being hard to shift for reducing a drawing, they were removed and fitted upon pencil-holding devices

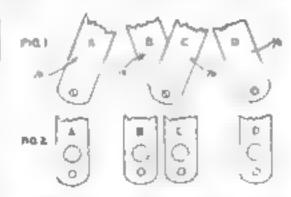


Fig. 1 shows the ends of the arms as they were neighboly. Fig. 2 shows the new stress of holes in them

which made the pencil and stylus quickly interchangeable and adjustable for height as well.

Two 82-easiber cartridge shells though, two inches of the brass frame of an old alarm-clock works, an old gas-globe holder, four small screws, and two 14 in, pieces of tubing to slip over the cartridges were all the materials required.

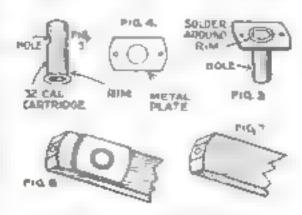
Fig. I shows the ends of the arms as

they were originally

Fig. 2 shows the new series of holes in line. The small hole in A is a shifting of the hole upward, so that the fastening screw will line up centrally with the holes in $B\cap D$. These holes were carefully bored and trimmed so that the pencil-holding devices would fit correctly.

Fig. 3 shows how the end of each shell was bored out, leaving the rim intact; it also shows the hole in the side for the entrance of the point of the tightening screw.

Fig. 4 shows the metal plate, made from the section of the slarm-clock



Figs. 3 to 6 show how the holder was made and fitted into the hole in the pantograph's arms

frame, soldered to each shell. This plate is bored for the insertion of screws.

Fig. 5 shows the plate soldered to the cartridge.

Fig. 6 illustrates the holder fitted into the hole in the pantograph arm and screwed fast.

Arms B and D are each fitted with one of these holders. The holder in arm B also acts as a pivot for arm C In this it performs the function of the screw that originally held arms B and D.

To hold the pencil and styles securely, as well as to permit adjustment for height, short metal collars fitted with tightening acrews were alipped over each holder

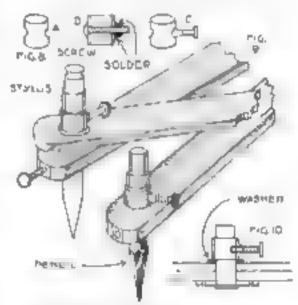
The old globe-holder furnished the screws and nuts, while the two ½ in sections of tubing provided the collars.

The only difficult part of the whole operation is soldering the small nuts on the collars. This is the way to do it.

First cut off the section of the globeholder that holds the nuts and screws and file the nuts bright. Then hore a hole, in line, through each side of the collar (A, Fig. 8). Now run the screw through the collar and attach the nut securely to it (B, Fig. 8). After soldering the nut, remove the screw and replace it as in C, Fig. 8.

Fig. 9 shows in perspective the arms fitted with the improvement.

Fig. 10 is a cross-section of arms and



Figs. If to 10 show how the pencil and stylus may be interchanged

holder. It also shows a thin washer that may be placed between the bottom of the collar and the upper surface of arm C.

Into the ends of arms B and D small nuts taken from globe-holders may be glued to serve as sockets for the reception of an extension handle.

Keep Your Eye on the Automobile Generator

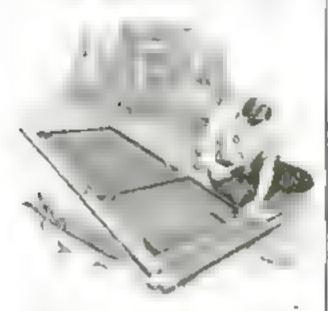
THE brushes are a part of the generator that demand the most care. They should be examined to see that they are in perfect contact with the commutator, and that they do not slick in the brush-holders. One of the most usual causes of imperfect contact between the brush and the commutator is insufficient soring tension.

The commutator must be kept clean, as any dust or grease on the segments will collect carbon dust and produce short circuits.

An Easy Way to Put Wire-Cioth on Screen Doors

THE screen door, which contributes so much to the comfort of the buman race, has one drawback, the rusting of the wire cloth. New material must be put on to replace the old, and this is a very disagreeable task. To do the job in double-quick time the writer has devised the simple plan Illustrated, which proves to be much more efficient than the usual method of stretching wire-cloth on screen doors.

The old way of doing this work was to tack one side down first and then to pull the opposite one as tightly as



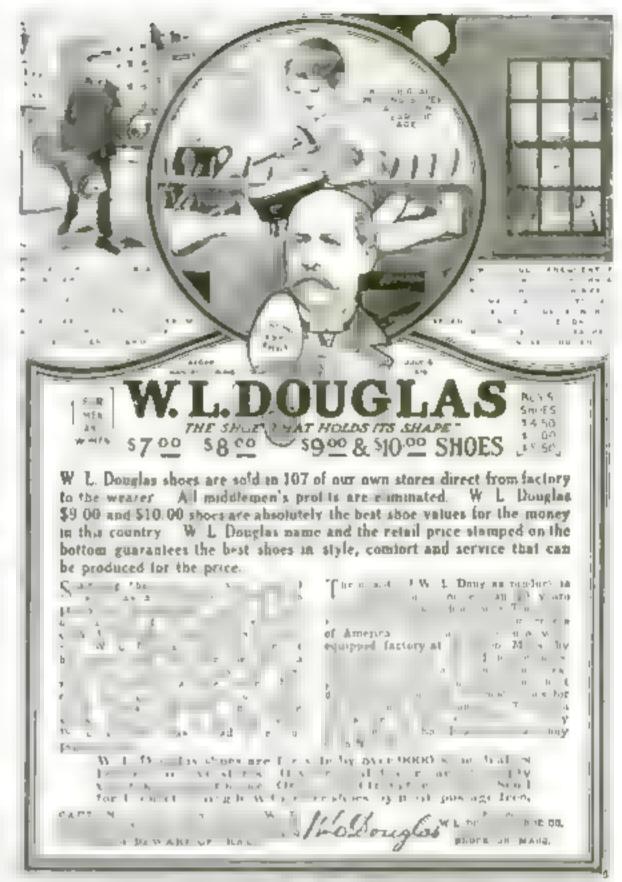
Here is the way to make a one-man job of putting wire-cloth on screen doors

possible with one hand; the other hand was used to stick a tack in the wood and hummer it down. Of course, if the workman has another member of the family do the tacking while he tightens the cloth, a much neater job can be done.

The new method requires the work of only one person, and it enables that one person to do a neater job than two could turn out under the old plan.

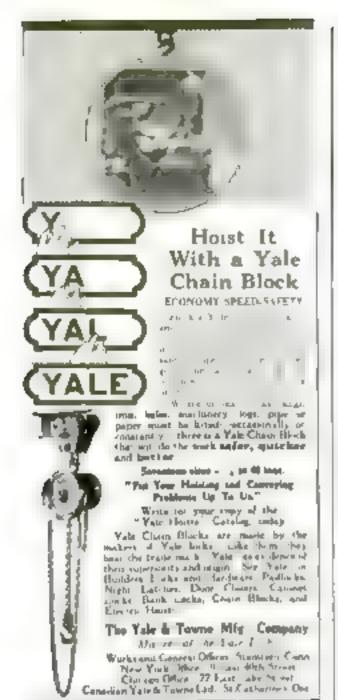
The illustration shows clearly the wedges and tightening pieces which are needed. They consist simply of a piece of wood the length of the door, with flat pieces natled of screwed at right angles to the tightening-bar.

Lay the door flat on the floor and tack one edge of the wire cloth to the top of it. Then tack the other end of the cloth to the second section, adjusting the wedges in such a manner that they will have some space to drive in and atretch the cloth. Drive in the wedges until the cloth lies smooth, then tack it down, cutting off any purplus cloth with a pair of scissors. As the door is put over the right-angled pieces, the weight of it prevents the wedges from flying out when tension is exerted on the cloth. Do not have too much tension put on the cloth when it is fastened down, for when it begins to rust in one part, it will break under expansion and contraction. Since most people take the doors off when cold weather approaches, it will be found that in time the hinge-screw holes will become so worn that the screws will









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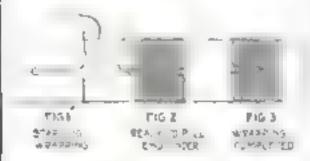
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fail to hold the hinger tight, thus allowing the door to sag. The remedy in this case is to use thicker or longer screws, or to stop the holes with hardwood plugs and fastening-binges in the hardwood. Either plan will make a satisfactory job.—W. S. STANDIPORD.

How to Tie the Invisible Armature Knot

FTER the armature of a motor has been rewound, and the leads have been soldered to the commutator, a wrapping consisting of a single layer of heavy twine is wound around the leads to hold them firmly in place. The artion of the centrifugal force would otherwise tend to tear them loose when the motor's armsture is rotating at high speed. The wrapping serves also as a protective covering for the leads. Incidentally it gives the winding a finished appearance when it is neatly applied. The appearance and ability to "stay put" depend upon the knot used to tie the ends of the twine. The so-called invisible knot has the qualities desirable for this purpose and is one of the little tricks of the trade used by all experienced armature-

The method of tying the knot is depicted in the accompanying illustration. For the sake of clearness, the object upon which the Wrapping is applied is shown merely as a piece of round rod, instead of the armature leads. The start is shown in Fig. 1 One end of the twine is doubled and laid along the length of the rod for a distance a little greater than the width



Illustrating exactly how the ends of the invasble armsture knot are cut off

of the intended wrapping, in order to form the loop. Then, while the loop is held in place, the ball of twine is given several turns about the rod, a moderate tension being kept on it so that the first lew turns will grip the portion of the loop over which they cross sufficiently tight to prevent its slipping. The wrapping is then continued until it covers the part intended. The twine is now cut, leaving a liberal end which is threaded through the loop and held taut with one hand, while the other end is pulled until the junction of the two loops thus formed is in about the center of the wrapping. Both the extending ends may now be cut off close to the end turns. Of course, an armature wrapping is given the usual several heavy coats of sheliac which further improve its strength and appearance. - John A. Weaver.







An Indirect-Lighting System for Your Own Home

In southern California electricity is very cheap, and, consequently, it is widely used. A great many people, however, are contented with the glaring, unshaded light hanging in the middle of the room. This is very hard on the eyes and, moreover, does not light the room properly.

The illustration shows one corner of a room in which a homemade, indirect-



Reflectors placed over your glaring electric lights will southe your tired ayes and rest your nerves

lighting system is installed. reflectors are ordinary washbasins coating 15 cents each. They were given several coats of white paint and finished with an enamel that dried with a gloss. Four lights were placed in the room, spaced symmetrically, so that an even illumination was secured. The reflectors were hung with ordinary iron chain purchased at a hardware store. The brass canopy to which the chains are attached was bought from an electrical supply house. The chains and busing were so arranged that the nusing can be detached in a few seconds and dusted out, since it is very necessary to keep the reflectors and bulbs free from dust and dirt if one is to get good light. The ceiling should be painted white to get the best results. - N. O. Moore.

Don't Throw Away Your Old Window-Shades

MANY house-furnishing store salesmen will tell you that Holland shades are unobtainable. That is not quite true, but it is a fact that linen shades are scarce and very high in price.

Any housewife should besitate to throw away old linen shades even when they have become wrinkled, faded, and thin. The trouble with the old shades is that the filler has dropped out of the linen. This can be remedied Every Electrical Appliance Instantly Useful

Provide at least one connection in every room from which you can have light and heat, or power at the same time. The



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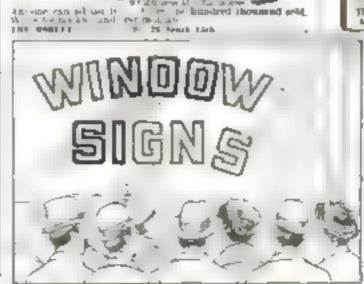
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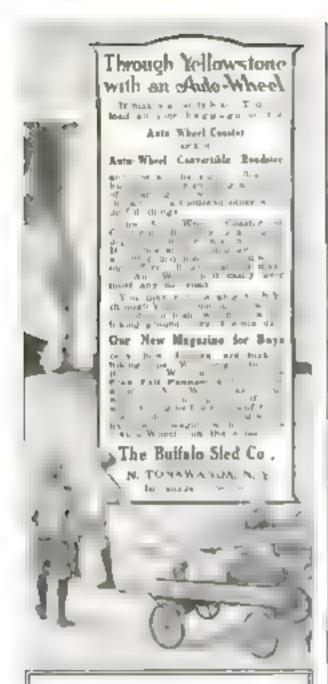
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at small cost and with little trouble.

Buy a can of ordinary flat wall-paint and reduce it by adding twenty-five per cent of turpentine. Remove the curtains from the rollers, tack them down smoothly on a bare floor or table, and apply one coat of the paint. To climinate brush marks go over it immediately with a dry stiff-bristled brush

The shades may be painted to harmontes with the room. It is possible, also, to have the outside of the shade one color and the inside another.

By this treatment window-shades may be kept looking bright and clean, and at the same time save the expense of buying new once.

A Large Hinge Serves as a Clamp for Tire Repair

THE illustration shows how a large hinge can be made into a clamp convenient for use on the road, especially when repairing tires. The



A large hings can be made into a clamp to aid your tire repairing hinge is bent to leave about \$\frac{1}{9}\$ in clearance between the two halves. The holes on the extreme ends are enlarged slightly to take a small bolt, provided

with a thumb-nut, as shown.

This clamp will be found useful in mending tires, since the clamp can be applied after the patch has been put on, and a better job in thus insured

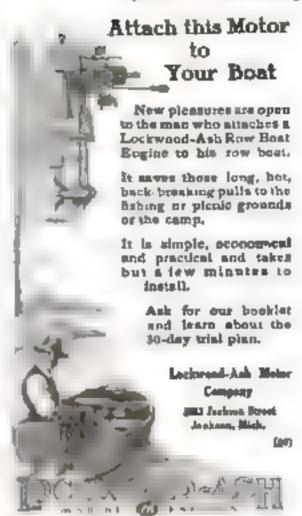
The tool can also be used as a vulcanizer. It is clamped over the patch to be vulcanized on; a small pill-box cover half-filled with gasoline is set over it, and the gasoline is allowed to burn away. If the process is carried on in a sheltered spot, free from wind, the vulcanizing job will be finished in very good shape.—Dalk R. Van Horn.

A Gravity Electric Bell Made of Odds and Ends

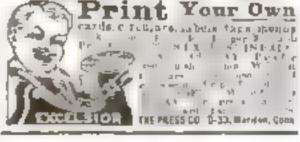
AT very elight expense an electric bell with no springs or delicate adjustments to become disarranged, can be constructed of odds and ends found about the work bench.

Mount an old bell or gong at the bottom of a wooden base as shown in the illustration. Then cut out a metal support, as shown in detail, and fasten it to the top edge of the base so that the large hole will project about 1 in. above the surface.

The magnet is made of a soft iron bolt wound with several layers of fine magnet-wire. These layers are held in place by two wooden buttons slipped over the shank of the bolt, the flat sides facing each other. Then the magnet is bolted to the support and the nut is drawn up so that the windings, buttons and bolt-heads are held close together.





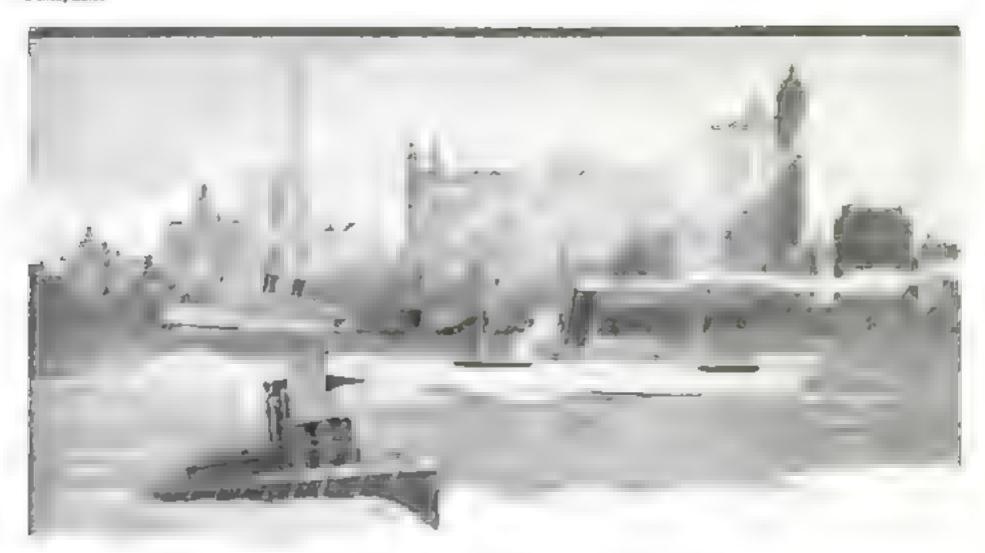




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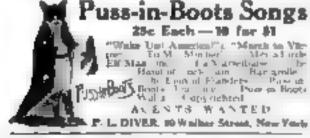
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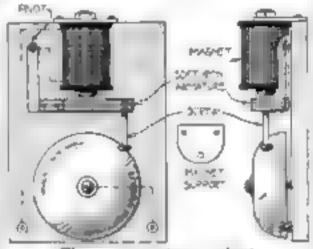
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Arithmetic of Electricity: A practical treating on the count can ulations of all hords required to a series of rules of Portgast Popular Science Toutiay 225 West 19th Sc. New York

The armature consists of a piece of soft iron about 2 in. long and 1/4 in. wide. To the back of one end is screwed a piece of stiff brase with a vertical leg extending up 1 in. or more. having a round hole near the top. A long brass screw is set in the under side of the opposite end of the armature, and acts as the hammer. The head of this screw should touch the bell when the armature is about 🦙 in. below the magnet.

Set two binding posts in the bottom corners of the base, and connect one



There are no springs or adjust ments to get out of order in this homemade electric bell

with bell-wire to the bell-post, and the other to one magnet terminal. The other magnet terminal must than be connected with the pivot-screw on which the armature is suspended.

The action is obvious. As the current from the battery enters one binding-post, it travels up to the magnet. down through the armature into the bell, and out at the opposite bindingpost. This energizes the magnet which raises the armsture. Then the circuit is broken, and the hammer drops to the bell, ringing it and again energizing the magnet as the circuit is again closed. This action is repeated as long as the circuit is closed.

Saving Eyes and Time in Concrete-Drilling

N drilling into concrete, brick, or I stone with a star-drill, the case and speed of the cutting depend entirely upon how clean the hole is kept of the dust and particles of material that gather at the bottom of it. In overhead drilling this removal of the dust is accomplished by gravity, and the point of the drill is always clear. The work can thus be done in much less time than when the hole is being drilled in such a position that the drill has to be removed after every few strokes of the hammer, and the dust scraped out

If the hole is of a size to allow the removal of the dust with the finger or a bit of wood, it is not so had; but when the hole is very small, or is being drilled downward, it takes more time than do two or three overhead. If the worker uses his mouth to blow out the dust, his eyes usually suffer.

A good way to remove the dust is to blow it out with the aid of one of the

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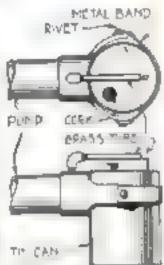
pocket variety of bicycle tire-pumps, or with a rubber syringe. Sometimes it is easier to flush it out with water squirted forcibly into the hole. For either the blowing process or the flushing, both tire-pump and syringe may be used.

A Tin Can and a Bicycle-Pump Make a Spray-Gun

A N old bicycle foot-pump, a tin can, and a few odds and ends will make a very good spray-gun for use in the poultry-yard

or garden. Procure & can large enough to hold at least a pint. A condensed muk can that has two purp small holes punched in the top is best. Saw off the bottom part of the footpiece on the pump, and fit the can in the two semicircuar arms, as shown in the illustration; then clamp the can

and arms to-



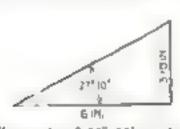
This time of the year insects are beginning to eat up your parden crop. Use this home-made spray gun to eaterminate these posts

gether with a band of sheet metal.

Solder a small bram tube about an inch in length to the bottom of the can, and another tube to the air outlet of the pump in such a manner that the air-blast blows directly across the top end of the 1 in tube. Fit another hole with a cork to permit the can to be filled with liquid.—J. P. Lewis.

Laying Out Accurate Angles by a Table of Tangents

N the diagram is shown an angle of 27° 20, laid off by making use of a table of tangents. Such a table is in-



expensive and readily procured, and it finds a place, too, in every engineer's

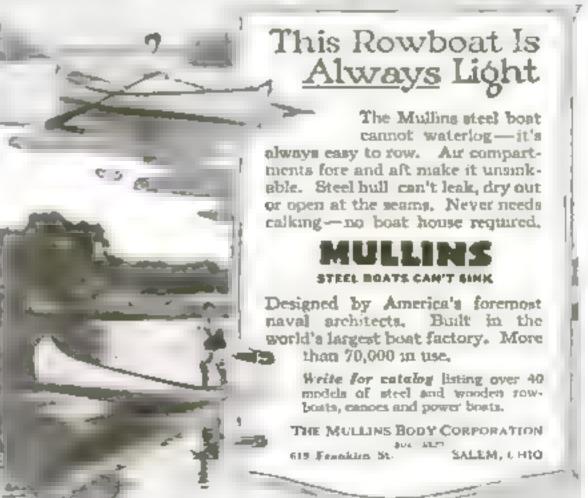
The angle of 27" 20' was laid gineer's out by using a table of tan-handbook gents in the manner described Having

Having

such a table, we see at once that the tangent for the angle in question is 0.5169. This value must be multiplied by the base of the triangle, a line the length of which is chosen arbitrarily, the longer the better. Six inches has been chosen in the present instance, and six times the tangent given 3.10 inches, a dimension which is laid off on the perpetiticular, as shown. Then the point on the perpendicular is connected with the other end of the base line, and the angle is formed.

Ten inches would be a better base





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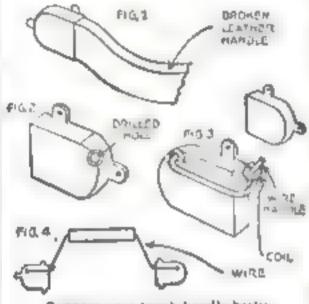
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Attaching a Trunk-Handle to a Locked Trunk

THE leather handle of a closelypacked trunk became broken (Fig. 1). The key was miles away, so a new handle had to be attached, and this had to be done without uponing



Suppose your trunk handle broke in transit and you didn't have the key? Could you fix like this?

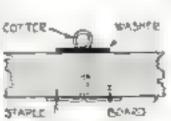
the trunk to clinch the handle-holding screws on the inside.

The leather was removed from the metal ends, and a hole drilled in each of them, as shown in Fig. 2. Then the loops of an ordinary wire handle were straightened, run through the metal ends and out of the holes, and coiled (Fig. 3). The satisfactory handle which was the result is shown in Fig. 4.

How Eye-Bolts Can be Made from Large Cotter-Pins

WHEN small eye-boits are needed, large-sized cotter-pins can be used to advantage as illustrated.

Bore a hole in the wood where the eye-bolt would be located. Place a



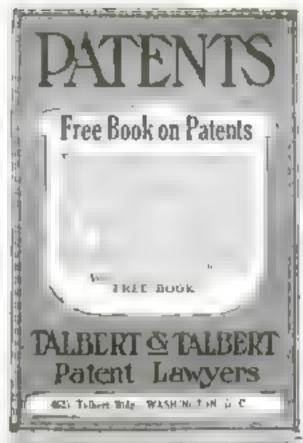
Here is the way to make a cotter-pm act as an eye bolt washer over the hole, and force the split shank of a cotter-pin through the washer and the hole.

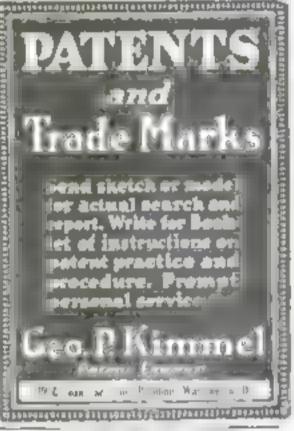
Then clinch the ends of the cotter-pin over upon the back

of the board after the eye has been forced down to the washer.

Clinch each leg of the cotter-pin to the wood by tacking a staple over it.

This device will stand a considerable pull and it makes a simple substitute for the eye-bolt.—WINDSOR CROWELL.







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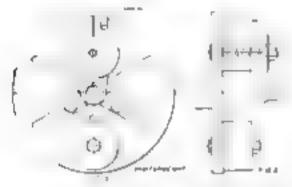
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To Make a Hand-Power Milling Attachment

MATEURS often find it necessary to cut slots or key-ways in shafting or shaft ends, slit bushings for expanding mandrels, shape square or hexagon heads or small holts, etc. work, that in the absence of a milling-

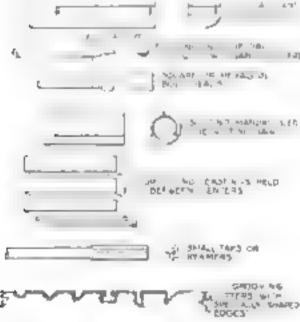


Figs. 1 and 2 show a method by which the cap and slide bearings may be bored

machine or shaper, must be done by hacksaw, file, and chisel, with more or less unsatisfactory results.

Here is a hand-power milling attachment that may be made complete on any small screw-cutting lathe. The key-way in the long upright column is cut by placing the column between centers, clamping the cutting tool on its side, and forming the keyway by running the tool-slide back and forth by hand. If shallow holes are drilled in series along the column before this operation, the process will be much easier on the lathe, as well as on the man who runs it

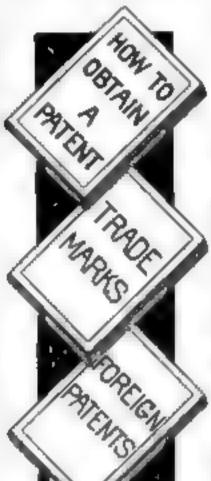
No special dimensions have been g von for these wal depend upon the size of the athe for which the device is built. But clearance should be given for cutters not more than 2 in-In diameter -it is impractical to use



The above it uptration arts forth in actor the different parts negessary to make the miling attachment

anything larger for this small miller As may be seen by the diagram, the device consists of a steel or cast-iron upright column, with a separate cap held on top by the bolt that clamps the column to the tool-shde of the lathe. This cap contains the upper bearing for the cutter apandle, the lower bearing being a casting that slides up and down on the column, adjusted by

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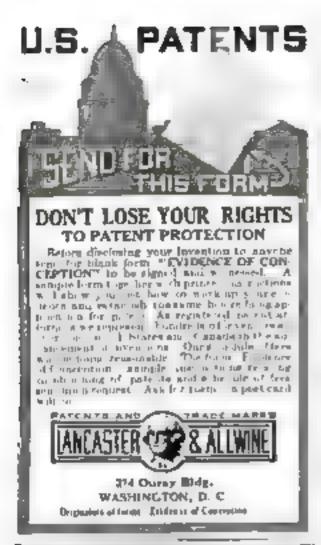
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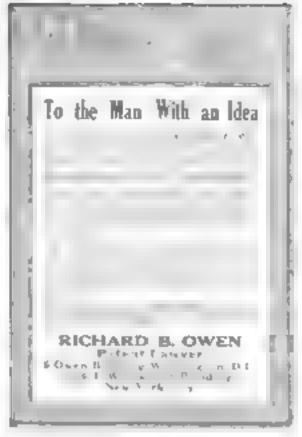
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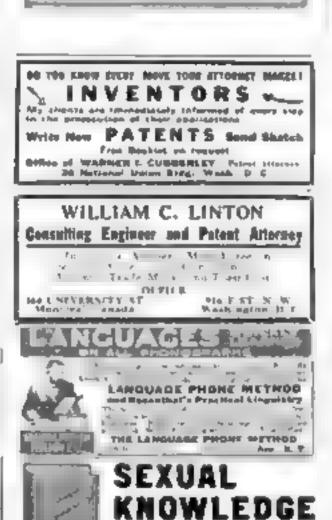
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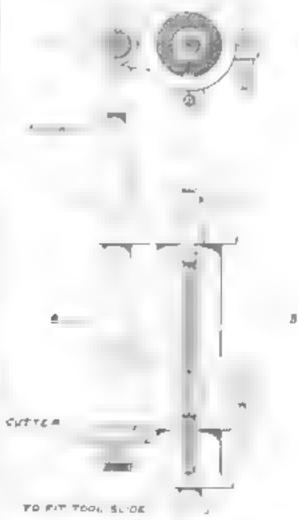
the height of the cutter. This slide is provided with a sliding key fitted to an internal keyway (which must be chipped out by hand and is sport on one side, being held in contion on the column by a clumping screw. In turning the spindle a collar is left on the lower end next to the cutter, and when in place a set screwed collar holds it in place in the slide bearing. The cutters are held to the spindle nose by a nut screwing up from below; with this nut keyways are unnecessary. The upper part of the spindle slides in the cap bearing as the

alide moves up or down. Seven eighths of an inch is about the right diameter for the apindle; the diameter of the nose depends on the cutter hole.

A lyin, hole may be bared and

means of a long ocrew with a handle at the upper end, and that determines

SECTION THROUGH A B



How the entire piece of apparatus will look when finished and ready to put or position

reamed in the lower and of the spindle to hold small end male or other cutters.

Figs. 1 and 2 show a method by which the cap and slide bearings may be bored out so that they will line up. A short piece of shafting the same diameter as the upright column, upon which the slide should make a close sliding fit, is bolted to the face plate, and the slide, which has previously been bored out and split, is clamped to it as shown in Fig. 1. The shaft stub should be accurately squared up at both ends. After boring and reaming the slide bearing, thu is removed without dusturbing the stub, and the cap, which also has been previously faced off, and drilled for the center bolt, as bolted down (Fig. 2). Its bearing may now be bored and reamed, and if the work has been well done and the lathe is in good shape the two bearings

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SAME PTRACE. क्ष्मण ह STATE. should be in line when the machine is assembled. If the holes are bored and reamed directly in the casting perfectly good bearings will result, bronze or babbitt bushings being unnecessary

One form of operating handle is shown; a cast-iron arm and iron or steel handle turned up to fit it. For heavy work in cutting steel, a large tap-wrench may be fitted to the spindle in place of the crank, and both hands used to do the cutting

In use, the device is clamped to the lathe-tool slide and the work held between centers, or, if the end is to be worked on, in the chuck or steadyrest. The cutter is fed to the work by means of the cross-slide and longitudinal feed given by hand to the toolcarriage. For end-slotting the cutter is fed across the work by the crossslide. A good way to give an even longitudinal feed is to remove the feedshaft gear and substitute a crankhandle, this being turned by one hand while the cutter apandle is turned by the other. For heavy work two persons are almost necessary, one to turn the cutter and one to manage the carriage; it would hardly be advisable to attempt a power feed unless the cutter were also driven by power.

This could be accomplished by building the column cap so that it would
accommodate a worm-gear on the
spindle-shaft, this being turned by a
worm driven from an overhead
counter-shaft. The spindle would
have to be keywayed and a shding key
fitted to the worm, similar to the bevel
year drive on a drill-press spindle.

But for occasional work, such as the original is used for and such as the average amateur would do, this would be no unnecessary complication, the hand power baving proved practical and allowing a great variety of cutting, grooving, facing work beretofore impossible of accomplishment on the lathe.—II. H. Parker.

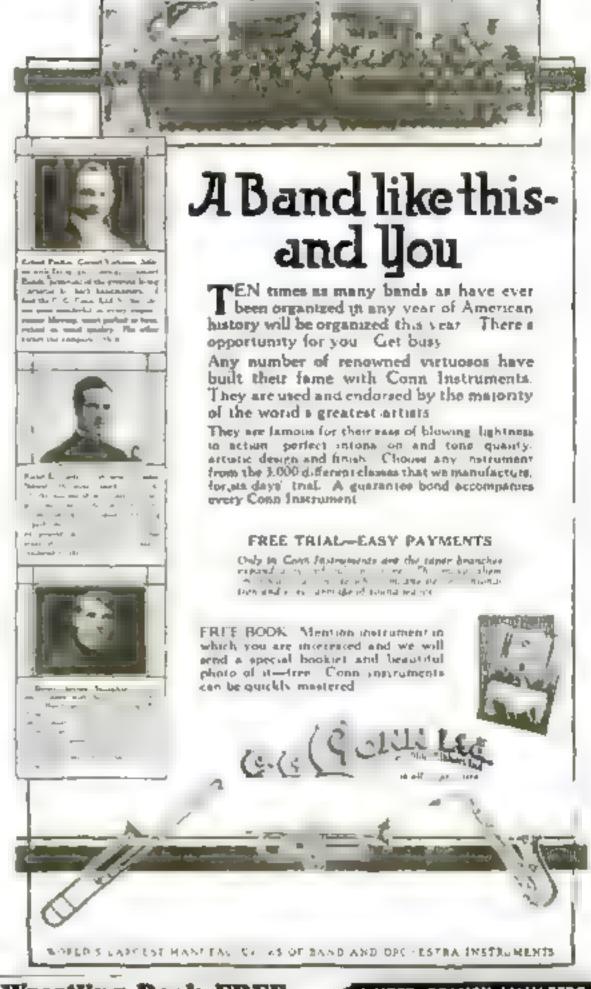
You Can Make Your Own Vacuum Bottle

A VACUUM bottle of great value to nurses, travelers, and others can be made at small cost from waste materials.

A round cardboard box, such as some careals come in, makes an excellent container. Cover the bottom and sides with cilcloth, allowing it to extend three inches above the top edge.

Line the sides of the box for 1½ in. with layers of newspapers. This surrounds the well in which the bottle is placed. Fill the well to a depth of two inches with torn bits of paper. Line the bottom and sides of this well with anbestos paper.

Procure a wide-mouthed, tightly corked bottle which will slip in and out of this well with ease. Care must be exercised in filling this bottle with hot food. If the bettle is placed in a pan of cold water and gradually heated, it may be filled with safety. Grace TownLEY,



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WHAT was the neatest mechanical job you ever saw, and how was it done? Some neat ones recently described in the Popular Science Monthly were: A broken overhead shaft repaired without removing it. A magneto brush made from an old pencil. Tight pulleys quickly bushed. The action of a drill in soft metal made easy. Worn screws made as good as new. There are, of course, many other neat jobs, and we want to know in how many other practical ways they can be done. Tell us! The Popular Science Monthly offers three prizes,—a first prize of \$50, a second prize of \$25, and a third prize of \$15,—to be awarded in accordance with the rules set forth below.

Rules Governing the Contest

- (1) Contestants are not limited to the number of neat jobs, but only one method can possibly win the first prize, only one the second, and only one the third. The contest is open to everybody
- (2) The method must be clearly shown either in a photograph or in a drawing. If a drawing is sent in, it need not be made by a skilled draftsman. It is sufficient that it should be intelligible While pencil sketches will be considered, contestants are requested to make their drawings in link on heavy white paper. The views should be sufficient in number to set forth the use of the appliance very clearly. The contestant's name and suddress should appear on each sheet of drawings.
- (3) The drawings or photographs must be accompanied by a description, preferably type-written, in which the method is clearly given. It must be written on one side of the paper only, and it should not be more than 500 words in length. The name and address of the contestant should appear in the upper left-hand corner of the first sheet of the written description.
- (4) The drawings and description entered by contestants must be received by the Popular Science Monthly not later than 5 p. m. on Saturday, July 31, 1920.
- (5) The judges of the contest will be the editors of the POPULAR SCIENCE MONTHLY.

6) The first prize of \$50 will be awarded to the contestant who, in the opinion of the judges, has suggested the simplest and neatest job.

The second prize of \$25 will be paid to the contestant who submits a method next in merit.

The third prize of \$15 will be paid to the contestant who automits the method third in merit

- (7) The winners of the contest will be announced in the earliest possible issue of the Popular Science Montely. A description of the methods which win the three prizes offered will duly appear in the pages of the Popular Science Montely, together with the names of the winners.
- (8) The editors of the POPULAR SCIENCE MONTHLY shall have the right to publish meritorious manuscripts which do not win a prize. The regular space rates will be paid to the contestants who submit the manuscripts thus selected.
- (9) When a contestant submits more than one method, the description and drawing by which each is set forth must be sent as a separate unit.
- (10) Manuscripts or drawings will be returned to contestants if stamps are enclosed.
- (11) Send drawings and specifications to the Neatest Job Editor, POPULAR SCIENCE MONTHIY, 225 West 39th Street, New York City.



"The Job is Yours— on One Condition!"

'For a long time I watch at the new men who came into this business. Some stood still—stayed right where they storted. Others climbed—made each job a stepping atone to something better.

"Now, what was the difference? Well, I investigated and found out. The men who were getting ahead had been devoting part of their spare time to study along the line of their work. Our treasurer used to be a brookkeeper. The factory superintend at was working at a beach in the shop a few years ago. The sales manager started in a branch of accup state. The chief designer rose from the bottom in the drafting room.

'All of these men won their advancements through space time study with the International Correspondence Schools. Today they are earning four or five times—yes, some of them ten times as much money as when they came with us.

"So out of this experience we have formed a policy. We are looking for men who care enough about their future not only to do their present work well, but to devote part of their spare time to preparation for advancement.

"And I'll give you this job on one condition—that you take up a course of special training along the line of your work. Let the I. C. S. help you for one hour after supper each night and your future in this business will take care of itself."

Employers are begging for men with ambition, men who really want to get ahead in the world and are willing to prove it by training themselves in spare time to do some one thing well.

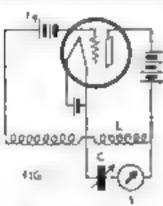
Prove that you are that kind of a man! The International Correspondence Schools are ready and anxious to help you prepare for advancement in the work of your choice, whatever it may be. More than two million men and women in the last 28 years have taken the I. C. S. route to more money. Over 100,000 others are getting ready in the same way right now. Surely the least you can do is to find out what there is in this proposition for you. Here is all we ask: Without cost, without obligating yourself in any way, simply mark and mail this coupon.

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For the Radio Experimenter

By H. J. van der Bijl, M. A., Ph. D.

HE principles involved in the production of sustained oscillations with the thermionic vacuum tube have been explained in the previous article. The circuits shown there have been stripped of all parts, such as the batteries, that are not necessary to explain the operation



The simplest type of varuum tube meillation circuit is shown in this diagram

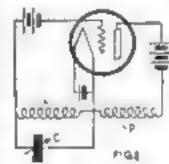
of the tube in the production of oscillations. We shall now discuss some of the circuits actunlly used in practice, and here the bat teries will be shown so that the diagrams represent circuits that can actually be uned. There

are a large number of different circuits in use at the present time, all of which are satisfactory, though some have advaniages over others incertain respects.

Simplest Type of Oscillation Circuit

Fig. 1 shows the simplest type of oscillation circuit, sometimes referred

to an the "reversed is edback circuit " This circuit lends itself most readily to amothematical solution, and is also in actual operation one of the simplest types. The oscillation CUITrent is estab-



This is the feedback type of oscillazion circuit with an inductive coupling

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RECE YER!

The useillation cir-

cuit shown in Fig. 2

is here adapted to

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habed in the oscillation circuit LC and can be measured with the a.c. meter

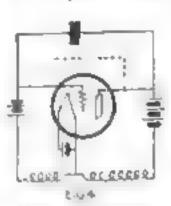
A. A grid battery Eg is inserted in the grid circuit to maintain the grid at negative potential with respect to the filament. This is not always necessary, it being possible to make the tube operate matisfactorily without the grid but tery. But it will usually be found that in general there is a certain grid potential that gives the best results and that

should be determined experimentally. grid and plate is indicated in Fig. 4 by are inserted to The frequency of the oscillations is the dotted line. In the Hartley cir- separate the d.c. from the a.c. circuits.

determined almost entirely by the inductance L and capacity C in the oscillation circuit; in other words, it is given by

frequency = 3 v \(\frac{1}{LC}\)

Fig. 2 shows the circuit that is generally referred to as the feed-back circuit. The difference between this and the other one is that the condenser is in parallel with the grid inductance instead of with the plate inductance. This circuit is the type that is used to detect electromagnetic waves by the autodyne method. When



Here is the Hartley oscillation circuit, designed for generating high frequencies

used for thus purpose the incoming oscillations are induced in the roll L. while the resonant circuit containing C and L aretuned to the frequency of the incoming oscillations. thus producing maximum potential variations between

COOCECCÁFOADO

The grid-leak occida-

tion circuit than

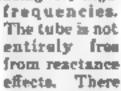
tains a negative

potential on grid

the flament and the grid. The receiver may be inserted in the plate circuit, as shown in Fig. 3. It will be seen that Fig. 3 is the same as Fig. 2, except that Fig. 3 looks more familiar as the type commonly used to receive continuous waves.

The Hartley Circuit

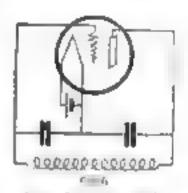
A type of oscillation circuit that is commonly used is shown in Fig. 4. This is known as the Hartley circuit. This arrangement is of value when producing very high



is, for example, an electro- indicated by En. static capacity between the The condensers grid and the plate of the tube, C, and C, areaddand so also between the other ed to prevent dielements. These electrostatic rect current from capacities are usually very flowing through amall, but they become very the inductance L. effective when the frequency In other words, becomes very high. The thechokecoils and effective capacity between these condensers Colpitts oscillation

cuit the condenser C connects the grid with the plate. It will, therefore, be seen from the figure that this condenser and the capacity between grid and plate are in parallel, so that they may simply be added. For very high frequencies the condenser C may be omitted altogether, and the tube will oscillate with a frequency depending on the inductance of the coll and the capacity between the elements of the tube-

In the arrangement shown to thus diagram the grid in maintained at an appropriate negative potential by means of the grid battery Eg. The same thing may be done by means of a resistance lenk R. shown in Fig 6.



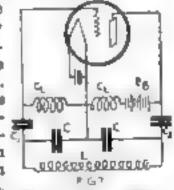
The Colpitte oscillator shows above uses a single coll and two condensors

As was before stated, this type of circuit is commonly used, and it will be found very satisfactory when it is desired to produce oscillations covering a very wide range.

There are two other types of circuit that should be mentioned here. first is the Colpitte oscillation circuit, which is shown in Fig. 8. In this diagram the batteries are umitted for the sake of clearness. Comparing Fig. 6 with Fig. 4, it will be seen that

> the inductance in the Colpitta circuit takes the place of the capacity in the Hartley circuit, and the inductances in the Hartley circuit are replaced by condensers in the Colpitta circuit A convenient way to use the Colpitta circuit in actual practice is shown in Fig. 7. Ct represents choke coils to pass direct

current. the plate battery being inseried as



Showing the bettery supply circuits that are used for the

Spring fork

Beamine the truck-like construction of the specially designed but appropriate and you will see why it affords extreme flets bility and rid og amoutinose without any

services of strongth. The fore rockers are servy drop forgings and are little with large screw-down lubricators. The operally designed test up ngue highly readlent, and easily mesters any read job

The frame proper is made from steet tables

nishs finest que My. From the frame head from of these lubes diverge, forming a crisise for the whit power plant. The shape of the featile but only perhilts a three point

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It as a ne well, so a self bracing about

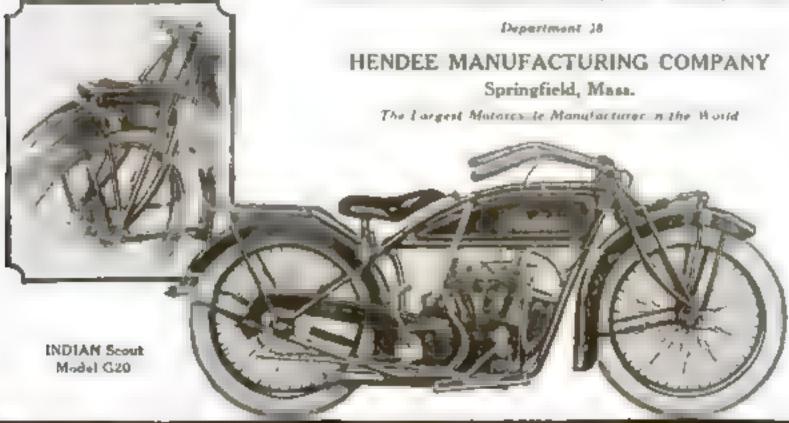
Double tube frame

Double tube frame and special spring fork

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When it is desired to impress these oscillations on an antenna, any one of the known means can be resorted to. The antenna circuit may, for example, be coupled up to the oscillation circuit. Fig. 8 shows the Meissner oscillation

circuit and the way in which it is coupled to an antenna. In order to

obtain the best results, it will asually be found necassary to adjust the filament current and the plate voltage to certain values that, under the conditions of operation,

will give the best results. If the filement current is not high enough, the tube will give a small amount of power output in the form of alternating current, or it may not oscillate at all.

Increased Current

As the filament current is increased, the tube will auddenly start to oscillate when a certain value of filament current is reached. As the filement current is further increased, the

strength of the oscillation current (as measured, for example, by the ammeter A in Fig. 1 will increase rapidly at first and then more slowly, and finally become virtually indenendent of the fitament cur rent. This be-

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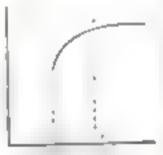
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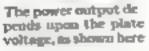
The power out sut to bound to yary if filament current too low

havlor is shown in Fig. 9, which gives the out-power as a function of the fila ment current. The blament current should not be made any greater than is necessary, because this unduly shortens the life of the tube.

Now, suppose the filament current has a fixed value If. Unless the plate voltage is large enough, the tube will

oscilinte. not even though the filament current is large enough. Fig. 10 shows the relation between theoutput power and the plate voltage. It will be seen that the output power remains zero until

the plate voltage



reaches a certain value. Further in crease in the plate voltage causes a rapid increase in the output power, provided the filament current is high enough. The plate voltage should be kept within certain limits, depending on the type of tube.

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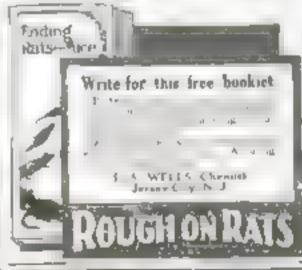
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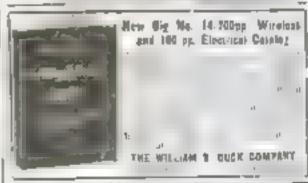
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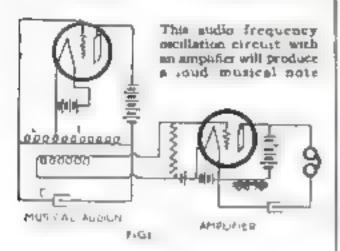
BUCHSTEIN'S FIBRE LIMB



A Musical Scale from an Oscillating Audion

So many operators were interested in our article in the January number which described how Dr. De Forest gets music from an audion that we shall give some rules for tuning an oscillating audion. If you are interested you will find it worth while to read again not only that article, but those recently published by Dr. van der Bijl on vacuum-tube oscillators, and also the discussion of "Stoppers and Filters for Undamped Waves" in the April number.)

AN oscillating audion coupled with an amplifying tube (Fig. 1) amphiying tube (Fig. 1) supplies the receivers of a loud-speaking re-



ceiver. The pitch of the note will depend upon the amount of inductance in the coil L, and of capacity in the condenser C, being lower the greater is the product of L and C. Hence, if we vary either L or C we vary the note. If we do so by the right steps we may make the audion give successively the notes of the musical scale.

In Dr. De Forest's hook-up he used one tube and one tuned circuit for each note; but he has more audions at his disposal than most of us, so we shall describe how to accomplish the result with one oscillating tube. Of course, we can't play chords us he can. but we can play simple old-fashioned melodies.

If we have condensers of known capacity and coils of known inductance, it is very easy to tune the oscillating circuit to give any desired musical note. We shall describe that method first, and then explain how it can be done if we have to deal with homemade coils of unknown inductance.

Suppose you wish to get a note of "middle C" which represents 256 vibrations a second. Choose L and C so that the product of the number of mil-henries of inductance by the number of microfarada of capacity

For example, if you have an iron core coil of, say, one henry, f. c., 1,000 mils, then you will need a condenser of 0.389 mf. But if your coil has only 50 mils your condenser must be 7.78 mf. You can obtain far better results by using a coil of large inductance.

Now, if you want the octave of middle C, namely the note of \$12 vibrations a second, you must make this product one quarter as large. For example, if you are using the one-henry coil you now make the capacity only 0.097 mf.



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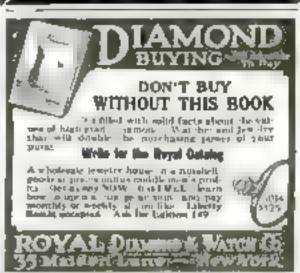
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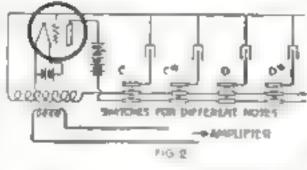
To get the intervening notes of the scale, one reduces the value of LC, which corresponds to middle C, to the fraction shown in the table below.

Note.	c	D	Ē	F	c	٨	B.	С
bess per eccepton of L C	256		130 16 25	'			480 64 225	512 · 4
L'C durs	389	307	249	218	173	140	110	97

If you want to make a scale containing the usual sharps, namely C sharp, D sharp, Faharp, G sharp, and A sharp, then arrange so that the product of LC is reduced to 89.2 per cent of its value for C sharp, and 89.2 of this new value for D, and so on.

If you do not know the values of your condensers and coils, it is best to 'eut and try 'Start with a coil of about the right value, and vary the capacity until the musical note that you hear is in tune with some note on the plane or on a violin. Then you can wind up couls or select condensers to give you the other notes, tuning each time to the piano or other musical instrument.

If you are using a telatively large value of inductance, as you should to obtain a good "stiff circuit," you can wind over it quite a large number of turns of fine wire to couple to the amplifier tube. It is well to supply the battery of the amplifier through a choke coil, and to take off the alternating current through a condenser, as shown in the figure. Don't use a tube with too great amplification, in either





Switches connect one tuned circuit at a time and thus different musical notes are formed

This switch closes the tuned circuit and then connects the tube

case, and also be sure that the voltages are adjusted in the amplifier tube, so that you are working on the straight part of its characteristic; for otherwise there will be distortion, and overtones will be introduced.

When you have properly chosen the values of L and C to give the notes you wish, you may arrange a switching scheme like that of Fig. 2. Each switch is a double-contact key like that of Fig. 3. In this circuit you will notice that closing any switch first connects the properly tuned circuit and then closes the plate circuit and allows the tube to oscillate and this produces the corresponding musical sound or note. TEN BROKKE.









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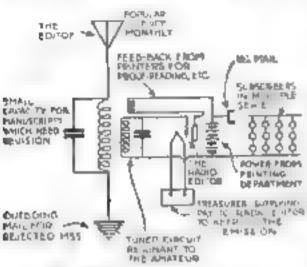
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A Circuit Layout for a Radio Editor

THE antenna connection leads to the editor of POPULAR SCIENCE Monthly, from whose mail contributions to these columns find their way to his assistant, the radio editor. The latter has a number of turns and con-



This is the picture that our radio Editor draw to show his operation

siderable inductance. The retarding effect is autholent to prevent unything good getting by him and reaching the other terminal, which connects to the outgoing mail for rejected manuscripts. In his present hook-up a small capacity, formed by a deak drawer, perves to hold contributions that have merit but won't quite do. Some of these he revises. At present it is about ready to break down or to spark over because of a heavy charge of hand-written manuscripts. The compositor objects to these even more than the editor does. If your contribution seems to you worth while. borrow a typewriter and make it look that way.

Coupled with this primary is a elreuit sharply tuned to new ideas in radio and resonant with sympathy and interest in the progress of the amateur. There is no "bug trap" or X-stopper, and sometimes the circuit gets a bad jolt. Amateur B sends in a diagram, involving the same principles, but a slightly different book-up, from the one that the editor has just accepted from amateur A for publication next month. Mr. A gets the check and Mr. B. a rejection alip. There's a damped oscillation of sympathy for the latter. You hope he'll come again.

Then your grid gets blocked with questions from novice X, six at once in lead-pencil on a half sheet of paper and enclosing stamp for immediate reply. X, Jr., wants to know what tube will give the best amplification. Has he read Dr. van der Bijl's articles, which we are featuring? What tube shall we tell him, without seeing his circuit or knowing what he wants to amplify? Then he wants to know what is the limit to the amplification that can be obtained. About here the old tube starts to go bad, or at least to talk that way.

There's a feed-back from the printers, proof-readers, draftsmen, and

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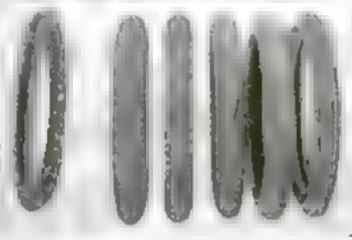
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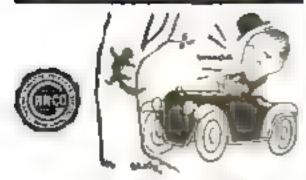


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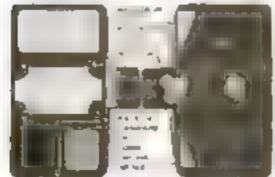




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artists, so the circuit is really regenerative. Of course, the tube acts not only as a detector of good stuff, but also as an amplifier; for some contributions need that

What's our record in words per minute? We don't know, but if your contribution is more than four hundred words, exclusive of photos and aketches, we'll probably beat our record, but we'll use a blue pencil. Don't forget the photographs, and then condense your article into about this number of words, and give some other amateur a chance to get his stuff into the same

Radio Equipment for Pleasure Craft

'QUIPMENT' of small boats and E pleasure craft for radio has been made entirely practicable by the development of the transmitter shown in the accompanying photographs. This apparatus has been designed to include all the latest features found in a merchant vessel's equipment, but is so ingeniously constructed that the entire transmitter is contained within a case no larger than a typewriter. The weight has been kept down to a trifle over forty pounds.

The principal value of a set of this character lies in destroying the isolation of cruising waters for the owner who operates his own boat. Designing the set for compactness required the elimination of Intricate electrical circuits, and this has been so well accomplished that an inexperienced person can learn its operation after a few hours' practice. Only one adjustment of the transmitter is required, and manipulation of the receiver is equally simple. Thus, after a brief experience with adjustments and about thirty hours' practice at home in learning the telegraph code, the amateur yachtsman is ready to avail himself of the great convenience of having a thoroughly remable means of communication at hand at al. times. With this equipment he may receive the



Rear view of the panel of a new radio transmitter designed for pleasure-craft service

daily storm warnings, news of menaces to navigation, time signals by which to check his chronometer, and may gain lost bearings in log or storm, communicate with passing vessels, and on



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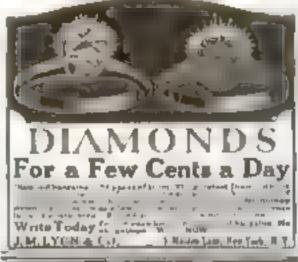
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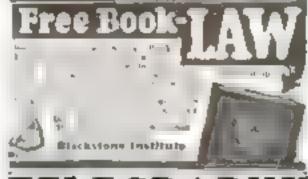
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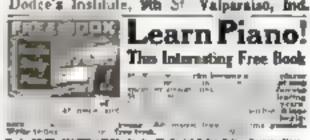




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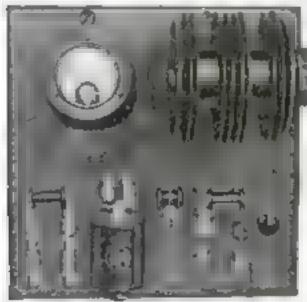


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long cruises receive the news of the day sent out by wireless from shore.

Controls and indicating instruments are mounted on the front of the panel, and the only electrical adjustment to he made in operating the set is the length of the spark-gap. Excepting the flanges of this gap, all parts of the transmitter that carry current are ailver-plated, with a satin finish, and carefully lacquered to protect them from tarnishing. A motor-generator is supplied with this equipment, and is



Control panel of a compact radio transmitter that has been designed for use on motor-boats

placed under the operating table. It is the navy type inductor alternator machine, and requires little care and attention.

The receiver is similar in design to those used with such notable success on commercial ships sailing the seven seas. It has a wide range of wavelengths over which signals from many types of stations may be heard, and only a few simple adjustments are required to "listen in" on the ship or shore station desired.

The equipment has sufficient ruggedness to withstand the vibration on amall vessels equipped with gasengines. The complete apparatus may be mounted on a four-foot table instead of apreading it all over the cabin, as was necessary before the present-day perfection of radio equipment was ach eved.

Directing United States Mail Airplanes by Wireless

IRPLANES of the Aerial Mall A service may now be directed by radio to the exact spot in the landing field to which they should steer. Experiments of the Bureau of Standards have developed the necessary electrical system.

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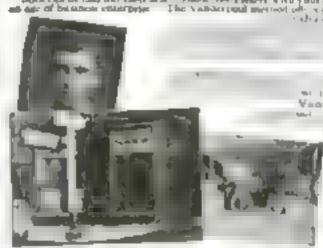
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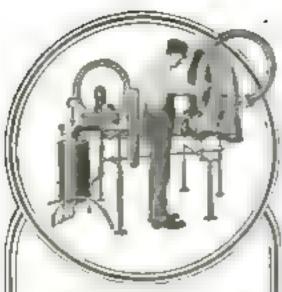
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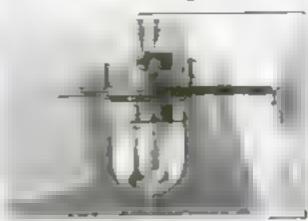
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Experimental Vacuum Valve Detectors

OME years ago the writer designed and described in print a very simple but efficient vacuum-valve detector of the external grid class. It



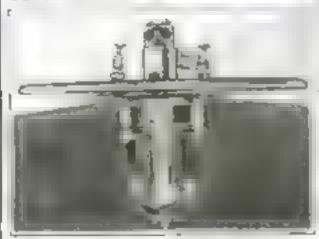
Using an automobile headlight for a valve detector. Tube is mounted on an old phonograph record

was easily made from any one of neveral of the 6-volt miniature electriclight bulbs of the double filament type which were then in use on certain automobiles.

In the past year several styles of bulbs of this type have been tested. More than seven different types of those on the market to-day are miltable, and very little work is needed to fit them up as detectors.

One of the best and most modern of the above bulbs is the tuhular style (maker's number T14). This has two filaments, one consuming .84 amperes, and the other 2.25 amperes. filaments are connected outside the bulb and at the base to a common contact. This contact may be found by melting the solder, one of the wires insulated by twisting over it a paper tube and the other soldered back to the contact. The filament connections will then be separate from each other. Of course, only one can be burned without reconnecting the bulb. The other will not as the plate.

The regular hayonet socket of the tube type may be used, but a bindingpost should be soldered to the metal tube part of the socket, to provide for the third contact to the inside of the bulb. This in some cases will be the



Another ampteur valve detector using one filament for the plate and the other for the electron emission

plate, and in other bulbs one end of the filament circuit, depending on the kind of hulb used.

An external grid in the form of a cupshaped base is fitted, and the various parts mounted on a phonograph record base, thus making a next-looking in-

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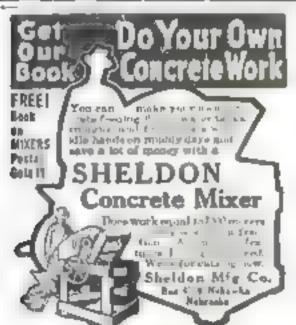


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strument as seen from the illustration. Most any cuplike piece of metal may be used for the grid. The writer employs two styles, one for a tubular and the other for a round bulb. The former is made from a speaking-tube mouthpiece of nickel-plated brass that just fits the bottom of the hulb. The latter may be a silver-plated mustardpot guard such as can be bought for twenty-five or fifty cents.

The external grids are connected with binding-posts in the usual manner. The circuit employed with any



In this detector on old silver must ardpot guard serves for an external grid

of these bulbs is the standard circuit used with external grad detectors.

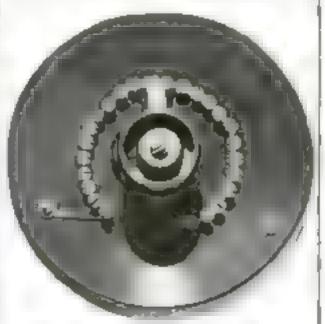
A point to be remembered in using these valves is that the larger the grid employed the smaller the grid condenser must be, since the grid Itself is in effect a condenser

These bulbs, being of the "gas" type, require a critical adjustment, but when this is reached are very sensitive.-R. U. CLARK, 3rd

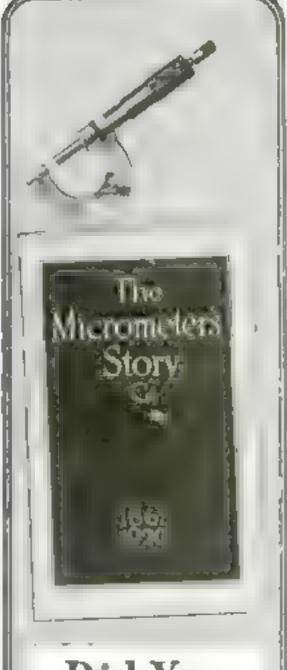
Variable Grid-Leak in a Novel Mounting

THE grid-leak is an instrument as simple as it is useful, but it should be variable for experimental purposes. The simple instrument shown here permits a wide variation of resistance, and may be readily made. The switch is made up from an old record and nome screws, as shown.

If a small disk record is used as a base, the contacts should be made of short screws, which can be heated and



This simple grid-leak, permitting a wide variation of resistance, is easily made



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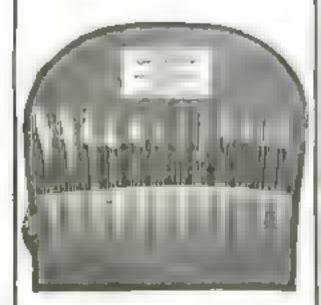
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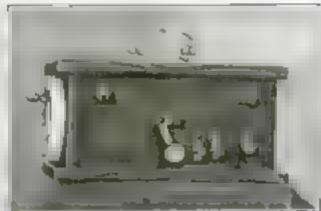
New York

embedded in the record in such a way that they will not come loose. Each contact is connected with the next by a cotton string, which is poaked in drawing ink several times until the desired range of resustance is obtained.

Suitable binding-posts are fitted, and the necessary contact arm with its knob mounted in the center of the record.— R. U. CLARK, 3rd.

Making a Vacuum-Tube Control Panel

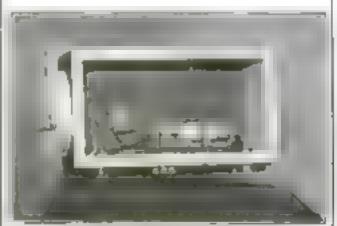
HOSE who are interested in vacuum-tube work realize the value of flexibility in control panels. The panel described is adapted to all



A portuble vacuum-tübe cabinet with external grid leak connectsons

the experiments that may be performed with a tube, and guards it against breakage. It is designed onpecially for the audiotron, but, with slight changes, may be adapted to any make of bulb.

The completed panel and case are shown above. A case made of ly-in, quarter-sawed oak or other sultable dry wood, S by 5 by 4 in.,



Shows unside of above portable cabinet with socket edaptable to any style of audiou

varnished, will serve. The cover should be hinged, and a small handle may be attached.

The other picture shows the tube mounted in the case, with the filament, grid, and plate leads hooked to their respective binding-posts. Slight variations will have to be made for other makes of tubes than the audiotron. Grid leak and condenser may be booked in at will.

This panel should prove particularly useful to those who are doing experimental work where frequent changes of connections become neces-BARY. HARRY W. HANZ.

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A Simple Sandpaper-Holder for Carpenters

CARPENTERS, and other people whose work involves much amoothing, will find very useful a block such as is shown herewith, which will hold the sandpaper and allow the sheets to be changed.

Two blocks of hard wood of sufficient size are hinged together at one end. Near the hinge on the upper



Just map the sendpaper beneath this block and you have a bolder for sand papering whenever you have the desire

block is fastened a round knob for a hand-hold. At the opposite end of the blocks is fastened a stiff spring of the shape indicated, with a hole in the lower and which will shap in place over a metal pln in the lower block. This holds the blocks tightly together but they can be separated by unsnapping the spring.

Drive several little brade in the bottom face of the upper block and file off the heads so that they will be

pointed.

Place a sheet of sandpaper around the bottom block and bring the ends up, lapping them over the top of it. Then map the top block down in place and the sharpened brads will be forced through the paper and will assist in holding it firmly in place. When this paper is used up, a new piece can be quickly inserted.—L. B. Rossins.

A Battery-Connector of Sheet Metal

A BATTERY-CONNECTOR made of sheet metal is a necessity where the batteries receive rough usage and the insulation is liable to constant wearing. A connector that can be quickly constructed is here illustrated.



Make your battery connectors of thin copper or brass. They last twice as long as the ordinary kind of connectors

Cut out a piece of thin copper, brass, or tin about 4 ½ in. long, and ½ in. wide. At each end cut slots across the width of the metal and about the shape indicated. Have them on opposite sides. Round the ends and then wrap all the piece except the slotted ends with electric tape.

Several of these connectors in the tool-kit will be found very useful in emergency cases and they will last forever.—WINDSOR CROWELL.



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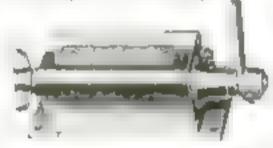
You have to manage a machine—and its operator with an eye on the output, as the only means of knowing how to control the work of each to best advantage,

Any need of mechanical adjustment will show up in the machine's production-record, just as the need of greater incentive will appear in individual totals failing below the standard.

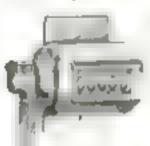
You have accurate, timely data in the records of



- putting before you the production-results of any method of operating a machine, or of handling the men running it.



The above Revolution Set Back Counter records the output of any machine where a shart revolution indicates an operation. beta back to zero from any figure by furning knut use round. Supplied so h from four to ten figure wheels, as required. Price with four figures, as a lustrated, \$9.00 Last. Cut that then one helf size.



The Number 14 Ratchel Counter et left registers one for each thouse of the lever, recording number of muching operawith outside stope which regulate

he throw of the lever and having return spring action which notemabeady returns the lever sate position for the next rount. The lever is adjustable, allowing the counter to be used at any angle. Price \$2.25 Cut meanly full man.

Most any machine you're sulerested in con be equipped with a Veeder Counter, the new Veeder booklet shows styles and sines for all purposes Capy on request

The Veeder Mfg. Co., 44 Sargeant SL, Hartford, Coop.

Baffling the Ingenuity of the "Tool-Borrower"

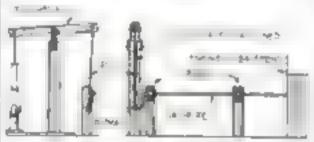
MANY mechanics make it a prac-tice to mark their tools in some manner for purposes of identification in case they are "lost, strayed, or stolen." This policy is a good one, and the usual procedure of stamping the initials of the owner on the metal with a center-punch, or otherwise recording them in a conspicuous place, is all right so long as the party accidentally or purposely coming into possession of the tools has no evil intentions. However, if the missing article is "borrowed" by one of those individuals never averse to adding to their tool collections at the expense of others, it is simply introduced to an emery-wheel or file, and the evidence of former ownership is lost.

Now, if one takes the trouble to

mark his tools at all, why not put the marks where they are least conspicuous, or better still, where they cannot be seen at all unless some part of the tool is first removed? Take, for matance, the usual form of Stillson wrench with the removable wooden handle. It takes but a few moments to remove the nut, also off the handle. mark the tool, and replace the handle and but again, and It's just ten to one the other fellow won't think of looking under that handle for identification marks. The handle of a hand-saw can likewise be easily removed and replaced and many other valuable tools offer convenient hiding-places for the owner's initials .- J A. WEAVER.

This Obliging Engine Pumps Water at a Distance

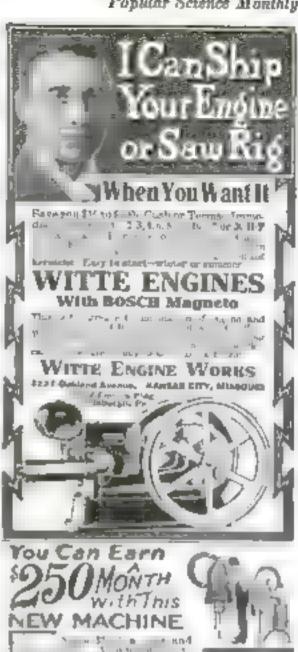
LTHOUGH firmly bolted to its bed in the basement, a small gasoline-engine has been pumping water from a pump in the back yard



No need to have the engine on the scene of operation if you connect it as shown

for two years on a certain southern farm.

The illustration shows how the pump and engine were connected A hole was drilled through the concrete foundation on a line with the end of the line-shaft already arranged m the basement near the wall. A number of 6 by 6 posts were then set in the ground on a line with the shaft, and extending to a point in line with the pump. The posts were bored with n 2-in. auger. A piece of 2-in. gaspipe served as a shaft; it was secured to the end of the line-shaft in the basement, and provided with a pitman at the other end. This was then ,



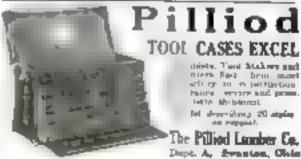




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connected with a cross-beam made of a 2 by 6 piece of hard wood long enough to reach from a point over the pitman to the pump shaft; it was connected by a stiff iron rod and etrap-irons.

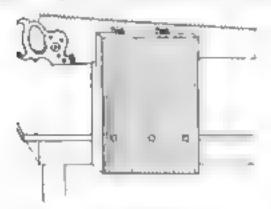
Adjusting the length of the pitman and the bearing in the middle of the cross-arm regulated the stroke of the

pump.

It was only necessary to start the engine in the basement, and in a moment water was flowing from the pump to the trough or wherever else It was desired .- DALE VAN HORN

To Make a Block of Timber Serve as a Vise

F no commercial saw-clamp is avail-I able when the saw is to be sharpened, a makeshift arrangement is possible. Rip a block of timber open with



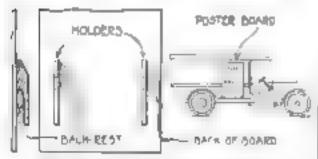
Saw open a plank, insert the sew, clamp with two pegs, and you will have a sew-vise

the saw: insert the saw, buck downward into the groove; drive two wooden wedges in to bold the implement securely. The block may be nalled to the end of a work-bench The naw-clamp—the product of mechanical forethought—is complete.

Detachable Poster-Boards for Motor-Trucks

NE enterprising agent for a motion-picture concern advertised recent picture releases by pasting the postera on detachable boards which fitted on the sides of his truck

Wooden holders, or cleats, were



Why paste posters all over the sides of your truck? Make removable boards and change the posters when necessary

screwed to the back of the posterboard, these being so shaped as to permit their fitting over a board projecting from the side of the body. In this way the boards were set in place and removed at will.

Doesn't this idea suggest a way to increase your business?

the down cost cut Der

use compound

250% More Work

In power back sowing, compound acts more as a coolsal then as a lubricant. Cutting heats the blade, and the purpose of the compared to be prevent the temper of the blade being drawn.

A few deeps of oil or a wanty flow of compound samply trinks to hold the clups in the cut and is frequently responsible for luciten bisder. Whatever you are using for a combant, corresponded, or water, see to at that the work is flooded except when cutting from castings. If you are com-Actual tests have proven that the use of compound will increase the amount of work accomplished by \$10 per cent.

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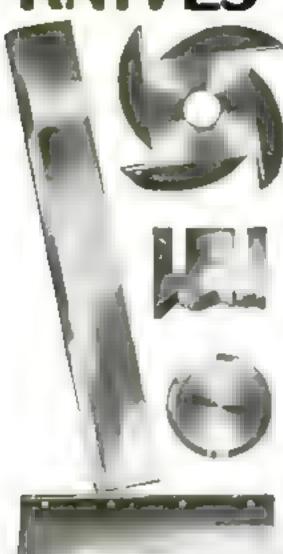
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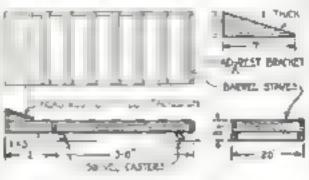
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SIMONDS SAW STEEL PRODUCTS

When You Get Down and Get Under

WHO of us hasn't spent hours lying on a greasy floor beneath a broken-down automobile? Once was enough for the writer, and so he built the automobile repair creeper



You can't turn the automobile over so you must be under it. This presper protects you from the greaty floor

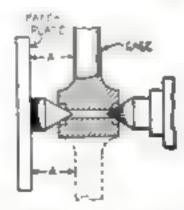
shown in the accompanying diagram. The diagram is self-explanatory and needs no detailed information to describe it.

The creeper provides a convenient method of rolling yourself under the car to be repaired. It is easily and cheaply made. Repairs are more easily made, too, especially where the chassis bolts and nuts or the crankease have to be removed.—P. P. AVERY.

Alining the Centers on a Lathe

If the lathe centers are even a very little out of abnement, accurate work becomes difficult, if not impossible. Nor is it always an easy matter to determine by mere observation whether the abnement is correct or not. The eyes deceive and make the points appear opposite when in reality they are not in line.

A rough, and at the same time a rather delicate gage for testing the alinement may be constructed in the manner shown in the diagram. An iron



If the lathe centers are correctly alined, the distance A will not vary as the gage is turned

bar is used, with an enlargement at one end through which a hole is drilled, countersunk at both openings. Into these openings the lathe centers are adjusted, with a pressure about equal to that normally exerted when working

The conditions are now ready for the test. Simply turn the gage slowly about the axis of the centers and measure the distance from the end of the bar to the face-plate of the lathe. If this distance, A, remains constant,



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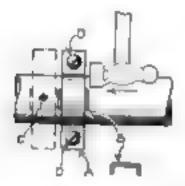
the centers are correctly alined; if the distance varies, the centers are out of atherent.

So many young men take shop work nowadays that some of them will no doubt be interested in making the test in order to learn what degree of accuracy to expect.—H. C. RIDGELY.

How to Make a Quick and Lasting Pipe Repair

USUALLY it is at the most awkward moments that accidents occur. It was at such a moment that without warning one of our steampipes burst. It was impossible to shut it down at the time, for that would have entailed considerable loss; so our handy man rigged up the scheme shown in the illustration

He took a two-part clamp, A, and



An emergency repair for a backy pipe if made this way will last a long time

placed in this a bent piece of thin iron, B. Next to the piece of iron he placed a piece of packing, close to the hole, C, in the pipe. He then drove the complete arrangement on with his hummer and tightened up on the bolts, D. This made a good solid repair until we had time to put in a new piece of pipe.—J. H. MOORE.

How to Make Quick, Smooth Erasures Without Swearing

T is a remarkable fact based on wide observation, that about one draftsman in five hundred knows the proper way to make an luk erasure on paper or tracing cloth, though the proper! way is absurdly simple. The average druftsman wrestles with his craser murmuring oaths at himself for making | his error. He wonders why he must rub hard and long till his paper or cloth wears thin or team through, why the erasure is so uneven, why the cloth atretches and leaves a badlooking spot. It apparently never occurs to him that his drawing-board, covered with thumb-tack perforations, presents a very irregular surface upon which the paper or cloth is unevenly pressed by the erasing operation.

What is required for a successful erasure is a smooth, hard surface to bear upon. A sheet of glass is probably the best expedient but if this is unobtainable every draftsman may at least insert his celluloid triangle under his paper or cloth at the spot where the operation is to be made.—C. NYE.





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Tapping Small Pieces in a Drill-Press

I Na certain shop where By John A. Weaver the number of nuts de-

teries and testing instruments are manufactured, considerable quantities of small brass nuts of varying sizes and threads are used. These nuts are

of the punched variety, and the process whereby they are tapped out with tapidity and slight expense is interesting.

The tapping is done in a drill-press, by the aid of a "long tap" with a shank several inches in length, and an easily made jig to guide the nuts under the tap and hold them in position. This jig consists of a



Here is a novel way for tupping small metal pieces in a rapid drill-press

rectangular block of cast-fron about I m, thick, with one side planed off rmooth and square. A hole of the proper size to admit the tap with a little play, is drilled through the block at a point in the center of the width of the block and close to one end of its longth. Narrow, flat strips of steel, alightly thicker than the material used for the nuts, are screwed to the face of the block with machine screws in the manner depicted in the illustration. The two short stripe adjacent to the hole are spaced so that the put to be tapped will as 'e easily through the space between them. When the nut is against the back strip, it should be properly centered, the hole in nut and block being in alinement. The two longer guide-strips fan out to provide a space where a number of the nuts can be placed, so that they can be slid one by one with ease and rapidity into the narrow portion and up against the back strip. The action resembles having the nuts in a hopper and feeding them singly under the tap.

In operation, the east-iron block is securely clamped to the drill-press table so that the hole in the block is directly under the tap. The spendle of the drill-press is run at a moderate speed, and a quantity of nuts in dumped into the hopper-like space hetween the guide-strips. With one hand, one nut at a time is alid into position over the hole in the block; with the other hand, the drill-press spindle is operated. After the threaded portion of the tap has passed through the put, the nut will slide up on the shank of the tap. This will continue until the shank of the tap is full of nuts right up to the jaws of the chuck; then the tap must be removed from the chuck and the tapped nuts stripped off the tap into a waiting receptacle, From 20 to 30 nuts can be tapped before it is necessary to strip this tap,

pending of course on the length of the tap. The threads will not be perfect unless the pressure used in feeding the tap against the work is rather light; usually the weight of the handle operating the feed of the spindle is sufficient. As there is no slow and tedious backing out of the tap after going through a nut, this scheme is a real time-caver. After a little practice, anyone can very easily turn out perfect nuts with considerable speed. It is obvious that the scheme will be effective also for tapping many small pieces other than nuts.

A Homemade Stand for the Machinist's Tools

A USEFUL stand for holding the small tools and appliances that accumulate in any shop is easily made as here shown. The plan has the advantage that it permits of extension, so that it can be made as large as desired within reasonable limits.

The stand is built around a central support of common pipe and fittings. The only fittings required are short pieces of pipe, or long nipples, and flanges. Have the pipe-fitter run a tap through the flanges, so that the pipe can be screwed in from either side, and have the pipe threaded at both ends. For the bottom section use a short piece of pipe or a long nipple, and screw it into a flange on the flat side. Attach another flange to the first by means of a close nipple, turning the flange so that the flat side faces the opposite way from the first flange.

To the second flange fasten a shelf, which may be of any desired shape. Make a hole in the center of the shelf large enough for the pipe to pass through, and screw in a second section of pipe, then put on another flange, another shelf, and so on until there are as many shelves as desired. Put hooks in the edges of the shelves for such tools.

The stand is built around a central support of common pape and a few fittings

as can be hung up; the others may be placed on the shelves. A ledge around the shelves will prevent the tools from sliding off. Flanges may be obtained already drilled for screws.

To support the stand and permit it to revolve, sink a flange in the beach at the point where the stand is to be placed, and ream or file out the threads so

the short piece of pipe at the bottom of the central support will pass through easily, though with no looseness. Be sure to place the bench flange with the flat side up. It will probably be necessary to level the surfaces of the flanges with a file to make them work smoothly together

The dimensions are arbitrary

PEYD-RPL-LTE3





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